

# Automation systems Drive solutions

Controls  
Inverters

**Motors**

**Gearboxes**

Engineering Tools



**Motors:** MD three-phase AC motors

**Gearboxes:** GSS helical-worm gearboxes



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 Selected portfolio  
 Additional portfolio

# Lenze makes many things easy for you.

With our motivated and committed approach, we work together with you to create the best possible solution and set your ideas in motion - whether you are looking to optimise an existing machine or develop a new one. We always strive to make things easy and seek perfection therein. This is anchored in our thinking, in our services and in every detail of our products. It's as easy as that!

**1**

## **Developing ideas**

Are you looking to build the best machine possible and already have some initial ideas? Then get these down on paper together with us, starting with small innovative details and stretching all the way to completely new machines. Working together, we will develop an intelligent and sustainable concept that is perfectly aligned with your specific requirements.

**4**

## **Manufacturing machines**

Functional diversity in perfect harmony: as one of the few full-range providers in the market, we can provide you with precisely those products that you actually need for any machine task – no more and no less. Our L-force product portfolio, a consistent platform for implementing drive and automation tasks, is invaluable in this regard.

**2**

## **Drafting concepts**

We see welcome challenges in your machine tasks, supporting you with our comprehensive expertise and providing valuable impetus for your innovations. We take a holistic view of the individual motion and control functions here and draw up consistent, end-to-end drive and automation solutions for you - keeping everything as easy as possible and as extensive as necessary.

**5**

## **Ensuring productivity**

Productivity, reliability and new performance peaks on a daily basis – these are our key success factors for your machine. After delivery, we offer you cleverly devised service concepts to ensure continued safe operation. The primary focus here is on technical support, based on the excellent application expertise of our highly-skilled and knowledgeable after-sales team.

**3**

## **Implementing solutions**

Our easy formula for satisfied customers is to establish an active partnership with fast decision-making processes and an individually tailored offer. We have been using this simple principle to meet the ever more specialised customer requirements in the field of mechanical engineering for many years.

# A matter of principle: the right products for every application.

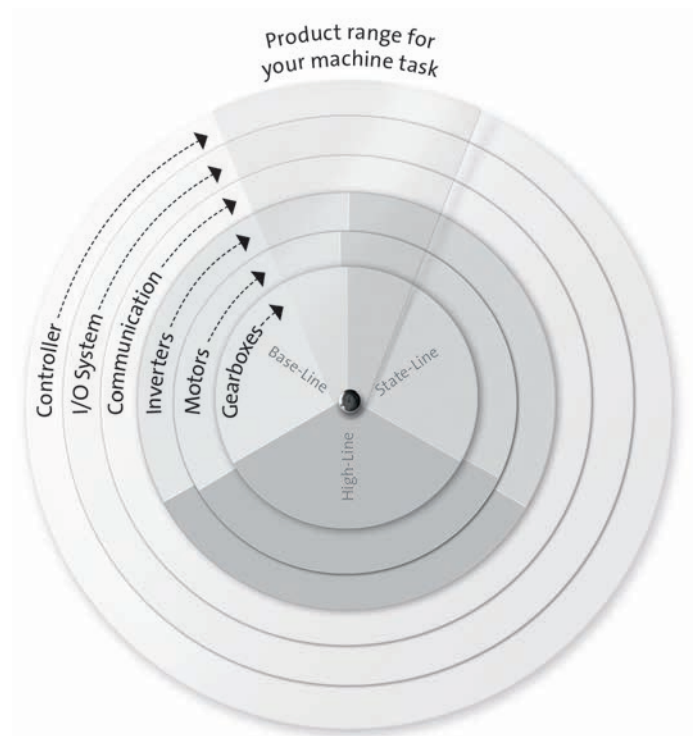
Lenze's extensive L-force product portfolio follows a very simple principle. The functions of our finely scaled products are assigned to the three lines Base-Line, State-Line or High-Line.

But what does this mean for you? It allows you to quickly recognise which products represent the best solution for your own specific requirements.

#### **Powerful products with a major impact:**

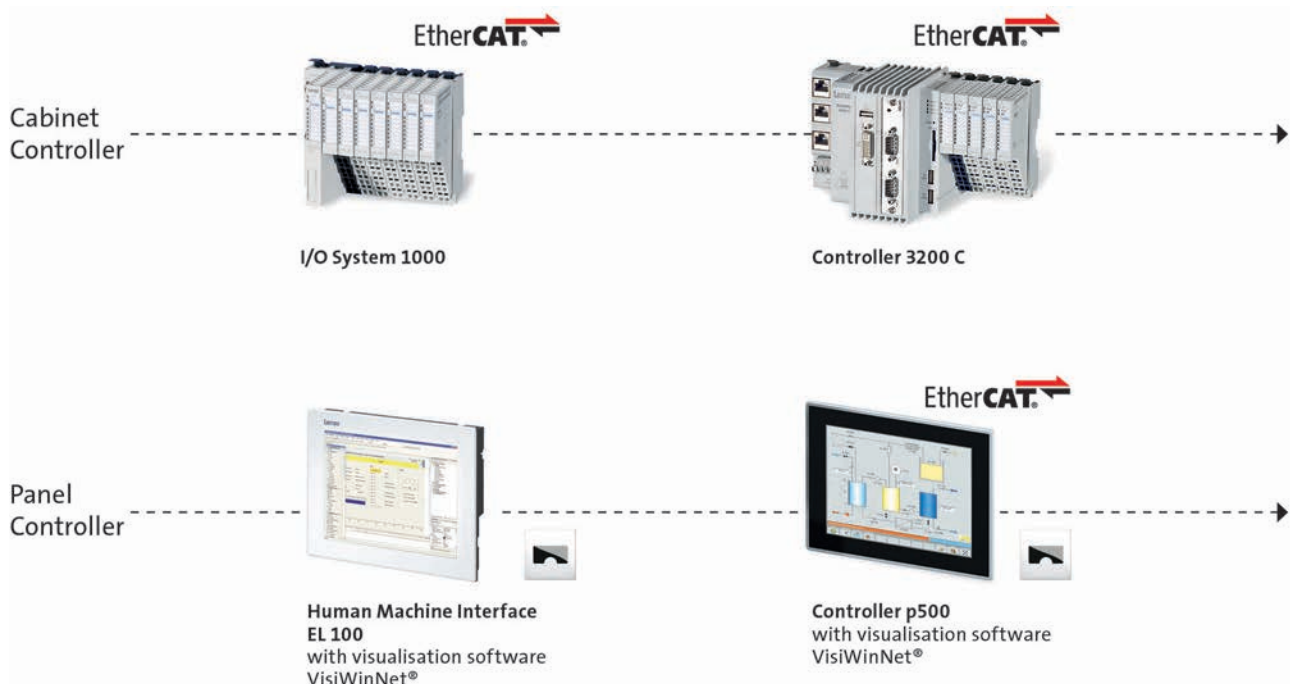
- Easy handling
- High quality and durability
- Reliable technologies in tune with the latest developments

Lenze products undergo the most stringent testing in our own laboratory. This allows us to ensure that you will receive consistently high quality and a long service life. In addition to this, five logistics centres ensure that the Lenze products you select are available for quick delivery anywhere across the globe. It's as easy as that!

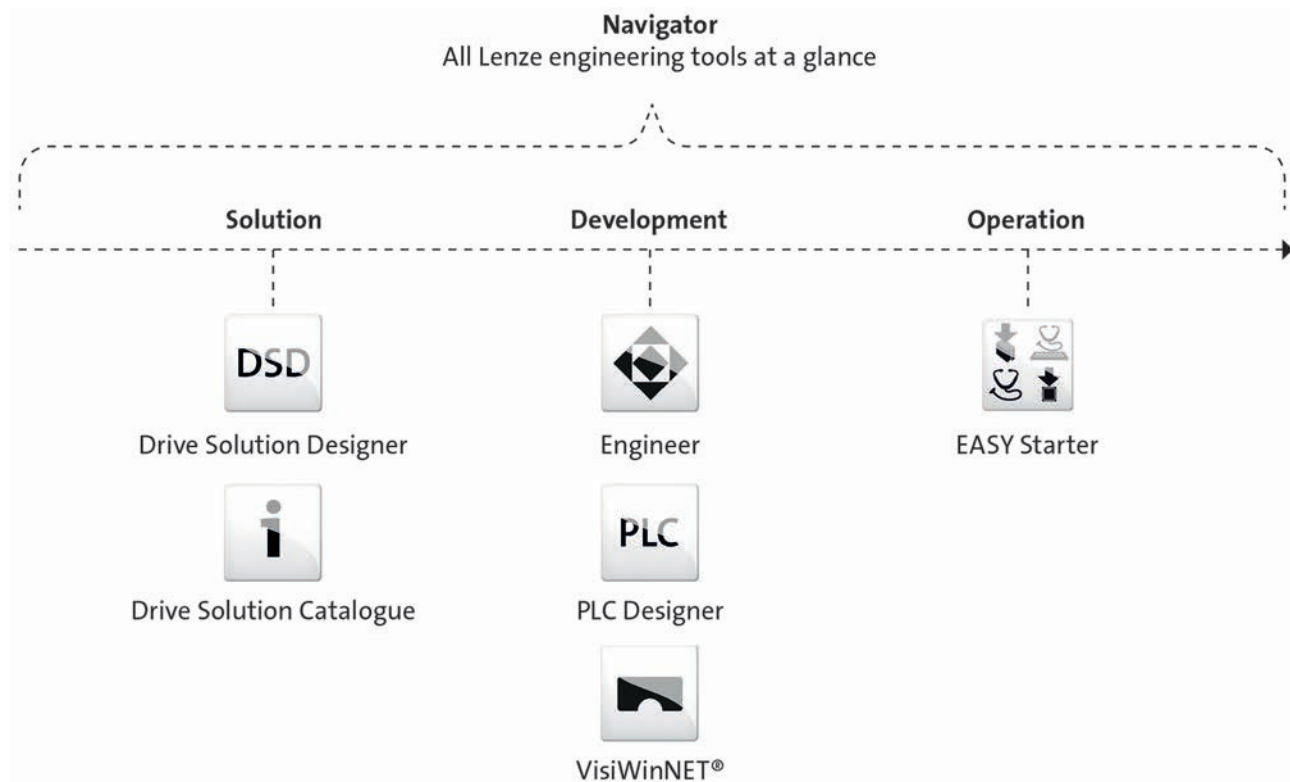


# L-force product portfolio

## Controls

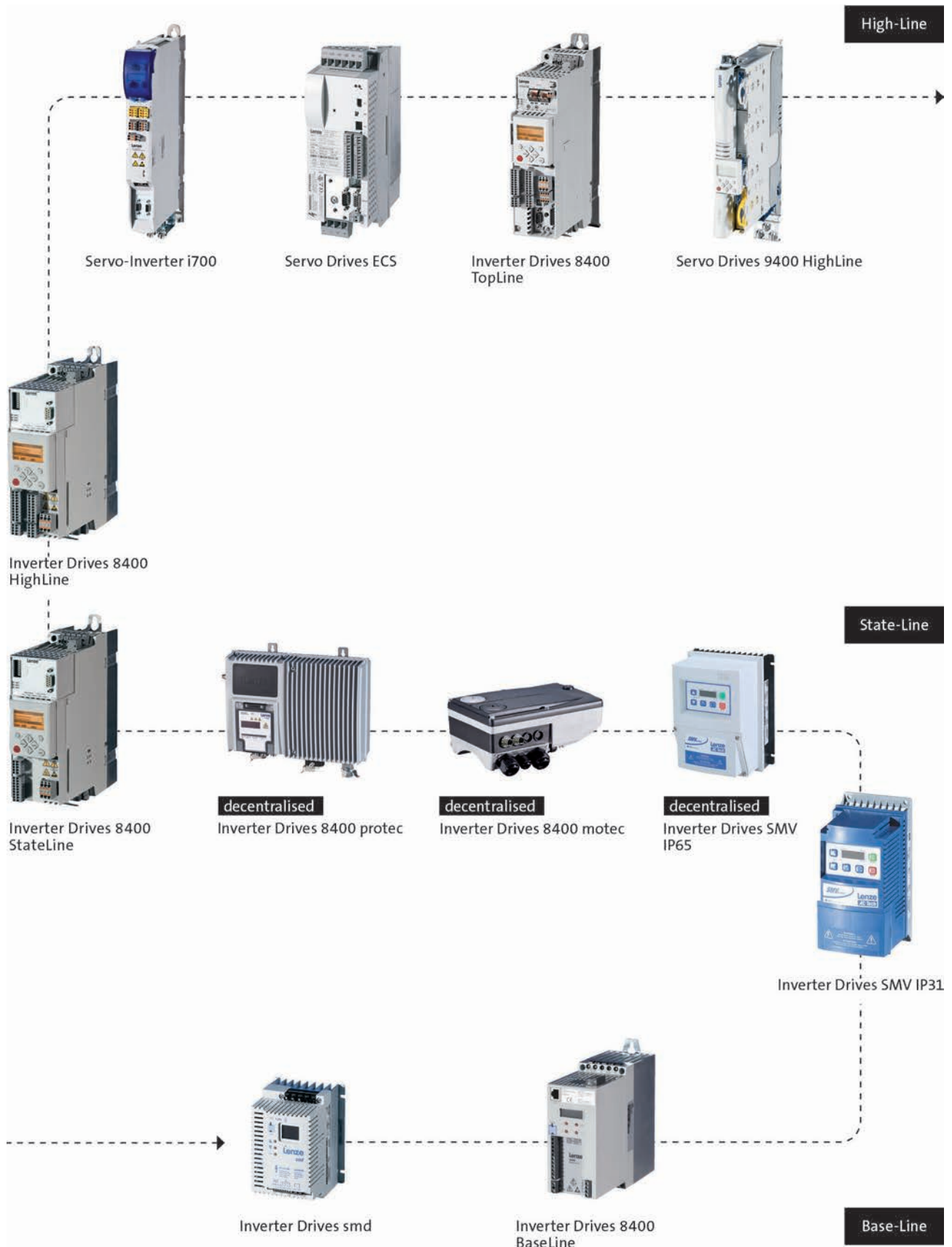


## Engineering Tools



# L-force product portfolio

## Inverters



# L-force product portfolio

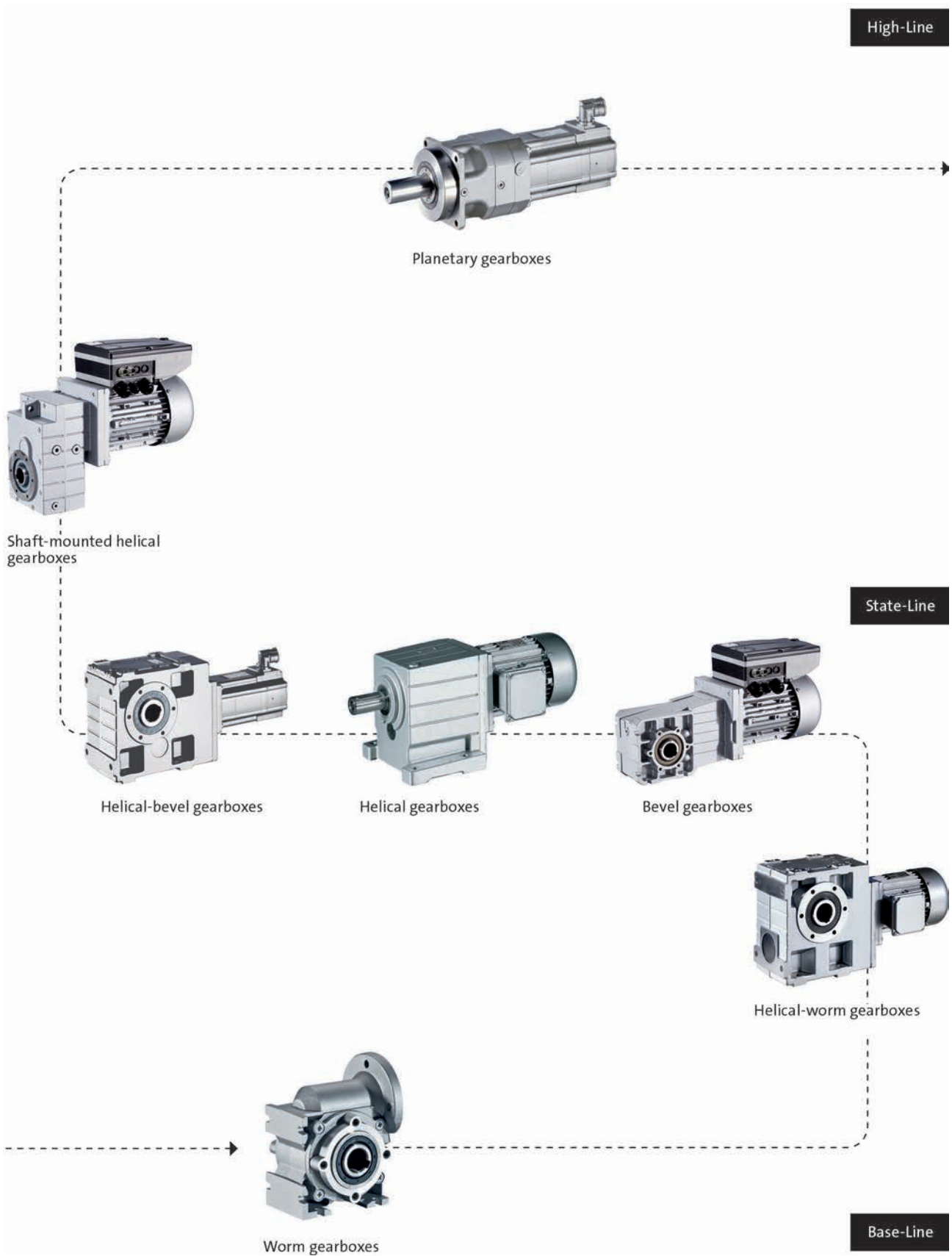
## Motors





# L-force product portfolio

## Gearboxes

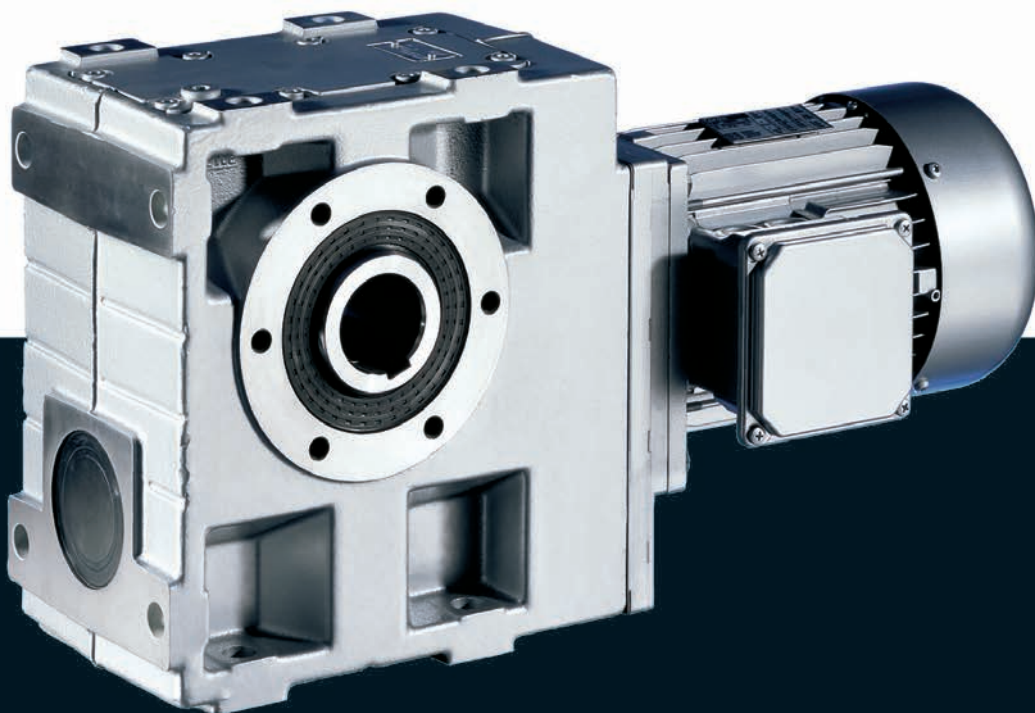




Gearboxes

# GSS helical-worm gearboxes

0.12 ... 15 kW





# GSS helical-worm gearboxes



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# GSS helical-worm gearboxes

## General information



### List of abbreviations

$\eta_{c=1}$		Efficiency
c		Load capacity
$f_N$	[Hz]	Rated frequency
$F_{ax,max}$	[N]	Max. axial force
$F_{rad,max}$	[N]	Max. radial force
$H_{max}$	[m]	Site altitude
i		Ratio
J	[kgcm <sup>2</sup> ]	Moment of inertia
m	[kg]	Mass
$M_2$	[Nm]	Output torque
$n_2$	[r/min]	Output speed
$n_N$	[r/min]	Rated speed
$P_N$	[kW]	Rated power
$S_{hü}$	[1/h]	Transition operating frequency
$T_{opr,max}$	[°C]	Max. ambient operating temperature
$T_{opr,min}$	[°C]	Min. ambient operating temperature
$U_{N,\Delta}$	[V]	Rated voltage
$U_{N,Y}$	[V]	Rated voltage

CE	Communauté Européenne
CSA	Canadian Standards Association
DIN	Deutsches Institut für Normung e.V.
EMC	Electromagnetic compatibility
EN	European standard
IEC	International Electrotechnical Commission
IM	International Mounting Code
IP	International Protection Code
NEMA	National Electrical Manufacturers Association
UL	Underwriters Laboratory Listed Product
UR	Underwriters Laboratory Recognized Product
VDE	Verband deutscher Elektrotechniker (Association of German Electrical Engineers)
CCC	China Compulsory Certificate
GOST	Certificate for Russian Federation
cURus	Combined certification marks of UL for the USA and Canada
UkrSEPRO	Certificate for Ukraine



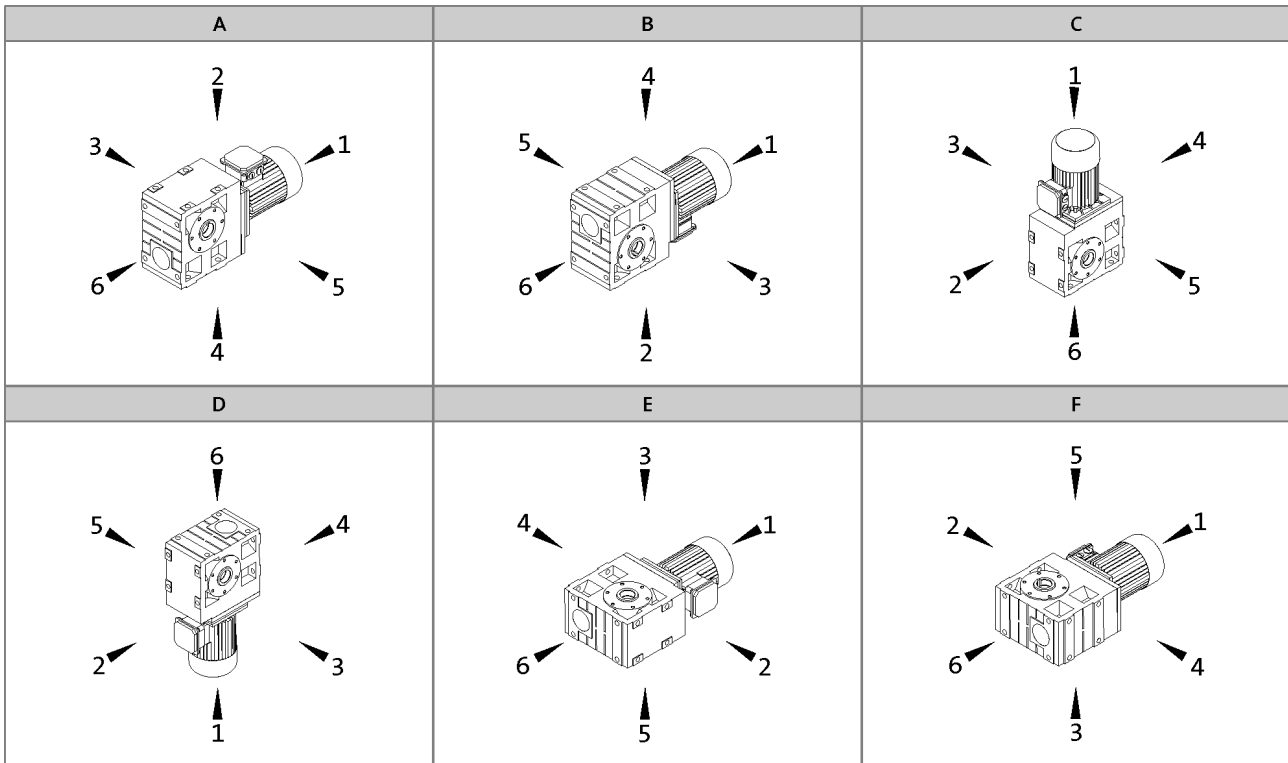
# GSS helical-worm gearboxes

## General information



### Product key

Mounting position (A...F) and position of system blocks (1...6)



Hollow shaft: 0  
 Solid shaft: 3, 5, 8 (3+5)  
 Hollow shaft with shrink disc: 3, 5

Without flange: 0  
 Flange: 3, 5, 8 (3+5)  
 Terminal box / motec: 2, 3, 4, 5

### Gearbox designs

Basic versions	
Motor efficiency	Standard efficiency Increased efficiency (IE2)
Surface and corrosion protection	OKS-G (primer: grey) OKS-S (paint: RAL 7012)
Lubricant	CLP PG 460 (synthetic)
Ventilation	Oil control plugs for GSS05 ... 07 Breather elements for GSS05 ... 07

Options	
Surface and corrosion protection	OKS-S (special paint according to RAL) OKS-M (special paint according to RAL) OKS-L (special paint according to RAL)
Lubricant	CLP HC 220 USDA H1 (synthetic)
Shaft sealing rings	Driven shaft: Viton
Accessories	Torque plate on threaded pitch circle Housing foot torque plate 2nd output shaft end Shrink disc cover Hoseproof hollow shaft cover Mounting set for hollow shaft circlip
Nameplate	Metal nameplate (supplied loose) Adhesive nameplate (supplied loose)



# GSS helical-worm gearboxes

## General information



## Product information

Lenze provides a geared motor construction kit, which covers a wide range of requirements. Numerous drive-side and output-side options enable precise adaptation of the drive to the specific application. This is the basis for versatile applications and functional scalability of our gearboxes and geared motors.

The modular concept and high power density make extremely compact sizes possible. Optimised teeth profiles and ground gears ensure low-noise operation and low backlash. The gearboxes are of compact and hence space-saving construction.

### A low noise solution

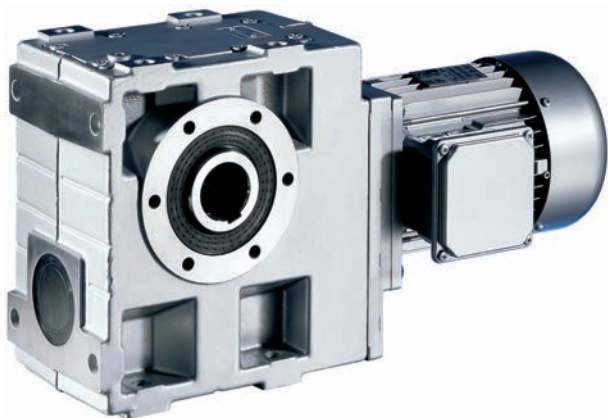
Helical worm gearboxes are particularly low-noise drive components. They create a compact drive unit in combination with our servo motors. The helical worm gearboxes are designed in 2- and 3-stage versions and can reach a torque of up to 1,250 Nm and a ratio of up to  $i=1847$ .

### Inverters for motor-proximity installation

The Drive Package with decentralised Inverter Drives 8400 motec covers a power range up to 7.5 kW.

### Designs

- 2-stage and 3-stage gearboxes
- Hollow shaft with keyway or shrink disc
- Solid shaft with keyway
- Foot or flange mounting
- Torque plate, including rubber buffer
- With MD three-phase AC motors (efficiency classes IE1) power range 0.12 ... 15 kW



Helical-bevel geared motor GSS07-2M HBR 100-32



# GSS helical-worm gearboxes

## General information



### Functions and features

<b>Gearbox type</b>	GSS
<b>Housing</b>	
Design	Cuboid
Material	Aluminium / cast iron
<b>Solid shaft</b>	
Design	with keyway to DIN 6885
Tolerance	m6 (d > 50 mm) k6 (d ≤ 50 mm)
Material	Tempered steel C45 or 42CrMo4
<b>Hollow shaft</b>	
Design	H: with keyway S: smooth
Tolerance	Bore H7
Material	Tempered steel C45
<b>Toothed parts</b>	
Design	Optimised tooth flanks and profile geometry Ground tooth flanks
Material	Case-hardened steel, bronze (worm gear only)
<b>Shaft-hub joint</b>	
	1st stage/prestage/helical (bevel) gearbox: Friction-type connection Output stage (= 2nd, 3rd or 4th stage): Friction-type or positive-fit connection
<b>Shaft sealing rings</b>	
Design	With dust lip
Material	NB / FP
<b>Bearing</b>	
Design	Ball bearing / tapered-roller bearing depending on size and design
<b>Lubricants</b>	
Standard	DIN 51502
Quantities	corresponding to mounting position (see operating instructions)
<b>Mechanical efficiency</b>	
1-stage gearboxes [ $\eta_{c=1}$ ]	
2-stage gearboxes [ $\eta_{c=1}$ ]	0.62 ... 0.92 <sup>1)</sup>
3-stage gearboxes [ $\eta_{c=1}$ ]	0.64 ... 0.92 <sup>1)</sup>
4-stage gearboxes [ $\eta_{c=1}$ ]	
Notes	Dependent on transmission ratio Housing at operating temperature and teeth run in

<sup>1)</sup>   32 - Efficiencies depending on ratio

# GSS helical-worm gearboxes



## General information

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### Functions and features

#### Lubricants

Lenze gearboxes and geared motors are ready for operation on delivery and are filled with lubricants specific to both the drive and the design. The mounting position and design specified in the order are key factors in choosing the volume of lubricant.

The lubricants listed in the lubricant table are approved for use in Lenze drives.

#### Lubricant table

Mode	CLP PG 460	CLP HC 220 USDA H1
Ambient temperature [°C]	-20 ... +40	
Specification	Synthetic-based oil (polyglycol)	Synthetic-based oil (synthetic hydrocarbon / poly-alpha-olefin oil)
Note	Cannot be mixed with other oil types.	For food processing industry
Changing interval	25000 operating hours not later than after three years (oil temperature 70...80 °C)	16000 operating hours not later than after three years (oil temperature 70...80 °C)
Fuchs		bremer & leguil Cassida Fluid GL 220
Klüber	Klübersynth GH 6-460	Klüberoil 4 UH1-220 N
Shell	Shell Tivela S 460	

- ▶ Please contact your Lenze office if you are operating at ambient temperatures in areas up to < -20 °C > or up to +40°C.
- ▶ Caution: when using the lubricant CLP HC 220 with the GSS helical-worm gearbox, the load capacity  $c$  is reduced to 80 % of the values stated in the catalogue.

# GSS helical-worm gearboxes



## General information

### Functions and features

#### Surface and corrosion protection

For optimum protection of geared motors against ambient conditions, the surface and corrosion protection system (OKS) offers tailor-made solutions.

Various surface coatings combined with other protective measures ensure that the geared motors operate reliably even at high air humidity, in outdoor installations or in the presence of atmospheric impurities. Any colour from the RAL Classic collection can be chosen for the top coat. The geared motors are also available unpainted (no surface and corrosion protection).

Surface and corrosion protection system	Applications	Measures
	Catalogue text	Catalogue text
OKS-G (primed)	<ul style="list-style-type: none"> <li>• Dependent on subsequent top coat applied</li> </ul>	<ul style="list-style-type: none"> <li>• 1K priming coat (grey)</li> <li>• Zinc-coated screws</li> <li>• Rust-free breather elements</li> </ul> Optional measures <ul style="list-style-type: none"> <li>• Stainless steel nameplate</li> </ul>
OKS-S (small)	<ul style="list-style-type: none"> <li>• Standard applications</li> <li>• Internal installation in heated buildings</li> <li>• Air humidity up to 90%</li> </ul>	<ul style="list-style-type: none"> <li>• Surface coating as per corrosivity category C1 (in line with EN 12944-2)</li> <li>• Zinc-coated screws</li> <li>• Rust-free breather elements</li> </ul> Optional measures <ul style="list-style-type: none"> <li>• Stainless steel nameplate</li> </ul>
OKS-M (medium)	<ul style="list-style-type: none"> <li>• Internal installation in non-heated buildings</li> <li>• Covered, protected external installation</li> <li>• Air humidity up to 95%</li> </ul>	<ul style="list-style-type: none"> <li>• Surface coating as per corrosivity category C2 (in line with EN 12944-2)</li> <li>• Zinc-coated screws</li> <li>• Rust-free breather elements</li> </ul> Optional measures <ul style="list-style-type: none"> <li>• Stainless steel shaft</li> <li>• Stainless steel nameplate</li> <li>• Rust-free shrink disc (on request)</li> </ul>
OKS-L (high)	<ul style="list-style-type: none"> <li>• External installation</li> <li>• Air humidity above 95%</li> <li>• Chemical industry plants</li> <li>• Food industry</li> </ul>	<ul style="list-style-type: none"> <li>• Surface coating as per corrosivity category C3 (in line with EN 12944-2)</li> <li>• Blower cover and B end shield additionally primed</li> <li>• Cable glands with gaskets</li> <li>• Corrosion-resistant brake with cover ring, stainless friction plate, and chrome-plated armature plate (on request)</li> <li>• All screws/screw plugs zinc-coated</li> <li>• Stainless breather elements</li> <li>• Threaded holes that are not used are closed by means of plastic plugs</li> </ul> Optional measures <ul style="list-style-type: none"> <li>• Sealed recesses on motor (on request)</li> <li>• Stainless steel shaft</li> <li>• Stainless steel nameplate</li> <li>• Rust-free shrink disc (on request)</li> <li>• Additional priming coat on cast iron fan</li> <li>• Oil expansion tank and torque plates painted separately and supplied loose</li> </ul>

# GSS helical-worm gearboxes

## General information



## Functions and features

### Structure of surface coating

Surface and corrosion protection system	Corrosivity category	Surface coating	Colour
	DIN EN ISO 12944-2	Structure	
Without OKS (uncoated)		Dipping primed gearbox	
OKS-G (primed)		Dipping primed gearbox 1K priming coat	
OKS-S (small)	C1	Dipping primed gearbox 2K-PUR top coat	Standard: RAL 7012 Optional: RAL Classic
OKS-M (medium)	C2	Dipping primed gearbox 1K priming coat 2K-PUR top coat	Standard: RAL 7012 Optional: RAL Classic
OKS-L (high)	C3	Dipping primed gearbox 2K-EP priming coat 2K-PUR top coat	Standard: RAL 7012 Optional: RAL Classic

# GSS helical-worm gearboxes



## General information

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### Functions and features

#### Ventilation

##### **Gearboxes without ventilation**

No ventilation is required for gearbox GSS04.

##### **Gearboxes with ventilation**

Gearboxes GSS05 ... 07 are supplied with breather elements as standard.

# GSS helical-worm gearboxes

## General information

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## Dimensioning

### General information about the data provided in this catalogue

#### Powers, torques and speeds

The powers, torques and speeds specified in this catalogue are rounded values and are valid under the following conditions:

- Operating time/day = 8 h (100% OT)
- Duty class I for up to 10 switching operations/h
- Mounting positions and designs in this catalogue
- Standard lubricant
- $T_{amb} = 20\text{ °C}$  for gearboxes,  
 $T_{amb} = 40\text{ °C}$  for motors (in accordance with EN 60034)
- Site altitude  $< = 1000\text{ m amsl}$
- The selection tables provide the permissible mechanical powers and torques. For notes on the thermal power limit, see chapter drive dimensioning.
- The rated power specified for motors and geared motors applies to operating mode S1 (in accordance with EN 60034).

Under different operating conditions, the values obtained may vary from those listed here.

In the case of extreme operating conditions, please consult your Lenze sales office.

# GSS helical-worm gearboxes



## General information

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### Dimensioning

#### Thermal power limit

The thermal power limit, defined by the heat balance, limits the permissible gearbox continuous power. It may be less than the mechanical power ratings listed in the selection tables.

The thermal power limit is affected by:

- the churning losses in the lubricant. These are determined by the mounting position and the circumferential speed of the wheels
- the load and the speed
- the ambient conditions: temperature, air circulation, input or dissipation via shafts and the foundation

Please consult your Lenze subsidiary

- if the following input speeds  $n_1$  are exceeded on a continuous basis (continuous is defined as more than 8 h/day):

Motor frame size	Mounting position A, B, E, F	Mounting position C, D
063 ... 100	3000 r/min	3000 r/min
112 ... 132	3000 r/min	1500 r/min
160 ... 225	2000 r/min	1500 r/min

- if the following input speeds  $n_1$  are exceeded:

Motor frame size	Mounting position A, B, E, F	Mounting position C, D
063 ... 100	4000 r/min	3000 r/min
112 ... 132	4000 r/min	2000 r/min
160 ... 225	3000 r/min	1500 r/min

#### Possible ways of extending the application area

- synthetic lubricant (option)
- shaft sealing rings made from FP material/Viton (option)
- reduction in lubricant quantity
- cooling of the geared motor by means of air convection on the machine/system



# GSS helical-worm gearboxes



## General information

### Dimensioning

#### Load capacity and application factor

##### Load capacity $c$ of gearbox

Rated value for the load capacity of Lenze geared motors.

- $c$  is the ratio of the permissible rated torque of the gearbox to the rated torque supplied by the drive component (e.g. the built-in Lenze motor).
- The value of  $c$  must always be greater than the value of the application factor  $k$  calculated for the application.

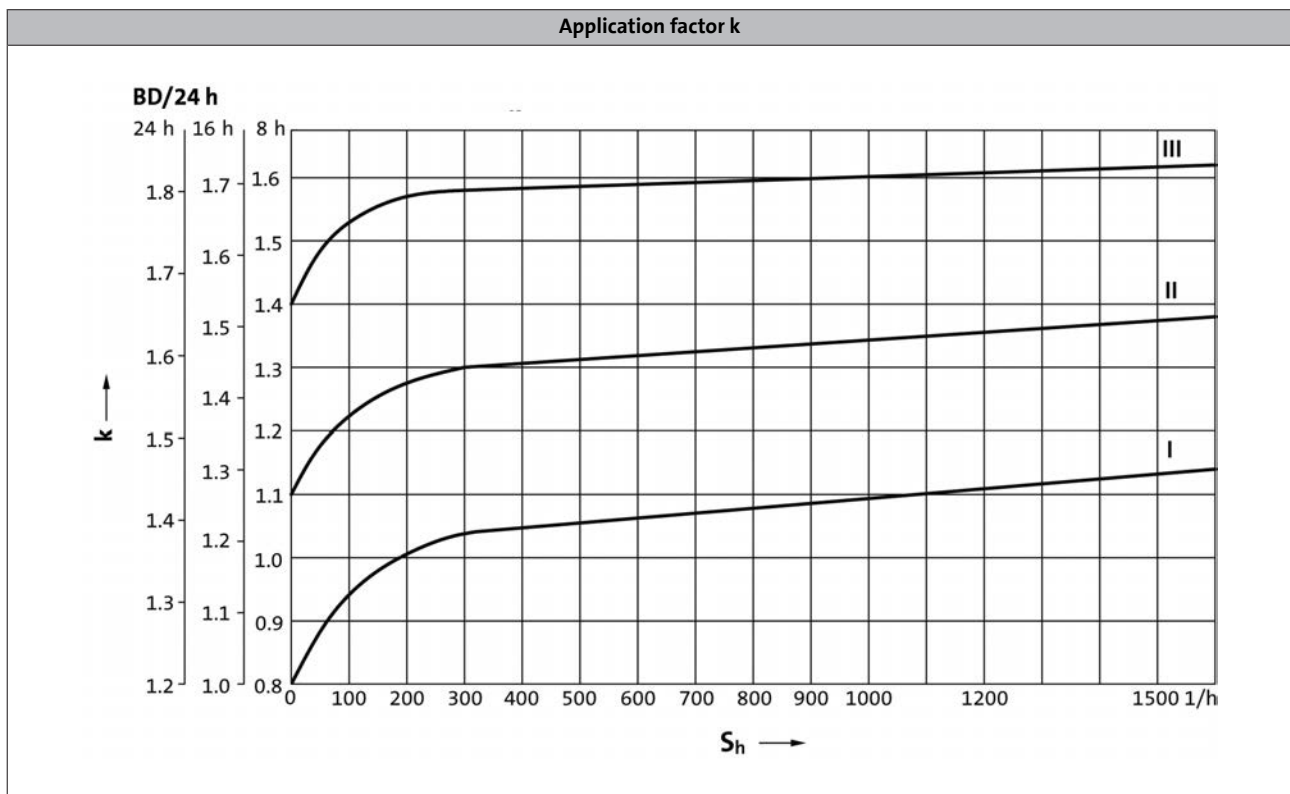
##### Application factor $k$ (according to DIN 3990)

Takes into account the influence of temporally variable loads which are actually present during the anticipated operating time of gearboxes and geared motors.

$k$  is determined by:

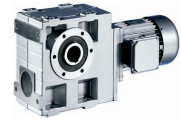
- the type of load
- the load intensity
- temporal influences

Duty class	Load type
I	Smooth operation, small or light jolts
II	Uneven operation, average jolts
III	Uneven operation, severe jolts and/or alternating load



# GSS helical-worm gearboxes

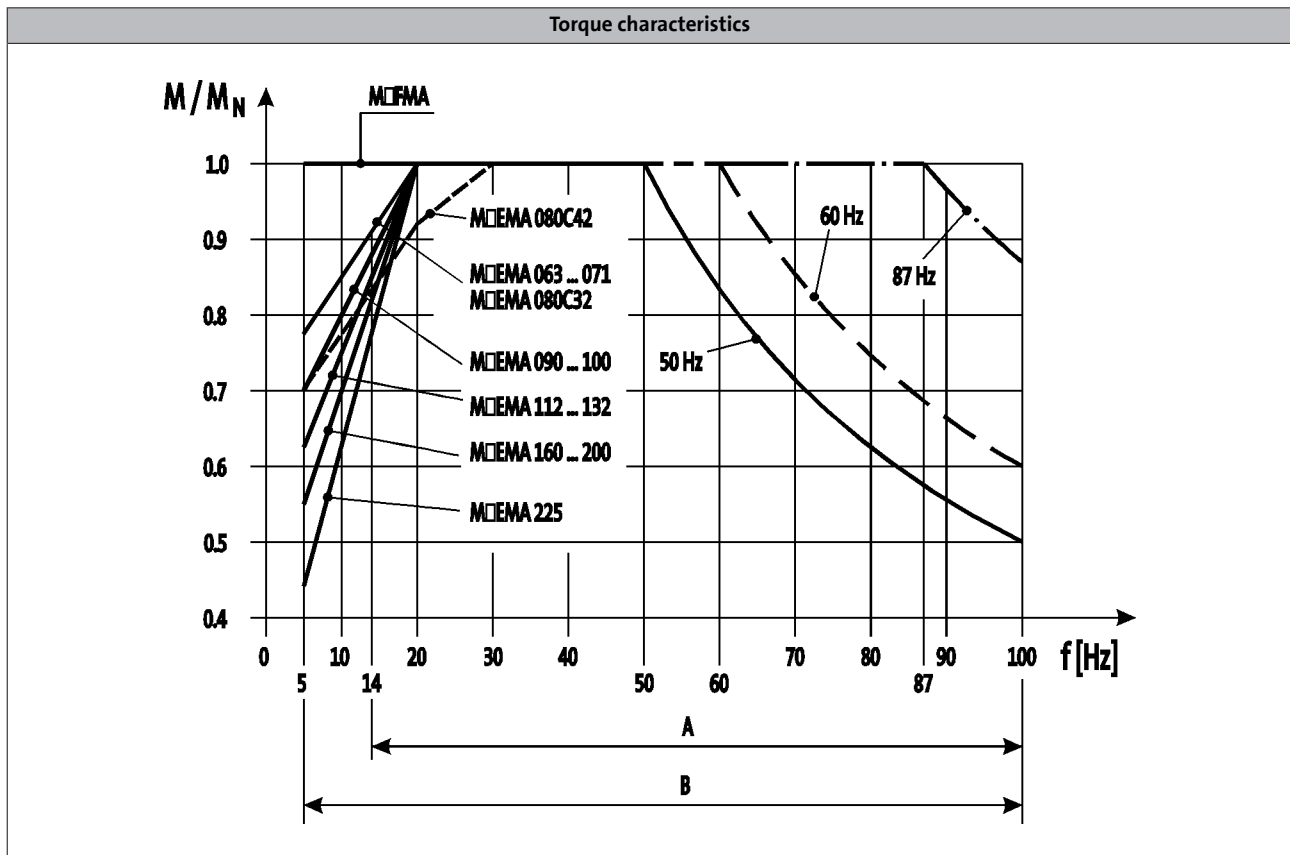
## General information



## Dimensioning

### Torque derating at low motor frequencies

Motor size-dependent torque reduction, taking into account the thermal response during operation on the inverter.



A = Operation with integral fan and brake

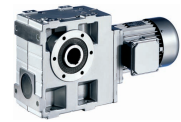
B = Operation with integral fan and brake control "Holding current reduction"

**You can use the Drive Solution Designer for precise drive dimensioning.**

The Drive Solution Designer helps you to carry out a fast and high-quality drive dimensioning. The software includes well-founded and proven knowledge on drive applications and electro-mechanical drive components.

Please contact your Lenze sales office.

# GSS helical-worm gearboxes



## General information

### Dimensioning

#### Notes on the selection tables

The selection tables show the available combinations of gearbox type, number of stages, ratio and motor. The following legend indicates the structure of the selection tables.

Gearbox type  
↓  
**GST helical gearbox**

Technical data

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Selection tables

Rated speed  $n_N$  of the drive motor

Product key of geared motor

Rated power  $P_N$  of the drive motor in relation to the rated frequency

► 50 Hz, 60 Hz:  $P_N = 0.75$  kW

$n_N$	1410 r/min			1720 r/min			i	Product key	Page number
	50 Hz			60 Hz					
$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	881	8.0	2.4	1069	6.6	2.8	1.600	GST04-1M □□□080C32	76
	689	10	2.2	835	8.4	2.6	2.048	GST04-1M □□□080C32	76

Output speed  $n_2$

Output torque  $M_2$  (constant for all listed frequencies)

The load capacity  $c$  of the gearbox  $c$  is the ratio of the gearbox's rated torque to the rated torque of the three-phase motor (calculated in respect of its application to the output shaft).  $c$  must always be greater than the application factor  $k$  determined for the application

$$c = \frac{M_{2,zul}}{M_{1N} \cdot i \cdot \eta_{Getr}} > k$$

# GSS helical-worm gearboxes

## General information

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## Dimensioning

### Notes on the selection tables

#### Motor voltages

The power values and torques indicated in the selection tables relate to the following motor voltages:

- 50 Hz :  $\Delta$  230 V / Y 400 V
- 60 Hz :  $\Delta$  265 V / Y 460 V
- 87 Hz :  $\Delta$  400 V

#### Operation at 87 Hz

In 87 Hz operation, the three-phase AC motor (which is designed for a voltage of  $\Delta$  230 V / Y 400 V at 50 Hz) is operated on an inverter with 400 V rated voltage in a delta connection. It is important to note here that the inverter must be configured for 87Hz output.

This offers the following advantages over 50 Hz operation:

- the setting range of the motor is increased by a factor of 1.73.
- the motor can then provide around 1.73 times greater output, which in turn allows a smaller and more affordable motor to be selected for the application.
- the efficiency of the motor is also improved.

# GSS helical-worm gearboxes

## General information

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### Notes on ordering

**We want to be sure that you receive the correct products in good time.**

To allow us to achieve this we need:

- your address and your company data
- our product key for the individual products in this catalogue
- your delivery date and delivery address

#### Ordering procedure

Please use the ordering information checklist to ensure that you provide all the ordering information required for the various products.

The ordering information checklist, the product key, the basic versions, options, mounting position and position of the system blocks will be found in the General – Product key section.

A list of Lenze's worldwide sales offices can be found on the Internet: [www.Lenze.com](http://www.Lenze.com).

# GSS helical-worm gearboxes



General information

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## Ordering details checklist

Offer

Page \_\_ of \_\_

Order

Customer No.

--	--	--	--	--	--	--	--	--	--

Job No.

--	--	--	--	--	--	--	--	--	--

Fax No. \_\_\_\_\_

## Sender

\_\_\_\_\_  
Company

\_\_\_\_\_  
Made out by (name)

\_\_\_\_\_  
Street/P.O. Box

\_\_\_\_\_  
Department

\_\_\_\_\_  
P.O. Box, City

\_\_\_\_\_  
Telephone No.

\_\_\_\_\_  
Date      Signature

## Delivery address (if different)

\_\_\_\_\_  
Street/P.O. Box

\_\_\_\_\_  
Desired delivery date

\_\_\_\_\_  
P.O. Box, City

\_\_\_\_\_  
Dispatching notes

## Invoice recipient (if different)

\_\_\_\_\_  
Street/P.O. Box

\_\_\_\_\_  
Postal code, City

# GSS helical-worm gearboxes

General information



## Ordering details checklist

Customer No.

Job No.

Page \_\_\_

Quantity

Efficiency class

Standard efficiency

High efficiency (IE2)

Rated frequency

50 Hz

60 Hz

87 Hz

Ratio i

GSS  -  2  M  V  H  A  R  B  K  E  S  3  Motor frame size  C

Hollow shaft d =  mm      Flange a<sub>2</sub> =  mm

Mounting position

A B C D E F

Position of system blocks

Shaft/shrink disc

0 3 4 8

Flange

0 3 5 8

Terminal box

2 3 4 5

Surface and corrosion protection

OKS-S  
colour: RAL 7012

OKS-G  
(primed)

## Options

Special lubricants

CLP HC 220 USDA H1  
(for the food industry)

Surface and corrosion protection

OKS-S  
(small)

OKS-M  
(medium)

RAL



OKS-L  
(high)

OKS-G  
(primed)

Accessories

Torque support for housing  
foot

Torque support for threaded pitch  
circle

2nd output shaft end

Mounting set for hollow-shaft  
circlip

Shrink disc cover

Hollow shaft cover, hoseproof

Shaft sealing rings

Viton

Breathing

Breather elements for  
GSS05

# GSS helical-worm gearboxes

## General information



### Ordering details checklist

#### Three-phase AC motors options

Customer No.

Job No.

Page \_\_\_

#### Motor connection

Terminal box

- with plug-in connector ICN 6-pin.  
Adhere to permissible rated motor current 20 A!
- with plug-in connector ICN 8-pin.  
Adhere to permissible rated motor current 20 A!
- with plug-in connector HAN10E.  
Adhere to permissible rated current 16 A!
- with plug-in connector HAN-Modular.  
Adhere to permissible rated current 16 / 40 A!

Cable entry

only with M□□MAXX/LL063 ... 132  
or terminal box with plug-in connector  
in position

1	2	3	4	5
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

#### Blower

- 1~       3~

- Terminal box with plug-in connector ICN

Terminal box position

2	3	4	5
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

#### Spring-applied brake

Brake version

- Standard       Longlife

Brake size

Characteristic torque

 Nm

Rated voltage

AC	DC	<input type="text"/>	V
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

Rectifier Only in the case of AC supply voltage

- Half-wave rectifier       Bridge rectifier
- Bridge/half-wave rectifier  
(overexcitation)       Bridge/half-wave rectifier  
(holding current reduction)

Brake options

Manual release lever  
in position

2	3	4	5
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

- Low-noise version  
(Standard in the case of brake with speed/position encoder)



# GSS helical-worm gearboxes



## General information

---

### Ordering details checklist

#### Three-phase AC motors options

Customer No.

Job No.

Page \_\_\_

Speed/position  
encoder

Resolver  RS1

Incremental encoder HTL  IG128-24V-H  IG512-24V-H  IG1024-24V-H  IG2048-24V-H

Incremental encoder TTL  IG512-5V-T  IG1024-5V-T  IG2048-5V-T

Feedback with ICN connector  IG128-24V-H not possible with plug-in connector!

Motor protection

PTC

KTY 83-110

KTY 84-130

Approval

UL/CSA  
approval: cURus

CCC

China Energy Label

Further options

Indication of supply voltage only for motor frame sizes 112C32 to 225C22

$\Delta$ ; 400V-50Hz; 460V-60Hz

Y/ $\Delta$ ; 400/230V-50Hz; 460/265V-60Hz  
(-/400V-87Hz possible in operation with  
frequency inverter)

Protection cover

2nd shaft end

Handwheel

Increased centrifugal mass

2nd nameplate (adhesive nameplate/metal nameplate)

# GSS helical-worm gearboxes

General information

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# GSS helical-worm gearboxes

Technical data



## Permissible radial and axial forces at output

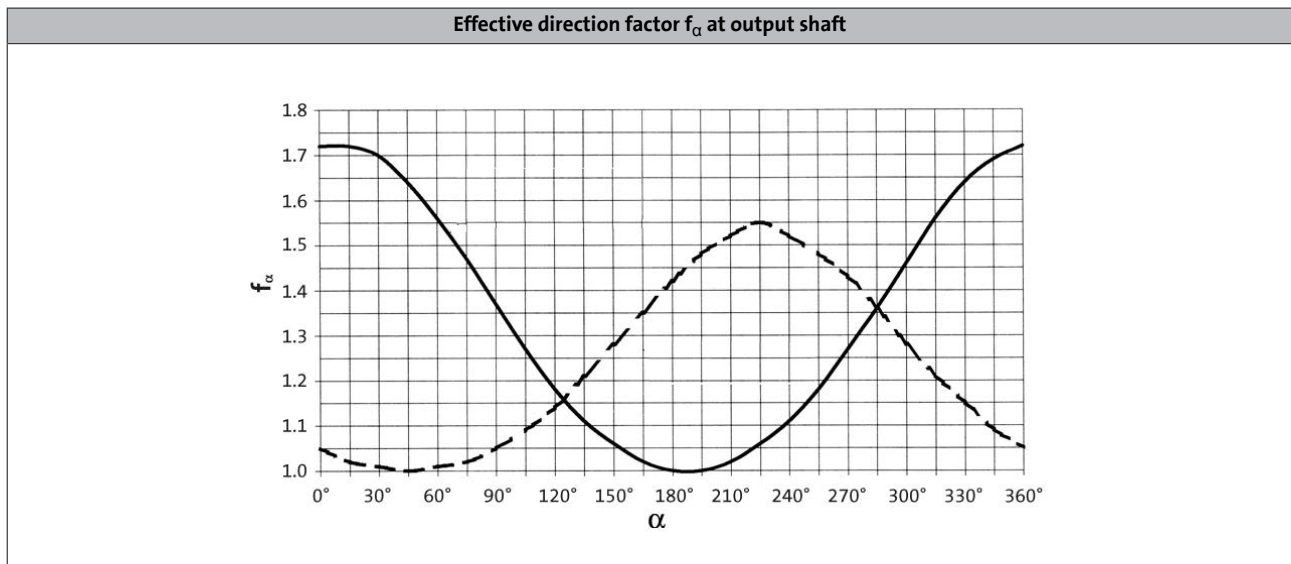
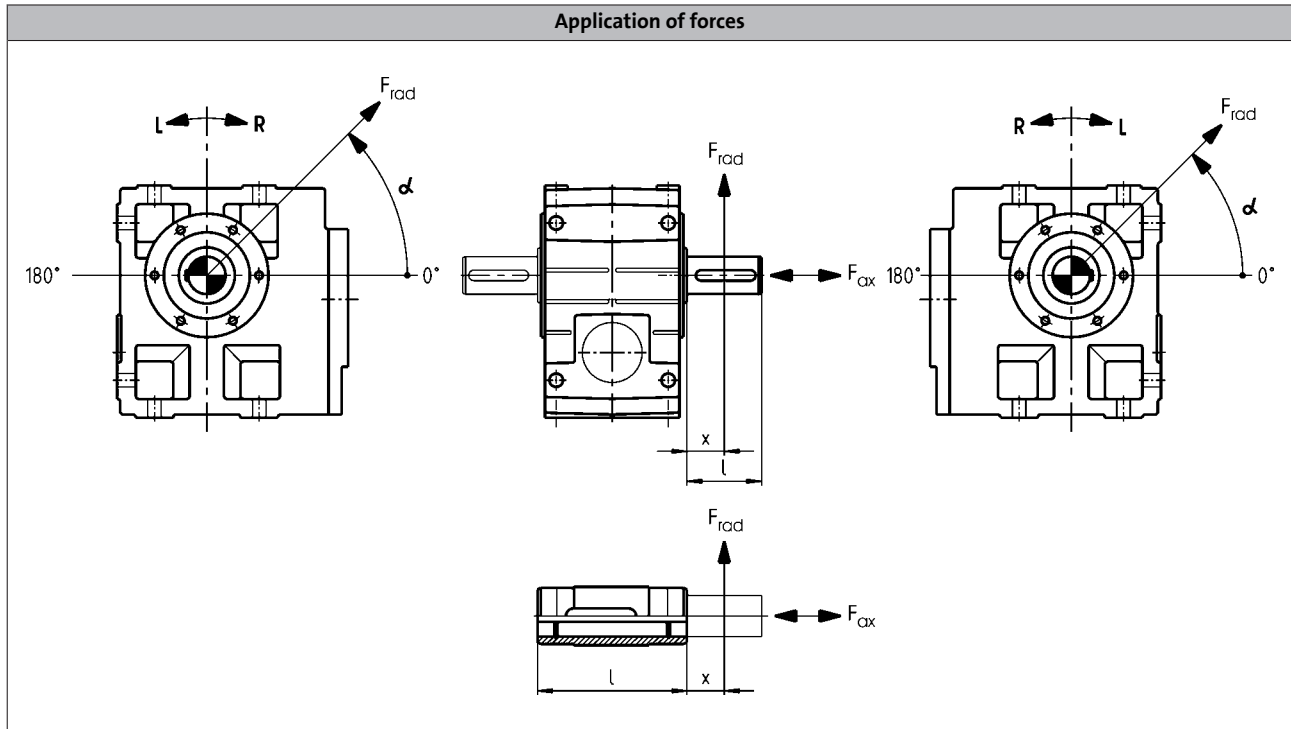
### Permissible radial force

$$F_{rad,per} = \min(f_w \times f_Q \times F_{rad,max}; f_w \times F_{rad,max} \text{ at } n_2 \leq 16 \text{ r/min})$$

### Permissible axial force

$$F_{ax,per} = F_{ax,max} \text{ if } F_{rad} = 0$$

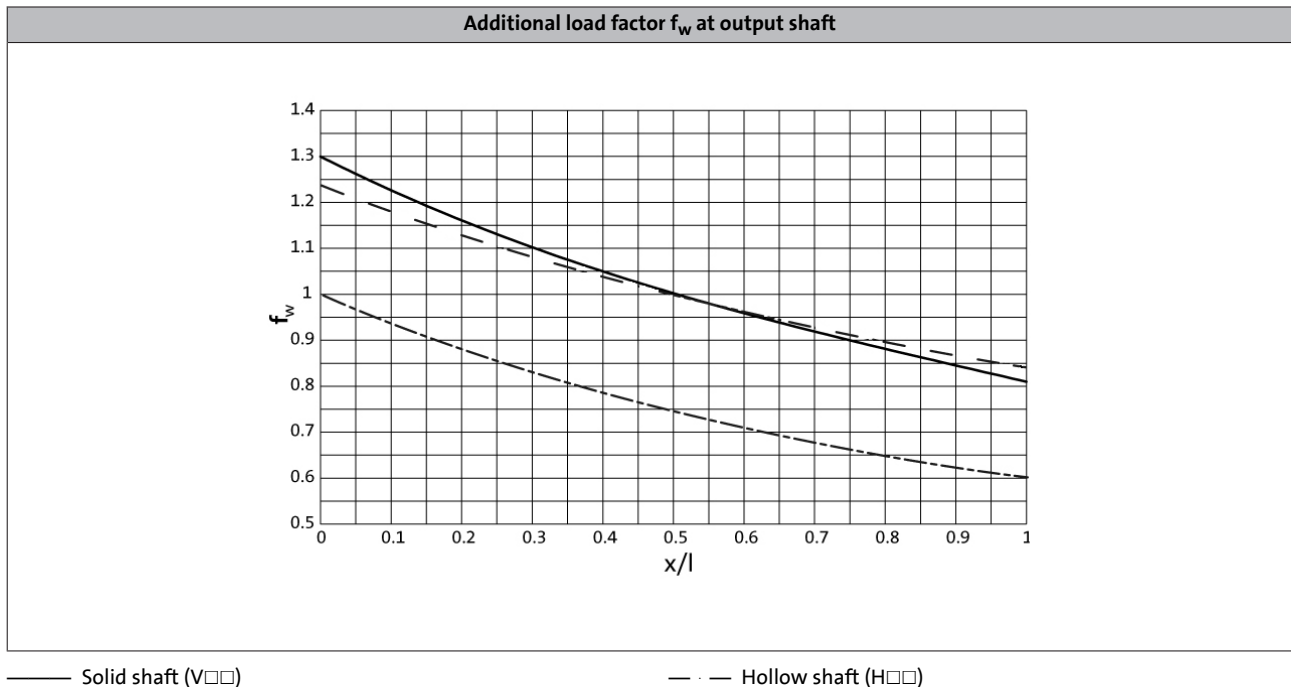
If  $F_{rad}$  and  $F_{ax} \neq 0$ ; please contact Lenze.



— Direction of rotation R  
 - - - Direction of rotation L



## Permissible radial and axial forces at output



— · — Solid shaft with flange (V□K)

### GSS□□-2/3□ H□□

Size	$n_2$ [r/min]								
Gearbox	630	400	250	160	100	63	40	25	≤16

	Max. radial force, Hollow shaft								
	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$
	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]
GSS04	2800	3000	3800	4500	5300	6000	6000	6000	6000
GSS05	3000	3200	3600	4300	5100	6000	7000	7500	7500
GSS06	4400	4600	4800	5600	6600	7700	9100	10700	11500
GSS07	4600	5100	5600	6700	8200	10000	12100	14800	16000

	Max. axial force, Hollow shaft								
	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$
	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]
GSS04	2200	2900	3700	4200	4900	5500	5500	5500	5500
GSS05	1600	2200	2800	3500	4400	5500	6000	6000	6000
GSS06	1900	2500	3200	4100	5200	6500	8200	9000	9000
GSS07	1800	2400	3100	4100	5500	7200	9500	12500	12500

- ▶ Application of force  $F_{rad}$ : at hollow shaft end face ( $x = 0$ )
- ▶  $F_{ax,max}$  only valid with  $F_{rad} = 0$
- ▶ Neither radial nor axial forces are permissible for the hollow shaft with shrink disc (S□□).

# GSS helical-worm gearboxes



Technical data

## Permissible radial and axial forces at output

GSS□□-2/3□ V□R

Size	$n_2$ [r/min]								
Gearbox	630	400	250	160	100	63	40	25	≤16

Max. radial force, Solid shaft without flange										
	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$
	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]
GSS04	2200	2400	3000	3500	4100	4200	4200	4200	4200	4200
GSS05	2300	2500	2900	3400	4000	4300	4300	4300	4300	4300
GSS06	3400	3500	3600	4200	5000	5900	6900	8200	8200	8500
GSS07	3700	4000	4200	5100	6300	7700	9300	11300	11300	12000

Max. axial force, Solid shaft without flange										
	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$
	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]
GSS04	2200	2900	3700	4200	4900	5500	5500	5500	5500	5500
GSS05	1600	2200	2800	3500	4400	5500	6000	6000	6000	6000
GSS06	1900	2500	3200	4100	5200	6500	8200	9000	9000	9000
GSS07	1800	2400	3100	4100	5500	7200	9500	12500	12500	12500

GSS□□-2/3□ V□K

Size	$n_2$ [r/min]								
Gearbox	630	400	250	160	100	63	40	25	≤16

Max. radial force, Solid shaft with flange										
	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$	$F_{rad,max}$
	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]
GSS04	2750	3000	4100	4400	4700	4700	4700	4700	4700	4700
GSS05	3450	3750	4900	4900	4900	4900	4900	4900	4900	4900
GSS06	5100	5250	7000	8100	9400	9400	9400	9400	9400	9400
GSS07	5500	6000	7900	9100	10600	12400	14000	14000	14000	14000

Max. axial force, Solid shaft with flange										
	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$	$F_{ax,max}$
	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]	[N]
GSS04	2100	2800	3500	4000	4200	4200	4200	4200	4200	4200
GSS05	1500	2000	2500	3100	4000	4900	5500	5500	5500	5500
GSS06	1600	2200	2800	3500	4500	5700	7300	8800	8800	8800
GSS07	1400	1900	2400	3200	4300	5900	8000	10000	10000	10000

- ▶ Application of force  $F_{rad}$ : centre of shaft journal ( $x = l/2$ )
- ▶  $F_{ax,max}$  only valid with  $F_{rad} = 0$

# GSS helical-worm gearboxes

Technical data



## Moments of inertia

GSS□□-2

► Moment of inertia (J) depending on ratio i

Gearbox			GSS04
5.639	J	[kgcm <sup>2</sup> ]	1.120
7.733	J	[kgcm <sup>2</sup> ]	0.652
9.042	J	[kgcm <sup>2</sup> ]	0.809
9.897	J	[kgcm <sup>2</sup> ]	0.430
10.827	J	[kgcm <sup>2</sup> ]	0.368
12.400	J	[kgcm <sup>2</sup> ]	0.487
13.810	J	[kgcm <sup>2</sup> ]	0.247
15.869	J	[kgcm <sup>2</sup> ]	0.329
17.360	J	[kgcm <sup>2</sup> ]	0.284
20.417	J	[kgcm <sup>2</sup> ]	0.673
22.143	J	[kgcm <sup>2</sup> ]	0.195
24.800	J	[kgcm <sup>2</sup> ]	0.420
27.125	J	[kgcm <sup>2</sup> ]	0.145
31.738	J	[kgcm <sup>2</sup> ]	0.288
34.100	J	[kgcm <sup>2</sup> ]	0.096
39.200	J	[kgcm <sup>2</sup> ]	0.247
43.917	J	[kgcm <sup>2</sup> ]	0.064
50.000	J	[kgcm <sup>2</sup> ]	0.173
54.250	J	[kgcm <sup>2</sup> ]	0.131
61.250	J	[kgcm <sup>2</sup> ]	0.130
68.200	J	[kgcm <sup>2</sup> ]	0.087
77.000	J	[kgcm <sup>2</sup> ]	0.086
87.833	J	[kgcm <sup>2</sup> ]	0.059
99.167	J	[kgcm <sup>2</sup> ]	0.058
111.318	J	[kgcm <sup>2</sup> ]	0.039
125.682	J	[kgcm <sup>2</sup> ]	0.038
139.500	J	[kgcm <sup>2</sup> ]	0.027
157.500	J	[kgcm <sup>2</sup> ]	0.026
183.786	J	[kgcm <sup>2</sup> ]	0.016
207.500	J	[kgcm <sup>2</sup> ]	0.016

Gearbox			GSS05
5.639	J	[kgcm <sup>2</sup> ]	2.821
7.733	J	[kgcm <sup>2</sup> ]	1.664
9.042	J	[kgcm <sup>2</sup> ]	2.014
9.897	J	[kgcm <sup>2</sup> ]	1.102
10.827	J	[kgcm <sup>2</sup> ]	0.941
12.400	J	[kgcm <sup>2</sup> ]	1.235
13.810	J	[kgcm <sup>2</sup> ]	0.638
15.869	J	[kgcm <sup>2</sup> ]	0.840
17.360	J	[kgcm <sup>2</sup> ]	0.722
20.417	J	[kgcm <sup>2</sup> ]	1.601
22.143	J	[kgcm <sup>2</sup> ]	0.504
24.800	J	[kgcm <sup>2</sup> ]	1.059
27.125	J	[kgcm <sup>2</sup> ]	0.377
31.738	J	[kgcm <sup>2</sup> ]	0.733
35.306	J	[kgcm <sup>2</sup> ]	0.233
39.200	J	[kgcm <sup>2</sup> ]	0.610
43.917	J	[kgcm <sup>2</sup> ]	0.167
50.000	J	[kgcm <sup>2</sup> ]	0.435
54.250	J	[kgcm <sup>2</sup> ]	0.341
61.250	J	[kgcm <sup>2</sup> ]	0.332
70.611	J	[kgcm <sup>2</sup> ]	0.211
79.722	J	[kgcm <sup>2</sup> ]	0.206
87.833	J	[kgcm <sup>2</sup> ]	0.153
99.167	J	[kgcm <sup>2</sup> ]	0.149
113.667	J	[kgcm <sup>2</sup> ]	0.096
128.333	J	[kgcm <sup>2</sup> ]	0.094
137.950	J	[kgcm <sup>2</sup> ]	0.070
155.750	J	[kgcm <sup>2</sup> ]	0.069
176.313	J	[kgcm <sup>2</sup> ]	0.045
199.063	J	[kgcm <sup>2</sup> ]	0.044

- The moments of inertia relate to the drive shaft of the gearbox.
- The total moment of inertia is calculated by adding the values of the gearbox, motor and accessories.

# GSS helical-worm gearboxes

Technical data



## Moments of inertia

GSS□□-2

► Moment of inertia (J) depending on ratio i

Gearbox			GSS06
5.833	J	[kgcm <sup>2</sup> ]	6.966
8.000	J	[kgcm <sup>2</sup> ]	4.219
9.042	J	[kgcm <sup>2</sup> ]	5.541
10.238	J	[kgcm <sup>2</sup> ]	2.811
11.200	J	[kgcm <sup>2</sup> ]	2.393
12.400	J	[kgcm <sup>2</sup> ]	3.461
14.286	J	[kgcm <sup>2</sup> ]	1.630
15.869	J	[kgcm <sup>2</sup> ]	2.348
17.360	J	[kgcm <sup>2</sup> ]	2.006
20.417	J	[kgcm <sup>2</sup> ]	4.172
22.143	J	[kgcm <sup>2</sup> ]	1.392
24.800	J	[kgcm <sup>2</sup> ]	3.056
27.125	J	[kgcm <sup>2</sup> ]	1.039
31.738	J	[kgcm <sup>2</sup> ]	2.101
35.306	J	[kgcm <sup>2</sup> ]	0.660
39.200	J	[kgcm <sup>2</sup> ]	1.635
43.917	J	[kgcm <sup>2</sup> ]	0.475
50.000	J	[kgcm <sup>2</sup> ]	1.164
54.250	J	[kgcm <sup>2</sup> ]	0.955
61.250	J	[kgcm <sup>2</sup> ]	0.887
70.611	J	[kgcm <sup>2</sup> ]	0.610
79.722	J	[kgcm <sup>2</sup> ]	0.570
87.833	J	[kgcm <sup>2</sup> ]	0.443
99.167	J	[kgcm <sup>2</sup> ]	0.417
113.667	J	[kgcm <sup>2</sup> ]	0.276
128.333	J	[kgcm <sup>2</sup> ]	0.260
137.950	J	[kgcm <sup>2</sup> ]	0.201
155.750	J	[kgcm <sup>2</sup> ]	0.191
174.375	J	[kgcm <sup>2</sup> ]	0.130
196.875	J	[kgcm <sup>2</sup> ]	0.123

Gearbox			GSS07
5.862	J	[kgcm <sup>2</sup> ]	21.357
8.125	J	[kgcm <sup>2</sup> ]	12.754
9.086	J	[kgcm <sup>2</sup> ]	17.436
10.000	J	[kgcm <sup>2</sup> ]	9.140
11.200	J	[kgcm <sup>2</sup> ]	7.498
12.594	J	[kgcm <sup>2</sup> ]	10.713
14.286	J	[kgcm <sup>2</sup> ]	4.837
15.500	J	[kgcm <sup>2</sup> ]	7.792
17.360	J	[kgcm <sup>2</sup> ]	6.424
20.517	J	[kgcm <sup>2</sup> ]	13.579
22.143	J	[kgcm <sup>2</sup> ]	4.177
25.188	J	[kgcm <sup>2</sup> ]	9.590
27.125	J	[kgcm <sup>2</sup> ]	3.130
31.000	J	[kgcm <sup>2</sup> ]	7.051
35.306	J	[kgcm <sup>2</sup> ]	1.955
39.200	J	[kgcm <sup>2</sup> ]	5.368
43.271	J	[kgcm <sup>2</sup> ]	1.433
50.000	J	[kgcm <sup>2</sup> ]	3.527
54.250	J	[kgcm <sup>2</sup> ]	2.888
61.250	J	[kgcm <sup>2</sup> ]	2.698
70.611	J	[kgcm <sup>2</sup> ]	1.812
79.722	J	[kgcm <sup>2</sup> ]	1.700
86.542	J	[kgcm <sup>2</sup> ]	1.338
97.708	J	[kgcm <sup>2</sup> ]	1.263
113.667	J	[kgcm <sup>2</sup> ]	0.833
128.333	J	[kgcm <sup>2</sup> ]	0.789
137.950	J	[kgcm <sup>2</sup> ]	0.609
155.750	J	[kgcm <sup>2</sup> ]	0.579
174.375	J	[kgcm <sup>2</sup> ]	0.391
196.875	J	[kgcm <sup>2</sup> ]	0.373

- The moments of inertia relate to the drive shaft of the gearbox.
- The total moment of inertia is calculated by adding the values of the gearbox, motor and accessories.

# GSS helical-worm gearboxes

Technical data



## Moments of inertia

GSS□□-3

► Moment of inertia (J) depending on ratio i

Gearbox		[kgcm <sup>2</sup> ]	GSS05
125.476	J	[kgcm <sup>2</sup> ]	0.154
153.708	J	[kgcm <sup>2</sup> ]	0.117
193.233	J	[kgcm <sup>2</sup> ]	0.078
222.133	J	[kgcm <sup>2</sup> ]	0.206
250.952	J	[kgcm <sup>2</sup> ]	0.151
283.333	J	[kgcm <sup>2</sup> ]	0.148
307.417	J	[kgcm <sup>2</sup> ]	0.115
347.083	J	[kgcm <sup>2</sup> ]	0.113
386.467	J	[kgcm <sup>2</sup> ]	0.077
436.333	J	[kgcm <sup>2</sup> ]	0.076
497.722	J	[kgcm <sup>2</sup> ]	0.053
561.944	J	[kgcm <sup>2</sup> ]	0.052
630.803	J	[kgcm <sup>2</sup> ]	0.035
712.197	J	[kgcm <sup>2</sup> ]	0.034
790.500	J	[kgcm <sup>2</sup> ]	0.024
892.500	J	[kgcm <sup>2</sup> ]	0.024
1041.452	J	[kgcm <sup>2</sup> ]	0.015
1175.833	J	[kgcm <sup>2</sup> ]	0.015

Gearbox		[kgcm <sup>2</sup> ]	GSS06
126.531	J	[kgcm <sup>2</sup> ]	0.310
142.857	J	[kgcm <sup>2</sup> ]	0.298
155.000	J	[kgcm <sup>2</sup> ]	0.271
175.000	J	[kgcm <sup>2</sup> ]	0.263
194.857	J	[kgcm <sup>2</sup> ]	0.144
220.000	J	[kgcm <sup>2</sup> ]	0.139
238.700	J	[kgcm <sup>2</sup> ]	0.128
269.500	J	[kgcm <sup>2</sup> ]	0.124
310.689	J	[kgcm <sup>2</sup> ]	0.112
350.778	J	[kgcm <sup>2</sup> ]	0.110
386.467	J	[kgcm <sup>2</sup> ]	0.103
436.333	J	[kgcm <sup>2</sup> ]	0.102
497.722	J	[kgcm <sup>2</sup> ]	0.069
561.944	J	[kgcm <sup>2</sup> ]	0.068
630.803	J	[kgcm <sup>2</sup> ]	0.045
712.197	J	[kgcm <sup>2</sup> ]	0.044
816.333	J	[kgcm <sup>2</sup> ]	0.042
921.667	J	[kgcm <sup>2</sup> ]	0.042
1023.000	J	[kgcm <sup>2</sup> ]	0.029
1155.000	J	[kgcm <sup>2</sup> ]	0.029
1241.550	J	[kgcm <sup>2</sup> ]	0.028
1401.750	J	[kgcm <sup>2</sup> ]	0.028
1635.693	J	[kgcm <sup>2</sup> ]	0.017
1846.750	J	[kgcm <sup>2</sup> ]	0.017

- The moments of inertia relate to the drive shaft of the gearbox.
- The total moment of inertia is calculated by adding the values of the gearbox, motor and accessories.



# GSS helical-worm gearboxes

## Technical data



### Moments of inertia

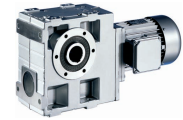
#### GSS□□-3

- ▶ Moment of inertia (J) depending on ratio i

Gearbox			GSS07
126.531	J	[kgcm <sup>2</sup> ]	0.857
142.857	J	[kgcm <sup>2</sup> ]	0.822
155.000	J	[kgcm <sup>2</sup> ]	0.742
175.000	J	[kgcm <sup>2</sup> ]	0.719
201.746	J	[kgcm <sup>2</sup> ]	0.372
227.778	J	[kgcm <sup>2</sup> ]	0.358
247.139	J	[kgcm <sup>2</sup> ]	0.327
279.028	J	[kgcm <sup>2</sup> ]	0.317
321.673	J	[kgcm <sup>2</sup> ]	0.281
363.179	J	[kgcm <sup>2</sup> ]	0.276
394.245	J	[kgcm <sup>2</sup> ]	0.258
445.116	J	[kgcm <sup>2</sup> ]	0.255
490.403	J	[kgcm <sup>2</sup> ]	0.183
553.681	J	[kgcm <sup>2</sup> ]	0.181
634.639	J	[kgcm <sup>2</sup> ]	0.114
716.528	J	[kgcm <sup>2</sup> ]	0.113
833.556	J	[kgcm <sup>2</sup> ]	0.105
941.111	J	[kgcm <sup>2</sup> ]	0.105
1011.633	J	[kgcm <sup>2</sup> ]	0.076
1142.167	J	[kgcm <sup>2</sup> ]	0.076
1227.755	J	[kgcm <sup>2</sup> ]	0.074
1386.175	J	[kgcm <sup>2</sup> ]	0.073
1569.181	J	[kgcm <sup>2</sup> ]	0.047
1771.656	J	[kgcm <sup>2</sup> ]	0.047

- ▶ The moments of inertia relate to the drive shaft of the gearbox.
- ▶ The total moment of inertia is calculated by adding the values of the gearbox, motor and accessories.

# GSS helical-worm gearboxes



## Technical data

### Efficiencies

- During start-up, the start-up efficiency  $\eta_a$  of a helical-worm gearbox is lower than its operative efficiency at rated speed.  
**The start-up efficiency  $\eta_a$  must therefore always be considered when starting under load.**

#### GSS04-2

			$n_2$ [r/min]												
			10	16	25	32	40	63	100	160	250	400	630	800	
5.639	$\eta_a$	0.71	$\eta_{c=1}$	0.83	0.86	0.88	0.89	0.89	0.90	0.90	0.90	0.90	0.90	0.89	0.89
7.733	$\eta_a$	0.71	$\eta_{c=1}$	0.83	0.86	0.88	0.89	0.89	0.90	0.90	0.90	0.90	0.90	0.89	0.89
9.042	$\eta_a$	0.67	$\eta_{c=1}$	0.81	0.84	0.86	0.87	0.87	0.88	0.88	0.87	0.87	0.87	0.87	
9.897	$\eta_a$	0.71	$\eta_{c=1}$	0.83	0.86	0.88	0.89	0.89	0.90	0.90	0.90	0.90	0.90	0.89	0.89
10.827	$\eta_a$	0.71	$\eta_{c=1}$	0.83	0.86	0.88	0.89	0.89	0.90	0.90	0.90	0.90	0.90	0.89	0.89
12.400	$\eta_a$	0.67	$\eta_{c=1}$	0.81	0.84	0.86	0.87	0.87	0.88	0.88	0.87	0.87	0.87	0.87	
13.810	$\eta_a$	0.71	$\eta_{c=1}$	0.83	0.86	0.88	0.89	0.89	0.90	0.90	0.90	0.90	0.90	0.89	0.89
15.869	$\eta_a$	0.67	$\eta_{c=1}$	0.81	0.84	0.86	0.87	0.87	0.88	0.88	0.87	0.87	0.87	0.87	
17.360	$\eta_a$	0.67	$\eta_{c=1}$	0.81	0.84	0.86	0.87	0.87	0.88	0.88	0.87	0.87	0.87	0.87	
20.417	$\eta_a$	0.55	$\eta_{c=1}$	0.76	0.78	0.79	0.79	0.79	0.79	0.79	0.78	0.78			
22.143	$\eta_a$	0.67	$\eta_{c=1}$	0.81	0.84	0.86	0.87	0.87	0.88	0.88	0.87	0.87	0.87	0.87	
24.800	$\eta_a$	0.56	$\eta_{c=1}$	0.77	0.79	0.80	0.81	0.81	0.81	0.80	0.80	0.79			
27.125	$\eta_a$	0.67	$\eta_{c=1}$	0.81	0.84	0.86	0.87	0.87	0.88	0.88	0.87	0.87	0.87	0.87	
31.738	$\eta_a$	0.56	$\eta_{c=1}$	0.77	0.79	0.80	0.81	0.81	0.81	0.80	0.80	0.79			
34.100	$\eta_a$	0.67	$\eta_{c=1}$	0.81	0.84	0.86	0.87	0.87	0.88	0.88	0.87	0.87	0.87	0.87	
39.200	$\eta_a$	0.55	$\eta_{c=1}$	0.76	0.78	0.79	0.79	0.79	0.79	0.79	0.78	0.78			
43.917	$\eta_a$	0.67	$\eta_{c=1}$	0.81	0.84	0.86	0.87	0.87	0.88	0.88	0.87	0.87	0.87	0.87	
50.000	$\eta_a$	0.55	$\eta_{c=1}$	0.76	0.78	0.79	0.79	0.79	0.79	0.79	0.78	0.78			
54.250	$\eta_a$	0.56	$\eta_{c=1}$	0.77	0.79	0.80	0.81	0.81	0.81	0.80	0.80	0.79			
61.250	$\eta_a$	0.55	$\eta_{c=1}$	0.76	0.78	0.79	0.79	0.79	0.79	0.79	0.78	0.78			
68.200	$\eta_a$	0.56	$\eta_{c=1}$	0.77	0.79	0.80	0.81	0.81	0.81	0.80	0.80	0.79			
77.000	$\eta_a$	0.55	$\eta_{c=1}$	0.76	0.78	0.79	0.79	0.79	0.79	0.79	0.78	0.78			
87.833	$\eta_a$	0.56	$\eta_{c=1}$	0.77	0.79	0.80	0.81	0.81	0.81	0.80	0.80	0.79			
99.167	$\eta_a$	0.55	$\eta_{c=1}$	0.76	0.78	0.79	0.79	0.79	0.79	0.79	0.78	0.78			
111.318	$\eta_a$	0.56	$\eta_{c=1}$	0.77	0.79	0.80	0.81	0.81	0.81	0.80	0.80	0.79			
125.682	$\eta_a$	0.55	$\eta_{c=1}$	0.76	0.78	0.79	0.79	0.79	0.79	0.79	0.78	0.78			
139.500	$\eta_a$	0.56	$\eta_{c=1}$	0.77	0.79	0.80	0.81	0.81	0.81	0.80	0.80	0.79			
157.500	$\eta_a$	0.55	$\eta_{c=1}$	0.76	0.78	0.79	0.79	0.79	0.79	0.79	0.78	0.78			
183.786	$\eta_a$	0.56	$\eta_{c=1}$	0.77	0.79	0.80	0.81	0.81	0.81	0.80	0.80	0.79			
207.500	$\eta_a$	0.55	$\eta_{c=1}$	0.76	0.78	0.79	0.79	0.79	0.79	0.79	0.78	0.78			

# GSS helical-worm gearboxes



## Technical data

### Efficiencies

- During start-up, the start-up efficiency  $\eta_a$  of a helical-worm gearbox is lower than its operative efficiency at rated speed.  
**The start-up efficiency  $\eta_a$  must therefore always be considered when starting under load.**

#### GSS05-2

			$n_2$ [r/min]												
			10	16	25	32	40	63	100	160	250	400	630	800	
5.639	$\eta_a$	0.71	$\eta_{c=1}$	0.85	0.87	0.89	0.90	0.90	0.91	0.91	0.91	0.91	0.90	0.90	0.90
7.733	$\eta_a$	0.71	$\eta_{c=1}$	0.85	0.87	0.89	0.90	0.90	0.91	0.91	0.91	0.91	0.90	0.90	0.90
9.042	$\eta_a$	0.67	$\eta_{c=1}$	0.83	0.86	0.87	0.88	0.88	0.89	0.89	0.88	0.88	0.88	0.88	
9.897	$\eta_a$	0.71	$\eta_{c=1}$	0.85	0.87	0.89	0.90	0.90	0.91	0.91	0.91	0.91	0.90	0.90	0.90
10.827	$\eta_a$	0.71	$\eta_{c=1}$	0.85	0.87	0.89	0.90	0.90	0.91	0.91	0.91	0.91	0.90	0.90	0.90
12.400	$\eta_a$	0.67	$\eta_{c=1}$	0.83	0.86	0.87	0.88	0.88	0.89	0.89	0.88	0.88	0.88	0.88	
13.810	$\eta_a$	0.71	$\eta_{c=1}$	0.85	0.87	0.89	0.90	0.90	0.91	0.91	0.91	0.91	0.90	0.90	0.90
15.869	$\eta_a$	0.67	$\eta_{c=1}$	0.83	0.86	0.87	0.88	0.88	0.89	0.89	0.88	0.88	0.88	0.88	
17.360	$\eta_a$	0.67	$\eta_{c=1}$	0.83	0.86	0.87	0.88	0.88	0.89	0.89	0.88	0.88	0.88	0.88	
20.417	$\eta_a$	0.55	$\eta_{c=1}$	0.79	0.80	0.81	0.81	0.81	0.81	0.81	0.81	0.81			
22.143	$\eta_a$	0.67	$\eta_{c=1}$	0.83	0.86	0.87	0.88	0.88	0.89	0.89	0.88	0.88	0.88	0.88	
24.800	$\eta_a$	0.57	$\eta_{c=1}$	0.79	0.81	0.82	0.82	0.83	0.83	0.82	0.82	0.82			
27.125	$\eta_a$	0.67	$\eta_{c=1}$	0.83	0.86	0.87	0.88	0.88	0.89	0.89	0.88	0.88	0.88	0.88	
31.738	$\eta_a$	0.57	$\eta_{c=1}$	0.79	0.81	0.82	0.82	0.83	0.83	0.82	0.82	0.82			
35.306	$\eta_a$	0.67	$\eta_{c=1}$	0.83	0.86	0.87	0.88	0.88	0.89	0.89	0.88	0.88	0.88	0.88	
39.200	$\eta_a$	0.55	$\eta_{c=1}$	0.79	0.80	0.81	0.81	0.81	0.81	0.81	0.81	0.81			
43.917	$\eta_a$	0.67	$\eta_{c=1}$	0.83	0.86	0.87	0.88	0.88	0.89	0.89	0.88	0.88	0.88	0.88	
50.000	$\eta_a$	0.55	$\eta_{c=1}$	0.79	0.80	0.81	0.81	0.81	0.81	0.81	0.81	0.81			
54.250	$\eta_a$	0.57	$\eta_{c=1}$	0.79	0.81	0.82	0.82	0.83	0.83	0.82	0.82	0.82			
61.250	$\eta_a$	0.55	$\eta_{c=1}$	0.79	0.80	0.81	0.81	0.81	0.81	0.81	0.81	0.81			
70.611	$\eta_a$	0.57	$\eta_{c=1}$	0.79	0.81	0.82	0.82	0.83	0.83	0.82	0.82	0.82			
79.722	$\eta_a$	0.55	$\eta_{c=1}$	0.79	0.80	0.81	0.81	0.81	0.81	0.81	0.81	0.81			
87.833	$\eta_a$	0.57	$\eta_{c=1}$	0.79	0.81	0.82	0.82	0.83	0.83	0.82	0.82	0.82			
99.167	$\eta_a$	0.55	$\eta_{c=1}$	0.79	0.80	0.81	0.81	0.81	0.81	0.81	0.81	0.81			
113.667	$\eta_a$	0.57	$\eta_{c=1}$	0.79	0.81	0.82	0.82	0.83	0.83	0.82	0.82	0.82			
128.333	$\eta_a$	0.55	$\eta_{c=1}$	0.79	0.80	0.81	0.81	0.81	0.81	0.81	0.81	0.81			
137.950	$\eta_a$	0.57	$\eta_{c=1}$	0.79	0.81	0.82	0.82	0.83	0.83	0.82	0.82	0.82			
155.750	$\eta_a$	0.55	$\eta_{c=1}$	0.79	0.80	0.81	0.81	0.81	0.81	0.81	0.81	0.81			
176.313	$\eta_a$	0.57	$\eta_{c=1}$	0.79	0.81	0.82	0.82	0.83	0.83	0.82	0.82	0.82			
199.063	$\eta_a$	0.55	$\eta_{c=1}$	0.79	0.80	0.81	0.81	0.81	0.81	0.81	0.81	0.81			

# GSS helical-worm gearboxes



## Technical data

### Efficiencies

- During start-up, the start-up efficiency  $\eta_a$  of a helical-worm gearbox is lower than its operative efficiency at rated speed. **The start-up efficiency  $\eta_a$  must therefore always be considered when starting under load.**

#### GSS05-3

			$n_2$ [r/min]											
			10	16	25	32	40	63	100	160	250	400	630	
125.476	$\eta_a$	0.67	$\eta_{c=1}$	0.83	0.86	0.87	0.88	0.88	0.89	0.89	0.88	0.88	0.88	0.88
153.708	$\eta_a$	0.67	$\eta_{c=1}$	0.83	0.86	0.87	0.88	0.88	0.89	0.89	0.88	0.88	0.88	0.88
193.233	$\eta_a$	0.67	$\eta_{c=1}$	0.83	0.86	0.87	0.88	0.88	0.89	0.89	0.88	0.88	0.88	0.88
222.133	$\eta_a$	0.55	$\eta_{c=1}$	0.79	0.80	0.81	0.81	0.81	0.81	0.81	0.81	0.81		
250.952	$\eta_a$	0.57	$\eta_{c=1}$	0.79	0.81	0.82	0.82	0.83	0.83	0.82	0.82	0.82		
283.333	$\eta_a$	0.55	$\eta_{c=1}$	0.79	0.80	0.81	0.81	0.81	0.81	0.81	0.81	0.81		
307.417	$\eta_a$	0.57	$\eta_{c=1}$	0.79	0.81	0.82	0.82	0.83	0.83	0.82	0.82	0.82		
347.083	$\eta_a$	0.55	$\eta_{c=1}$	0.79	0.80	0.81	0.81	0.81	0.81	0.81	0.81	0.81		
386.467	$\eta_a$	0.57	$\eta_{c=1}$	0.79	0.81	0.82	0.82	0.83	0.83	0.82	0.82	0.82		
436.333	$\eta_a$	0.55	$\eta_{c=1}$	0.79	0.80	0.81	0.81	0.81	0.81	0.81	0.81	0.81		
497.722	$\eta_a$	0.57	$\eta_{c=1}$	0.79	0.81	0.82	0.82	0.83	0.83	0.82	0.82	0.82		
561.945	$\eta_a$	0.55	$\eta_{c=1}$	0.79	0.80	0.81	0.81	0.81	0.81	0.81	0.81	0.81		
630.803	$\eta_a$	0.57	$\eta_{c=1}$	0.79	0.81	0.82	0.82	0.83	0.83	0.82	0.82	0.82		
712.197	$\eta_a$	0.55	$\eta_{c=1}$	0.79	0.80	0.81	0.81	0.81	0.81	0.81	0.81	0.81		

# GSS helical-worm gearboxes



## Technical data

### Efficiencies

- During start-up, the start-up efficiency  $\eta_a$  of a helical-worm gearbox is lower than its operative efficiency at rated speed.  
**The start-up efficiency  $\eta_a$  must therefore always be considered when starting under load.**

#### GSS06-2

			$n_2$ [r/min]												
			10	16	25	32	40	63	100	160	250	400	630	800	
5.833	$\eta_a$	0.72	$\eta_{c=1}$	0.87	0.89	0.90	0.91	0.91	0.91	0.92	0.92	0.92	0.91	0.91	0.91
8.000	$\eta_a$	0.72	$\eta_{c=1}$	0.87	0.89	0.90	0.91	0.91	0.91	0.92	0.92	0.92	0.91	0.91	0.91
9.042	$\eta_a$	0.67	$\eta_{c=1}$	0.85	0.87	0.88	0.89	0.89	0.89	0.89	0.89	0.89	0.89	0.89	
10.238	$\eta_a$	0.72	$\eta_{c=1}$	0.87	0.89	0.90	0.91	0.91	0.91	0.92	0.92	0.92	0.91	0.91	0.91
11.200	$\eta_a$	0.72	$\eta_{c=1}$	0.87	0.89	0.90	0.91	0.91	0.91	0.92	0.92	0.92	0.91	0.91	0.91
12.400	$\eta_a$	0.67	$\eta_{c=1}$	0.85	0.87	0.88	0.89	0.89	0.89	0.89	0.89	0.89	0.89	0.89	0.80
14.286	$\eta_a$	0.72	$\eta_{c=1}$	0.89	0.90	0.91	0.91	0.91	0.92	0.92	0.92	0.91	0.91	0.91	
15.869	$\eta_a$	0.67	$\eta_{c=1}$	0.85	0.87	0.88	0.89	0.89	0.89	0.89	0.89	0.89	0.89	0.89	
17.360	$\eta_a$	0.67	$\eta_{c=1}$	0.85	0.87	0.88	0.89	0.89	0.89	0.89	0.89	0.89	0.89	0.89	
20.417	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.82	0.83	0.83	0.83	0.83	0.83	0.83				
22.143	$\eta_a$	0.67	$\eta_{c=1}$	0.85	0.87	0.88	0.89	0.89	0.89	0.89	0.89	0.89	0.89	0.89	
24.800	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.83	0.83	0.83	0.83	0.83	0.83	0.83				
27.125	$\eta_a$	0.67	$\eta_{c=1}$	0.85	0.87	0.88	0.89	0.89	0.89	0.89	0.89	0.89	0.89	0.89	
31.738	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.83	0.83	0.83	0.83	0.83	0.83	0.83				
35.306	$\eta_a$	0.67	$\eta_{c=1}$	0.85	0.87	0.88	0.89	0.89	0.89	0.89	0.89	0.89	0.89	0.89	
39.200	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.82	0.83	0.83	0.83	0.83	0.83	0.83				
43.917	$\eta_a$	0.67	$\eta_{c=1}$	0.85	0.87	0.88	0.89	0.89	0.89	0.89	0.89	0.89	0.89	0.89	
50.000	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.82	0.83	0.83	0.83	0.83	0.83	0.83				
54.250	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.83	0.83	0.83	0.83	0.83	0.83	0.83				
61.250	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.82	0.83	0.83	0.83	0.83	0.83	0.83				
70.611	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.83	0.83	0.83	0.83	0.83	0.83	0.83				
79.722	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.82	0.83	0.83	0.83	0.83	0.83	0.83				
87.833	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.83	0.83	0.83	0.83	0.83	0.83	0.83				
99.167	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.82	0.83	0.83	0.83	0.83	0.83	0.83				
113.667	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.83	0.83	0.83	0.83	0.83	0.83	0.83				
128.333	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.82	0.83	0.83	0.83	0.83	0.83	0.83				
137.950	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.83	0.83	0.83	0.83	0.83	0.83	0.83				
155.750	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.82	0.83	0.83	0.83	0.83	0.83	0.83				
174.375	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.83	0.83	0.83	0.83	0.83	0.83	0.83				
196.875	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.82	0.83	0.83	0.83	0.83	0.83	0.83				

# GSS helical-worm gearboxes



## Technical data

### Efficiencies

- During start-up, the start-up efficiency  $\eta_a$  of a helical-worm gearbox is lower than its operative efficiency at rated speed.  
**The start-up efficiency  $\eta_a$  must therefore always be considered when starting under load.**

#### GSS06-3

			$n_2$ [r/min]												
			10	16	25	32	40	63	100	160	250	400	630	800	
126.531	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.83	0.83	0.83	0.83	0.83	0.83	0.83	0.83	0.91	0.91	0.91
142.857	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.82	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
155.000	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.83	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
175.000	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.82	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
194.857	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.83	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
220.000	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.82	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
238.700	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.83	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
269.500	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.82	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
310.689	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.83	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
350.778	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.82	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
386.467	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.83	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
436.333	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.82	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
497.722	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.83	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
561.945	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.82	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
630.803	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.83	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
712.197	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.82	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
816.333	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.83	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
921.667	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.82	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
1023.000	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.83	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
1155.000	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.82	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
1241.550	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.83	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
1401.750	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.82	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
1635.693	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.83	0.83	0.83	0.83	0.83	0.83	0.83	0.83			
1846.750	$\eta_a$	0.57	$\eta_{c=1}$	0.81	0.82	0.83	0.83	0.83	0.83	0.83	0.83	0.83			

# GSS helical-worm gearboxes



## Technical data

### Efficiencies

- During start-up, the start-up efficiency  $\eta_a$  of a helical-worm gearbox is lower than its operative efficiency at rated speed.  
**The start-up efficiency  $\eta_a$  must therefore always be considered when starting under load.**

#### GSS07-2

			$n_2$ [r/min]											
			10	16	25	32	40	63	100	160	250	400	630	800
5.862	$\eta_a$	0.74	$\eta_{c=1}$	0.89	0.91	0.92	0.92	0.92	0.92	0.92	0.92	0.92	0.92	0.92
8.125	$\eta_a$	0.74	$\eta_{c=1}$	0.89	0.91	0.92	0.92	0.92	0.92	0.92	0.92	0.92	0.92	0.92
9.086	$\eta_a$	0.69	$\eta_{c=1}$	0.88	0.89	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	
10.000	$\eta_a$	0.74	$\eta_{c=1}$	0.89	0.91	0.92	0.92	0.92	0.92	0.92	0.92	0.92	0.92	0.92
11.200	$\eta_a$	0.74	$\eta_{c=1}$	0.89	0.91	0.92	0.92	0.92	0.92	0.92	0.92	0.92	0.92	0.92
12.594	$\eta_a$	0.69	$\eta_{c=1}$	0.88	0.89	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	
14.286	$\eta_a$	0.74	$\eta_{c=1}$	0.89	0.91	0.92	0.92	0.92	0.92	0.92	0.92	0.92	0.92	0.92
15.500	$\eta_a$	0.69	$\eta_{c=1}$	0.88	0.89	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	
17.360	$\eta_a$	0.69	$\eta_{c=1}$	0.88	0.89	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	
20.517	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.84	0.85	0.85	0.85	0.85	0.85	0.85			
22.143	$\eta_a$	0.69	$\eta_{c=1}$	0.88	0.89	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	
25.188	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.85	0.85	0.85	0.85	0.85	0.85	0.85			
27.125	$\eta_a$	0.69	$\eta_{c=1}$	0.88	0.89	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	
31.000	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.85	0.85	0.85	0.85	0.85	0.85	0.85			
35.306	$\eta_a$	0.69	$\eta_{c=1}$	0.88	0.89	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	
39.200	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.84	0.85	0.85	0.85	0.85	0.85	0.85			
43.271	$\eta_a$	0.69	$\eta_{c=1}$	0.88	0.89	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	
50.000	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.84	0.85	0.85	0.85	0.85	0.85	0.85			
54.250	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.85	0.85	0.85	0.85	0.85	0.85	0.85			
61.250	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.84	0.85	0.85	0.85	0.85	0.85	0.85			
70.611	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.85	0.85	0.85	0.85	0.85	0.85	0.85			
79.722	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.84	0.85	0.85	0.85	0.85	0.85	0.85			
86.542	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.85	0.85	0.85	0.85	0.85	0.85	0.85			
97.708	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.84	0.85	0.85	0.85	0.85	0.85	0.85			
113.667	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.85	0.85	0.85	0.85	0.85	0.85	0.85			
128.333	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.84	0.85	0.85	0.85	0.85	0.85	0.85			
137.950	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.85	0.85	0.85	0.85	0.85	0.85	0.85			
155.750	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.84	0.85	0.85	0.85	0.85	0.85	0.85			
174.375	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.85	0.85	0.85	0.85	0.85	0.85	0.85			
196.875	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.84	0.85	0.85	0.85	0.85	0.85	0.85			

# GSS helical-worm gearboxes



## Technical data

### Efficiencies

- During start-up, the start-up efficiency  $\eta_a$  of a helical-worm gearbox is lower than its operative efficiency at rated speed.  
**The start-up efficiency  $\eta_a$  must therefore always be considered when starting under load.**

#### GSS07-3

			$n_2$ [r/min]								
			10	16	25	32	40	63	100	160	250
126.531	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.85	0.85	0.85	0.85	0.85	0.85	0.85
142.857	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.84	0.85	0.85	0.85	0.85	0.85	0.85
155.000	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.85	0.85	0.85	0.85	0.85	0.85	0.85
175.000	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.84	0.85	0.85	0.85	0.85	0.85	0.85
201.746	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.85	0.85	0.85	0.85	0.85	0.85	0.85
227.778	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.84	0.85	0.85	0.85	0.85	0.85	0.85
247.139	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.85	0.85	0.85	0.85	0.85	0.85	0.85
279.028	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.84	0.85	0.85	0.85	0.85	0.85	0.85
321.673	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.85	0.85	0.85	0.85	0.85	0.85	0.85
363.179	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.84	0.85	0.85	0.85	0.85	0.85	0.85
394.245	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.85	0.85	0.85	0.85	0.85	0.85	0.85
445.116	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.84	0.85	0.85	0.85	0.85	0.85	0.85
490.403	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.85	0.85	0.85	0.85	0.85	0.85	0.85
553.681	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.84	0.85	0.85	0.85	0.85	0.85	0.85
634.639	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.85	0.85	0.85	0.85	0.85	0.85	0.85
716.528	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.84	0.85	0.85	0.85	0.85	0.85	0.85
833.556	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.85	0.85	0.85	0.85	0.85	0.85	0.85
941.111	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.84	0.85	0.85	0.85	0.85	0.85	0.85
1011.633	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.85	0.85	0.85	0.85	0.85	0.85	0.85
1142.167	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.84	0.85	0.85	0.85	0.85	0.85	0.85
1227.755	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.85	0.85	0.85	0.85	0.85	0.85	0.85
1386.175	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.84	0.85	0.85	0.85	0.85	0.85	0.85
1569.181	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.85	0.85	0.85	0.85	0.85	0.85	0.85
1771.656	$\eta_a$	0.60	$\eta_{c=1}$	0.84	0.84	0.85	0.85	0.85	0.85	0.85	0.85



# GSS helical-worm gearboxes



## Technical data

### Weights

#### GSS□□-2M HAR / HBR

		063C11 063C12 063C31 063C32	063C42	071C11	071C13 071C31	071C32	071C33 071C42	080C11	080C13	080C31
GSS04	m [kg]	16		18				22	23	22
GSS05	m [kg]		26	27	28	27	28	31	32	31
GSS06	m [kg]		38		40	39	40	44	45	44
GSS07	m [kg]							69	70	69

		080C32 080C33 080C42	090C11 090C31	090C32	100C12	100C31	100C32	100C41	112C22	112C31
GSS04	m [kg]	23	30	28						
GSS05	m [kg]	32	39	37	46	43	46	43		
GSS06	m [kg]	45	52	50	59	56	59	56	67	64
GSS07	m [kg]	70	77	75	84	81	84	81	92	89

		112C32	112C41	132C12	132C21	132C22 132C32	160C22	160C32
GSS06	m [kg]	74	71					
GSS07	m [kg]	99	96	119	131	129	173	193

#### GSS□□-2M HAK

		063C11 063C12 063C31 063C32	063C42	071C11	071C13 071C31	071C32	071C33 071C42	080C11	080C13	080C31
GSS04	m [kg]	18	19	20	21	20	21	25	26	25
GSS05	m [kg]		30	31	32	31	32	35	36	35
GSS06	m [kg]		45		47	46	47	51	52	51
GSS07	m [kg]							80	81	80

		080C32 080C33 080C42	090C11 090C31	090C32	100C12	100C31	100C32	100C41	112C22	112C31
GSS04	m [kg]	26	32	30						
GSS05	m [kg]	36	43	41	50	47	50	47		
GSS06	m [kg]	52	59	57	66	63	66	63	74	71
GSS07	m [kg]	81	88	86	95	92	95	92	103	100

		112C32	112C41	132C12	132C21	132C22 132C32	160C22	160C32
GSS06	m [kg]	81	78					
GSS07	m [kg]	110	107	130	142	140	184	204

- Weights with oil filling for mounting position A; all values are approximate.  
The weights relate to the basic version. Bear in mind that additional weights may be needed, e.g. for motor options.

# GSS helical-worm gearboxes



## Technical data

### Weights

#### GSS□□-2M VAR / VBR

		063C11 063C12 063C31 063C32	063C42	071C11	071C13 071C31	071C32	071C33	071C42	080C11	080C13
GSS04	m [kg]	16	17	18	19	18	19		23	24
GSS05	m [kg]		27	28	29	28	29		32	33
GSS06	m [kg]		40		43	42	43	42	46	47
GSS07	m [kg]								74	75

		080C31	080C32 080C33 080C42	090C11 090C31	090C32	100C12	100C31	100C32	100C41	112C22
GSS04	m [kg]	23	24	30	28					
GSS05	m [kg]	32	33	40	38	47	44	47	44	
GSS06	m [kg]	46	47	54	52	61	58	61	58	70
GSS07	m [kg]	74	75	82	80	89	86	89	86	97

		112C31	112C32	112C41	132C12	132C21	132C22 132C32	160C22	160C32
GSS06	m [kg]	67	77	74					
GSS07	m [kg]	94	104	101	124	136	134	178	198

#### GSS□□-2M VAK

		063C11 063C12 063C31 063C32	063C42	071C11	071C13 071C31	071C32	071C33	071C42	080C11	080C13
GSS04	m [kg]	19				21			25	26
GSS05	m [kg]		31	32	33	32	33		36	37
GSS06	m [kg]		47		50	49	50	49	53	54
GSS07	m [kg]								85	86

		080C31	080C32 080C33 080C42	090C11 090C31	090C32	100C12	100C31	100C32	100C41	112C22
GSS04	m [kg]	25	26	33	31					
GSS05	m [kg]	36	37	44	42	51	48	51	48	
GSS06	m [kg]	53	54	61	59	68	65	68	65	77
GSS07	m [kg]	85	86	93	91	100	97	100	97	108

		112C31	112C32	112C41	132C12	132C21	132C22 132C32	160C22	160C32
GSS06	m [kg]	74	84	81					
GSS07	m [kg]	105	115	112	135	147	145	189	209

6.10

- Weights with oil filling for mounting position A; all values are approximate.  
The weights relate to the basic version. Bear in mind that additional weights may be needed, e.g. for motor options.

# GSS helical-worm gearboxes



## Technical data

### Weights

#### GSS□□-2M SAR / SBR

		063C11 063C12 063C31 063C32	063C42	071C11	071C13 071C31	071C32	071C33 071C42	080C11	080C13	080C31
GSS04	m [kg]	16	17	18	19	18	19	23	24	23
GSS05	m [kg]		26	28	29	28	29	32	33	32
GSS06	m [kg]		39		41	40	41	45	46	45
GSS07	m [kg]							70	71	70

		080C32 080C33 080C42	090C11 090C31	090C32	100C12	100C31	100C32	100C41	112C22	112C31
GSS04	m [kg]	24	30	28						
GSS05	m [kg]	33	40	38	47	44	47	44		
GSS06	m [kg]	46	53	51	60	57	60	57	68	65
GSS07	m [kg]	71	78	76	85	82	85	82	94	91

		112C32	112C41	132C12	132C21	132C22 132C32	160C22	160C32
GSS06	m [kg]	75	72					
GSS07	m [kg]	101	98	120	132	130	174	194

#### GSS□□-2M SAK

		063C11 063C12 063C31 063C32	063C42	071C11	071C13 071C31	071C32	071C33 071C42	080C11	080C13	080C31
GSS04	m [kg]	19			21			25	26	25
GSS05	m [kg]		30	32	33	32	33	36	37	36
GSS06	m [kg]		46		48	47	48	52	53	52
GSS07	m [kg]							81	82	81

		080C32 080C33 080C42	090C11 090C31	090C32	100C12	100C31	100C32	100C41	112C22	112C31
GSS04	m [kg]	26	33	31						
GSS05	m [kg]	37	44	42	51	48	51	48		
GSS06	m [kg]	53	60	58	67	64	67	64	75	72
GSS07	m [kg]	82	89	87	96	93	96	93	105	102

		112C32	112C41	132C12	132C21	132C22 132C32	160C22	160C32
GSS06	m [kg]	82	79					
GSS07	m [kg]	112	109	131	143	141	185	205

- Weights with oil filling for mounting position A; all values are approximate.  
The weights relate to the basic version. Bear in mind that additional weights may be needed, e.g. for motor options.

# GSS helical-worm gearboxes

Technical data



## Weights

GSS□□-3M HAR / HBR

			063C11 063C12 063C31 063C32	063C42	071C11	071C13 071C31	071C32	071C33	071C42	080C11
GSS05	m	[kg]	26		28	29	28	29	28	33
GSS06	m	[kg]	41	42	43	44	43	44		48
GSS07	m	[kg]		71	73		72	73		77

			080C13	080C31	080C32 080C33 080C42	090C11 090C31	090C32	100C12	100C31 100C41
GSS05	m	[kg]	34						
GSS06	m	[kg]	49	48	49	55			
GSS07	m	[kg]	78	77	78	84	82	91	88

GSS□□-3M HAK

			063C11 063C12 063C31 063C32	063C42	071C11	071C13 071C31	071C32	071C33	071C42	080C11
GSS05	m	[kg]	30		32	33	32	33	32	37
GSS06	m	[kg]	48	49	50	51	50	51		55
GSS07	m	[kg]		82	84		83	84		88

			080C13	080C31	080C32 080C33 080C42	090C11 090C31	090C32	100C12	100C31 100C41
GSS05	m	[kg]	38						
GSS06	m	[kg]	56	55	56	62			
GSS07	m	[kg]	89	88	89	95	93	102	99

- Weights with oil filling for mounting position A; all values are approximate.  
The weights relate to the basic version. Bear in mind that additional weights may be needed, e.g. for motor options.

# GSS helical-worm gearboxes

Technical data



## Weights

### GSS□□-3M VAR / VBR

	063C11 063C12	063C31	063C32	063C42	071C11	071C13 071C31	071C32	071C33	071C42
GSS05 m [kg]	27				29	30	29	30	29
GSS06 m [kg]	44	43	44				46		
GSS07 m [kg]				76		78	77		78

	080C11	080C13	080C31	080C32 080C33 080C42	090C11 090C31	090C32	100C12	100C31 100C41
GSS05 m [kg]	34	35						
GSS06 m [kg]	50	51	50	51	58			
GSS07 m [kg]	82	83	82	83	89	87	96	93

### GSS□□-3M VAK

	063C11 063C12	063C31	063C32	063C42	071C11	071C13 071C31	071C32	071C33	071C42
GSS05 m [kg]	31				33	34	33	34	33
GSS06 m [kg]	51	50	51				53		
GSS07 m [kg]				87		89	88		89

	080C11	080C13	080C31	080C32 080C33 080C42	090C11 090C31	090C32	100C12	100C31 100C41
GSS05 m [kg]	38	39						
GSS06 m [kg]	57	58	57	58	65			
GSS07 m [kg]	93	94	93	94	100	98	107	104

- Weights with oil filling for mounting position A; all values are approximate.  
The weights relate to the basic version. Bear in mind that additional weights may be needed, e.g. for motor options.

# GSS helical-worm gearboxes

Technical data



## Weights

GSS□□-3M SAR / SBR

			063C11 063C12 063C31 063C32	063C42	071C11	071C13 071C31	071C32	071C33	071C42	080C11
GSS05	m	[kg]	27			29				33
GSS06	m	[kg]	42	43	44	45	44	45		49
GSS07	m	[kg]		72	74	75	74	75	74	78

			080C13	080C31	080C32 080C33 080C42	090C11 090C31	090C32	100C12	100C31 100C41
GSS05	m	[kg]	34						
GSS06	m	[kg]	50	49	50	56			
GSS07	m	[kg]	79	78	79	86	84	93	90

GSS□□-3M SAK

			063C11 063C12 063C31 063C32	063C42	071C11	071C13 071C31	071C32	071C33	071C42	080C11
GSS05	m	[kg]	31			33				37
GSS06	m	[kg]	49	50	51	52	51	52		56
GSS07	m	[kg]		83	85	86	85	86	85	89

			080C13	080C31	080C32 080C33 080C42	090C11 090C31	090C32	100C12	100C31 100C41
GSS05	m	[kg]	38						
GSS06	m	[kg]	57	56	57	63			
GSS07	m	[kg]	90	89	90	97	95	104	101

- Weights with oil filling for mounting position A; all values are approximate.  
The weights relate to the basic version. Bear in mind that additional weights may be needed, e.g. for motor options.


# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 0.12$  kW

$n_N$	1425 r/min			1735 r/min			i			
	50 Hz			60 Hz						
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]				c
		132	7.6	5.4	159	6.1	6.6	10.827	GSS04-2M □□□063C12	102
		103	9.7	5.0	125	7.9	6.1	13.810	GSS04-2M □□□063C12	102
		82	12	5.4	99	9.4	6.6	17.360	GSS04-2M □□□063C12	102
		64	15	5.0	78	12	6.1	22.143	GSS04-2M □□□063C12	102
		42	22	5.5	51	18	6.7	34.100	GSS04-2M □□□063C12	102
		36	23	5.4	44	19	6.6	39.200	GSS04-2M □□□063C12	102
		32	29	4.6	39	24	5.6	43.917	GSS04-2M □□□063C12	102
		29	29	5.0	35	24	6.1	50.000	GSS04-2M □□□063C12	102
		21	41	4.2	25	34	5.1	68.200	GSS04-2M □□□063C12	102
		19	45	3.9	22	37	4.7	77.000	GSS04-2M □□□063C12	102
		16	52	3.3	20	43	4.0	87.833	GSS04-2M □□□063C12	102
		14	57	3.1	17	47	3.7	99.167	GSS04-2M □□□063C12	102
		13	66	2.7	16	54	3.2	111.318	GSS04-2M □□□063C12	102
		11	72	2.5	14	60	2.9	125.682	GSS04-2M □□□063C12	102
		10	82	2.2	12	67	2.6	139.500	GSS04-2M □□□063C12	102
		9.1	89	2.0	11	74	2.4	157.500	GSS04-2M □□□063C12	102
		7.8	106	1.7	9.4	88	2.0	183.786	GSS04-2M □□□063C12	102
		7.4	122	2.9	8.9	101	3.5	193.233	GSS05-3M □□□063C12	110
		6.9	116	1.5	8.3	96	1.9	207.500	GSS04-2M □□□063C12	102
		6.4	131	2.7	7.8	108	3.2	222.133	GSS05-3M □□□063C12	110
		5.7	148	2.4	6.9	123	2.8	250.952	GSS05-3M □□□063C12	110
		5.0	163	2.2	6.1	136	2.6	283.333	GSS05-3M □□□063C12	110
		4.6	169	4.1	5.6	139	4.9	310.689	GSS06-3M □□□063C12	110
		4.1	187	3.7	4.9	155	4.4	350.778	GSS06-3M □□□063C12	110
		3.7	218	1.6	4.5	182	1.9	386.467	GSS05-3M □□□063C12	110
		3.3	239	1.5	4.0	200	1.8	436.333	GSS05-3M □□□063C12	110
		3.3	230	3.0	4.0	191	3.6	436.333	GSS06-3M □□□063C12	110
		2.9	272	1.3	3.5	228	1.6	497.722	GSS05-3M □□□063C12	110
		2.9	263	2.7	3.5	218	3.2	497.722	GSS06-3M □□□063C12	110
		2.5	298	1.2	3.1	250	1.4	561.944	GSS05-3M □□□063C12	110
		2.5	290	2.4	3.1	241	2.9	561.944	GSS06-3M □□□063C12	110
		2.3	335	1.1	2.7	281	1.3	630.803	GSS05-3M □□□063C12	110
		2.3	327	2.2	2.7	272	2.6	630.803	GSS06-3M □□□063C12	110
		2.0	367	1.0	2.4	308	1.2	712.197	GSS05-3M □□□063C12	110
		2.0	361	2.0	2.4	301	2.3	712.197	GSS06-3M □□□063C12	110
		1.8	407	0.9	2.2	343	1.0	790.500	GSS05-3M □□□063C12	110
		1.8	415	1.7	2.1	345	2.1	816.333	GSS06-3M □□□063C12	110
		1.6	445	0.8	1.9	375	1.0	892.500	GSS05-3M □□□063C12	110
		1.6	459	1.6	1.9	382	1.9	921.667	GSS06-3M □□□063C12	110
		1.4	512	1.4	1.7	426	1.7	1023.000	GSS06-3M □□□063C12	110

# GSS helical-worm gearboxes

Technical data



## Selection tables

50 Hz, 60 Hz:  $P_N = 0.12$  kW

$n_N$	1425 r/min			1735 r/min			i		
	50 Hz			60 Hz					
$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
				1.7	435	0.8	1041.452	GSS05-3M □□□063C12	110
	1.2	567	1.3	1.5	471	1.5	1155.000	GSS06-3M □□□063C12	110
	1.2	614	1.2	1.4	510	1.4	1241.550	GSS06-3M □□□063C12	110
	1.0	681	1.1	1.2	565	1.3	1401.750	GSS06-3M □□□063C12	110
	0.9	797	0.9	1.1	661	1.1	1635.693	GSS06-3M □□□063C12	110
	0.8	886	0.8	0.9	734	1.0	1846.750	GSS06-3M □□□063C12	110




# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 0.18 \text{ kW}$

$n_N$	2740 r/min			3370 r/min			i		
	50 Hz			60 Hz					
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]			
	62	23	5.9	77	18	7.2	43.917	GSS04-2M □□□063C11	102
	40	32	5.3	49	26	6.3	68.200	GSS04-2M □□□063C11	102
	36	36	4.8	44	29	5.7	77.000	GSS04-2M □□□063C11	102
	31	42	4.1	38	34	5.0	87.833	GSS04-2M □□□063C11	102
	28	46	3.8	34	38	4.6	99.167	GSS04-2M □□□063C11	102
	25	53	3.3	30	43	4.0	111.318	GSS04-2M □□□063C11	102
	22	58	3.0	27	48	3.7	125.682	GSS04-2M □□□063C11	102
	20	66	2.7	24	54	3.2	139.500	GSS04-2M □□□063C11	102
	17	73	2.4	21	59	3.0	157.500	GSS04-2M □□□063C11	102
	15	86	2.1	18	71	2.5	183.786	GSS04-2M □□□063C11	102
	14	100	3.1	17	82	3.6	193.233	GSS05-3M □□□063C11	110
	13	95	1.9	16	78	2.3	207.500	GSS04-2M □□□063C11	102
	12	106	3.3	15	87	4.0	222.133	GSS05-3M □□□063C11	110
	11	122	2.9	13	99	3.5	250.952	GSS05-3M □□□063C11	110
	9.7	135	2.6	12	110	3.2	283.333	GSS05-3M □□□063C11	110
	8.8	136	5.0	11	111	6.1	310.689	GSS06-3M □□□063C11	110
	7.8	152	4.5	9.6	123	5.5	350.778	GSS06-3M □□□063C11	110
	7.1	184	1.9	8.7	151	2.3	386.467	GSS05-3M □□□063C11	110
	6.3	203	1.8	7.7	167	2.1	436.333	GSS05-3M □□□063C11	110
	5.5	232	1.5	6.8	192	1.9	497.722	GSS05-3M □□□063C11	110
	5.5	218	3.2	6.8	177	3.9	497.722	GSS06-3M □□□063C11	110
	4.9	255	1.4	6.0	211	1.7	561.944	GSS05-3M □□□063C11	110
	4.9	242	2.9	6.0	198	3.5	561.944	GSS06-3M □□□063C11	110
	4.3	286	1.3	5.3	237	1.5	630.803	GSS05-3M □□□063C11	110
	4.3	273	2.6	5.3	224	3.1	630.803	GSS06-3M □□□063C11	110
	3.8	314	1.1	4.7	261	1.4	712.197	GSS05-3M □□□063C11	110
	3.8	302	2.3	4.7	248	2.8	712.197	GSS06-3M □□□063C11	110
	3.5	349	1.0	4.3	290	1.2	790.500	GSS05-3M □□□063C11	110
	3.4	347	2.0	4.1	285	2.5	816.333	GSS06-3M □□□063C11	110
	3.1	383	0.9	3.8	318	1.1	892.500	GSS05-3M □□□063C11	110
	3.0	383	1.9	3.7	316	2.2	921.667	GSS06-3M □□□063C11	110
	2.7	426	1.7	3.3	352	2.0	1023.000	GSS06-3M □□□063C11	110
	2.6	445	0.8	3.2	370	1.0	1041.452	GSS05-3M □□□063C11	110
	2.4	470	1.5	2.9	388	1.8	1155.000	GSS06-3M □□□063C11	110
	2.2	509	1.4	2.7	420	1.7	1241.550	GSS06-3M □□□063C11	110
	2.0	562	1.3	2.4	463	1.5	1401.750	GSS06-3M □□□063C11	110
	1.7	655	1.1	2.1	540	1.3	1635.693	GSS06-3M □□□063C11	110
	1.5	724	1.0	1.8	597	1.2	1846.750	GSS06-3M □□□063C11	110


# GSS helical-worm gearboxes



## Technical data

### Selection tables

50 Hz, 60 Hz:  $P_N = 0.18 \text{ kW}$

$n_N$	1365 r/min			1695 r/min			i			
	50 Hz			60 Hz						
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]				c
		126	12	3.4	154	9.6	4.3	10.827	GSS04-2M □□□063C32	102
		99	16	3.2	121	12	4.0	13.810	GSS04-2M □□□063C32	102
		79	19	3.4	96	15	4.3	17.360	GSS04-2M □□□063C32	102
		62	24	3.2	75	19	4.0	22.143	GSS04-2M □□□063C32	102
		40	36	3.5	49	29	4.3	34.100	GSS04-2M □□□063C32	102
		35	37	3.4	43	30	4.3	39.200	GSS04-2M □□□063C32	102
		31	46	2.9	38	37	3.6	43.917	GSS04-2M □□□063C32	102
		27	47	3.2	33	38	4.0	50.000	GSS04-2M □□□063C32	102
		20	65	2.7	24	53	3.3	68.200	GSS04-2M □□□063C32	102
		18	72	2.5	22	58	3.0	77.000	GSS04-2M □□□063C32	102
		16	83	2.1	19	67	2.6	87.833	GSS04-2M □□□063C32	102
		14	91	2.0	17	74	2.4	99.167	GSS04-2M □□□063C32	102
		12	104	1.7	15	85	2.1	111.318	GSS04-2M □□□063C32	102
		11	129	2.6	13	105	3.1	125.476	GSS05-3M □□□063C32	110
		11	114	1.6	13	93	1.9	125.682	GSS04-2M □□□063C32	102
		11	116	3.2	13	93	4.0	126.531	GSS06-3M □□□063C32	110
		9.8	129	1.4	12	105	1.7	139.500	GSS04-2M □□□063C32	102
		9.6	128	3.2	12	104	4.0	142.857	GSS06-3M □□□063C32	110
		8.8	140	3.2	11	113	4.0	155.000	GSS06-3M □□□063C32	110
		8.7	141	1.3	11	115	1.6	157.500	GSS04-2M □□□063C32	102
		7.8	155	3.2	9.5	125	4.0	175.000	GSS06-3M □□□063C32	110
		7.4	168	1.1	9.1	136	1.3	183.786	GSS04-2M □□□063C32	102
		7.1	193	1.8	8.6	157	2.3	193.233	GSS05-3M □□□063C32	110
		6.6	183	1.0	8.0	149	1.2	207.500	GSS04-2M □□□063C32	102
		6.1	208	1.7	7.5	168	2.1	222.133	GSS05-3M □□□063C32	110
		5.4	234	1.5	6.6	192	1.9	250.952	GSS05-3M □□□063C32	110
		5.1	233	3.0	6.2	189	3.7	269.500	GSS06-3M □□□063C32	110
		4.8	258	1.4	5.9	212	1.7	283.333	GSS05-3M □□□063C32	110
		4.4	270	2.6	5.4	219	3.2	310.689	GSS06-3M □□□063C32	110
		3.9	299	2.4	4.8	243	2.9	350.778	GSS06-3M □□□063C32	110
		3.5	344	1.0	4.3	283	1.3	386.467	GSS05-3M □□□063C32	110
		3.5	331	2.1	4.3	270	2.6	386.467	GSS06-3M □□□063C32	110
		3.1	377	1.0	3.8	310	1.2	436.333	GSS05-3M □□□063C32	110
		3.1	365	1.9	3.8	298	2.4	436.333	GSS06-3M □□□063C32	110
		2.7	429	0.8	3.4	353	1.0	497.722	GSS05-3M □□□063C32	110
		2.7	417	1.7	3.4	341	2.1	497.722	GSS06-3M □□□063C32	110
		2.4	460	1.6	3.0	376	1.9	561.944	GSS06-3M □□□063C32	110
					3.0	387	0.9	561.944	GSS05-3M □□□063C32	110
		2.2	518	1.4	2.6	424	1.7	630.803	GSS06-3M □□□063C32	110
					2.7	435	0.8	630.803	GSS05-3M □□□063C32	110

# GSS helical-worm gearboxes

Technical data



## Selection tables

50 Hz, 60 Hz:  $P_N = 0.18$  kW

$n_N$	1365 r/min			1695 r/min			i		
	50 Hz			60 Hz					
$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	1.9	572	1.3	2.3	467	1.5	712.197	GSS06-3M □□□063C32	110
	1.7	656	1.1	2.0	536	1.3	816.333	GSS06-3M □□□063C32	110
	1.5	725	1.0	1.8	592	1.2	921.667	GSS06-3M □□□063C32	110
	1.3	808	0.9	1.6	660	1.1	1023.000	GSS06-3M □□□063C32	110
	1.2	895	0.8	1.5	729	1.0	1155.000	GSS06-3M □□□063C32	110
				1.4	789	0.9	1241.550	GSS06-3M □□□063C32	110
				1.2	874	0.8	1401.750	GSS06-3M □□□063C32	110


# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 0.18$  kW

$n_N$	930 r/min			1140 r/min			i		
	50 Hz			60 Hz					
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]			
	165	9.0	5.4	202	7.3	6.6	5.639	GSS04-2M □□□071C13	102
	120	12	5.4	147	10.0	6.6	7.733	GSS04-2M □□□071C13	102
	103	14	5.4	126	11	6.6	9.042	GSS04-2M □□□071C13	102
	86	18	5.4	105	14	6.6	10.827	GSS05-2M □□□071C13	102
	75	19	5.4	92	15	6.6	12.400	GSS04-2M □□□071C13	102
	67	22	5.6	83	18	6.9	13.810	GSS04-2M □□□071C13	102
	54	27	5.4	66	22	6.6	17.360	GSS05-2M □□□071C13	102
	46	28	5.4	56	23	6.6	20.417	GSS04-2M □□□071C13	102
	42	33	5.1	51	27	6.2	22.143	GSS04-2M □□□071C13	102
	38	35	4.9	46	28	6.0	24.800	GSS04-2M □□□071C13	102
	34	41	4.2	42	33	5.1	27.125	GSS04-2M □□□071C13	102
	29	45	3.9	36	36	4.7	31.738	GSS04-2M □□□071C13	102
	27	52	3.4	33	42	4.1	34.100	GSS04-2M □□□071C13	102
	24	54	3.3	29	44	3.9	39.200	GSS04-2M □□□071C13	102
	21	66	2.7	26	54	3.2	43.917	GSS04-2M □□□071C13	102
	19	68	2.6	23	56	3.1	50.000	GSS04-2M □□□071C13	102
	17	75	2.3	21	62	2.8	54.250	GSS04-2M □□□071C13	102
	15	83	2.1	19	68	2.6	61.250	GSS04-2M □□□071C13	102
	14	94	1.9	17	77	2.3	68.200	GSS04-2M □□□071C13	102
	12	103	1.7	15	85	2.1	77.000	GSS04-2M □□□071C13	102
	12	114	3.1	14	93	3.7	79.722	GSS05-2M □□□071C13	102
	11	119	1.5	13	98	1.8	87.833	GSS04-2M □□□071C13	102
	11	127	2.8	13	104	3.4	87.833	GSS05-2M □□□071C13	102
	9.4	130	1.4	11	108	1.7	99.167	GSS04-2M □□□071C13	102
	9.4	140	2.5	11	115	3.0	99.167	GSS05-2M □□□071C13	102
	8.4	150	1.2	10	123	1.5	111.318	GSS04-2M □□□071C13	102
	8.2	163	2.2	10	134	2.6	113.667	GSS05-2M □□□071C13	102
	7.4	184	1.8	9.1	152	2.1	125.476	GSS05-3M □□□071C13	110
	7.4	163	1.1	9.1	135	1.3	125.682	GSS04-2M □□□071C13	102
	7.2	180	2.0	8.9	148	2.4	128.333	GSS05-2M □□□071C13	102
	6.7	195	1.8	8.3	161	2.2	137.950	GSS05-2M □□□071C13	102
	6.7	184	1.0	8.2	153	1.2	139.500	GSS04-2M □□□071C13	102
	6.1	223	1.5	7.4	184	1.9	153.708	GSS05-3M □□□071C13	110
	6.0	215	1.7	7.3	178	2.0	155.750	GSS05-2M □□□071C13	102
	5.9	200	0.9	7.2	167	1.1	157.500	GSS04-2M □□□071C13	102
	5.3	235	3.0	6.5	193	3.6	174.375	GSS06-2M □□□071C13	102
	5.3	222	3.1	6.5	182	3.8	175.000	GSS06-3M □□□071C13	110
	5.3	243	1.5	6.5	203	1.8	176.313	GSS05-2M □□□071C13	102
	4.8	275	1.3	5.9	228	1.6	193.233	GSS05-3M □□□071C13	110
	4.8	249	2.8	5.9	205	3.4	194.857	GSS06-3M □□□071C13	110


# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 0.18$  kW

$n_N$	930 r/min			1140 r/min			i		
	50 Hz			60 Hz					
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]			
	4.7	261	2.7	5.8	214	3.3	196.875	GSS06-2M □□□071C13	102
	4.7	267	1.3	5.7	223	1.6	199.063	GSS05-2M □□□071C13	102
	4.2	276	2.6	5.2	228	3.1	220.000	GSS06-3M □□□071C13	110
	4.2	290	1.2	5.1	242	1.5	222.133	GSS05-3M □□□071C13	110
	3.9	301	2.3	4.8	249	2.8	238.700	GSS06-3M □□□071C13	110
	3.7	328	1.1	4.5	274	1.3	250.952	GSS05-3M □□□071C13	110
	3.5	332	2.1	4.2	275	2.6	269.500	GSS06-3M □□□071C13	110
	3.3	359	1.0	4.0	300	1.2	283.333	GSS05-3M □□□071C13	110
	3.0	391	0.9	3.7	327	1.1	307.417	GSS05-3M □□□071C13	110
	3.0	383	1.9	3.7	318	2.2	310.689	GSS06-3M □□□071C13	110
	2.9	412	3.0	3.5	339	3.6	321.673	GSS07-3M □□□071C13	110
	2.7	429	0.8	3.3	359	1.0	347.083	GSS05-3M □□□071C13	110
	2.7	423	1.7	3.2	351	2.0	350.778	GSS06-3M □□□071C13	110
	2.6	457	2.7	3.1	377	3.2	363.179	GSS07-3M □□□071C13	110
	2.4	468	1.5	2.9	389	1.8	386.467	GSS06-3M □□□071C13	110
	2.4	498	2.5	2.9	411	3.0	394.245	GSS07-3M □□□071C13	110
	2.1	517	1.4	2.6	429	1.7	436.333	GSS06-3M □□□071C13	110
	2.1	553	2.2	2.6	456	2.7	445.116	GSS07-3M □□□071C13	110
	1.9	610	2.0	2.3	504	2.4	490.403	GSS07-3M □□□071C13	110
	1.9	590	1.2	2.3	490	1.5	497.722	GSS06-3M □□□071C13	110
	1.7	676	1.8	2.1	559	2.2	553.681	GSS07-3M □□□071C13	110
	1.7	652	1.1	2.0	541	1.3	561.944	GSS06-3M □□□071C13	110
	1.5	734	1.0	1.8	608	1.2	630.803	GSS06-3M □□□071C13	110
	1.5	775	1.6	1.8	641	1.9	634.639	GSS07-3M □□□071C13	110
	1.3	813	0.9	1.6	672	1.1	712.197	GSS06-3M □□□071C13	110
	1.3	858	1.4	1.6	709	1.7	716.528	GSS07-3M □□□071C13	110
	1.1	1000	1.2	1.4	826	1.5	833.556	GSS07-3M □□□071C13	110
	1.0	1106	1.1	1.2	913	1.4	941.111	GSS07-3M □□□071C13	110
	0.9	1200	1.0	1.1	989	1.3	1011.633	GSS07-3M □□□071C13	110
	0.8	1327	0.9	1.0	1094	1.1	1142.167	GSS07-3M □□□071C13	110
	0.8	1442	0.9	0.9	1187	1.1	1227.755	GSS07-3M □□□071C13	110


# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 0.25$  kW

$n_N$	2710 r/min			3390 r/min			i		
	50 Hz			60 Hz					
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]			
	250	8.3	4.9	313	6.5	6.2	10.827	GSS04-2M □□□063C31	102
	196	11	4.6	245	8.4	5.7	13.810	GSS04-2M □□□063C31	102
	156	13	4.9	195	10	6.2	17.360	GSS04-2M □□□063C31	102
	122	17	4.6	153	13	5.7	22.143	GSS04-2M □□□063C31	102
	79	25	5.0	99	20	6.3	34.100	GSS04-2M □□□063C31	102
	69	26	4.9	86	21	6.2	39.200	GSS04-2M □□□063C31	102
	62	32	4.2	77	26	5.2	43.917	GSS04-2M □□□063C31	102
	54	33	4.6	68	27	5.5	50.000	GSS04-2M □□□063C31	102
	40	46	3.7	50	37	4.6	68.200	GSS04-2M □□□063C31	102
	35	51	3.4	44	41	4.1	77.000	GSS04-2M □□□063C31	102
	31	60	2.9	39	48	3.6	87.833	GSS04-2M □□□063C31	102
	27	66	2.7	34	53	3.3	99.167	GSS04-2M □□□063C31	102
	24	76	2.3	30	61	2.9	111.318	GSS04-2M □□□063C31	102
	22	93	3.0	27	75	3.5	125.476	GSS05-3M □□□063C31	110
	22	83	2.1	27	67	2.6	125.682	GSS04-2M □□□063C31	102
	19	94	1.9	24	76	2.3	139.500	GSS04-2M □□□063C31	102
	17	103	1.7	22	83	2.1	157.500	GSS04-2M □□□063C31	102
	15	122	1.5	18	99	1.8	183.786	GSS04-2M □□□063C31	102
	14	142	2.2	18	114	2.6	193.233	GSS05-3M □□□063C31	110
	13	134	1.3	16	108	1.7	207.500	GSS04-2M □□□063C31	102
	12	151	2.3	15	121	2.9	222.133	GSS05-3M □□□063C31	110
	11	173	2.1	14	139	2.5	250.952	GSS05-3M □□□063C31	110
	9.6	191	1.9	12	154	2.3	283.333	GSS05-3M □□□063C31	110
	8.7	195	3.6	11	156	4.4	310.689	GSS06-3M □□□063C31	110
	7.7	218	3.2	9.7	174	4.0	350.778	GSS06-3M □□□063C31	110
	7.0	260	1.4	8.8	210	1.7	386.467	GSS05-3M □□□063C31	110
	7.0	242	2.9	8.8	194	3.6	386.467	GSS06-3M □□□063C31	110
	6.2	288	1.2	7.8	232	1.5	436.333	GSS05-3M □□□063C31	110
	6.2	270	2.6	7.8	216	3.2	436.333	GSS06-3M □□□063C31	110
	5.4	327	1.1	6.8	266	1.3	497.722	GSS05-3M □□□063C31	110
	5.4	310	2.3	6.8	248	2.8	497.722	GSS06-3M □□□063C31	110
	4.8	360	1.0	6.0	294	1.2	561.944	GSS05-3M □□□063C31	110
	4.8	344	2.1	6.0	277	2.5	561.944	GSS06-3M □□□063C31	110
	4.3	404	0.9	5.4	330	1.1	630.803	GSS05-3M □□□063C31	110
	4.3	387	1.8	5.4	312	2.3	630.803	GSS06-3M □□□063C31	110
	3.8	443	0.8	4.8	362	1.0	712.197	GSS05-3M □□□063C31	110
	3.8	428	1.7	4.8	347	2.0	712.197	GSS06-3M □□□063C31	110
	3.3	491	1.5	4.2	398	1.8	816.333	GSS06-3M □□□063C31	110
	2.9	542	1.3	3.7	440	1.6	921.667	GSS06-3M □□□063C31	110
	2.6	603	1.2	3.3	490	1.5	1023.000	GSS06-3M □□□063C31	110

# GSS helical-worm gearboxes

Technical data



## Selection tables

50 Hz, 60 Hz:  $P_N = 0.25$  kW

$n_N$	2710 r/min			3390 r/min			i		
	50 Hz			60 Hz					
$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	2.3	665	1.1	2.9	540	1.3	1155.000	GSS06-3M □□□063C31	110
	2.2	719	1.0	2.7	584	1.2	1241.550	GSS06-3M □□□063C31	110
	1.9	793	0.9	2.4	644	1.1	1401.750	GSS06-3M □□□063C31	110

# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 0.25$  kW

$n_N$	1370 r/min			1680 r/min			i			
	50 Hz			60 Hz						
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]				c
		243	8.5	4.5	296	6.9	5.6	5.639	GSS04-2M □□□063C42	102
		177	12	4.5	216	9.5	5.6	7.733	GSS04-2M □□□063C42	102
		152	13	4.5	185	11	5.6	9.042	GSS04-2M □□□063C42	102
		138	15	5.2	169	12	6.4	9.897	GSS04-2M □□□063C42	102
		127	17	4.5	154	13	5.6	10.827	GSS05-2M □□□063C42	102
		111	18	4.5	135	15	5.6	12.400	GSS04-2M □□□063C42	102
		99	21	4.8	121	17	5.9	13.810	GSS04-2M □□□063C42	102
		86	23	5.2	105	19	6.4	15.869	GSS04-2M □□□063C42	102
		79	26	4.5	96	21	5.6	17.360	GSS05-2M □□□063C42	102
		67	27	4.5	82	22	5.6	20.417	GSS04-2M □□□063C42	102
		62	32	4.8	75	26	5.9	22.143	GSS04-2M □□□063C42	102
		55	34	4.5	67	27	5.6	24.800	GSS04-2M □□□063C42	102
		51	39	4.3	62	32	5.3	27.125	GSS04-2M □□□063C42	102
		43	43	4.1	53	35	4.8	31.738	GSS04-2M □□□063C42	102
		40	50	3.5	49	40	4.3	34.100	GSS04-2M □□□063C42	102
		35	52	3.4	43	42	4.1	39.200	GSS04-2M □□□063C42	102
		31	64	2.8	38	52	3.4	43.917	GSS04-2M □□□063C42	102
		27	66	2.7	33	54	3.3	50.000	GSS04-2M □□□063C42	102
		25	73	2.4	31	60	2.9	54.250	GSS04-2M □□□063C42	102
		22	80	2.2	27	66	2.7	61.250	GSS04-2M □□□063C42	102
		20	91	2.0	25	75	2.4	68.200	GSS04-2M □□□063C42	102
		18	100	1.8	22	82	2.2	77.000	GSS04-2M □□□063C42	102
		17	110	3.2	21	89	3.9	79.722	GSS05-2M □□□063C42	102
		16	116	1.5	19	95	1.9	87.833	GSS04-2M □□□063C42	102
		16	122	2.9	19	99	3.5	87.833	GSS05-2M □□□063C42	102
		14	127	1.4	17	105	1.7	99.167	GSS04-2M □□□063C42	102
		14	136	2.6	17	111	3.2	99.167	GSS05-2M □□□063C42	102
		12	145	1.2	15	119	1.5	111.318	GSS04-2M □□□063C42	102
		12	158	2.2	15	129	2.7	113.667	GSS05-2M □□□063C42	102
		11	180	1.9	13	148	2.2	125.476	GSS05-3M □□□063C42	110
		11	159	1.1	13	131	1.4	125.682	GSS04-2M □□□063C42	102
		11	174	2.0	13	143	2.5	128.333	GSS05-2M □□□063C42	102
		9.9	190	1.9	12	156	2.3	137.950	GSS05-2M □□□063C42	102
		9.9	182	3.2	12	149	3.9	137.950	GSS06-2M □□□063C42	102
		9.8	180	1.0	12	148	1.2	139.500	GSS04-2M □□□063C42	102
		8.9	218	1.6	11	180	1.9	153.708	GSS05-3M □□□063C42	110
		8.8	210	1.7	11	172	2.1	155.750	GSS05-2M □□□063C42	102
		8.8	202	3.2	11	165	3.9	155.750	GSS06-2M □□□063C42	102
		8.7	196	0.9	11	162	1.1	157.500	GSS04-2M □□□063C42	102
		7.9	228	2.6	9.6	187	3.2	174.375	GSS06-2M □□□063C42	102



# GSS helical-worm gearboxes



## Technical data

### Selection tables

50 Hz, 60 Hz:  $P_N = 0.25$  kW

$n_N$	1370 r/min			1680 r/min			i		
	50 Hz			60 Hz					
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	$c$	$n_2$ [r/min]	$M_2$ [Nm]			
	7.8	215	3.2	9.5	175	3.9	175.000	GSS06-3M □□□063C42	110
	7.8	240	1.4	9.5	198	1.7	176.313	GSS05-2M □□□063C42	102
	7.1	269	1.3	8.6	222	1.6	193.233	GSS05-3M □□□063C42	110
	7.0	241	2.9	8.6	197	3.5	194.857	GSS06-3M □□□063C42	110
	7.0	254	2.6	8.5	208	3.2	196.875	GSS06-2M □□□063C42	102
	6.9	265	1.4	8.4	218	1.6	199.063	GSS05-2M □□□063C42	102
	6.2	269	2.6	7.6	220	3.2	220.000	GSS06-3M □□□063C42	110
	6.2	289	1.2	7.5	238	1.5	222.133	GSS05-3M □□□063C42	110
	5.7	294	2.4	7.0	241	2.9	238.700	GSS06-3M □□□063C42	110
	5.5	326	1.1	6.7	271	1.3	250.952	GSS05-3M □□□063C42	110
	5.1	327	2.2	6.2	269	2.6	269.500	GSS06-3M □□□063C42	110
	4.8	358	1.0	5.9	298	1.2	283.333	GSS05-3M □□□063C42	110
	4.5	390	0.9	5.4	325	1.1	307.417	GSS05-3M □□□063C42	110
	4.4	377	1.9	5.4	311	2.3	310.689	GSS06-3M □□□063C42	110
	4.3	402	3.0	5.2	329	3.7	321.673	GSS07-3M □□□063C42	110
	4.0	429	0.8	4.8	357	1.0	347.083	GSS05-3M □□□063C42	110
	3.9	417	1.7	4.8	345	2.1	350.778	GSS06-3M □□□063C42	110
	3.8	447	2.7	4.6	366	3.3	363.179	GSS07-3M □□□063C42	110
	3.5	462	1.5	4.3	382	1.9	386.467	GSS06-3M □□□063C42	110
				4.3	398	0.9	386.467	GSS05-3M □□□063C42	110
	3.5	488	2.5	4.2	401	3.0	394.245	GSS07-3M □□□063C42	110
	3.1	510	1.4	3.8	422	1.7	436.333	GSS06-3M □□□063C42	110
				3.9	437	0.8	436.333	GSS05-3M □□□063C42	110
	3.1	542	2.3	3.8	446	2.7	445.116	GSS07-3M □□□063C42	110
	2.8	599	2.1	3.4	494	2.5	490.403	GSS07-3M □□□063C42	110
	2.8	581	1.2	3.4	482	1.5	497.722	GSS06-3M □□□063C42	110
	2.5	664	1.9	3.0	548	2.2	553.681	GSS07-3M □□□063C42	110
	2.4	641	1.1	3.0	532	1.3	561.944	GSS06-3M □□□063C42	110
	2.2	721	1.0	2.7	598	1.2	630.803	GSS06-3M □□□063C42	110
	2.2	760	1.6	2.6	628	2.0	634.639	GSS07-3M □□□063C42	110
	1.9	796	0.9	2.3	659	1.1	712.197	GSS06-3M □□□063C42	110
	1.9	842	1.5	2.3	696	1.8	716.528	GSS07-3M □□□063C42	110
				2.1	756	1.0	816.333	GSS06-3M □□□063C42	110
	1.6	977	1.3	2.0	808	1.5	833.556	GSS07-3M □□□063C42	110
				1.8	834	0.9	921.667	GSS06-3M □□□063C42	110
	1.5	1081	1.2	1.8	895	1.4	941.111	GSS07-3M □□□063C42	110
	1.4	1168	1.1	1.7	966	1.3	1011.633	GSS07-3M □□□063C42	110
	1.2	1292	1.0	1.5	1069	1.2	1142.167	GSS07-3M □□□063C42	110
	1.1	1399	0.9	1.4	1155	1.1	1227.755	GSS07-3M □□□063C42	110
	1.0	1546	0.8	1.2	1277	1.0	1386.175	GSS07-3M □□□063C42	110

# GSS helical-worm gearboxes

Technical data



## Selection tables

50 Hz, 60 Hz:  $P_N = 0.25$  kW

$n_N$	1370 r/min			1680 r/min			i		
	50 Hz			60 Hz					
$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
				1.1	1451	0.9	1569.181	GSS07-3M □□□063C42	110

# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 0.25$  kW

$n_N$	930 r/min			1140 r/min			i		
	50 Hz			60 Hz					
	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	165	13	3.9	202	10	4.7	5.639	GSS04-2M □□□071C33	102
	120	18	3.9	147	14	4.7	7.733	GSS04-2M □□□071C33	102
	103	20	3.9	126	16	4.7	9.042	GSS04-2M □□□071C33	102
	94	22	4.4	115	18	5.4	9.897	GSS04-2M □□□071C33	102
	86	25	4.4	105	20	5.4	10.827	GSS04-2M □□□071C33	102
	75	27	3.9	92	22	4.7	12.400	GSS04-2M □□□071C33	102
	67	31	4.1	83	25	5.0	13.810	GSS04-2M □□□071C33	102
	59	34	4.4	72	27	5.4	15.869	GSS04-2M □□□071C33	102
	54	37	4.4	66	30	5.4	17.360	GSS04-2M □□□071C33	102
	46	40	3.9	56	32	4.7	20.417	GSS04-2M □□□071C33	102
	42	47	3.7	51	38	4.5	22.143	GSS04-2M □□□071C33	102
	38	49	3.5	46	40	4.3	24.800	GSS04-2M □□□071C33	102
	34	58	3.0	42	47	3.7	27.125	GSS04-2M □□□071C33	102
	29	63	2.8	36	51	3.4	31.738	GSS04-2M □□□071C33	102
	27	72	2.4	33	59	3.0	34.100	GSS04-2M □□□071C33	102
	24	75	2.3	29	62	2.8	39.200	GSS04-2M □□□071C33	102
	21	93	1.9	26	76	2.3	43.917	GSS04-2M □□□071C33	102
	21	96	3.1	26	79	3.8	43.917	GSS05-2M □□□071C33	102
	19	95	1.9	23	78	2.3	50.000	GSS04-2M □□□071C33	102
	17	106	1.7	21	87	2.0	54.250	GSS04-2M □□□071C33	102
	15	116	1.5	19	95	1.9	61.250	GSS04-2M □□□071C33	102
	14	131	1.4	17	108	1.6	68.200	GSS04-2M □□□071C33	102
	13	144	2.4	16	118	3.0	70.611	GSS05-2M □□□071C33	102
	12	144	1.2	15	119	1.5	77.000	GSS04-2M □□□071C33	102
	12	160	2.2	14	131	2.7	79.722	GSS05-2M □□□071C33	102
	11	167	1.1	13	138	1.3	87.833	GSS04-2M □□□071C33	102
	11	178	2.0	13	146	2.4	87.833	GSS05-2M □□□071C33	102
	9.4	182	1.0	11	151	1.2	99.167	GSS04-2M □□□071C33	102
	9.4	197	1.8	11	162	2.2	99.167	GSS05-2M □□□071C33	102
	8.4	209	0.9	10	172	1.0	111.318	GSS04-2M □□□071C33	102
	8.2	227	1.6	10	188	1.9	113.667	GSS05-2M □□□071C33	102
	8.2	218	3.1	10	179	3.8	113.667	GSS06-2M □□□071C33	102
	7.4	258	1.3	9.1	213	1.5	125.476	GSS05-3M □□□071C33	110
	7.3	230	3.0	9.0	188	3.7	126.531	GSS06-3M □□□071C33	110
	7.2	251	1.4	8.9	207	1.7	128.333	GSS05-2M □□□071C33	102
	7.2	243	2.9	8.9	199	3.5	128.333	GSS06-2M □□□071C33	102
	6.7	273	1.3	8.3	225	1.6	137.950	GSS05-2M □□□071C33	102
	6.7	263	2.7	8.3	215	3.2	137.950	GSS06-2M □□□071C33	102
	6.5	257	2.7	8.0	211	3.3	142.857	GSS06-3M □□□071C33	110
	6.1	311	1.1	7.4	257	1.3	153.708	GSS05-3M □□□071C33	110

# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 0.25$  kW

$n_N$	930 r/min			1140 r/min			i		
	50 Hz			60 Hz					
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]			
	6.0	281	2.5	7.4	230	3.0	155.000	GSS06-3M □□□071C33	110
	6.0	300	1.2	7.3	249	1.4	155.750	GSS05-2M □□□071C33	102
	6.0	293	2.4	7.3	240	2.9	155.750	GSS06-2M □□□071C33	102
	5.3	330	2.2	6.5	271	2.6	174.375	GSS06-2M □□□071C33	102
	5.3	312	2.3	6.5	257	2.7	175.000	GSS06-3M □□□071C33	110
	5.3	340	1.1	6.5	284	1.3	176.313	GSS05-2M □□□071C33	102
	4.8	384	0.9	5.9	318	1.1	193.233	GSS05-3M □□□071C33	110
	4.8	349	2.0	5.9	288	2.5	194.857	GSS06-3M □□□071C33	110
	4.7	366	1.9	5.8	302	2.3	196.875	GSS06-2M □□□071C33	102
	4.7	373	1.0	5.7	312	1.2	199.063	GSS05-2M □□□071C33	102
	4.2	387	1.8	5.2	320	2.2	220.000	GSS06-3M □□□071C33	110
	4.2	405	0.9	5.1	338	1.1	222.133	GSS05-3M □□□071C33	110
	4.1	413	2.9	5.0	338	3.6	227.778	GSS07-3M □□□071C33	110
	3.9	422	1.7	4.8	349	2.0	238.700	GSS06-3M □□□071C33	110
	3.8	452	2.7	4.6	371	3.3	247.139	GSS07-3M □□□071C33	110
	3.5	466	1.5	4.2	386	1.8	269.500	GSS06-3M □□□071C33	110
	3.3	502	2.4	4.1	413	2.9	279.028	GSS07-3M □□□071C33	110
	3.0	537	1.3	3.7	446	1.6	310.689	GSS06-3M □□□071C33	110
	2.9	579	2.1	3.5	477	2.6	321.673	GSS07-3M □□□071C33	110
	2.7	592	1.2	3.2	492	1.5	350.778	GSS06-3M □□□071C33	110
	2.6	642	1.9	3.1	530	2.3	363.179	GSS07-3M □□□071C33	110
	2.4	654	1.1	2.9	544	1.3	386.467	GSS06-3M □□□071C33	110
	2.4	699	1.8	2.9	578	2.1	394.245	GSS07-3M □□□071C33	110
	2.1	722	1.0	2.6	600	1.2	436.333	GSS06-3M □□□071C33	110
	2.1	774	1.6	2.6	641	1.9	445.116	GSS07-3M □□□071C33	110
	1.9	854	1.5	2.3	707	1.7	490.403	GSS07-3M □□□071C33	110
	1.9	824	0.9	2.3	684	1.1	497.722	GSS06-3M □□□071C33	110
	1.7	946	1.3	2.1	783	1.6	553.681	GSS07-3M □□□071C33	110
	1.5	1084	1.2	1.8	897	1.4	634.639	GSS07-3M □□□071C33	110
	1.3	1199	1.0	1.6	992	1.3	716.528	GSS07-3M □□□071C33	110
	1.1	1396	0.9	1.4	1154	1.1	833.556	GSS07-3M □□□071C33	110
	1.0	1544	0.8	1.2	1276	1.0	941.111	GSS07-3M □□□071C33	110


# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 0.37$  kW

$n_N$	2720 r/min			3360 r/min			i		
	50 Hz			60 Hz					
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]			
	133	20	5.6	165	16	6.4	20.417	GSS04-2M □□□071C11	102
	110	25	5.1	135	20	5.8	24.800	GSS04-2M □□□071C11	102
	100	29	5.6	124	24	6.5	27.125	GSS04-2M □□□071C11	102
	86	32	4.3	106	26	5.0	31.738	GSS04-2M □□□071C11	102
	80	37	4.6	99	30	5.6	34.100	GSS04-2M □□□071C11	102
	69	39	3.7	86	32	4.3	39.200	GSS04-2M □□□071C11	102
	62	48	3.6	77	39	4.5	43.917	GSS04-2M □□□071C11	102
	54	50	3.2	67	41	3.7	50.000	GSS04-2M □□□071C11	102
	50	56	3.1	62	45	3.5	54.250	GSS04-2M □□□071C11	102
	44	61	2.8	55	50	3.2	61.250	GSS04-2M □□□071C11	102
	40	70	2.5	49	56	3.1	68.200	GSS04-2M □□□071C11	102
	35	77	2.3	44	62	2.8	77.000	GSS04-2M □□□071C11	102
	31	89	2.0	38	72	2.4	87.833	GSS04-2M □□□071C11	102
	27	98	1.8	34	80	2.2	99.167	GSS04-2M □□□071C11	102
	24	113	1.6	30	92	1.9	111.318	GSS04-2M □□□071C11	102
	24	119	3.0	30	96	3.6	113.667	GSS05-2M □□□071C11	102
	22	139	2.0	27	113	2.4	125.476	GSS05-3M □□□071C11	110
	22	124	1.4	27	101	1.8	125.682	GSS04-2M □□□071C11	102
	21	132	2.7	26	106	3.3	128.333	GSS05-2M □□□071C11	102
	20	145	2.4	24	117	3.0	137.950	GSS05-2M □□□071C11	102
	19	140	1.3	24	114	1.6	139.500	GSS04-2M □□□071C11	102
	18	169	1.8	22	138	2.1	153.708	GSS05-3M □□□071C11	110
	17	162	2.2	22	130	2.7	155.750	GSS05-2M □□□071C11	102
	17	153	1.2	21	125	1.4	157.500	GSS04-2M □□□071C11	102
	15	185	1.9	19	150	2.4	176.313	GSS05-2M □□□071C11	102
	14	211	1.5	17	172	1.8	193.233	GSS05-3M □□□071C11	110
	14	206	1.7	17	167	2.1	199.063	GSS05-2M □□□071C11	102
	12	225	1.6	15	183	1.9	222.133	GSS05-3M □□□071C11	110
	11	227	3.1	14	184	3.8	238.700	GSS06-3M □□□071C11	110
	11	257	1.4	13	209	1.7	250.952	GSS05-3M □□□071C11	110
	10	252	2.8	12	205	3.4	269.500	GSS06-3M □□□071C11	110
	9.6	283	1.3	12	232	1.5	283.333	GSS05-3M □□□071C11	110
	8.8	311	1.2	11	254	1.4	307.417	GSS05-3M □□□071C11	110
	8.8	292	2.4	11	238	2.9	310.689	GSS06-3M □□□071C11	110
	7.8	343	1.0	9.7	281	1.3	347.083	GSS05-3M □□□071C11	110
	7.8	326	2.2	9.6	264	2.7	350.778	GSS06-3M □□□071C11	110
	7.0	386	0.9	8.7	316	1.1	386.467	GSS05-3M □□□071C11	110
	7.0	361	2.0	8.7	294	2.4	386.467	GSS06-3M □□□071C11	110
	6.9	376	3.2	8.5	307	3.9	394.245	GSS07-3M □□□071C11	110
	6.2	426	0.8	7.7	348	1.0	436.333	GSS05-3M □□□071C11	110

# GSS helical-worm gearboxes

Technical data



## Selection tables

50 Hz, 60 Hz:  $P_N = 0.37$  kW

$n_N$	2720 r/min			3360 r/min			i		
	50 Hz			60 Hz					
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]			
	6.2	403	1.8	7.7	328	2.2	436.333	GSS06-3M □□□071C11	110
	6.1	420	2.9	7.5	341	3.5	445.116	GSS07-3M □□□071C11	110
	5.5	466	2.6	6.9	378	3.2	490.403	GSS07-3M □□□071C11	110
	5.5	461	1.5	6.8	376	1.9	497.722	GSS06-3M □□□071C11	110
	4.9	519	2.4	6.1	422	2.9	553.681	GSS07-3M □□□071C11	110
	4.8	512	1.4	6.0	418	1.7	561.944	GSS06-3M □□□071C11	110
	4.3	576	1.2	5.3	471	1.5	630.803	GSS06-3M □□□071C11	110
	4.3	599	2.1	5.3	487	2.5	634.639	GSS07-3M □□□071C11	110
	3.8	636	1.1	4.7	522	1.4	712.197	GSS06-3M □□□071C11	110
	3.8	666	1.9	4.7	543	2.3	716.528	GSS07-3M □□□071C11	110
	3.3	729	1.0	4.1	599	1.2	816.333	GSS06-3M □□□071C11	110
	3.3	775	1.6	4.0	634	1.9	833.556	GSS07-3M □□□071C11	110
	3.0	804	0.9	3.6	662	1.1	921.667	GSS06-3M □□□071C11	110
	2.9	860	1.4	3.6	704	1.8	941.111	GSS07-3M □□□071C11	110
	2.7	927	1.3	3.3	761	1.6	1011.633	GSS07-3M □□□071C11	110
	2.7	894	0.8	3.3	736	1.0	1023.000	GSS06-3M □□□071C11	110
	2.4	1027	1.2	2.9	843	1.5	1142.167	GSS07-3M □□□071C11	110
	2.2	1108	1.1	2.7	910	1.4	1227.755	GSS07-3M □□□071C11	110
	2.0	1226	1.0	2.4	1008	1.2	1386.175	GSS07-3M □□□071C11	110
	1.7	1386	0.9	2.1	1139	1.1	1569.181	GSS07-3M □□□071C11	110
	1.5	1534	0.8	1.9	1261	1.0	1771.656	GSS07-3M □□□071C11	110


# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 0.37$  kW

$n_N$	1410 r/min			1720 r/min			i		
	50 Hz			60 Hz					
	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	250	12	4.0	303	10	4.8	5.639	GSS04-2M □□□071C32	102
	182	17	4.0	221	14	4.8	7.733	GSS04-2M □□□071C32	102
	156	19	4.0	189	16	4.8	9.042	GSS04-2M □□□071C32	102
	143	22	4.5	173	18	5.5	9.897	GSS04-2M □□□071C32	102
	130	24	4.0	158	20	4.8	10.827	GSS05-2M □□□071C32	102
				159	19	5.5	10.827	GSS04-2M □□□071C32	102
	114	26	4.0	138	22	4.8	12.400	GSS04-2M □□□071C32	102
	102	31	4.2	124	25	5.1	13.810	GSS04-2M □□□071C32	102
	89	33	4.5	108	27	5.5	15.869	GSS04-2M □□□071C32	102
	81	37	4.0	99	30	4.8	17.360	GSS05-2M □□□071C32	102
				99	30	5.5	17.360	GSS04-2M □□□071C32	102
	69	39	3.8	84	32	4.3	20.417	GSS04-2M □□□071C32	102
	64	47	3.7	77	38	4.5	22.143	GSS04-2M □□□071C32	102
	57	49	3.4	69	40	3.9	24.800	GSS04-2M □□□071C32	102
	52	57	3.1	63	47	3.7	27.125	GSS04-2M □□□071C32	102
	44	62	2.8	54	51	3.3	31.738	GSS04-2M □□□071C32	102
	41	72	2.5	50	59	3.0	34.100	GSS04-2M □□□071C32	102
	36	75	2.3	44	62	2.8	39.200	GSS04-2M □□□071C32	102
	32	92	1.9	39	76	2.3	43.917	GSS04-2M □□□071C32	102
	32	95	3.2	39	77	3.9	43.917	GSS05-2M □□□071C32	102
	28	96	1.9	34	79	2.2	50.000	GSS04-2M □□□071C32	102
	26	106	1.7	32	87	2.0	54.250	GSS04-2M □□□071C32	102
	23	116	1.5	28	96	1.9	61.250	GSS04-2M □□□071C32	102
	21	132	1.4	25	109	1.6	68.200	GSS04-2M □□□071C32	102
	20	143	2.5	24	117	3.0	70.611	GSS05-2M □□□071C32	102
	18	145	1.2	22	119	1.5	77.000	GSS04-2M □□□071C32	102
	18	159	2.2	21	130	2.7	79.722	GSS05-2M □□□071C32	102
	16	168	1.1	20	139	1.3	87.833	GSS04-2M □□□071C32	102
	16	178	2.0	20	146	2.4	87.833	GSS05-2M □□□071C32	102
	14	184	1.0	17	152	1.2	99.167	GSS04-2M □□□071C32	102
	14	198	1.8	17	163	2.2	99.167	GSS05-2M □□□071C32	102
	13	210	0.9	15	174	1.0	111.318	GSS04-2M □□□071C32	102
	12	229	1.6	15	188	1.9	113.667	GSS05-2M □□□071C32	102
	12	218	3.2	15	179	3.9	113.667	GSS06-2M □□□071C32	102
	11	261	1.3	14	216	1.5	125.476	GSS05-3M □□□071C32	110
	11	231	3.0	14	190	3.7	126.531	GSS06-3M □□□071C32	110
	11	253	1.4	13	209	1.7	128.333	GSS05-2M □□□071C32	102
	11	243	2.9	13	200	3.5	128.333	GSS06-2M □□□071C32	102
	10	275	1.3	12	227	1.6	137.950	GSS05-2M □□□071C32	102
	10	264	2.7	12	217	3.2	137.950	GSS06-2M □□□071C32	102

# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 0.37$  kW

$n_N$	1410 r/min			1720 r/min			i			
	$f_N$	50 Hz			60 Hz					
		$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]				c
		9.9	257	2.7	12	212	3.3	142.857	GSS06-3M □□□071C32	110
		9.2	315	1.1	11	261	1.3	153.708	GSS05-3M □□□071C32	110
		9.1	281	2.5	11	232	3.0	155.000	GSS06-3M □□□071C32	110
		9.1	303	1.2	11	251	1.4	155.750	GSS05-2M □□□071C32	102
		9.1	294	2.4	11	242	2.9	155.750	GSS06-2M □□□071C32	102
		8.1	330	2.1	9.8	272	2.6	174.375	GSS06-2M □□□071C32	102
		8.1	313	2.3	9.8	257	2.7	175.000	GSS06-3M □□□071C32	110
		8.0	347	1.0	9.7	287	1.2	176.313	GSS05-2M □□□071C32	102
		7.3	389	0.9	8.9	323	1.1	193.233	GSS05-3M □□□071C32	110
		7.2	351	2.0	8.8	289	2.4	194.857	GSS06-3M □□□071C32	110
		7.2	368	1.9	8.7	304	2.3	196.875	GSS06-2M □□□071C32	102
		7.1	382	0.9	8.6	317	1.1	199.063	GSS05-2M □□□071C32	102
		6.4	391	1.8	7.8	322	2.2	220.000	GSS06-3M □□□071C32	110
		6.4	418	0.9	7.7	346	1.0	222.133	GSS05-3M □□□071C32	110
		6.2	414	2.9	7.5	341	3.5	227.778	GSS07-3M □□□071C32	110
		5.9	427	1.7	7.2	352	2.0	238.700	GSS06-3M □□□071C32	110
		5.7	453	2.7	6.9	372	3.3	247.139	GSS07-3M □□□071C32	110
		5.2	474	1.5	6.4	393	1.8	269.500	GSS06-3M □□□071C32	110
		5.1	504	2.4	6.1	415	2.9	279.028	GSS07-3M □□□071C32	110
		4.5	547	1.3	5.5	454	1.6	310.689	GSS06-3M □□□071C32	110
		4.4	585	2.1	5.3	482	2.5	321.673	GSS07-3M □□□071C32	110
		4.0	605	1.2	4.9	503	1.4	350.778	GSS06-3M □□□071C32	110
		3.9	650	1.9	4.7	537	2.3	363.179	GSS07-3M □□□071C32	110
		3.7	668	1.1	4.4	556	1.3	386.467	GSS06-3M □□□071C32	110
		3.6	709	1.7	4.3	587	2.1	394.245	GSS07-3M □□□071C32	110
		3.2	737	1.0	3.9	615	1.2	436.333	GSS06-3M □□□071C32	110
		3.2	787	1.6	3.8	652	1.9	445.116	GSS07-3M □□□071C32	110
		2.9	869	1.4	3.5	721	1.7	490.403	GSS07-3M □□□071C32	110
		2.8	841	0.9	3.4	701	1.0	497.722	GSS06-3M □□□071C32	110
		2.6	963	1.3	3.1	800	1.6	553.681	GSS07-3M □□□071C32	110
		2.2	1101	1.1	2.7	916	1.4	634.639	GSS07-3M □□□071C32	110
		2.0	1218	1.0	2.4	1015	1.2	716.528	GSS07-3M □□□071C32	110
		1.7	1413	0.9	2.1	1176	1.1	833.556	GSS07-3M □□□071C32	110
		1.5	1563	0.8	1.8	1301	1.0	941.111	GSS07-3M □□□071C32	110




# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 0.37$  kW

$n_N$	950 r/min			1160 r/min			i		
	50 Hz			60 Hz					
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]			
	168	18	5.7	206	15	6.9	5.639	GSS04-2M □□□080C13	102
	123	25	5.7	150	20	6.9	7.733	GSS04-2M □□□080C13	102
	105	28	5.7	128	23	6.8	9.042	GSS04-2M □□□080C13	102
	96	32	4.8	117	26	5.8	9.897	GSS04-2M □□□080C13	102
	88	36	4.4	107	29	5.4	10.827	GSS04-2M □□□080C13	102
	77	39	4.5	94	31	5.4	12.400	GSS04-2M □□□080C13	102
	69	46	3.5	84	37	4.2	13.810	GSS04-2M □□□080C13	102
	60	50	3.5	73	41	4.3	15.869	GSS04-2M □□□080C13	102
	55	54	3.2	67	44	3.9	17.360	GSS04-2M □□□080C13	102
	47	58	3.0	57	48	3.4	20.417	GSS04-2M □□□080C13	102
	43	69	2.5	52	57	3.1	22.143	GSS04-2M □□□080C13	102
	38	72	2.4	47	59	3.0	24.800	GSS04-2M □□□080C13	102
	35	85	2.1	43	70	2.5	27.125	GSS04-2M □□□080C13	102
	30	92	1.9	37	76	2.3	31.738	GSS04-2M □□□080C13	102
	28	106	1.7	34	87	2.0	34.100	GSS04-2M □□□080C13	102
	27	113	3.1	33	92	3.8	35.306	GSS05-2M □□□080C13	102
	24	110	1.6	30	91	2.0	39.200	GSS04-2M □□□080C13	102
	24	115	3.0	30	94	3.6	39.200	GSS05-2M □□□080C13	102
	22	135	1.3	26	112	1.6	43.917	GSS04-2M □□□080C13	102
	22	140	2.5	26	115	3.1	43.917	GSS05-2M □□□080C13	102
	19	139	1.3	23	115	1.6	50.000	GSS04-2M □□□080C13	102
	19	148	2.4	23	121	2.9	50.000	GSS05-2M □□□080C13	102
	18	154	1.2	21	128	1.4	54.250	GSS04-2M □□□080C13	102
	18	163	2.2	21	133	2.6	54.250	GSS05-2M □□□080C13	102
	16	169	1.1	19	140	1.3	61.250	GSS04-2M □□□080C13	102
	16	181	2.0	19	149	2.4	61.250	GSS05-2M □□□080C13	102
	14	191	0.9	17	159	1.1	68.200	GSS04-2M □□□080C13	102
	13	211	1.7	16	174	2.0	70.611	GSS05-2M □□□080C13	102
	12	209	0.9	15	174	1.0	77.000	GSS04-2M □□□080C13	102
	12	233	1.5	15	193	1.8	79.722	GSS05-2M □□□080C13	102
	12	224	3.1	15	185	3.8	79.722	GSS06-2M □□□080C13	102
	11	260	1.4	13	215	1.7	87.833	GSS05-2M □□□080C13	102
	11	249	2.8	13	205	3.4	87.833	GSS06-2M □□□080C13	102
	9.6	287	1.3	12	238	1.5	99.167	GSS05-2M □□□080C13	102
	9.6	278	2.5	12	229	3.1	99.167	GSS06-2M □□□080C13	102
	8.4	332	1.1	10	275	1.3	113.667	GSS05-2M □□□080C13	102
	8.4	319	2.2	10	264	2.7	113.667	GSS06-2M □□□080C13	102
	7.6	375	0.9	9.2	312	1.1	125.476	GSS05-3M □□□080C13	110
	7.5	338	2.1	9.2	278	2.5	126.531	GSS06-3M □□□080C13	110
	7.4	366	1.0	9.0	303	1.2	128.333	GSS05-2M □□□080C13	102

# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 0.37$  kW

$n_N$	950 r/min			1160 r/min			i			
	$f_N$	50 Hz			60 Hz					
		$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]				c
	7.4	356	2.0	9.0	294	2.4	128.333	GSS06-2M □□□080C13	102	
	6.9	397	0.9	8.4	330	1.1	137.950	GSS05-2M □□□080C13	102	
	6.9	385	1.8	8.4	317	2.2	137.950	GSS06-2M □□□080C13	102	
	6.9	394	3.1	8.4	325	3.7	137.950	GSS07-2M □□□080C13	102	
	6.7	377	1.9	8.1	311	2.3	142.857	GSS06-3M □□□080C13	110	
	6.7	386	3.2	8.1	317	3.8	142.857	GSS07-3M □□□080C13	110	
	6.1	411	1.7	7.5	339	2.1	155.000	GSS06-3M □□□080C13	110	
	6.1	422	2.9	7.5	346	3.5	155.000	GSS07-3M □□□080C13	110	
	6.1	437	0.8	7.4	364	1.0	155.750	GSS05-2M □□□080C13	102	
	6.1	428	1.7	7.4	354	2.0	155.750	GSS06-2M □□□080C13	102	
	6.1	440	2.8	7.4	363	3.3	155.750	GSS07-2M □□□080C13	102	
	5.4	482	1.5	6.7	399	1.8	174.375	GSS06-2M □□□080C13	102	
	5.4	497	2.5	6.7	408	3.0	174.375	GSS07-2M □□□080C13	102	
	5.4	457	1.6	6.6	378	1.9	175.000	GSS06-3M □□□080C13	110	
	5.4	470	2.6	6.6	386	3.1	175.000	GSS07-3M □□□080C13	110	
	4.9	511	1.4	6.0	423	1.7	194.857	GSS06-3M □□□080C13	110	
	4.8	534	1.3	5.9	443	1.6	196.875	GSS06-2M □□□080C13	102	
	4.8	553	2.2	5.9	454	2.7	196.875	GSS07-2M □□□080C13	102	
	4.7	546	2.3	5.7	449	2.7	201.746	GSS07-3M □□□080C13	110	
	4.3	565	1.3	5.3	470	1.5	220.000	GSS06-3M □□□080C13	110	
	4.2	607	2.0	5.1	500	2.5	227.778	GSS07-3M □□□080C13	110	
	4.0	616	1.2	4.9	512	1.4	238.700	GSS06-3M □□□080C13	110	
	3.8	662	1.9	4.7	547	2.2	247.139	GSS07-3M □□□080C13	110	
	3.5	679	1.1	4.3	566	1.3	269.500	GSS06-3M □□□080C13	110	
	3.4	735	1.7	4.2	608	2.0	279.028	GSS07-3M □□□080C13	110	
	3.1	782	0.9	3.7	653	1.1	310.689	GSS06-3M □□□080C13	110	
	3.0	846	1.5	3.6	702	1.8	321.673	GSS07-3M □□□080C13	110	
	2.7	862	0.8	3.3	720	1.0	350.778	GSS06-3M □□□080C13	110	
	2.6	938	1.3	3.2	779	1.6	363.179	GSS07-3M □□□080C13	110	
	2.4	1020	1.2	2.9	848	1.5	394.245	GSS07-3M □□□080C13	110	
	2.1	1130	1.1	2.6	940	1.3	445.116	GSS07-3M □□□080C13	110	
	1.9	1246	1.0	2.4	1036	1.2	490.403	GSS07-3M □□□080C13	110	
	1.7	1379	0.9	2.1	1147	1.1	553.681	GSS07-3M □□□080C13	110	

# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 0.55$  kW

$n_N$	2630 r/min			3240 r/min			i		
	50 Hz			60 Hz					
	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	466	9.6	5.0	575	7.6	6.1	5.639	GSS04-2M □□□071C31	102
	340	13	5.0	419	11	6.1	7.733	GSS04-2M □□□071C31	102
	291	15	5.0	358	12	6.1	9.042	GSS04-2M □□□071C31	102
	266	17	5.7	327	13	7.0	9.897	GSS04-2M □□□071C31	102
	243	19	5.7	299	15	7.0	10.827	GSS04-2M □□□071C31	102
	212	21	5.0	261	17	6.1	12.400	GSS04-2M □□□071C31	102
	190	24	5.2	235	19	6.4	13.810	GSS04-2M □□□071C31	102
	166	27	5.2	204	22	6.0	15.869	GSS04-2M □□□071C31	102
	151	29	4.9	187	24	5.7	17.360	GSS04-2M □□□071C31	102
	129	32	3.6	159	26	4.2	20.417	GSS04-2M □□□071C31	102
	119	38	4.2	146	30	4.8	22.143	GSS04-2M □□□071C31	102
	106	40	3.3	131	32	3.8	24.800	GSS04-2M □□□071C31	102
	97	46	3.6	119	37	4.2	27.125	GSS04-2M □□□071C31	102
	83	51	2.8	102	41	3.2	31.738	GSS04-2M □□□071C31	102
	77	58	3.0	95	47	3.6	34.100	GSS04-2M □□□071C31	102
	67	61	2.4	83	50	2.8	39.200	GSS04-2M □□□071C31	102
	60	75	2.4	74	61	2.9	43.917	GSS04-2M □□□071C31	102
	53	78	2.1	65	64	2.4	50.000	GSS04-2M □□□071C31	102
	48	87	2.0	60	70	2.3	54.250	GSS04-2M □□□071C31	102
	43	95	1.8	53	78	2.1	61.250	GSS04-2M □□□071C31	102
	39	108	1.7	48	88	2.0	68.200	GSS04-2M □□□071C31	102
	37	114	2.7	46	92	3.1	70.611	GSS05-2M □□□071C31	102
	34	119	1.5	42	97	1.8	77.000	GSS04-2M □□□071C31	102
	33	127	2.5	41	102	2.9	79.722	GSS05-2M □□□071C31	102
	30	139	1.3	37	113	1.6	87.833	GSS04-2M □□□071C31	102
	30	142	2.4	37	115	2.7	87.833	GSS05-2M □□□071C31	102
	27	152	1.2	33	125	1.4	99.167	GSS04-2M □□□071C31	102
	27	158	2.2	33	128	2.5	99.167	GSS05-2M □□□071C31	102
	24	175	1.0	29	142	1.3	111.318	GSS04-2M □□□071C31	102
	23	185	1.9	29	150	2.3	113.667	GSS05-2M □□□071C31	102
	21	216	1.3	26	176	1.5	125.476	GSS05-3M □□□071C31	110
	21	191	0.9	26	156	1.1	125.682	GSS04-2M □□□071C31	102
	20	206	1.7	25	166	2.1	128.333	GSS05-2M □□□071C31	102
	19	225	1.6	23	182	2.0	137.950	GSS05-2M □□□071C31	102
	19	217	3.2	23	176	3.9	137.950	GSS06-2M □□□071C31	102
	19	216	0.8	23	177	1.0	139.500	GSS04-2M □□□071C31	102
	17	262	1.1	21	214	1.3	153.708	GSS05-3M □□□071C31	110
	17	232	3.0	21	188	3.7	155.000	GSS06-3M □□□071C31	110
	17	251	1.4	21	203	1.8	155.750	GSS05-2M □□□071C31	102
	17	243	2.9	21	197	3.5	155.750	GSS06-2M □□□071C31	102

# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 0.55$  kW

$n_N$	2630 r/min			3240 r/min			i		
	50 Hz			60 Hz					
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]			
	15	273	2.6	19	222	3.2	174.375	GSS06-2M □□□071C31	102
	15	259	2.7	19	210	3.3	175.000	GSS06-3M □□□071C31	110
	15	287	1.2	18	233	1.5	176.313	GSS05-2M □□□071C31	102
	14	327	1.0	17	267	1.1	193.233	GSS05-3M □□□071C31	110
	13	290	2.4	17	236	3.0	194.857	GSS06-3M □□□071C31	110
	13	305	2.3	16	248	2.8	196.875	GSS06-2M □□□071C31	102
	13	319	1.1	16	260	1.4	199.063	GSS05-2M □□□071C31	102
	12	324	2.2	15	264	2.7	220.000	GSS06-3M □□□071C31	110
	12	348	1.0	15	285	1.3	222.133	GSS05-3M □□□071C31	110
	11	353	2.0	14	288	2.5	238.700	GSS06-3M □□□071C31	110
	10	397	0.9	13	325	1.1	250.952	GSS05-3M □□□071C31	110
	9.8	392	1.8	12	321	2.2	269.500	GSS06-3M □□□071C31	110
	9.4	416	2.9	12	338	3.6	279.028	GSS07-3M □□□071C31	110
	9.3	438	0.8	11	359	1.0	283.333	GSS05-3M □□□071C31	110
	8.5	454	1.6	10	372	1.9	310.689	GSS06-3M □□□071C31	110
	8.2	485	2.5	10	394	3.1	321.673	GSS07-3M □□□071C31	110
	7.5	506	1.4	9.2	413	1.7	350.778	GSS06-3M □□□071C31	110
	7.2	538	2.3	8.9	438	2.8	363.179	GSS07-3M □□□071C31	110
	6.8	561	1.3	8.4	458	1.6	386.467	GSS06-3M □□□071C31	110
	6.7	587	2.1	8.2	482	2.5	394.245	GSS07-3M □□□071C31	110
	6.0	625	1.2	7.4	510	1.4	436.333	GSS06-3M □□□071C31	110
	5.9	654	1.9	7.3	535	2.3	445.116	GSS07-3M □□□071C31	110
	5.4	726	1.7	6.6	591	2.1	490.403	GSS07-3M □□□071C31	110
	5.3	714	1.0	6.5	585	1.2	497.722	GSS06-3M □□□071C31	110
	4.8	808	1.5	5.9	659	1.9	553.681	GSS07-3M □□□071C31	110
	4.7	792	0.9	5.8	650	1.1	561.944	GSS06-3M □□□071C31	110
	4.2	890	0.8	5.1	732	1.0	630.803	GSS06-3M □□□071C31	110
	4.1	930	1.3	5.1	760	1.6	634.639	GSS07-3M □□□071C31	110
	3.7	1033	1.2	4.5	845	1.5	716.528	GSS07-3M □□□071C31	110
	3.2	1201	1.0	3.9	986	1.3	833.556	GSS07-3M □□□071C31	110
	2.8	1331	0.9	3.4	1095	1.1	941.111	GSS07-3M □□□071C31	110
	2.6	1435	0.9	3.2	1182	1.1	1011.633	GSS07-3M □□□071C31	110


# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 0.55 \text{ kW}$

$n_N$	1405 r/min			1720 r/min			i			
	50 Hz			60 Hz						
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]				c
		249	18	4.5	302	15	5.5	5.639	GSS04-2M □□□071C42	102
		182	25	4.5	221	20	5.5	7.733	GSS04-2M □□□071C42	102
		155	29	4.5	189	23	5.5	9.042	GSS04-2M □□□071C42	102
		142	33	4.2	172	26	5.1	9.897	GSS04-2M □□□071C42	102
		130	36	4.2	158	29	5.1	10.827	GSS04-2M □□□071C42	102
		113	39	4.2	138	32	4.8	12.400	GSS04-2M □□□071C42	102
		102	46	3.4	124	37	4.2	13.810	GSS04-2M □□□071C42	102
		89	51	3.5	107	41	4.1	15.869	GSS04-2M □□□071C42	102
		81	55	3.2	98	45	3.8	17.360	GSS04-2M □□□071C42	102
		69	60	2.5	84	49	2.9	20.417	GSS04-2M □□□071C42	102
		64	71	2.5	77	58	3.0	22.143	GSS04-2M □□□071C42	102
		57	74	2.3	69	60	2.6	24.800	GSS04-2M □□□071C42	102
		52	87	2.1	63	71	2.5	27.125	GSS04-2M □□□071C42	102
		44	94	1.9	54	77	2.2	31.738	GSS04-2M □□□071C42	102
		44	95	3.1	54	77	3.6	31.738	GSS05-2M □□□071C42	102
		41	109	1.6	50	89	2.0	34.100	GSS04-2M □□□071C42	102
		40	114	3.1	48	93	3.8	35.306	GSS05-2M □□□071C42	102
		36	114	1.6	44	93	1.9	39.200	GSS04-2M □□□071C42	102
		36	116	2.7	44	94	3.1	39.200	GSS05-2M □□□071C42	102
		32	139	1.3	39	114	1.6	43.917	GSS04-2M □□□071C42	102
		32	143	2.5	39	116	3.0	43.917	GSS05-2M □□□071C42	102
		32	140	3.2	39	114	3.9	43.917	GSS06-2M □□□071C42	102
		28	144	1.2	34	118	1.5	50.000	GSS04-2M □□□071C42	102
		28	149	2.3	34	121	2.7	50.000	GSS05-2M □□□071C42	102
		26	159	1.1	31	131	1.4	54.250	GSS04-2M □□□071C42	102
		26	165	2.2	31	134	2.5	54.250	GSS05-2M □□□071C42	102
		23	174	1.0	28	144	1.3	61.250	GSS04-2M □□□071C42	102
		23	183	1.9	28	149	2.3	61.250	GSS05-2M □□□071C42	102
		21	198	0.9	25	163	1.1	68.200	GSS04-2M □□□071C42	102
		20	215	1.7	24	176	2.0	70.611	GSS05-2M □□□071C42	102
		18	217	0.8	22	179	1.0	77.000	GSS04-2M □□□071C42	102
		18	240	1.5	21	195	1.8	79.722	GSS05-2M □□□071C42	102
		18	232	3.0	21	190	3.7	79.722	GSS06-2M □□□071C42	102
		16	267	1.3	19	219	1.6	87.833	GSS05-2M □□□071C42	102
		16	257	2.7	19	210	3.3	87.833	GSS06-2M □□□071C42	102
		14	297	1.2	17	244	1.5	99.167	GSS05-2M □□□071C42	102
		14	287	2.5	17	235	3.0	99.167	GSS06-2M □□□071C42	102
		12	343	1.0	15	282	1.3	113.667	GSS05-2M □□□071C42	102
		12	330	2.2	15	271	2.6	113.667	GSS06-2M □□□071C42	102
		11	391	0.9	14	323	1.0	125.476	GSS05-3M □□□071C42	110

# GSS helical-worm gearboxes

Technical data

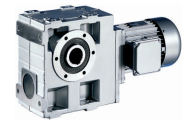


## Selection tables

50 Hz, 60 Hz:  $P_N = 0.55$  kW

$n_N$	1405 r/min			1720 r/min			i		
	50 Hz			60 Hz					
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]			
	11	349	2.0	14	287	2.5	126.531	GSS06-3M □□□071C42	110
	11	379	1.0	13	313	1.1	128.333	GSS05-2M □□□071C42	102
	11	368	1.9	13	302	2.3	128.333	GSS06-2M □□□071C42	102
	10	413	0.9	12	340	1.1	137.950	GSS05-2M □□□071C42	102
	10	398	1.8	12	327	2.2	137.950	GSS06-2M □□□071C42	102
	9.8	388	1.8	12	320	2.2	142.857	GSS06-3M □□□071C42	110
	9.8	397	3.1	12	325	3.7	142.857	GSS07-3M □□□071C42	110
	9.1	424	1.7	11	349	2.0	155.000	GSS06-3M □□□071C42	110
	9.1	437	2.8	11	356	3.4	155.000	GSS07-3M □□□071C42	110
	9.0	443	1.6	11	364	2.0	155.750	GSS06-2M □□□071C42	102
	8.1	498	1.4	9.8	410	1.7	174.375	GSS06-2M □□□071C42	102
	8.0	472	1.5	9.7	387	1.8	175.000	GSS06-3M □□□071C42	110
	8.0	485	2.5	9.7	397	3.1	175.000	GSS07-3M □□□071C42	110
	7.2	529	1.4	8.8	434	1.6	194.857	GSS06-3M □□□071C42	110
	7.1	553	1.3	8.7	456	1.6	196.875	GSS06-2M □□□071C42	102
	7.0	561	2.2	8.5	463	2.6	201.746	GSS07-3M □□□071C42	110
	6.4	589	1.2	7.8	484	1.5	220.000	GSS06-3M □□□071C42	110
	6.2	625	2.0	7.5	514	2.4	227.778	GSS07-3M □□□071C42	110
	5.9	642	1.1	7.1	528	1.4	238.700	GSS06-3M □□□071C42	110
	5.7	683	1.8	6.9	560	2.2	247.139	GSS07-3M □□□071C42	110
	5.2	712	1.0	6.3	588	1.2	269.500	GSS06-3M □□□071C42	110
	5.0	760	1.6	6.1	625	2.0	279.028	GSS07-3M □□□071C42	110
	4.5	821	0.9	5.5	679	1.1	310.689	GSS06-3M □□□071C42	110
	4.4	881	1.4	5.3	725	1.7	321.673	GSS07-3M □□□071C42	110
	3.9	978	1.3	4.7	806	1.5	363.179	GSS07-3M □□□071C42	110
	3.6	1066	1.2	4.3	881	1.4	394.245	GSS07-3M □□□071C42	110
	3.2	1182	1.1	3.8	978	1.3	445.116	GSS07-3M □□□071C42	110
	2.9	1304	1.0	3.5	1080	1.2	490.403	GSS07-3M □□□071C42	110
	2.5	1445	0.9	3.1	1198	1.0	553.681	GSS07-3M □□□071C42	110


# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 0.55$  kW

$n_N$	930 r/min			1140 r/min			i		
	50 Hz			60 Hz					
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]			
	165	28	3.7	202	23	4.6	5.639	GSS04-2M □□□080C33	102
	120	39	3.7	147	31	4.6	7.733	GSS04-2M □□□080C33	102
	103	43	3.7	126	35	4.5	9.042	GSS04-2M □□□080C33	102
	94	50	3.1	115	40	3.9	9.897	GSS04-2M □□□080C33	102
	86	55	2.9	105	44	3.5	10.827	GSS04-2M □□□080C33	102
	75	60	2.9	92	49	3.6	12.400	GSS04-2M □□□080C33	102
	67	70	2.3	83	57	2.8	13.810	GSS04-2M □□□080C33	102
	59	76	2.3	72	62	2.8	15.869	GSS04-2M □□□080C33	102
	54	84	2.1	66	68	2.6	17.360	GSS04-2M □□□080C33	102
	46	90	2.0	56	73	2.2	20.417	GSS04-2M □□□080C33	102
	46	91	3.2	56	74	3.6	20.417	GSS05-2M □□□080C33	102
	42	107	1.7	51	87	2.0	22.143	GSS04-2M □□□080C33	102
	42	108	3.2	51	88	4.0	22.143	GSS05-2M □□□080C33	102
	38	111	1.6	46	91	2.0	24.800	GSS04-2M □□□080C33	102
	34	130	1.4	42	106	1.7	27.125	GSS04-2M □□□080C33	102
	34	133	2.7	42	108	3.2	27.125	GSS05-2M □□□080C33	102
	29	141	1.3	36	116	1.5	31.738	GSS04-2M □□□080C33	102
	29	145	2.4	36	118	2.8	31.738	GSS05-2M □□□080C33	102
	27	162	1.1	33	133	1.3	34.100	GSS04-2M □□□080C33	102
	26	174	2.0	32	142	2.5	35.306	GSS05-2M □□□080C33	102
	26	169	3.1	32	138	3.8	35.306	GSS06-2M □□□080C33	102
	24	169	1.1	29	139	1.3	39.200	GSS04-2M □□□080C33	102
	24	177	2.0	29	144	2.4	39.200	GSS05-2M □□□080C33	102
	21	207	0.9	26	170	1.1	43.917	GSS04-2M □□□080C33	102
	21	215	1.7	26	176	2.0	43.917	GSS05-2M □□□080C33	102
	21	210	2.6	26	171	3.2	43.917	GSS06-2M □□□080C33	102
	19	213	0.8	23	175	1.0	50.000	GSS04-2M □□□080C33	102
	19	227	1.6	23	185	1.9	50.000	GSS05-2M □□□080C33	102
	19	220	3.2	23	179	3.9	50.000	GSS06-2M □□□080C33	102
	17	250	1.4	21	204	1.8	54.250	GSS05-2M □□□080C33	102
	15	277	1.3	19	227	1.6	61.250	GSS05-2M □□□080C33	102
	13	323	1.1	16	265	1.4	70.611	GSS05-2M □□□080C33	102
	13	310	2.3	16	254	2.8	70.611	GSS06-2M □□□080C33	102
	12	357	1.0	14	294	1.2	79.722	GSS05-2M □□□080C33	102
	12	346	2.1	14	284	2.5	79.722	GSS06-2M □□□080C33	102
	11	397	0.9	13	328	1.1	87.833	GSS05-2M □□□080C33	102
	11	383	1.9	13	314	2.3	87.833	GSS06-2M □□□080C33	102
	9.4	438	0.8	11	362	1.0	99.167	GSS05-2M □□□080C33	102
	9.4	427	1.7	11	351	2.0	99.167	GSS06-2M □□□080C33	102
	8.2	490	1.5	10	403	1.8	113.667	GSS06-2M □□□080C33	102

# GSS helical-worm gearboxes

Technical data



## Selection tables

50 Hz, 60 Hz:  $P_N = 0.55$  kW

$n_N$	930 r/min			1140 r/min			i		
	50 Hz			60 Hz					
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]			
	8.2	506	2.4	10	414	2.9	113.667	GSS07-2M □□□080C33	102
	7.3	518	1.4	9.0	426	1.7	126.531	GSS06-3M □□□080C33	110
	7.3	532	2.3	9.0	439	2.8	126.531	GSS07-3M □□□080C33	110
	7.2	545	1.3	8.9	449	1.6	128.333	GSS06-2M □□□080C33	102
	7.2	563	2.2	8.9	461	2.7	128.333	GSS07-2M □□□080C33	102
	6.7	590	1.2	8.3	485	1.5	137.950	GSS06-2M □□□080C33	102
	6.7	607	2.0	8.3	499	2.5	137.950	GSS07-2M □□□080C33	102
	6.5	578	1.2	8.0	475	1.5	142.857	GSS06-3M □□□080C33	110
	6.5	594	2.1	8.0	487	2.5	142.857	GSS07-3M □□□080C33	110
	6.0	630	1.1	7.4	518	1.4	155.000	GSS06-3M □□□080C33	110
	6.0	649	1.9	7.4	531	2.3	155.000	GSS07-3M □□□080C33	110
	6.0	656	1.1	7.3	540	1.3	155.750	GSS06-2M □□□080C33	102
	6.0	676	1.8	7.3	557	2.2	155.750	GSS07-2M □□□080C33	102
	5.3	737	1.0	6.5	608	1.2	174.375	GSS06-2M □□□080C33	102
	5.3	763	1.6	6.5	625	2.0	174.375	GSS07-2M □□□080C33	102
	5.3	699	1.0	6.5	577	1.2	175.000	GSS06-3M □□□080C33	110
	5.3	722	1.7	6.5	593	2.1	175.000	GSS07-3M □□□080C33	110
	4.8	780	0.9	5.9	645	1.1	194.857	GSS06-3M □□□080C33	110
	4.7	816	0.9	5.8	675	1.1	196.875	GSS06-2M □□□080C33	102
	4.7	848	1.5	5.8	696	1.8	196.875	GSS07-2M □□□080C33	102
	4.6	837	1.5	5.7	687	1.8	201.746	GSS07-3M □□□080C33	110
	4.2	863	0.8	5.2	716	1.0	220.000	GSS06-3M □□□080C33	110
	4.1	930	1.3	5.0	764	1.6	227.778	GSS07-3M □□□080C33	110
	3.8	1014	1.2	4.6	836	1.5	247.139	GSS07-3M □□□080C33	110
	3.3	1125	1.1	4.1	928	1.3	279.028	GSS07-3M □□□080C33	110
	2.9	1294	1.0	3.5	1071	1.2	321.673	GSS07-3M □□□080C33	110
	2.6	1433	0.9	3.1	1187	1.1	363.179	GSS07-3M □□□080C33	110
	2.4	1558	0.8	2.9	1291	1.0	394.245	GSS07-3M □□□080C33	110




# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 0.75$  kW

$n_N$	2720 r/min			3380 r/min			i			
	50 Hz			60 Hz						
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]				c
		482	13	5.5	599	10	5.2	5.639	GSS04-2M □□□080C11	102
		352	17	5.9	437	14	6.0	7.733	GSS04-2M □□□080C11	102
		301	20	5.7	374	16	6.2	9.042	GSS04-2M □□□080C11	102
		251	24	5.7	312	20	6.1	10.827	GSS04-2M □□□080C11	102
		219	28	4.7	273	22	5.4	12.400	GSS04-2M □□□080C11	102
		197	32	4.8	245	25	5.6	13.810	GSS04-2M □□□080C11	102
		171	36	3.9	213	29	4.6	15.869	GSS04-2M □□□080C11	102
		157	39	3.7	195	31	4.3	17.360	GSS04-2M □□□080C11	102
		133	42	2.8	166	34	3.2	20.417	GSS04-2M □□□080C11	102
		123	50	3.2	153	40	3.7	22.143	GSS04-2M □□□080C11	102
		110	53	2.5	136	42	2.9	24.800	GSS04-2M □□□080C11	102
		100	62	2.8	125	49	3.2	27.125	GSS04-2M □□□080C11	102
		86	67	2.1	106	54	2.5	31.738	GSS04-2M □□□080C11	102
		80	77	2.3	99	62	2.8	34.100	GSS04-2M □□□080C11	102
		69	82	1.8	86	66	2.1	39.200	GSS04-2M □□□080C11	102
		69	81	3.0	86	65	3.5	39.200	GSS05-2M □□□080C11	102
		62	100	1.8	77	80	2.2	43.917	GSS04-2M □□□080C11	102
		62	100	3.2	77	80	3.8	43.917	GSS05-2M □□□080C11	102
		54	104	1.6	68	84	1.8	50.000	GSS04-2M □□□080C11	102
		54	104	2.6	68	83	3.0	50.000	GSS05-2M □□□080C11	102
		50	115	1.5	62	93	1.8	54.250	GSS04-2M □□□080C11	102
		50	116	2.4	62	93	2.8	54.250	GSS05-2M □□□080C11	102
		44	126	1.4	55	102	1.6	61.250	GSS04-2M □□□080C11	102
		44	128	2.2	55	103	2.6	61.250	GSS05-2M □□□080C11	102
		40	143	1.3	50	116	1.5	68.200	GSS04-2M □□□080C11	102
		39	151	2.1	48	121	2.4	70.611	GSS05-2M □□□080C11	102
		35	158	1.1	44	128	1.4	77.000	GSS04-2M □□□080C11	102
		34	168	1.9	42	135	2.2	79.722	GSS05-2M □□□080C11	102
		31	184	1.0	38	148	1.2	87.833	GSS04-2M □□□080C11	102
		31	189	1.8	38	151	2.1	87.833	GSS05-2M □□□080C11	102
		27	202	0.9	34	164	1.1	99.167	GSS04-2M □□□080C11	102
		27	210	1.7	34	168	1.9	99.167	GSS05-2M □□□080C11	102
		27	207	3.2	34	166	3.8	99.167	GSS06-2M □□□080C11	102
		24	246	1.5	30	197	1.8	113.667	GSS05-2M □□□080C11	102
		24	239	2.9	30	192	3.5	113.667	GSS06-2M □□□080C11	102
		22	285	1.0	27	231	1.2	125.476	GSS05-3M □□□080C11	110
		21	253	2.8	27	204	3.3	126.531	GSS06-3M □□□080C11	110
		21	273	1.3	26	219	1.6	128.333	GSS05-2M □□□080C11	102
		21	267	2.6	26	215	3.2	128.333	GSS06-2M □□□080C11	102
		20	298	1.2	25	240	1.5	137.950	GSS05-2M □□□080C11	102

# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 0.75$  kW

$n_N$	2720 r/min			3380 r/min			i		
	50 Hz			60 Hz					
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]			
	20	289	2.4	25	233	3.0	137.950	GSS06-2M □□□080C11	102
	19	282	2.5	24	228	3.0	142.857	GSS06-3M □□□080C11	110
	18	347	0.9	22	281	1.0	153.708	GSS05-3M □□□080C11	110
	18	309	2.3	22	249	2.8	155.000	GSS06-3M □□□080C11	110
	17	332	1.1	22	266	1.3	155.750	GSS05-2M □□□080C11	102
	17	323	2.2	22	260	2.7	155.750	GSS06-2M □□□080C11	102
	16	363	2.0	19	293	2.4	174.375	GSS06-2M □□□080C11	102
	16	344	2.1	19	278	2.5	175.000	GSS06-3M □□□080C11	110
	14	385	1.8	17	312	2.3	194.857	GSS06-3M □□□080C11	110
	14	405	1.8	17	327	2.2	196.875	GSS06-2M □□□080C11	102
	14	413	3.0	17	332	3.6	196.875	GSS07-2M □□□080C11	102
	13	406	3.0	17	326	3.7	201.746	GSS07-3M □□□080C11	110
	12	430	1.7	15	347	2.0	220.000	GSS06-3M □□□080C11	110
	12	454	2.7	15	366	3.3	227.778	GSS07-3M □□□080C11	110
	11	469	1.5	14	379	1.9	238.700	GSS06-3M □□□080C11	110
	11	497	2.5	14	399	3.1	247.139	GSS07-3M □□□080C11	110
	10	520	1.4	13	423	1.7	269.500	GSS06-3M □□□080C11	110
	9.7	553	2.2	12	447	2.7	279.028	GSS07-3M □□□080C11	110
	8.8	602	1.2	11	489	1.5	310.689	GSS06-3M □□□080C11	110
	8.5	645	1.9	11	519	2.4	321.673	GSS07-3M □□□080C11	110
	7.8	671	1.1	9.6	542	1.3	350.778	GSS06-3M □□□080C11	110
	7.5	715	1.7	9.3	578	2.1	363.179	GSS07-3M □□□080C11	110
	7.0	742	1.0	8.7	601	1.2	386.467	GSS06-3M □□□080C11	110
	6.9	779	1.6	8.6	635	1.9	394.245	GSS07-3M □□□080C11	110
	6.2	827	0.9	7.7	670	1.1	436.333	GSS06-3M □□□080C11	110
	6.1	868	1.4	7.6	704	1.8	445.116	GSS07-3M □□□080C11	110
	5.5	962	1.3	6.9	778	1.6	490.403	GSS07-3M □□□080C11	110
	4.9	1070	1.2	6.1	867	1.4	553.681	GSS07-3M □□□080C11	110
	4.3	1232	1.0	5.3	999	1.2	634.639	GSS07-3M □□□080C11	110
	3.8	1367	0.9	4.7	1110	1.1	716.528	GSS07-3M □□□080C11	110


# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 0.75$  kW

$n_N$	1410 r/min			1720 r/min			i		
	50 Hz			60 Hz					
	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	250	25	4.2	303	20	5.1	5.639	GSS04-2M □□□080C32	102
	182	34	4.2	221	28	5.1	7.733	GSS04-2M □□□080C32	102
	156	39	3.8	189	32	4.4	9.042	GSS04-2M □□□080C32	102
	143	45	3.5	173	36	4.3	9.897	GSS04-2M □□□080C32	102
	130	49	3.2	158	40	3.9	10.827	GSS04-2M □□□080C32	102
	114	54	3.1	138	44	3.5	12.400	GSS04-2M □□□080C32	102
	102	63	2.5	124	51	3.1	13.810	GSS04-2M □□□080C32	102
	89	69	2.5	108	57	3.0	15.869	GSS04-2M □□□080C32	102
	81	76	2.3	99	62	2.8	17.360	GSS04-2M □□□080C32	102
	69	82	1.9	84	67	2.1	20.417	GSS04-2M □□□080C32	102
	69	81	3.0	84	66	3.5	20.417	GSS05-2M □□□080C32	102
	64	97	1.8	77	79	2.2	22.143	GSS04-2M □□□080C32	102
	57	101	1.7	69	83	1.9	24.800	GSS04-2M □□□080C32	102
	52	118	1.5	63	97	1.8	27.125	GSS04-2M □□□080C32	102
	52	120	2.9	63	98	3.4	27.125	GSS05-2M □□□080C32	102
	44	129	1.4	54	106	1.6	31.738	GSS04-2M □□□080C32	102
	44	131	2.3	54	107	2.6	31.738	GSS05-2M □□□080C32	102
	41	148	1.2	50	122	1.5	34.100	GSS04-2M □□□080C32	102
	40	157	2.3	48	128	2.8	35.306	GSS05-2M □□□080C32	102
	36	155	1.2	44	128	1.4	39.200	GSS04-2M □□□080C32	102
	36	159	2.0	44	130	2.3	39.200	GSS05-2M □□□080C32	102
	32	190	0.9	39	156	1.1	43.917	GSS04-2M □□□080C32	102
	32	196	1.8	39	160	2.2	43.917	GSS05-2M □□□080C32	102
	32	191	2.9	39	156	3.5	43.917	GSS06-2M □□□080C32	102
	28	196	0.9	34	162	1.1	50.000	GSS04-2M □□□080C32	102
	28	204	1.7	34	167	2.0	50.000	GSS05-2M □□□080C32	102
	26	217	0.8	32	179	1.0	54.250	GSS04-2M □□□080C32	102
	26	226	1.6	32	184	1.9	54.250	GSS05-2M □□□080C32	102
	23	251	1.4	28	205	1.7	61.250	GSS05-2M □□□080C32	102
	20	294	1.2	24	241	1.5	70.611	GSS05-2M □□□080C32	102
	20	285	2.5	24	234	3.0	70.611	GSS06-2M □□□080C32	102
	18	328	1.1	21	268	1.3	79.722	GSS05-2M □□□080C32	102
	18	318	2.2	21	262	2.7	79.722	GSS06-2M □□□080C32	102
	16	365	1.0	20	300	1.2	87.833	GSS05-2M □□□080C32	102
	16	352	2.0	20	290	2.4	87.833	GSS06-2M □□□080C32	102
	14	405	0.9	17	334	1.1	99.167	GSS05-2M □□□080C32	102
	14	393	1.8	17	324	2.2	99.167	GSS06-2M □□□080C32	102
	12	451	1.6	15	372	1.9	113.667	GSS06-2M □□□080C32	102
	12	462	2.7	15	379	3.2	113.667	GSS07-2M □□□080C32	102
	11	478	1.5	14	394	1.8	126.531	GSS06-3M □□□080C32	110


# GSS helical-worm gearboxes

Technical data



## Selection tables

50 Hz, 60 Hz:  $P_N = 0.75$  kW

$n_N$	1410 r/min			1720 r/min			i		
	50 Hz			60 Hz					
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]			
	11	490	2.5	14	402	3.0	126.531	GSS07-3M □□□080C32	110
	11	503	1.4	13	415	1.7	128.333	GSS06-2M □□□080C32	102
	11	515	2.4	13	424	2.9	128.333	GSS07-2M □□□080C32	102
	10	544	1.3	12	449	1.6	137.950	GSS06-2M □□□080C32	102
	10	560	2.2	12	459	2.7	137.950	GSS07-2M □□□080C32	102
	9.9	530	1.4	12	439	1.6	142.857	GSS06-3M □□□080C32	110
	9.9	546	2.3	12	449	2.7	142.857	GSS07-3M □□□080C32	110
	9.1	579	1.2	11	479	1.5	155.000	GSS06-3M □□□080C32	110
	9.1	599	2.1	11	492	2.5	155.000	GSS07-3M □□□080C32	110
	9.1	605	1.2	11	500	1.4	155.750	GSS06-2M □□□080C32	102
	9.1	623	2.0	11	512	2.4	155.750	GSS07-2M □□□080C32	102
	8.1	679	1.1	9.8	561	1.3	174.375	GSS06-2M □□□080C32	102
	8.1	701	1.8	9.8	579	2.1	174.375	GSS07-2M □□□080C32	102
	8.1	645	1.1	9.8	532	1.3	175.000	GSS06-3M □□□080C32	110
	8.1	664	1.9	9.8	547	2.2	175.000	GSS07-3M □□□080C32	110
	7.2	722	1.0	8.8	595	1.2	194.857	GSS06-3M □□□080C32	110
	7.2	755	1.0	8.7	625	1.1	196.875	GSS06-2M □□□080C32	102
	7.2	782	1.6	8.7	644	1.9	196.875	GSS07-2M □□□080C32	102
	7.0	768	1.6	8.5	636	1.9	201.746	GSS07-3M □□□080C32	110
	6.4	803	0.9	7.8	664	1.1	220.000	GSS06-3M □□□080C32	110
	6.2	855	1.5	7.5	707	1.8	227.778	GSS07-3M □□□080C32	110
	5.9	876	0.8	7.2	724	1.0	238.700	GSS06-3M □□□080C32	110
	5.7	935	1.3	6.9	770	1.6	247.139	GSS07-3M □□□080C32	110
	5.1	1039	1.2	6.1	858	1.4	279.028	GSS07-3M □□□080C32	110
	4.4	1203	1.0	5.3	994	1.3	321.673	GSS07-3M □□□080C32	110
	3.9	1335	0.9	4.7	1105	1.1	363.179	GSS07-3M □□□080C32	110
	3.6	1455	0.9	4.3	1207	1.0	394.245	GSS07-3M □□□080C32	110

# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 1.1$  kW

$n_N$	2720 r/min			3370 r/min			i		
	50 Hz			60 Hz					
	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	482	19	3.8	598	15	3.5	5.639	GSS04-2M □□□080C31	102
	352	26	4.0	436	21	4.1	7.733	GSS04-2M □□□080C31	102
	301	30	3.9	373	24	4.2	9.042	GSS04-2M □□□080C31	102
	275	33	4.1	341	27	4.2	9.897	GSS04-2M □□□080C31	102
	251	37	3.9	311	29	4.1	10.827	GSS04-2M □□□080C31	102
	219	41	3.2	272	33	3.7	12.400	GSS04-2M □□□080C31	102
	197	47	3.3	244	38	3.8	13.810	GSS04-2M □□□080C31	102
	171	53	2.7	212	43	3.1	15.869	GSS04-2M □□□080C31	102
	157	58	2.5	194	47	3.0	17.360	GSS04-2M □□□080C31	102
	133	63	1.9	165	50	2.2	20.417	GSS04-2M □□□080C31	102
	133	60	2.8	165	48	2.9	20.417	GSS05-2M □□□080C31	102
	123	74	2.2	152	60	2.5	22.143	GSS04-2M □□□080C31	102
	110	78	1.7	136	63	2.0	24.800	GSS04-2M □□□080C31	102
	100	91	1.9	124	74	2.2	27.125	GSS04-2M □□□080C31	102
	100	91	3.1	124	73	3.6	27.125	GSS05-2M □□□080C31	102
	86	100	1.5	106	81	1.7	31.738	GSS04-2M □□□080C31	102
	86	99	2.3	106	79	2.7	31.738	GSS05-2M □□□080C31	102
	80	115	1.6	99	92	1.9	34.100	GSS04-2M □□□080C31	102
	77	119	2.6	95	96	3.0	35.306	GSS05-2M □□□080C31	102
	69	121	1.2	86	97	1.4	39.200	GSS04-2M □□□080C31	102
	69	120	2.0	86	96	2.4	39.200	GSS05-2M □□□080C31	102
	62	147	1.2	77	119	1.5	43.917	GSS04-2M □□□080C31	102
	62	149	2.2	77	119	2.6	43.917	GSS05-2M □□□080C31	102
	54	153	1.1	67	124	1.2	50.000	GSS04-2M □□□080C31	102
	54	155	1.7	67	124	2.0	50.000	GSS05-2M □□□080C31	102
	50	169	1.0	62	137	1.2	54.250	GSS04-2M □□□080C31	102
	50	171	1.7	62	138	1.9	54.250	GSS05-2M □□□080C31	102
	44	186	0.9	55	151	1.1	61.250	GSS04-2M □□□080C31	102
	44	190	1.5	55	153	1.8	61.250	GSS05-2M □□□080C31	102
	40	211	0.9	49	171	1.0	68.200	GSS04-2M □□□080C31	102
	39	224	1.4	48	180	1.6	70.611	GSS05-2M □□□080C31	102
	39	221	2.8	48	178	3.2	70.611	GSS06-2M □□□080C31	102
	34	248	1.3	42	200	1.5	79.722	GSS05-2M □□□080C31	102
	34	247	2.5	42	199	2.9	79.722	GSS06-2M □□□080C31	102
	31	279	1.2	38	225	1.4	87.833	GSS05-2M □□□080C31	102
	31	274	2.4	38	221	2.8	87.833	GSS06-2M □□□080C31	102
	27	310	1.1	34	249	1.3	99.167	GSS05-2M □□□080C31	102
	27	307	2.2	34	248	2.6	99.167	GSS06-2M □□□080C31	102
	24	362	1.0	30	291	1.2	113.667	GSS05-2M □□□080C31	102
	24	354	2.0	30	286	2.4	113.667	GSS06-2M □□□080C31	102


# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 1.1$  kW

$n_N$	2720 r/min			3370 r/min			i		
	50 Hz			60 Hz					
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]			
	21	375	1.9	27	304	2.3	126.531	GSS06-3M □□□080C31	110
	21	379	3.2	27	305	3.9	126.531	GSS07-3M □□□080C31	110
	21	402	0.9	26	324	1.1	128.333	GSS05-2M □□□080C31	102
	21	396	1.8	26	320	2.2	128.333	GSS06-2M □□□080C31	102
	21	401	3.0	26	323	3.7	128.333	GSS07-2M □□□080C31	102
	20	439	0.8	24	355	1.0	137.950	GSS05-2M □□□080C31	102
	20	428	1.7	24	346	2.1	137.950	GSS06-2M □□□080C31	102
	20	434	2.8	24	350	3.5	137.950	GSS07-2M □□□080C31	102
	19	418	1.7	24	339	2.1	142.857	GSS06-3M □□□080C31	110
	19	426	2.9	24	343	3.5	142.857	GSS07-3M □□□080C31	110
	18	457	1.6	22	370	1.9	155.000	GSS06-3M □□□080C31	110
	18	464	2.6	22	374	3.2	155.000	GSS07-3M □□□080C31	110
	17	477	1.5	22	387	1.8	155.750	GSS06-2M □□□080C31	102
	17	486	2.5	22	392	3.1	155.750	GSS07-2M □□□080C31	102
	16	536	1.3	19	435	1.6	174.375	GSS06-2M □□□080C31	102
	16	547	2.3	19	442	2.8	174.375	GSS07-2M □□□080C31	102
	16	509	1.4	19	413	1.7	175.000	GSS06-3M □□□080C31	110
	16	521	2.4	19	421	2.9	175.000	GSS07-3M □□□080C31	110
	14	569	1.3	17	463	1.5	194.857	GSS06-3M □□□080C31	110
	14	598	1.2	17	486	1.5	196.875	GSS06-2M □□□080C31	102
	14	612	2.0	17	495	2.5	196.875	GSS07-2M □□□080C31	102
	13	602	2.0	17	487	2.5	201.746	GSS07-3M □□□080C31	110
	12	634	1.1	15	515	1.4	220.000	GSS06-3M □□□080C31	110
	12	673	1.8	15	546	2.3	227.778	GSS07-3M □□□080C31	110
	11	692	1.0	14	562	1.3	238.700	GSS06-3M □□□080C31	110
	11	736	1.7	14	595	2.1	247.139	GSS07-3M □□□080C31	110
	10	768	0.9	13	626	1.1	269.500	GSS06-3M □□□080C31	110
	9.7	819	1.5	12	665	1.9	279.028	GSS07-3M □□□080C31	110
	8.8	887	0.8	11	724	1.0	310.689	GSS06-3M □□□080C31	110
	8.5	953	1.3	10	771	1.6	321.673	GSS07-3M □□□080C31	110
	7.5	1055	1.2	9.3	857	1.4	363.179	GSS07-3M □□□080C31	110
	6.9	1150	1.1	8.5	941	1.3	394.245	GSS07-3M □□□080C31	110
	6.1	1280	1.0	7.6	1043	1.2	445.116	GSS07-3M □□□080C31	110
	5.5	1419	0.9	6.9	1152	1.1	490.403	GSS07-3M □□□080C31	110


# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 1.1$  kW

$n_N$	1390 r/min			1705 r/min			i		
	50 Hz			60 Hz					
	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	247	37	3.9	300	30	4.2	5.639	GSS04-2M □□□080C42	102
	180	52	3.0	219	42	3.6	7.733	GSS04-2M □□□080C42	102
	154	59	2.6	187	48	2.9	9.042	GSS04-2M □□□080C42	102
	140	67	2.4	171	54	2.9	9.897	GSS04-2M □□□080C42	102
	128	74	2.2	156	60	2.6	10.827	GSS04-2M □□□080C42	102
	112	81	2.1	136	66	2.4	12.400	GSS04-2M □□□080C42	102
	101	95	1.7	122	77	2.1	13.810	GSS04-2M □□□080C42	102
	101	94	2.9	122	76	3.5	13.810	GSS05-2M □□□080C42	102
	88	104	1.7	107	85	2.0	15.869	GSS04-2M □□□080C42	102
	88	104	2.8	107	85	3.3	15.869	GSS05-2M □□□080C42	102
	80	114	1.6	97	93	1.9	17.360	GSS04-2M □□□080C42	102
	80	114	2.7	97	93	3.1	17.360	GSS05-2M □□□080C42	102
	68	123	1.2	83	100	1.4	20.417	GSS04-2M □□□080C42	102
	68	123	2.0	83	99	2.3	20.417	GSS05-2M □□□080C42	102
	63	145	1.2	76	118	1.5	22.143	GSS04-2M □□□080C42	102
	63	146	2.3	76	119	2.6	22.143	GSS05-2M □□□080C42	102
	56	152	1.1	68	124	1.3	24.800	GSS04-2M □□□080C42	102
	56	153	1.8	68	124	2.1	24.800	GSS05-2M □□□080C42	102
	51	177	1.0	62	145	1.2	27.125	GSS04-2M □□□080C42	102
	51	180	2.0	62	146	2.3	27.125	GSS05-2M □□□080C42	102
	44	192	0.9	53	158	1.1	31.738	GSS04-2M □□□080C42	102
	44	196	1.5	53	160	1.8	31.738	GSS05-2M □□□080C42	102
	44	194	3.1	53	158	3.5	31.738	GSS06-2M □□□080C42	102
	39	235	1.5	48	191	1.9	35.306	GSS05-2M □□□080C42	102
	39	229	3.1	48	186	3.7	35.306	GSS06-2M □□□080C42	102
	36	239	1.3	43	194	1.5	39.200	GSS05-2M □□□080C42	102
	36	238	2.6	43	194	3.0	39.200	GSS06-2M □□□080C42	102
	32	283	3.1	39	230	3.8	43.271	GSS07-2M □□□080C42	102
	32	293	1.2	39	239	1.5	43.917	GSS05-2M □□□080C42	102
	32	285	2.5	39	232	3.0	43.917	GSS06-2M □□□080C42	102
	28	305	1.2	34	248	1.3	50.000	GSS05-2M □□□080C42	102
	28	303	2.3	34	247	2.6	50.000	GSS06-2M □□□080C42	102
	26	338	1.1	31	275	1.3	54.250	GSS05-2M □□□080C42	102
	26	331	2.1	31	270	2.5	54.250	GSS06-2M □□□080C42	102
	23	375	1.0	28	305	1.2	61.250	GSS05-2M □□□080C42	102
	23	370	1.9	28	302	2.3	61.250	GSS06-2M □□□080C42	102
	20	439	0.8	24	358	1.0	70.611	GSS05-2M □□□080C42	102
	20	428	1.7	24	350	2.0	70.611	GSS06-2M □□□080C42	102
	20	434	2.8	24	354	3.4	70.611	GSS07-2M □□□080C42	102
	17	477	1.5	21	391	1.8	79.722	GSS06-2M □□□080C42	102


# GSS helical-worm gearboxes

Technical data



## Selection tables

50 Hz, 60 Hz:  $P_N = 1.1$  kW

$n_N$	1390 r/min			1705 r/min			i		
	50 Hz			60 Hz					
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]			
	17	487	2.5	21	397	3.1	79.722	GSS07-2M □□□080C42	102
	16	531	2.3	20	433	2.8	86.542	GSS07-2M □□□080C42	102
	16	528	1.4	19	433	1.6	87.833	GSS06-2M □□□080C42	102
	14	594	2.1	17	486	2.5	97.708	GSS07-2M □□□080C42	102
	14	589	1.2	17	483	1.5	99.167	GSS06-2M □□□080C42	102
	12	676	1.1	15	555	1.3	113.667	GSS06-2M □□□080C42	102
	12	694	1.8	15	567	2.2	113.667	GSS07-2M □□□080C42	102
	11	716	1.0	13	588	1.2	126.531	GSS06-3M □□□080C42	110
	11	736	1.7	13	602	2.1	126.531	GSS07-3M □□□080C42	110
	11	753	1.0	13	619	1.2	128.333	GSS06-2M □□□080C42	102
	11	774	1.6	13	634	1.9	128.333	GSS07-2M □□□080C42	102
	10	814	0.9	12	668	1.1	137.950	GSS06-2M □□□080C42	102
	10	840	1.5	12	686	1.8	137.950	GSS07-2M □□□080C42	102
	9.7	793	0.9	12	655	1.1	142.857	GSS06-3M □□□080C42	110
	9.7	819	1.5	12	672	1.8	142.857	GSS07-3M □□□080C42	110
	9.0	866	0.8	11	714	1.0	155.000	GSS06-3M □□□080C42	110
	9.0	899	1.4	11	735	1.7	155.000	GSS07-3M □□□080C42	110
	8.9	934	1.3	11	766	1.6	155.750	GSS07-2M □□□080C42	102
	8.0	1050	1.2	9.7	864	1.4	174.375	GSS07-2M □□□080C42	102
	7.9	996	1.3	9.7	817	1.5	175.000	GSS07-3M □□□080C42	110
	7.1	1170	1.1	8.6	960	1.3	196.875	GSS07-2M □□□080C42	102
	6.9	1150	1.1	8.4	949	1.3	201.746	GSS07-3M □□□080C42	110
	6.1	1280	1.0	7.4	1054	1.2	227.778	GSS07-3M □□□080C42	110
	5.6	1398	0.9	6.8	1147	1.1	247.139	GSS07-3M □□□080C42	110
	5.0	1554	0.8	6.1	1277	1.0	279.028	GSS07-3M □□□080C42	110




# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 1.5 \text{ kW}$

$n_N$	2710 r/min			3310 r/min			i		
	50 Hz			60 Hz					
	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	481	26	2.7	587	21	2.5	5.639	GSS04-2M □□□090C11	102
	350	36	2.9	428	29	2.9	7.733	GSS04-2M □□□090C11	102
	300	42	2.8	366	34	3.1	9.042	GSS04-2M □□□090C11	102
	274	46	3.0	334	38	3.0	9.897	GSS04-2M □□□090C11	102
	250	51	2.8	306	41	3.0	10.827	GSS04-2M □□□090C11	102
	219	57	2.3	267	47	2.7	12.400	GSS04-2M □□□090C11	102
	196	65	2.4	240	53	2.8	13.810	GSS04-2M □□□090C11	102
	171	73	2.0	209	60	2.3	15.869	GSS04-2M □□□090C11	102
	171	72	3.2	209	59	3.7	15.869	GSS05-2M □□□090C11	102
	156	80	1.9	191	66	2.1	17.360	GSS04-2M □□□090C11	102
	156	79	3.0	191	65	3.5	17.360	GSS05-2M □□□090C11	102
	133	86	1.4	162	70	1.6	20.417	GSS04-2M □□□090C11	102
	133	84	2.1	162	67	2.1	20.417	GSS05-2M □□□090C11	102
	122	102	1.6	149	84	1.8	22.143	GSS04-2M □□□090C11	102
	122	102	2.6	149	83	2.9	22.143	GSS05-2M □□□090C11	102
	109	107	1.2	133	88	1.4	24.800	GSS04-2M □□□090C11	102
	109	105	2.0	133	85	2.3	24.800	GSS05-2M □□□090C11	102
	100	125	1.4	122	103	1.6	27.125	GSS04-2M □□□090C11	102
	100	125	2.2	122	102	2.6	27.125	GSS05-2M □□□090C11	102
	85	137	1.1	104	112	1.2	31.738	GSS04-2M □□□090C11	102
	85	136	1.7	104	111	2.0	31.738	GSS05-2M □□□090C11	102
	85	138	3.0	104	113	3.2	31.738	GSS06-2M □□□090C11	102
	77	164	1.9	94	134	2.1	35.306	GSS05-2M □□□090C11	102
	69	166	0.9	84	136	1.0	39.200	GSS04-2M □□□090C11	102
	69	166	1.5	84	135	1.7	39.200	GSS05-2M □□□090C11	102
	69	168	2.8	84	138	3.0	39.200	GSS06-2M □□□090C11	102
	62	205	1.6	75	167	1.9	43.917	GSS05-2M □□□090C11	102
	62	201	3.2	75	164	3.7	43.917	GSS06-2M □□□090C11	102
	54	213	1.3	66	173	1.5	50.000	GSS05-2M □□□090C11	102
	54	215	2.5	66	176	2.8	50.000	GSS06-2M □□□090C11	102
	50	236	1.2	61	192	1.4	54.250	GSS05-2M □□□090C11	102
	50	235	2.4	61	192	2.7	54.250	GSS06-2M □□□090C11	102
	44	261	1.1	54	213	1.3	61.250	GSS05-2M □□□090C11	102
	44	263	2.2	54	215	2.5	61.250	GSS06-2M □□□090C11	102
	38	308	1.0	47	251	1.2	70.611	GSS05-2M □□□090C11	102
	38	305	2.0	47	249	2.3	70.611	GSS06-2M □□□090C11	102
	34	341	0.9	42	279	1.1	79.722	GSS05-2M □□□090C11	102
	34	341	1.9	42	280	2.1	79.722	GSS06-2M □□□090C11	102
	31	376	3.2	38	307	3.7	86.542	GSS07-2M □□□090C11	102
	31	383	0.9	38	313	1.0	87.833	GSS05-2M □□□090C11	102

# GSS helical-worm gearboxes

Technical data



## Selection tables

50 Hz, 60 Hz:  $P_N = 1.5$  kW

$n_N$	2710 r/min			3310 r/min			i		
	50 Hz			60 Hz					
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]			
	31	379	1.8	38	310	2.0	87.833	GSS06-2M □□□090C11	102
	28	422	2.9	34	345	3.3	97.708	GSS07-2M □□□090C11	102
	27	425	0.8	33	348	0.9	99.167	GSS05-2M □□□090C11	102
	27	423	1.6	33	347	1.8	99.167	GSS06-2M □□□090C11	102
	24	488	1.5	29	401	1.7	113.667	GSS06-2M □□□090C11	102
	24	494	2.5	29	405	3.0	113.667	GSS07-2M □□□090C11	102
	21	517	1.4	26	425	1.6	126.531	GSS06-3M □□□090C11	110
	21	525	2.3	26	430	2.8	126.531	GSS07-3M □□□090C11	110
	21	545	1.3	26	448	1.6	128.333	GSS06-2M □□□090C11	102
	21	554	2.2	26	454	2.7	128.333	GSS07-2M □□□090C11	102
	20	588	1.2	24	484	1.5	137.950	GSS06-2M □□□090C11	102
	20	599	2.1	24	491	2.5	137.950	GSS07-2M □□□090C11	102
	19	576	1.2	23	475	1.5	142.857	GSS06-3M □□□090C11	110
	19	589	2.1	23	482	2.5	142.857	GSS07-3M □□□090C11	110
	17	629	1.1	21	518	1.4	155.000	GSS06-3M □□□090C11	110
	17	641	1.9	21	526	2.3	155.000	GSS07-3M □□□090C11	110
	17	657	1.1	21	541	1.3	155.750	GSS06-2M □□□090C11	102
	17	671	1.8	21	551	2.2	155.750	GSS07-2M □□□090C11	102
	16	754	1.6	19	619	2.0	174.375	GSS07-2M □□□090C11	102
	15	700	1.0	19	577	1.2	175.000	GSS06-3M □□□090C11	110
	15	718	1.7	19	590	2.1	175.000	GSS07-3M □□□090C11	110
	14	843	1.5	17	694	1.8	196.875	GSS07-2M □□□090C11	102
	13	830	1.5	16	682	1.8	201.746	GSS07-3M □□□090C11	110
	12	927	1.3	15	764	1.6	227.778	GSS07-3M □□□090C11	110
	11	1013	1.2	13	832	1.5	247.139	GSS07-3M □□□090C11	110
	9.7	1127	1.1	12	929	1.3	279.028	GSS07-3M □□□090C11	110
	8.4	1311	1.0	10	1077	1.2	321.673	GSS07-3M □□□090C11	110
	7.5	1451	0.9	9.1	1196	1.0	363.179	GSS07-3M □□□090C11	110


# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 1.5$  kW

$n_N$	1410 r/min			1720 r/min			i			
	50 Hz			60 Hz						
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]				c
		247	51	2.9	301	41	3.1	5.639	GSS04-2M □□□090C32	102
		180	70	2.2	219	57	2.7	7.733	GSS04-2M □□□090C32	102
		154	80	1.9	188	66	2.2	9.042	GSS04-2M □□□090C32	102
		154	79	3.1	188	65	3.5	9.042	GSS05-2M □□□090C32	102
		141	91	1.8	171	74	2.1	9.897	GSS04-2M □□□090C32	102
		141	90	2.9	171	73	3.6	9.897	GSS05-2M □□□090C32	102
		129	100	1.6	157	81	2.0	10.827	GSS04-2M □□□090C32	102
		129	99	2.7	157	80	3.3	10.827	GSS05-2M □□□090C32	102
		113	110	1.5	137	90	1.8	12.400	GSS04-2M □□□090C32	102
		113	110	2.5	137	90	2.9	12.400	GSS05-2M □□□090C32	102
		101	128	1.3	123	104	1.5	13.810	GSS04-2M □□□090C32	102
		101	127	2.1	123	104	2.6	13.810	GSS05-2M □□□090C32	102
		88	141	1.3	107	116	1.5	15.869	GSS04-2M □□□090C32	102
		88	141	2.1	107	115	2.4	15.869	GSS05-2M □□□090C32	102
		80	154	1.2	98	126	1.4	17.360	GSS04-2M □□□090C32	102
		80	155	2.0	98	126	2.3	17.360	GSS05-2M □□□090C32	102
		68	166	0.9	83	136	1.1	20.417	GSS04-2M □□□090C32	102
		68	166	1.5	83	135	1.7	20.417	GSS05-2M □□□090C32	102
		63	196	0.9	77	161	1.1	22.143	GSS04-2M □□□090C32	102
		63	198	1.7	77	162	1.9	22.143	GSS05-2M □□□090C32	102
		56	205	0.8	69	168	1.0	24.800	GSS04-2M □□□090C32	102
		56	207	1.3	68	169	1.5	24.800	GSS05-2M □□□090C32	102
		51	243	1.5	63	199	1.7	27.125	GSS05-2M □□□090C32	102
		51	239	2.9	63	195	3.4	27.125	GSS06-2M □□□090C32	102
		44	265	1.1	53	217	1.3	31.738	GSS05-2M □□□090C32	102
		44	263	2.3	53	216	2.6	31.738	GSS06-2M □□□090C32	102
		40	318	1.1	48	260	1.4	35.306	GSS05-2M □□□090C32	102
		40	311	2.3	48	255	2.8	35.306	GSS06-2M □□□090C32	102
		36	322	1.0	43	264	1.1	39.200	GSS05-2M □□□090C32	102
		36	322	2.0	43	265	2.2	39.200	GSS06-2M □□□090C32	102
		32	382	2.9	39	312	3.5	43.271	GSS07-2M □□□090C32	102
		32	396	0.9	39	324	1.1	43.917	GSS05-2M □□□090C32	102
		32	386	1.8	39	317	2.2	43.917	GSS06-2M □□□090C32	102
		28	412	0.9	34	337	1.0	50.000	GSS05-2M □□□090C32	102
		28	410	1.7	34	337	1.9	50.000	GSS06-2M □□□090C32	102
		28	414	2.9	34	339	3.4	50.000	GSS07-2M □□□090C32	102
		26	447	1.6	31	368	1.9	54.250	GSS06-2M □□□090C32	102
		23	500	1.4	28	411	1.7	61.250	GSS06-2M □□□090C32	102
		20	578	1.2	24	476	1.5	70.611	GSS06-2M □□□090C32	102
		20	588	2.1	24	483	2.5	70.611	GSS07-2M □□□090C32	102

# GSS helical-worm gearboxes

Technical data



## Selection tables

50 Hz, 60 Hz:  $P_N = 1.5$  kW

$n_N$	1410 r/min			1720 r/min			i		
	50 Hz			60 Hz					
	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	18	645	1.1	21	532	1.3	79.722	GSS06-2M □□□090C32	102
	18	659	1.9	21	542	2.3	79.722	GSS07-2M □□□090C32	102
	16	719	1.7	20	591	2.1	86.542	GSS07-2M □□□090C32	102
	16	713	1.0	19	589	1.2	87.833	GSS06-2M □□□090C32	102
	14	804	1.5	17	662	1.9	97.708	GSS07-2M □□□090C32	102
	14	794	0.9	17	657	1.1	99.167	GSS06-2M □□□090C32	102
	12	938	1.3	15	772	1.6	113.667	GSS07-2M □□□090C32	102
	11	995	1.3	13	819	1.5	126.531	GSS07-3M □□□090C32	110
	11	1046	1.2	13	863	1.4	128.333	GSS07-2M □□□090C32	102
	10	1134	1.1	12	933	1.3	137.950	GSS07-2M □□□090C32	102
	9.8	1107	1.1	12	914	1.4	142.857	GSS07-3M □□□090C32	110
	9.0	1214	1.0	11	999	1.2	155.000	GSS07-3M □□□090C32	110
	9.0	1260	1.0	11	1040	1.2	155.750	GSS07-2M □□□090C32	102
	8.0	1417	0.9	9.7	1174	1.1	174.375	GSS07-2M □□□090C32	102
	8.0	1345	0.9	9.7	1111	1.1	175.000	GSS07-3M □□□090C32	110
	7.0	1551	0.8	8.5	1289	1.0	201.746	GSS07-3M □□□090C32	110

# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 2.2 \text{ kW}$

$n_N$	2730 r/min			3320 r/min			i		
	50 Hz			60 Hz					
	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	484	38	1.9	589	31	1.7	5.639	GSS04-2M □□□090C31	102
	353	53	2.0	429	43	2.0	7.733	GSS04-2M □□□090C31	102
	353	53	3.2	429	43	3.4	7.733	GSS05-2M □□□090C31	102
	302	61	1.9	367	50	2.1	9.042	GSS04-2M □□□090C31	102
	302	60	2.7	367	48	2.6	9.042	GSS05-2M □□□090C31	102
	276	68	2.1	335	56	2.1	9.897	GSS04-2M □□□090C31	102
	276	68	2.9	335	55	3.1	9.897	GSS05-2M □□□090C31	102
	252	75	1.9	307	61	2.0	10.827	GSS04-2M □□□090C31	102
	252	74	2.9	307	61	3.1	10.827	GSS05-2M □□□090C31	102
	220	84	1.6	268	69	1.8	12.400	GSS04-2M □□□090C31	102
	220	83	2.6	268	67	2.7	12.400	GSS05-2M □□□090C31	102
	198	96	1.6	240	78	1.9	13.810	GSS04-2M □□□090C31	102
	198	95	2.7	240	78	2.8	13.810	GSS05-2M □□□090C31	102
	172	108	1.3	209	89	1.5	15.869	GSS04-2M □□□090C31	102
	172	107	2.2	209	87	2.5	15.869	GSS05-2M □□□090C31	102
	157	118	1.3	191	97	1.5	17.360	GSS04-2M □□□090C31	102
	157	117	2.1	191	96	2.4	17.360	GSS05-2M □□□090C31	102
	134	126	0.9	163	104	1.1	20.417	GSS04-2M □□□090C31	102
	134	123	1.4	163	99	1.4	20.417	GSS05-2M □□□090C31	102
	123	150	1.1	150	124	1.2	22.143	GSS04-2M □□□090C31	102
	123	150	1.8	150	123	2.0	22.143	GSS05-2M □□□090C31	102
	123	149	3.2	150	123	3.4	22.143	GSS06-2M □□□090C31	102
	110	157	0.9	134	129	1.0	24.800	GSS04-2M □□□090C31	102
	110	155	1.4	134	126	1.6	24.800	GSS05-2M □□□090C31	102
	101	183	0.9	122	151	1.1	27.125	GSS04-2M □□□090C31	102
	101	184	1.5	122	151	1.8	27.125	GSS05-2M □□□090C31	102
	101	183	3.0	122	150	3.2	27.125	GSS06-2M □□□090C31	102
	86	200	1.2	105	163	1.3	31.738	GSS05-2M □□□090C31	102
	86	202	2.0	105	167	2.2	31.738	GSS06-2M □□□090C31	102
	77	240	1.3	94	197	1.5	35.306	GSS05-2M □□□090C31	102
	77	238	2.6	94	196	2.9	35.306	GSS06-2M □□□090C31	102
	70	243	1.0	85	198	1.2	39.200	GSS05-2M □□□090C31	102
	70	248	1.9	85	204	2.0	39.200	GSS06-2M □□□090C31	102
	62	300	1.1	76	246	1.3	43.917	GSS05-2M □□□090C31	102
	62	296	2.2	76	243	2.5	43.917	GSS06-2M □□□090C31	102
	55	311	0.9	66	255	1.0	50.000	GSS05-2M □□□090C31	102
	55	315	1.7	66	260	1.9	50.000	GSS06-2M □□□090C31	102
	55	318	2.7	66	261	2.9	50.000	GSS07-2M □□□090C31	102
	50	345	0.8	61	283	1.0	54.250	GSS05-2M □□□090C31	102
	50	345	1.7	61	284	1.9	54.250	GSS06-2M □□□090C31	102

# GSS helical-worm gearboxes

Technical data



## Selection tables

50 Hz, 60 Hz:  $P_N = 2.2 \text{ kW}$

$n_N$	2730 r/min			3320 r/min			i		
	50 Hz			60 Hz					
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]			
	45	386	1.5	54	318	1.7	61.250	GSS06-2M □□□090C31	102
	39	447	1.4	47	368	1.6	70.611	GSS06-2M □□□090C31	102
	39	452	2.5	47	372	2.7	70.611	GSS07-2M □□□090C31	102
	34	500	1.3	42	412	1.4	79.722	GSS06-2M □□□090C31	102
	34	507	2.3	42	416	2.6	79.722	GSS07-2M □□□090C31	102
	32	554	2.2	38	456	2.5	86.542	GSS07-2M □□□090C31	102
	31	555	1.2	38	457	1.4	87.833	GSS06-2M □□□090C31	102
	28	620	2.0	34	510	2.3	97.708	GSS07-2M □□□090C31	102
	28	620	1.1	33	511	1.3	99.167	GSS06-2M □□□090C31	102
	24	714	1.0	29	590	1.2	113.667	GSS06-2M □□□090C31	102
	24	727	1.7	29	598	2.1	113.667	GSS07-2M □□□090C31	102
	22	757	1.0	26	625	1.1	126.531	GSS06-3M □□□090C31	110
	22	771	1.6	26	635	1.9	126.531	GSS07-3M □□□090C31	110
	21	797	0.9	26	659	1.1	128.333	GSS06-2M □□□090C31	102
	21	814	1.5	26	670	1.8	128.333	GSS07-2M □□□090C31	102
	20	861	0.8	24	712	1.0	137.950	GSS06-2M □□□090C31	102
	20	879	1.4	24	725	1.7	137.950	GSS07-2M □□□090C31	102
	19	843	0.9	23	698	1.0	142.857	GSS06-3M □□□090C31	110
	19	864	1.4	23	711	1.7	142.857	GSS07-3M □□□090C31	110
	18	940	1.3	21	776	1.6	155.000	GSS07-3M □□□090C31	110
	18	984	1.3	21	812	1.5	155.750	GSS07-2M □□□090C31	102
	16	1104	1.1	19	912	1.4	174.375	GSS07-2M □□□090C31	102
	16	1053	1.2	19	870	1.4	175.000	GSS07-3M □□□090C31	110
	14	1235	1.0	17	1021	1.2	196.875	GSS07-2M □□□090C31	102
	14	1216	1.0	16	1004	1.2	201.746	GSS07-3M □□□090C31	110
	12	1357	0.9	15	1124	1.1	227.778	GSS07-3M □□□090C31	110
	11	1481	0.8	13	1224	1.0	247.139	GSS07-3M □□□090C31	110

# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 2.2$  kW

$n_N$	1440 r/min			1745 r/min			i		
	50 Hz			60 Hz					
	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	255	73	3.0	309	60	3.2	5.639	GSS05-2M □□□100C12	102
	186	101	2.6	225	83	2.9	7.733	GSS05-2M □□□100C12	102
	159	115	2.1	192	95	2.4	9.042	GSS05-2M □□□100C12	102
	146	131	2.1	176	107	2.5	9.897	GSS05-2M □□□100C12	102
	133	143	1.9	161	118	2.3	10.827	GSS05-2M □□□100C12	102
	116	159	1.7	140	131	2.0	12.400	GSS05-2M □□□100C12	102
	116	158	3.2	140	130	3.4	12.400	GSS06-2M □□□100C12	102
	104	184	1.5	126	151	1.8	13.810	GSS05-2M □□□100C12	102
	101	189	2.7	122	155	3.3	14.286	GSS06-2M □□□100C12	102
	91	204	1.5	110	168	1.7	15.869	GSS05-2M □□□100C12	102
	91	202	2.9	110	167	3.2	15.869	GSS06-2M □□□100C12	102
	83	224	1.4	100	184	1.6	17.360	GSS05-2M □□□100C12	102
	83	222	2.8	100	183	3.1	17.360	GSS06-2M □□□100C12	102
	71	240	1.1	85	197	1.2	20.417	GSS05-2M □□□100C12	102
	71	244	2.0	85	202	2.1	20.417	GSS06-2M □□□100C12	102
	65	286	1.2	79	236	1.3	22.143	GSS05-2M □□□100C12	102
	65	282	2.3	79	233	2.7	22.143	GSS06-2M □□□100C12	102
	58	298	0.9	70	245	1.1	24.800	GSS05-2M □□□100C12	102
	58	298	1.9	70	247	2.0	24.800	GSS06-2M □□□100C12	102
	53	351	1.0	64	289	1.2	27.125	GSS05-2M □□□100C12	102
	53	346	2.0	64	285	2.3	27.125	GSS06-2M □□□100C12	102
	47	376	2.8	56	310	2.9	31.000	GSS07-2M □□□100C12	102
	45	383	0.8	55	315	0.9	31.738	GSS05-2M □□□100C12	102
	45	381	1.6	55	315	1.8	31.738	GSS06-2M □□□100C12	102
	41	450	1.6	49	372	1.9	35.306	GSS06-2M □□□100C12	102
	41	450	2.7	49	371	3.3	35.306	GSS07-2M □□□100C12	102
	37	466	1.4	44	386	1.5	39.200	GSS06-2M □□□100C12	102
	37	472	2.4	44	389	2.7	39.200	GSS07-2M □□□100C12	102
	33	552	2.2	40	456	2.7	43.271	GSS07-2M □□□100C12	102
	33	558	1.3	40	462	1.5	43.917	GSS06-2M □□□100C12	102
	29	592	1.2	35	490	1.3	50.000	GSS06-2M □□□100C12	102
	29	601	2.1	35	496	2.4	50.000	GSS07-2M □□□100C12	102
	27	646	1.1	32	535	1.3	54.250	GSS06-2M □□□100C12	102
	27	657	1.9	32	543	2.3	54.250	GSS07-2M □□□100C12	102
	24	722	1.0	28	598	1.2	61.250	GSS06-2M □□□100C12	102
	24	736	1.7	28	608	2.0	61.250	GSS07-2M □□□100C12	102
	20	834	0.9	25	693	1.0	70.611	GSS06-2M □□□100C12	102
	20	851	1.5	25	705	1.8	70.611	GSS07-2M □□□100C12	102
	18	954	1.3	22	790	1.6	79.722	GSS07-2M □□□100C12	102
	17	1038	1.2	20	861	1.4	86.542	GSS07-2M □□□100C12	102

# GSS helical-worm gearboxes

Technical data



## Selection tables

50 Hz, 60 Hz:  $P_N = 2.2$  kW

$n_N$	1440 r/min			1745 r/min			i		
	50 Hz			60 Hz					
$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	15	1161	1.1	18	964	1.3	97.708	GSS07-2M □□□100C12	102
	13	1354	0.9	15	1123	1.1	113.667	GSS07-2M □□□100C12	102
	11	1436	0.9	14	1190	1.0	126.531	GSS07-3M □□□100C12	110
	11	1509	0.8	14	1254	1.0	128.333	GSS07-2M □□□100C12	102



# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 3.0$  kW

$n_N$	2890 r/min			3510 r/min			i		
	50 Hz			60 Hz					
	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	513	49	2.7	622	40	2.9	5.639	GSS05-2M □□□100C31	102
	374	68	2.5	454	56	2.6	7.733	GSS05-2M □□□100C31	102
	320	77	2.1	388	63	2.0	9.042	GSS05-2M □□□100C31	102
	320	79	3.2	388	64	3.4	9.042	GSS06-2M □□□100C31	102
	292	88	2.3	355	72	2.4	9.897	GSS05-2M □□□100C31	102
	267	96	2.2	324	79	2.4	10.827	GSS05-2M □□□100C31	102
	233	107	2.0	283	88	2.1	12.400	GSS05-2M □□□100C31	102
	233	108	2.9	283	89	3.1	12.400	GSS06-2M □□□100C31	102
	209	124	2.1	254	101	2.2	13.810	GSS05-2M □□□100C31	102
	182	138	1.7	221	113	1.9	15.869	GSS05-2M □□□100C31	102
	182	139	2.7	221	114	2.9	15.869	GSS06-2M □□□100C31	102
	166	151	1.6	202	124	1.8	17.360	GSS05-2M □□□100C31	102
	166	152	2.6	202	125	2.8	17.360	GSS06-2M □□□100C31	102
	142	159	1.1	172	128	1.1	20.417	GSS05-2M □□□100C31	102
	142	166	1.8	172	136	1.9	20.417	GSS06-2M □□□100C31	102
	131	194	1.4	159	159	1.6	22.143	GSS05-2M □□□100C31	102
	131	194	2.5	159	159	2.6	22.143	GSS06-2M □□□100C31	102
	117	200	1.1	142	163	1.2	24.800	GSS05-2M □□□100C31	102
	117	205	1.7	142	169	1.8	24.800	GSS06-2M □□□100C31	102
	107	238	1.2	129	196	1.4	27.125	GSS05-2M □□□100C31	102
	107	237	2.3	129	195	2.5	27.125	GSS06-2M □□□100C31	102
	93	258	2.4	113	212	2.6	31.000	GSS07-2M □□□100C31	102
	91	258	0.9	111	211	1.0	31.738	GSS05-2M □□□100C31	102
	91	262	1.6	111	216	1.7	31.738	GSS06-2M □□□100C31	102
	82	309	2.0	99	254	2.3	35.306	GSS06-2M □□□100C31	102
	82	308	3.2	99	253	3.4	35.306	GSS07-2M □□□100C31	102
	74	321	1.5	90	264	1.6	39.200	GSS06-2M □□□100C31	102
	74	324	2.3	90	266	2.4	39.200	GSS07-2M □□□100C31	102
	67	376	3.1	81	310	3.3	43.271	GSS07-2M □□□100C31	102
	66	383	1.7	80	316	2.0	43.917	GSS06-2M □□□100C31	102
	58	408	1.3	70	336	1.5	50.000	GSS06-2M □□□100C31	102
	58	413	2.1	70	340	2.2	50.000	GSS07-2M □□□100C31	102
	53	446	1.3	65	368	1.5	54.250	GSS06-2M □□□100C31	102
	53	451	2.1	65	372	2.2	54.250	GSS07-2M □□□100C31	102
	47	499	1.2	57	412	1.3	61.250	GSS06-2M □□□100C31	102
	47	505	2.0	57	416	2.1	61.250	GSS07-2M □□□100C31	102
	41	578	1.1	50	477	1.2	70.611	GSS06-2M □□□100C31	102
	41	587	2.0	50	483	2.1	70.611	GSS07-2M □□□100C31	102
	36	646	1.0	44	534	1.1	79.722	GSS06-2M □□□100C31	102
	36	657	1.8	44	541	2.0	79.722	GSS07-2M □□□100C31	102

# GSS helical-worm gearboxes

Technical data



## Selection tables

50 Hz, 60 Hz:  $P_N = 3.0$  kW

$n_N$	2890 r/min			3510 r/min			i		
	50 Hz			60 Hz					
	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	33	718	1.7	41	592	2.0	86.542	GSS07-2M □□□100C31	102
	33	717	0.9	40	592	1.1	87.833	GSS06-2M □□□100C31	102
	30	804	1.5	36	662	1.8	97.708	GSS07-2M □□□100C31	102
	29	801	0.9	35	662	1.0	99.167	GSS06-2M □□□100C31	102
	25	940	1.3	31	776	1.6	113.667	GSS07-2M □□□100C31	102
	23	997	1.2	28	824	1.5	126.531	GSS07-3M □□□100C31	110
	23	1053	1.2	27	868	1.4	128.333	GSS07-2M □□□100C31	102
	21	1136	1.1	25	939	1.3	137.950	GSS07-2M □□□100C31	102
	20	1117	1.1	25	922	1.3	142.857	GSS07-3M □□□100C31	110
	19	1215	1.0	23	1005	1.2	155.000	GSS07-3M □□□100C31	110
	19	1272	1.0	23	1052	1.2	155.750	GSS07-2M □□□100C31	102
	17	1361	0.9	20	1126	1.1	175.000	GSS07-3M □□□100C31	110


# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 3.0$  kW

$n_N$	1430 r/min			1740 r/min			i		
	50 Hz			60 Hz					
	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	254	102	2.2	307	83	2.3	5.639	GSS05-2M □□□100C32	102
	185	140	1.9	224	115	2.1	7.733	GSS05-2M □□□100C32	102
	158	159	1.6	191	130	1.8	9.042	GSS05-2M □□□100C32	102
	158	160	2.6	191	131	2.7	9.042	GSS06-2M □□□100C32	102
	145	181	1.5	175	148	1.8	9.897	GSS05-2M □□□100C32	102
	140	185	2.8	169	151	3.3	10.238	GSS06-2M □□□100C32	102
	132	198	1.4	160	162	1.7	10.827	GSS05-2M □□□100C32	102
	128	203	2.5	155	166	3.1	11.200	GSS06-2M □□□100C32	102
	115	220	1.3	140	180	1.4	12.400	GSS05-2M □□□100C32	102
	115	219	2.4	140	180	2.5	12.400	GSS06-2M □□□100C32	102
	104	254	1.1	125	208	1.3	13.810	GSS05-2M □□□100C32	102
	100	261	2.0	121	214	2.4	14.286	GSS06-2M □□□100C32	102
	90	282	1.1	109	231	1.2	15.869	GSS05-2M □□□100C32	102
	90	281	2.1	109	230	2.3	15.869	GSS06-2M □□□100C32	102
	82	309	1.0	100	253	1.2	17.360	GSS05-2M □□□100C32	102
	82	307	2.0	100	252	2.3	17.360	GSS06-2M □□□100C32	102
	82	306	3.2	100	251	3.4	17.360	GSS07-2M □□□100C32	102
	70	337	1.4	85	278	1.5	20.417	GSS06-2M □□□100C32	102
	65	394	0.9	78	324	1.0	22.143	GSS05-2M □□□100C32	102
	65	391	1.7	78	321	2.0	22.143	GSS06-2M □□□100C32	102
	65	389	3.0	78	320	3.2	22.143	GSS07-2M □□□100C32	102
	58	412	1.4	70	339	1.5	24.800	GSS06-2M □□□100C32	102
	53	478	1.5	64	393	1.7	27.125	GSS06-2M □□□100C32	102
	53	478	2.6	64	392	3.1	27.125	GSS07-2M □□□100C32	102
	46	521	2.0	56	428	2.1	31.000	GSS07-2M □□□100C32	102
	45	525	1.2	55	433	1.3	31.738	GSS06-2M □□□100C32	102
	41	621	1.2	49	511	1.4	35.306	GSS06-2M □□□100C32	102
	41	624	2.0	49	512	2.4	35.306	GSS07-2M □□□100C32	102
	37	643	1.0	44	530	1.1	39.200	GSS06-2M □□□100C32	102
	37	653	1.8	44	536	2.0	39.200	GSS07-2M □□□100C32	102
	33	764	1.6	40	628	2.0	43.271	GSS07-2M □□□100C32	102
	33	770	0.9	39	635	1.1	43.917	GSS06-2M □□□100C32	102
	29	816	0.8	35	673	1.0	50.000	GSS06-2M □□□100C32	102
	29	831	1.5	35	684	1.7	50.000	GSS07-2M □□□100C32	102
	26	891	0.8	32	735	0.9	54.250	GSS06-2M □□□100C32	102
	26	908	1.4	32	748	1.7	54.250	GSS07-2M □□□100C32	102
	23	1016	1.2	28	836	1.5	61.250	GSS07-2M □□□100C32	102
	20	1175	1.1	25	969	1.3	70.611	GSS07-2M □□□100C32	102
	18	1315	1.0	22	1086	1.1	79.722	GSS07-2M □□□100C32	102
	17	1432	0.9	20	1182	1.1	86.542	GSS07-2M □□□100C32	102


# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 4.0$  kW

$n_N$	2840 r/min			3440 r/min			i		
	50 Hz			60 Hz					
	$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]			
	504	68	2.0	610	55	2.1	5.639	GSS05-2M □□□100C41	102
	487	70	2.7	590	58	2.5	5.833	GSS06-2M □□□100C41	102
	367	93	1.8	445	77	1.9	7.733	GSS05-2M □□□100C41	102
	355	96	2.7	430	79	2.7	8.000	GSS06-2M □□□100C41	102
	314	105	1.5	380	86	1.5	9.042	GSS05-2M □□□100C41	102
	314	108	2.3	380	89	2.5	9.042	GSS06-2M □□□100C41	102
	287	120	1.7	348	99	1.8	9.897	GSS05-2M □□□100C41	102
	277	124	2.6	336	102	2.7	10.238	GSS06-2M □□□100C41	102
	262	132	1.6	318	108	1.7	10.827	GSS05-2M □□□100C41	102
	254	136	2.5	307	112	2.7	11.200	GSS06-2M □□□100C41	102
	229	146	1.5	277	120	1.5	12.400	GSS05-2M □□□100C41	102
	229	148	2.1	277	122	2.3	12.400	GSS06-2M □□□100C41	102
	206	169	1.5	249	139	1.6	13.810	GSS05-2M □□□100C41	102
	199	174	2.6	241	143	2.5	14.286	GSS06-2M □□□100C41	102
	183	185	3.0	222	152	3.2	15.500	GSS07-2M □□□100C41	102
	179	188	1.3	217	155	1.4	15.869	GSS05-2M □□□100C41	102
	179	190	2.0	217	157	2.1	15.869	GSS06-2M □□□100C41	102
	164	206	1.2	198	170	1.3	17.360	GSS05-2M □□□100C41	102
	164	208	1.9	198	171	2.1	17.360	GSS06-2M □□□100C41	102
	164	207	2.9	198	171	3.0	17.360	GSS07-2M □□□100C41	102
	139	216	0.8	168	175	0.8	20.417	GSS05-2M □□□100C41	102
	139	227	1.3	168	187	1.4	20.417	GSS06-2M □□□100C41	102
	128	264	1.0	155	217	1.1	22.143	GSS05-2M □□□100C41	102
	128	265	1.8	155	219	1.9	22.143	GSS06-2M □□□100C41	102
	128	264	2.7	155	218	2.9	22.143	GSS07-2M □□□100C41	102
	115	280	1.2	139	231	1.3	24.800	GSS06-2M □□□100C41	102
	105	324	0.9	127	267	1.0	27.125	GSS05-2M □□□100C41	102
	105	324	1.7	127	268	1.8	27.125	GSS06-2M □□□100C41	102
	105	324	2.6	127	267	2.7	27.125	GSS07-2M □□□100C41	102
	92	352	1.8	111	290	1.9	31.000	GSS07-2M □□□100C41	102
	89	358	1.2	108	296	1.2	31.738	GSS06-2M □□□100C41	102
	80	421	1.5	97	348	1.7	35.306	GSS06-2M □□□100C41	102
	80	421	2.4	97	348	2.5	35.306	GSS07-2M □□□100C41	102
	72	437	1.1	88	361	1.2	39.200	GSS06-2M □□□100C41	102
	72	442	1.7	88	365	1.8	39.200	GSS07-2M □□□100C41	102
	66	515	2.3	79	426	2.4	43.271	GSS07-2M □□□100C41	102
	65	523	1.3	78	432	1.4	43.917	GSS06-2M □□□100C41	102
	57	556	1.0	69	460	1.1	50.000	GSS06-2M □□□100C41	102
	57	563	1.6	69	465	1.6	50.000	GSS07-2M □□□100C41	102
	52	607	0.9	63	502	1.1	54.250	GSS06-2M □□□100C41	102

6.10

# GSS helical-worm gearboxes

Technical data



## Selection tables

50 Hz, 60 Hz:  $P_N = 4.0$  kW

$n_N$	2840 r/min			3440 r/min			i		
	50 Hz			60 Hz					
$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	52	616	1.6	63	509	1.6	54.250	GSS07-2M □□□100C41	102
	46	680	0.9	56	562	1.0	61.250	GSS06-2M □□□100C41	102
	46	689	1.5	56	570	1.6	61.250	GSS07-2M □□□100C41	102
	40	787	0.8	49	651	0.9	70.611	GSS06-2M □□□100C41	102
	40	801	1.4	49	662	1.5	70.611	GSS07-2M □□□100C41	102
	36	896	1.3	43	740	1.5	79.722	GSS07-2M □□□100C41	102
	33	980	1.3	40	810	1.4	86.542	GSS07-2M □□□100C41	102
	29	1096	1.1	35	906	1.3	97.708	GSS07-2M □□□100C41	102
	25	1281	1.0	30	1061	1.2	113.667	GSS07-2M □□□100C41	102
	22	1358	0.9	27	1126	1.1	126.531	GSS07-3M □□□100C41	110
	22	1434	0.9	27	1187	1.1	128.333	GSS07-2M □□□100C41	102
	21	1547	0.8	25	1283	1.0	137.950	GSS07-2M □□□100C41	102
	20	1521	0.8	24	1260	1.0	142.857	GSS07-3M □□□100C41	110

# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 4.0$  kW

$n_N$	1450 r/min			1755 r/min			i			
	$f_N$	50 Hz			60 Hz					
		$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]				c
		249	139	2.5	300	114	2.7	5.833	GSS06-2M □□□112C22	102
		181	191	2.5	219	157	2.4	8.000	GSS06-2M □□□112C22	102
		160	212	2.0	194	175	2.1	9.042	GSS06-2M □□□112C22	102
		160	212	2.9	193	175	3.1	9.086	GSS07-2M □□□112C22	102
		142	245	2.1	171	202	2.5	10.238	GSS06-2M □□□112C22	102
		130	269	1.9	156	221	2.3	11.200	GSS06-2M □□□112C22	102
		130	268	3.2	156	221	3.3	11.200	GSS07-2M □□□112C22	102
		117	290	1.8	141	240	1.9	12.400	GSS06-2M □□□112C22	102
		115	294	2.7	139	243	2.8	12.594	GSS07-2M □□□112C22	102
		102	345	1.5	123	284	1.8	14.286	GSS06-2M □□□112C22	102
		102	344	2.6	123	283	3.1	14.286	GSS07-2M □□□112C22	102
		94	362	2.5	113	299	2.7	15.500	GSS07-2M □□□112C22	102
		91	371	1.6	110	307	1.8	15.869	GSS06-2M □□□112C22	102
		84	406	1.5	101	335	1.7	17.360	GSS06-2M □□□112C22	102
		84	406	2.5	101	335	2.6	17.360	GSS07-2M □□□112C22	102
		71	446	1.1	86	369	1.2	20.417	GSS06-2M □□□112C22	102
		71	453	1.7	85	374	1.8	20.517	GSS07-2M □□□112C22	102
		66	516	1.3	79	427	1.5	22.143	GSS06-2M □□□112C22	102
		66	516	2.3	79	427	2.4	22.143	GSS07-2M □□□112C22	102
		59	544	1.0	71	451	1.1	24.800	GSS06-2M □□□112C22	102
		58	560	1.6	70	463	1.7	25.188	GSS07-2M □□□112C22	102
		54	631	1.1	65	522	1.3	27.125	GSS06-2M □□□112C22	102
		54	633	2.0	65	522	2.3	27.125	GSS07-2M □□□112C22	102
		47	689	1.5	57	569	1.6	31.000	GSS07-2M □□□112C22	102
		46	693	0.9	55	575	1.0	31.738	GSS06-2M □□□112C22	102
		41	825	1.5	50	681	1.8	35.306	GSS07-2M □□□112C22	102
		37	862	1.4	45	713	1.5	39.200	GSS07-2M □□□112C22	102
		34	1009	1.2	40	835	1.5	43.271	GSS07-2M □□□112C22	102
		29	1098	1.1	35	908	1.3	50.000	GSS07-2M □□□112C22	102
		27	1198	1.0	32	993	1.3	54.250	GSS07-2M □□□112C22	102
		24	1341	0.9	29	1110	1.1	61.250	GSS07-2M □□□112C22	102
		21	1549	0.8	25	1286	1.0	70.611	GSS07-2M □□□112C22	102

# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 5.5 \text{ kW}$

$n_N$	2900 r/min			3510 r/min			i		
	50 Hz			60 Hz					
	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	497	95	2.0	602	78	1.9	5.833	GSS06-2M □□□112C31	102
	363	131	2.0	439	108	2.0	8.000	GSS06-2M □□□112C31	102
	357	133	3.0	432	109	3.2	8.125	GSS07-2M □□□112C31	102
	321	146	1.7	388	120	1.8	9.042	GSS06-2M □□□112C31	102
	319	146	2.8	386	120	3.0	9.086	GSS07-2M □□□112C31	102
	290	164	2.9	351	135	3.0	10.000	GSS07-2M □□□112C31	102
	283	168	1.9	343	138	2.0	10.238	GSS06-2M □□□112C31	102
	259	184	1.9	313	152	2.0	11.200	GSS06-2M □□□112C31	102
	259	184	2.8	313	152	2.9	11.200	GSS07-2M □□□112C31	102
	234	201	1.6	283	166	1.7	12.400	GSS06-2M □□□112C31	102
	230	203	2.4	279	167	2.6	12.594	GSS07-2M □□□112C31	102
	203	235	1.9	246	194	1.8	14.286	GSS06-2M □□□112C31	102
	203	236	2.6	246	194	2.8	14.286	GSS07-2M □□□112C31	102
	187	251	2.2	226	207	2.4	15.500	GSS07-2M □□□112C31	102
	183	257	1.5	221	212	1.6	15.869	GSS06-2M □□□112C31	102
	167	281	1.4	202	232	1.5	17.360	GSS06-2M □□□112C31	102
	167	281	2.1	202	232	2.3	17.360	GSS07-2M □□□112C31	102
	142	307	1.0	172	253	1.0	20.417	GSS06-2M □□□112C31	102
	141	312	1.6	171	256	1.8	20.517	GSS07-2M □□□112C31	102
	131	358	1.3	159	296	1.4	22.143	GSS06-2M □□□112C31	102
	131	358	2.0	159	296	2.1	22.143	GSS07-2M □□□112C31	102
	117	378	0.9	142	313	1.0	24.800	GSS06-2M □□□112C31	102
	115	387	1.4	139	319	1.6	25.188	GSS07-2M □□□112C31	102
	107	438	1.3	129	362	1.3	27.125	GSS06-2M □□□112C31	102
	107	439	1.9	129	363	2.0	27.125	GSS07-2M □□□112C31	102
	94	477	1.3	113	393	1.4	31.000	GSS07-2M □□□112C31	102
	91	483	0.9	111	400	0.9	31.738	GSS06-2M □□□112C31	102
	82	571	1.8	99	472	1.9	35.306	GSS07-2M □□□112C31	102
	74	590	0.8	90	488	0.9	39.200	GSS06-2M □□□112C31	102
	74	598	1.2	90	494	1.3	39.200	GSS07-2M □□□112C31	102
	67	698	1.7	81	578	1.8	43.271	GSS07-2M □□□112C31	102
	58	762	1.2	70	630	1.2	50.000	GSS07-2M □□□112C31	102
	53	833	1.2	65	690	1.2	54.250	GSS07-2M □□□112C31	102
	47	932	1.1	57	771	1.2	61.250	GSS07-2M □□□112C31	102
	41	1083	1.1	50	896	1.1	70.611	GSS07-2M □□□112C31	102
	36	1211	1.0	44	1002	1.1	79.722	GSS07-2M □□□112C31	102
	34	1324	0.9	41	1096	1.1	86.542	GSS07-2M □□□112C31	102
	30	1480	0.8	36	1226	1.0	97.708	GSS07-2M □□□112C31	102

# GSS helical-worm gearboxes

Technical data



## Selection tables

50 Hz, 60 Hz:  $P_N = 5.5 \text{ kW}$

$n_N$	1445 r/min			1750 r/min			i		
	50 Hz			60 Hz					
	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	248	193	1.8	299	159	2.0	5.833	GSS06-2M □□□112C32	102
	247	194	2.7	298	159	2.9	5.862	GSS07-2M □□□112C32	102
	181	265	1.8	218	219	1.7	8.000	GSS06-2M □□□112C32	102
	178	270	2.5	215	222	2.7	8.125	GSS07-2M □□□112C32	102
	160	294	1.4	193	243	1.5	9.042	GSS06-2M □□□112C32	102
	159	295	2.1	192	243	2.2	9.086	GSS07-2M □□□112C32	102
	145	333	2.4	175	274	2.5	10.000	GSS07-2M □□□112C32	102
	141	341	1.5	170	280	1.8	10.238	GSS06-2M □□□112C32	102
	129	374	1.4	156	307	1.7	11.200	GSS06-2M □□□112C32	102
	129	373	2.3	156	307	2.4	11.200	GSS07-2M □□□112C32	102
	117	402	1.3	141	332	1.4	12.400	GSS06-2M □□□112C32	102
	115	409	1.9	139	338	2.0	12.594	GSS07-2M □□□112C32	102
	101	479	1.1	122	394	1.3	14.286	GSS06-2M □□□112C32	102
	101	478	1.9	122	393	2.2	14.286	GSS07-2M □□□112C32	102
	93	504	1.8	113	416	1.9	15.500	GSS07-2M □□□112C32	102
	91	514	1.2	110	425	1.3	15.869	GSS06-2M □□□112C32	102
	83	563	1.1	101	465	1.3	17.360	GSS06-2M □□□112C32	102
	83	564	1.8	101	466	1.9	17.360	GSS07-2M □□□112C32	102
	70	628	1.2	85	519	1.3	20.517	GSS07-2M □□□112C32	102
	65	715	0.9	79	591	1.1	22.143	GSS06-2M □□□112C32	102
	65	717	1.7	79	593	1.8	22.143	GSS07-2M □□□112C32	102
	57	777	1.2	69	642	1.2	25.188	GSS07-2M □□□112C32	102
	53	874	0.8	65	723	0.9	27.125	GSS06-2M □□□112C32	102
	53	879	1.4	64	725	1.7	27.125	GSS07-2M □□□112C32	102
	47	955	1.1	56	789	1.2	31.000	GSS07-2M □□□112C32	102
	41	1143	1.1	49	945	1.3	35.306	GSS07-2M □□□112C32	102
	37	1195	1.0	45	988	1.1	39.200	GSS07-2M □□□112C32	102
	33	1397	0.9	40	1156	1.1	43.271	GSS07-2M □□□112C32	102
	29	1520	0.8	35	1258	1.0	50.000	GSS07-2M □□□112C32	102



# GSS helical-worm gearboxes



Technical data

## Selection tables

50 Hz, 60 Hz:  $P_N = 7.5 \text{ kW}$

$n_N$	2890 r/min			3500 r/min			i		
	50 Hz			60 Hz					
	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	495	131	1.4	600	107	1.4	5.833	GSS06-2M □□□112C41	102
	493	132	2.4	597	108	2.6	5.862	GSS07-2M □□□112C41	102
	361	180	1.5	438	148	1.5	8.000	GSS06-2M □□□112C41	102
	356	184	2.2	431	151	2.4	8.125	GSS07-2M □□□112C41	102
	320	201	1.3	387	165	1.3	9.042	GSS06-2M □□□112C41	102
	318	201	2.0	385	166	2.2	9.086	GSS07-2M □□□112C41	102
	289	227	2.1	350	187	2.2	10.000	GSS07-2M □□□112C41	102
	282	231	1.4	342	190	1.5	10.238	GSS06-2M □□□112C41	102
	258	253	1.4	313	209	1.5	11.200	GSS06-2M □□□112C41	102
	258	254	2.0	313	209	2.2	11.200	GSS07-2M □□□112C41	102
	233	276	1.2	282	227	1.2	12.400	GSS06-2M □□□112C41	102
	229	280	1.7	278	231	1.9	12.594	GSS07-2M □□□112C41	102
	202	324	1.4	245	267	1.3	14.286	GSS06-2M □□□112C41	102
	202	325	1.9	245	268	2.0	14.286	GSS07-2M □□□112C41	102
	186	345	1.6	226	285	1.7	15.500	GSS07-2M □□□112C41	102
	182	353	1.1	221	292	1.1	15.869	GSS06-2M □□□112C41	102
	166	386	1.0	202	319	1.1	17.360	GSS06-2M □□□112C41	102
	166	387	1.6	202	319	1.7	17.360	GSS07-2M □□□112C41	102
	141	428	1.2	171	353	1.3	20.517	GSS07-2M □□□112C41	102
	131	492	1.0	158	407	1.0	22.143	GSS06-2M □□□112C41	102
	131	493	1.5	158	407	1.6	22.143	GSS07-2M □□□112C41	102
	115	531	1.1	139	438	1.2	25.188	GSS07-2M □□□112C41	102
	107	602	0.9	129	498	1.0	27.125	GSS06-2M □□□112C41	102
	107	604	1.4	129	499	1.5	27.125	GSS07-2M □□□112C41	102
	93	655	1.0	113	540	1.0	31.000	GSS07-2M □□□112C41	102
	82	786	1.3	99	649	1.4	35.306	GSS07-2M □□□112C41	102
	74	822	0.9	89	679	1.0	39.200	GSS07-2M □□□112C41	102
	67	960	1.2	81	795	1.3	43.271	GSS07-2M □□□112C41	102
	58	1047	0.8	70	865	0.9	50.000	GSS07-2M □□□112C41	102
	53	1144	0.8	65	947	0.9	54.250	GSS07-2M □□□112C41	102
	47	1280	0.8	57	1059	0.8	61.250	GSS07-2M □□□112C41	102


# GSS helical-worm gearboxes

Technical data



## Selection tables

50 Hz, 60 Hz:  $P_N = 7.5 \text{ kW}$

$n_N$	1455 r/min			1760 r/min			i	GSS07-2M □□□132C22	
	50 Hz			60 Hz					
	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	248	264	2.0	299	218	2.1	5.862	GSS07-2M □□□132C22	102
	179	368	1.8	216	303	2.0	8.125	GSS07-2M □□□132C22	102
	160	402	1.6	193	332	1.6	9.086	GSS07-2M □□□132C22	102
	146	454	1.7	176	374	1.8	10.000	GSS07-2M □□□132C22	102
	130	508	1.7	157	420	1.8	11.200	GSS07-2M □□□132C22	102
	116	557	1.4	139	461	1.5	12.594	GSS07-2M □□□132C22	102
	102	650	1.6	123	536	1.7	14.286	GSS07-2M □□□132C22	102
	94	686	1.4	113	567	1.4	15.500	GSS07-2M □□□132C22	102
	84	768	1.3	101	635	1.4	17.360	GSS07-2M □□□132C22	102
	71	854	0.9	86	707	0.9	20.517	GSS07-2M □□□132C22	102
	66	976	1.2	79	808	1.3	22.143	GSS07-2M □□□132C22	102
	58	1056	0.9	70	874	0.9	25.188	GSS07-2M □□□132C22	102
	54	1195	1.0	65	988	1.2	27.125	GSS07-2M □□□132C22	102
	47	1298	0.8	57	1074	0.9	31.000	GSS07-2M □□□132C22	102
	41	1553	0.8	50	1286	1.0	35.306	GSS07-2M □□□132C22	102

# GSS helical-worm gearboxes

Technical data



## Selection tables

50 Hz, 60 Hz:  $P_N = 9.0$  kW

$n_N$	2890 r/min			3500 r/min			i		
	50 Hz			60 Hz					
	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	493	159	2.0	597	131	2.1	5.862	GSS07-2M □□□132C21	102
	356	221	1.8	431	182	2.0	8.125	GSS07-2M □□□132C21	102
	318	242	1.7	385	200	1.9	9.086	GSS07-2M □□□132C21	102
	289	273	1.7	350	225	1.9	10.000	GSS07-2M □□□132C21	102
	258	306	1.7	313	252	1.8	11.200	GSS07-2M □□□132C21	102
	229	337	1.4	278	278	1.6	12.594	GSS07-2M □□□132C21	102
	202	392	1.6	245	323	1.7	14.286	GSS07-2M □□□132C21	102
	186	415	1.3	226	343	1.4	15.500	GSS07-2M □□□132C21	102
	166	465	1.3	202	384	1.4	17.360	GSS07-2M □□□132C21	102
	141	515	1.0	171	424	1.1	20.517	GSS07-2M □□□132C21	102
	131	594	1.2	158	490	1.3	22.143	GSS07-2M □□□132C21	102
	115	639	0.9	139	527	1.0	25.188	GSS07-2M □□□132C21	102
	107	727	1.2	129	600	1.2	27.125	GSS07-2M □□□132C21	102
	93	787	0.8	113	650	0.9	31.000	GSS07-2M □□□132C21	102
	82	945	1.1	99	781	1.1	35.306	GSS07-2M □□□132C21	102

# GSS helical-worm gearboxes

Technical data



## Selection tables

50 Hz, 60 Hz:  $P_N = 9.2 \text{ kW}$

$n_N$	1450 r/min			1750 r/min			i		
	50 Hz			60 Hz					
	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	247	327	1.6	299	270	1.7	5.862	GSS07-2M □□□132C32	102
	179	454	1.5	215	376	1.6	8.125	GSS07-2M □□□132C32	102
	160	496	1.3	193	411	1.3	9.086	GSS07-2M □□□132C32	102
	145	560	1.4	175	463	1.5	10.000	GSS07-2M □□□132C32	102
	130	628	1.4	156	520	1.5	11.200	GSS07-2M □□□132C32	102
	115	688	1.2	139	570	1.2	12.594	GSS07-2M □□□132C32	102
	102	802	1.3	123	664	1.4	14.286	GSS07-2M □□□132C32	102
	94	846	1.1	113	701	1.2	15.500	GSS07-2M □□□132C32	102
	84	947	1.1	101	786	1.1	17.360	GSS07-2M □□□132C32	102
	66	1204	1.0	79	1000	1.1	22.143	GSS07-2M □□□132C32	102
	54	1474	0.8	65	1222	1.0	27.125	GSS07-2M □□□132C32	102

# GSS helical-worm gearboxes

Technical data



## Selection tables

50 Hz, 60 Hz:  $P_N = 11.0$  kW

$n_N$	1460 r/min			1770 r/min			i		
	50 Hz			60 Hz					
$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	249	389	1.4	300	320	1.5	5.862	GSS07-2M □□□160C22	102
	180	541	1.3	217	445	1.3	8.125	GSS07-2M □□□160C22	102
	161	591	1.1	194	487	1.1	9.086	GSS07-2M □□□160C22	102
	146	667	1.2	176	549	1.3	10.000	GSS07-2M □□□160C22	102
	130	747	1.2	157	616	1.2	11.200	GSS07-2M □□□160C22	102
	116	819	1.0	140	675	1.0	12.594	GSS07-2M □□□160C22	102
	94	1007	0.9	114	831	1.0	15.500	GSS07-2M □□□160C22	102
	84	1127	0.9	102	930	1.0	17.360	GSS07-2M □□□160C22	102

# GSS helical-worm gearboxes

Technical data



## Selection tables

50 Hz, 60 Hz:  $P_N = 15.0$  kW

$n_N$	1460 r/min			1760 r/min			i		
	50 Hz			60 Hz					
$f_N$	$n_2$ [r/min]	$M_2$ [Nm]	c	$n_2$ [r/min]	$M_2$ [Nm]	c			
	249	533	1.0	300	441	1.1	5.862	GSS07-2M □□□160C32	102
	180	740	0.9	217	613	1.0	8.125	GSS07-2M □□□160C32	102
	146	912	0.9	176	756	0.9	10.000	GSS07-2M □□□160C32	102
	130	1022	0.8	157	847	0.9	11.200	GSS07-2M □□□160C32	102

# GSS helical-worm gearboxes

Accessories



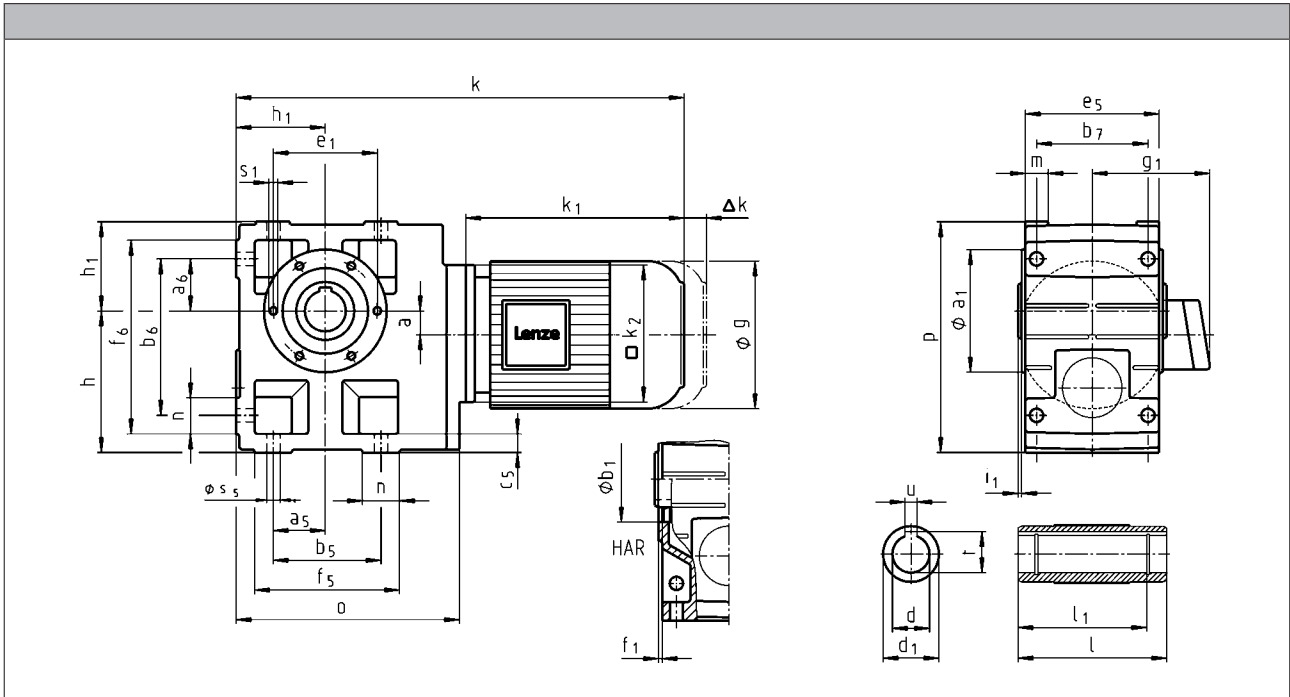
# GSS helical-worm gearboxes

Technical data



## Dimensions

GSS□□-2M H□R



		063C11 063C12 063C31 063C32	063C42	071C11	071C13 071C31 071C32 071C33 071C42	080C11 080C13 080C31 080C32 080C33 080C42	090C11 090C31
g		123			139	156	176
g <sub>1</sub>	MDEMAXX	100			109	150	157
	MDEMABR	107			118	132	137
k <sub>1</sub>	MDEMAXX	187			207	224.5	274
Δ k	k <sub>2</sub>		120			145	180
	MDEMABR	40			52	73	68
	MDFMAXX				128		
	MDFMABR	170			165	183	181
		k					
GSS04		377			397	420	479
GSS05			399		419	441	501
GSS06			439		459	481	541
GSS07						524	584



# GSS helical-worm gearboxes



## Technical data

		090C32	100C12 100C31 100C32 100C41	112C22 112C31	112C32 112C41	132C12 132C21 132C22 132C32	160C22	160C32
g		176	194	218		258	310	
g <sub>1</sub>	MDEMAXX	157	166	176		195	210	
	MDEMABR	137	147	158		187	210	
k <sub>1</sub>	MDEMAXX	248	309	319	363	403	457.5	501.5
k <sub>2</sub>		180		222		265	300	
Δ k	MDEMABR	68	76	90		109.5	105	
	MDFMAXX	128	109	102		115	149	
	MDFMABR	181	170	183		201.5	179	
k								
GSS04		453						
GSS05		475	536					
GSS06		515	576	592	636			
GSS07		558	619	635	679	727	786	830

	a	h <sup>1)</sup>	h <sub>1</sub>	o	p <sup>1)</sup>
GSS04	20	100	71	181	171
GSS05	23	125	80	212	205
GSS06	26	150	100	255	250
GSS07	33	190	120	305	310

	d	d <sub>1</sub>	l <sup>1)</sup>	l <sub>1</sub>	u	t	i <sub>1</sub>	a <sub>1</sub>	b <sub>1</sub>	e <sub>1</sub>	f <sub>1</sub>	s <sub>1</sub>
	H7				JS9	+0,2			H7			
GSS04	25	45	115	100	8	28.3	2.5	104	75	90	3	M6x12
	30	45	115	100	8	33.3	2.5					
GSS05	30	50	140	124	8	33.3	4	118	80	100	4	M8x15
	35	50	140	124	10	38.3	4					
GSS06	40	65	160	140	12	43.3	5	140	100	120	4	M10x16
	45	65	160	140	14	48.8	5					
GSS07	50	75	200	175	14	53.8	5	165	115	140	5	M12x18
	55	75	200	175	16	59.3	5					

	a <sub>5</sub>	a <sub>6</sub>	b <sub>5</sub>	b <sub>6</sub>	b <sub>7</sub>	c <sub>5</sub>	e <sub>5</sub>	f <sub>5</sub>	f <sub>6</sub>	m	n	s <sub>5</sub>
GSS04	45	45	90	119	85	14	100	112	141	20	22	9
GSS05	47.5	47.5	95	140	105	17	115	124	169	21	29	11
GSS06	60	60	120	170	120	20	145	156	206	23	36	14
GSS07	70	70	140	210	150	25	180	185	255	28	45	18

<sup>1)</sup> k<sub>2</sub> !

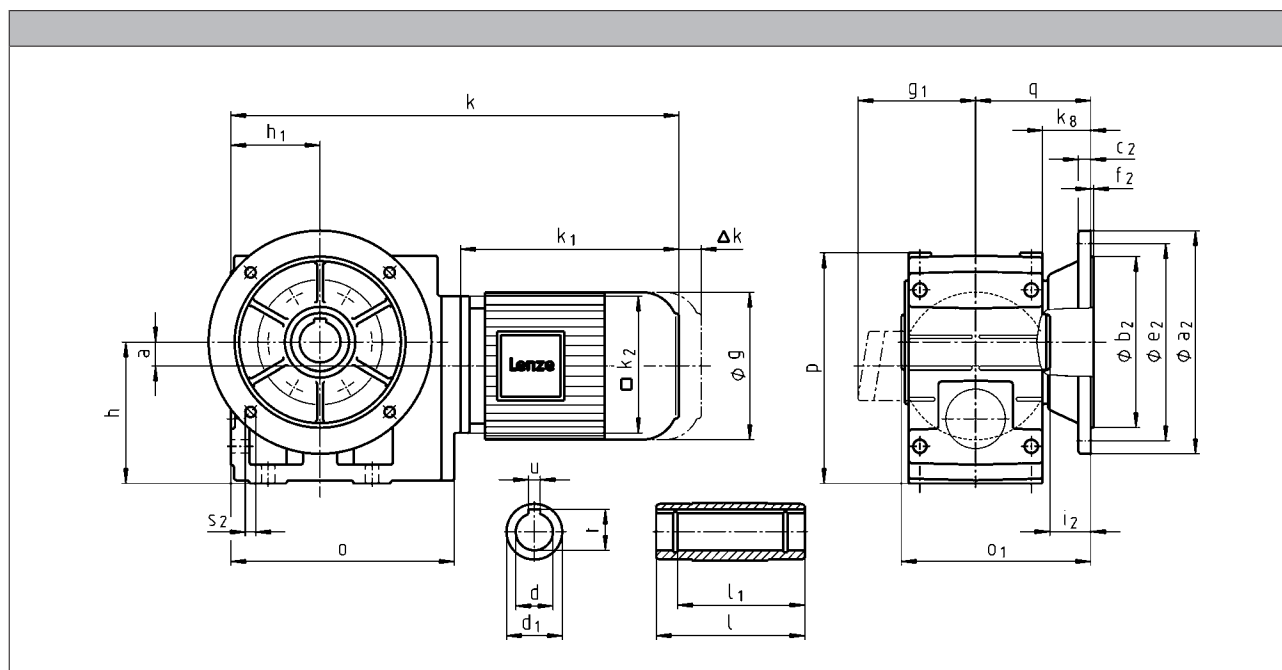
# GSS helical-worm gearboxes

Technical data



## Dimensions

GSS□□-2M HAK



		063C11 063C12 063C31 063C32	063C42	071C11	071C13 071C31 071C32 071C33 071C42	080C11 080C13 080C31 080C32 080C33 080C42	090C11 090C31
g		123		139		156	176
g <sub>1</sub>	MDEMAYX	100		109		150	157
	MDEMABR	107		118		132	137
k <sub>1</sub>	MDEMAYX	187		207		224.5	274
k <sub>2</sub>			120			145	180
	MDEMABR	40		52		73	68
Δ k	MDFMAXX			128			
	MDFMABR	170		165		183	181
		k					
GSS04		377		397		420	479
GSS05			399	419		441	501
GSS06			439		459	481	541
GSS07						524	584

# GSS helical-worm gearboxes

## Technical data



		090C32	100C12 100C31 100C32 100C41	112C22 112C31	112C32 112C41	132C12 132C21 132C22 132C32	160C22	160C32
g		176	194	218		258	310	
g <sub>1</sub>	MDEMAMXX	157	166	176		195	210	
	MDEMABR	137	147	158		187	210	
k <sub>1</sub>	MDEMAMXX	248	309	319	363	403	457.5	501.5
k <sub>2</sub>		180		222		265	300	
Δ k	MDEMABR	68	76	90		109.5	105	
	MDFMAMXX	128	109	102		115	149	
	MDFMABR	181	170	183		201.5	179	
k								
GSS04		453						
GSS05		475	536					
GSS06		515	576	592	636			
GSS07		558	619	635	679	727	786	830

	a	h <sup>1)</sup>	h <sub>1</sub>	k <sub>g</sub>	o	p <sup>1)</sup>	q
GSS04	20	100	71	41	181	171	91
GSS05	23	125	80	40	212	205	103.5
GSS06	26	150	100	49	255	250	121.5
GSS07	33	190	120	65.5	305	310	155.5

	d	d <sub>1</sub>	l	l <sub>1</sub>	u	t	i <sub>2</sub>	o <sub>1</sub> <sup>1)</sup>	a <sub>2</sub>	b <sub>2</sub>	c <sub>2</sub>	e <sub>2</sub>	f <sub>2</sub>	s <sub>2</sub>
	H7				JS9	+0,2				j7				
GSS04	25	45	115	100	8	28.3	33.5	148.5	160	110	10	130	3.5	4 x 9
	30	45	115	100	8	33.3	33.5	148.5						
GSS05	30	50	140	124	8	33.3	33	173.5	200	130	12	165	4	4 x 11
	35	50	140	124	10	38.3	33	173.5						
GSS06	40	65	160	140	12	43.3	42	201.5	200	130	12	165	3.5	4 x 11
	45	65	160	140	14	48.8	41	201.5						
GSS07	50	75	200	175	14	53.8	55	255.5	250	180	15	215	4	4 x 14
	55	75	200	175	16	59.3	55	255.5						

<sup>1)</sup> k<sub>2</sub> !

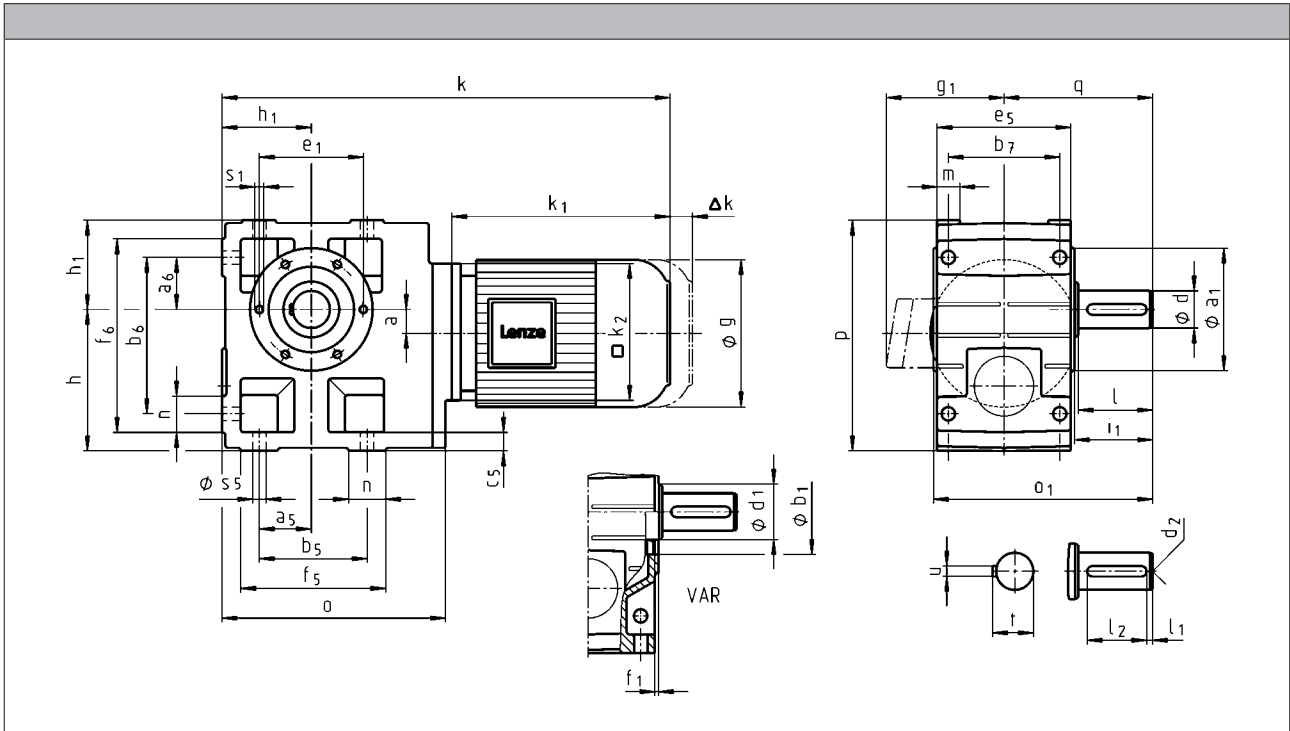
# GSS helical-worm gearboxes

Technical data



## Dimensions

GSS□□-2M V□R



		063C11 063C12 063C31 063C32	063C42	071C11	071C13 071C31 071C32 071C33 071C42	080C11 080C13 080C31 080C32 080C33 080C42	090C11 090C31
g		123		139		156	176
g <sub>1</sub>	MDEMAXX	100		109		150	157
	MDEMABR	107		118		132	137
k <sub>1</sub>	MDEMAXX	187		207		224.5	274
Δ k	k <sub>2</sub>		120			145	180
	MDEMABR	40		52		73	68
	MDFMAXX			128			
	MDFMABR	170		165		183	181
		k					
GSS04		377		397		420	479
GSS05			399	419		441	501
GSS06			439		459	481	541
GSS07						524	584

# GSS helical-worm gearboxes

## Technical data



		090C32	100C12 100C31 100C32 100C41	112C22 112C31	112C32 112C41	132C12 132C21 132C22 132C32	160C22	160C32
g		176	194	218		258	310	
g <sub>1</sub>	MDEMAMXX	157	166	176		195	210	
	MDEMABR	137	147	158		187	210	
k <sub>1</sub>	MDEMAMXX	248	309	319	363	403	457.5	501.5
k <sub>2</sub>		180		222		265	300	
Δ k	MDEMABR	68	76	90		109.5	105	
	MDFMAXX	128	109	102		115	149	
	MDFMABR	181	170	183		201.5	179	
k								
GSS04		453						
GSS05		475	536					
GSS06		515	576	592	636			
GSS07		558	619	635	679	727	786	830

	a	h <sup>1)</sup>	h <sub>1</sub>	o	p <sup>1)</sup>	q
GSS04	20	100	71	181	171	107.5
GSS05	23	125	80	212	205	130
GSS06	26	150	100	255	250	160
GSS07	33	190	120	305	310	200

	d	d <sub>1</sub>	d <sub>2</sub>	l	l <sub>1</sub>	l <sub>2</sub>	u	t	i <sub>1</sub>	o <sub>1</sub> <sup>1)</sup>	a <sub>1</sub>	b <sub>1</sub>	e <sub>1</sub>	f <sub>1</sub>	s <sub>1</sub>
	k6											H7			
GSS04	25	45	M10	50	6	40	8	28	52.5	162.5	104	75	90	3	M6x12
GSS05	30	45	M10	60	6	45	8	33	64	196.5	118	80	100	4	M8x15
GSS06	40	65	M16	80	7	63	12	43	85	235.5	140	100	120	4	M10x16
GSS07	50	75	M16	100	8	80	14	53.5	105	295.5	165	115	140	5	M12x18

	a <sub>5</sub>	a <sub>6</sub>	b <sub>5</sub>	b <sub>6</sub>	b <sub>7</sub>	c <sub>5</sub>	e <sub>5</sub>	f <sub>5</sub>	f <sub>6</sub>	m	n	s <sub>5</sub>
GSS04	45	45	90	119	85	14	100	112	141	20	22	9
GSS05	47.5	47.5	95	140	105	17	115	124	169	21	29	11
GSS06	60	60	120	170	120	20	145	156	206	23	36	14
GSS07	70	70	140	210	150	25	180	185	255	28	45	18

<sup>1)</sup> k<sub>2</sub> !

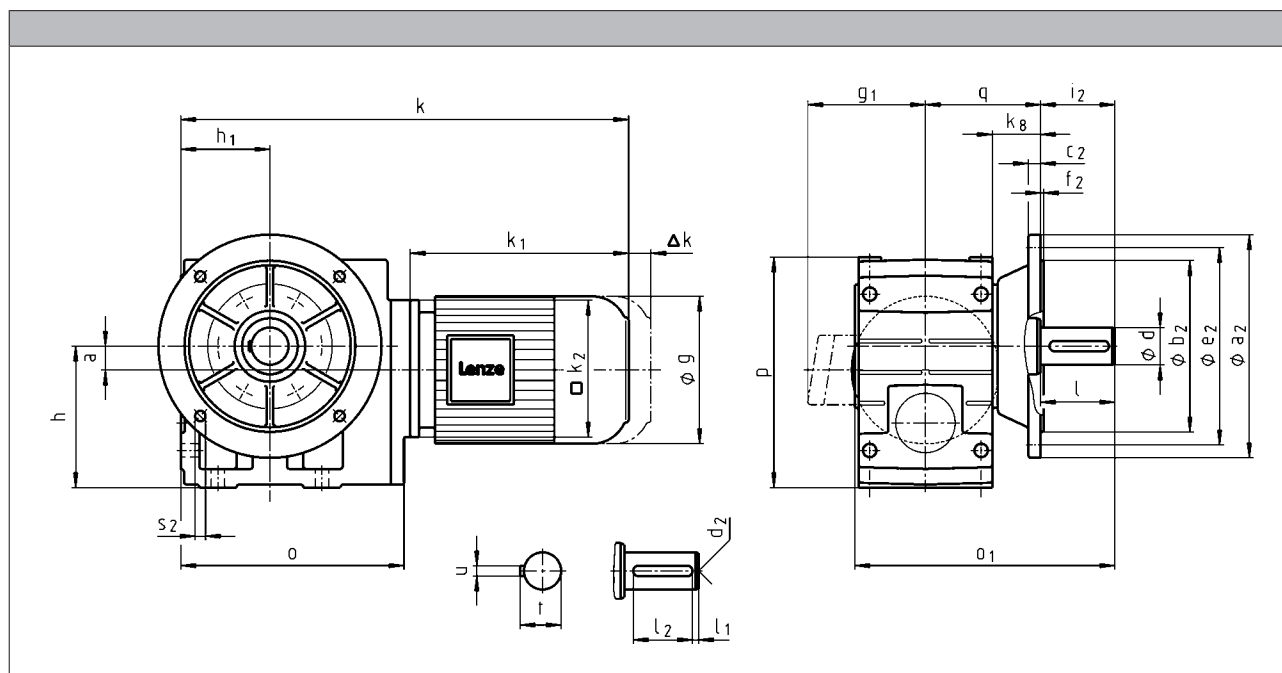
# GSS helical-worm gearboxes

Technical data



## Dimensions

GSS□□-2M VAK



		063C11 063C12 063C31 063C32	063C42	071C11	071C13 071C31 071C32 071C33 071C42	080C11 080C13 080C31 080C32 080C33 080C42	090C11 090C31
g		123		139		156	176
g <sub>1</sub>	MDEMAXX	100		109		150	157
	MDEMABR	107		118		132	137
k <sub>1</sub>	MDEMAXX	187		207		224.5	274
k <sub>2</sub>			120			145	180
	MDEMABR	40		52		73	68
Δ k	MDFMAXX			128			
	MDFMABR	170		165		183	181
		k					
GSS04		377		397		420	479
GSS05			399	419		441	501
GSS06			439		459	481	541
GSS07						524	584

# GSS helical-worm gearboxes

## Technical data



		090C32	100C12 100C31 100C32 100C41	112C22 112C31	112C32 112C41	132C12 132C21 132C22 132C32	160C22	160C32
g		176	194	218		258	310	
g <sub>1</sub>	MDEMAYX	157	166	176		195	210	
	MDEMABR	137	147	158		187	210	
k <sub>1</sub>	MDEMAYX	248	309	319	363	403	457.5	501.5
k <sub>2</sub>		180		222		265	300	
Δ k	MDEMABR	68	76	90		109.5	105	
	MDFMAXX	128	109	102		115	149	
	MDFMABR	181	170	183		201.5	179	
k								
GSS04		453						
GSS05		475	536					
GSS06		515	576	592	636			
GSS07		558	619	635	679	727	786	830

	a	h <sup>1)</sup>	h <sub>1</sub>	k <sub>g</sub>	o	p <sup>1)</sup>	q
GSS04	20	100	71	41	181	171	91
GSS05	23	125	80	40	212	205	103.5
GSS06	26	150	100	49	255	250	121.5
GSS07	33	190	120	65.5	305	310	155.5

	d	d <sub>2</sub>	l	l <sub>1</sub>	l <sub>2</sub>	u	t	i <sub>2</sub>	o <sub>1</sub> <sup>1)</sup>	a <sub>2</sub>	b <sub>2</sub>	c <sub>2</sub>	e <sub>2</sub>	f <sub>2</sub>	s <sub>2</sub>
	k6										j7				
GSS04	25	M10	50	6	40	8	28	50	195.5	160	110	10	130	3.5	4 x 9
GSS05	30	M10	60	6	45	8	33	60	229.5	200	130	12	165	4	4 x 11
GSS06	40	M16	80	7	63	12	43	80	276.5	250	180	15	215	4	4 x 14
GSS07	50	M16	100	8	80	14	53.5	100	350.5	250 300	180 230	15 17	215 265	4 4	4 x 14 4 x 14

<sup>1)</sup> k<sub>2</sub> !

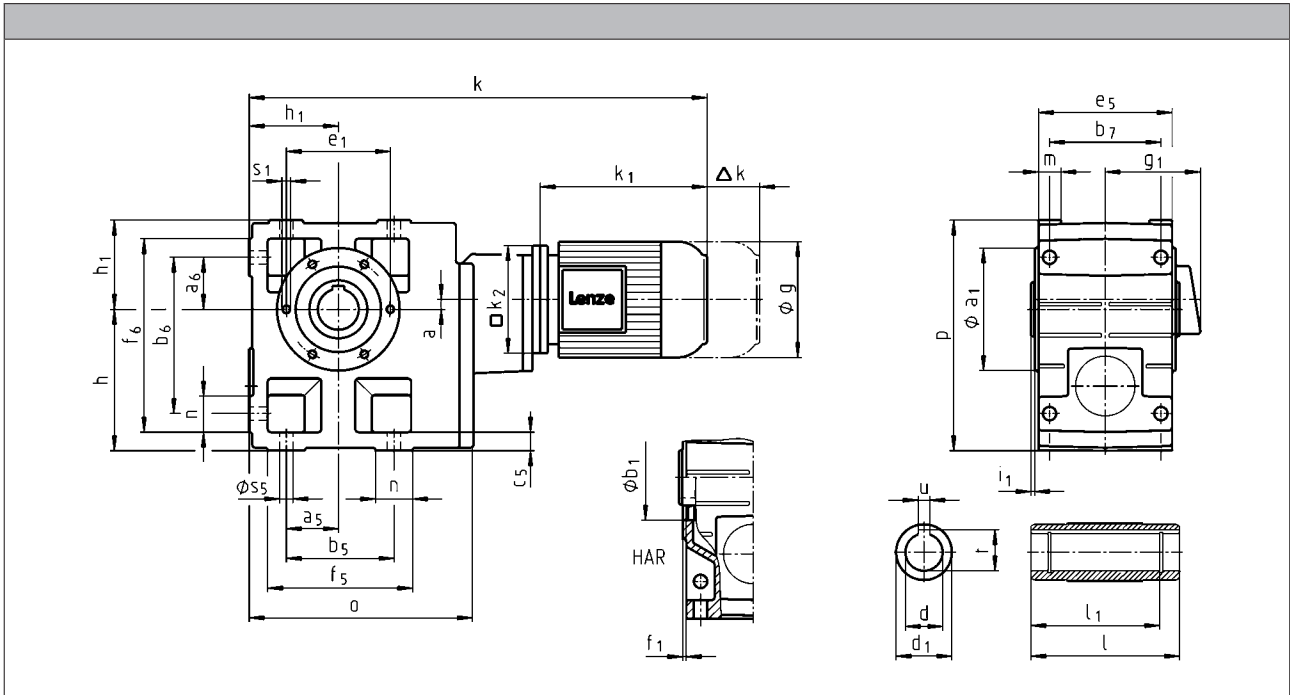
# GSS helical-worm gearboxes

Technical data



## Dimensions

GSS□□-3M H□R





# GSS helical-worm gearboxes



## Technical data

		063C11 063C12 063C31 063C32	063C42	071C11 071C13 071C31 071C32 071C33 071C42	080C11 080C13	080C31 080C32 080C33 080C42	090C11 090C31	090C32	100C12 100C31 100C41
g		123		139		156		176	194
g <sub>1</sub>	MDEMAXX	100		109		150		157	166
	MDEMABR	107		118		132		137	147
k <sub>1</sub>	MDEMAXX	187		207		224.5	274	248	309
k <sub>2</sub>		120				145		180	
Δ k	MDEMABR	40		52		73		68	76
	MDFMAXX				128				109
	MDFMABR	170		165		183		181	170
k									
GSS05		475		495		518			
GSS06		532		552		575	634		
GSS07			586	606		629	688	662	723

	a	h	h <sub>1</sub>	o	p
GSS05	13	125	80	209	205
GSS06	10	150	100	252	250
GSS07	12	190	120	299	310

	d	d <sub>1</sub>	l	l <sub>1</sub>	u	t	i <sub>1</sub>	a <sub>1</sub>	b <sub>1</sub>	e <sub>1</sub>	f <sub>1</sub>	s <sub>1</sub>
	H7				JS9	+0,2			H7			
GSS05	30	50	140	124	8	33.3	4	118	80	100	4	M8x15
	35	50	140	124	10	38.3	4					
GSS06	40	65	160	140	12	43.3	5	140	100	120	4	M10x16
	45	65	160	140	14	48.8	5					
GSS07	50	75	200	175	14	53.8	5	165	115	140	5	M12x18
	55	75	200	175	16	59.3	5					

	a <sub>5</sub>	a <sub>6</sub>	b <sub>5</sub>	b <sub>6</sub>	b <sub>7</sub>	c <sub>5</sub>	e <sub>5</sub>	f <sub>5</sub>	f <sub>6</sub>	m	n	s <sub>5</sub>
GSS05	47.5	47.5	95	140	105	17	115	124	169	21	29	11
GSS06	60	60	120	170	120	20	145	156	206	23	36	14
GSS07	70	70	140	210	150	25	180	185	255	28	45	18

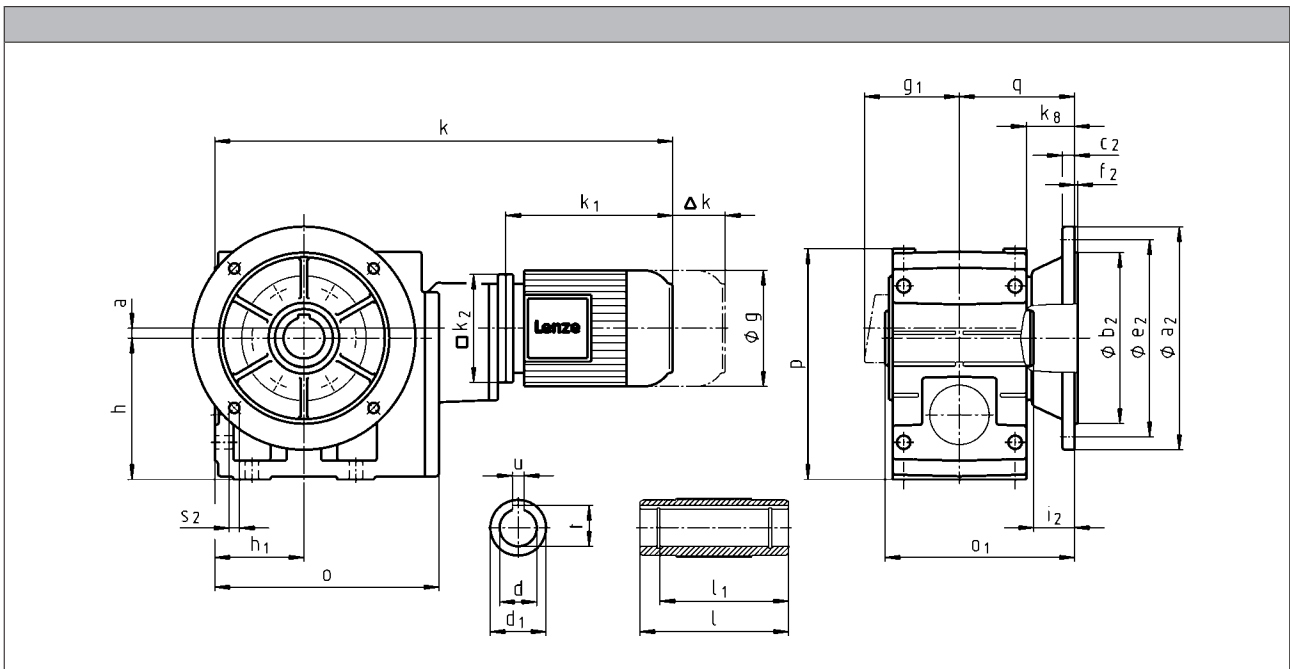
# GSS helical-worm gearboxes

Technical data



## Dimensions

GSS□□-3M HAK



# GSS helical-worm gearboxes



## Technical data

		063C11 063C12 063C31 063C32	063C42	071C11 071C13 071C31 071C32 071C33 071C42	080C11 080C13	080C31 080C32 080C33 080C42	090C11 090C31	090C32	100C12 100C31 100C41
g		123		139		156		176	194
g <sub>1</sub>	MDEMAXX	100		109		150		157	166
	MDEMABR	107		118		132		137	147
k <sub>1</sub>	MDEMAXX	187		207		224.5	274	248	309
k <sub>2</sub>		120				145		180	
Δ k	MDEMABR	40		52		73		68	76
	MDFMAXX					128			
	MDFMABR	170		165		183		181	170
k									
GSS05		475		495	518				
GSS06		532		552		575	634		
GSS07			586	606		629	688	662	723

	a	h	h <sub>1</sub>	k <sub>g</sub>	o	p	q
GSS05	13	125	80	40	209	205	103.5
GSS06	10	150	100	49	252	250	121.5
GSS07	12	190	120	65.5	299	310	155.5

	d	d <sub>1</sub>	l	l <sub>1</sub>	u	t	i <sub>2</sub>	o <sub>1</sub>	a <sub>2</sub>	b <sub>2</sub>	c <sub>2</sub>	e <sub>2</sub>	f <sub>2</sub>	s <sub>2</sub>
	H7				JS9	+0,2				j7				
GSS05	30	50	140	124	8	33.3	33	173.5	200	130	12	165	4	4 x 11
	35	50	140	124	10	38.3	33	173.5						
GSS06	40	65	160	140	12	43.3	42	201.5	200	130	12	165	3.5	4 x 11
	45	65	160	140	14	48.8	41	201.5						
GSS07	50	75	200	175	14	53.8	55	255.5	250	180	15	215	4	4 x 14
	55	75	200	175	16	59.3	55	255.5						

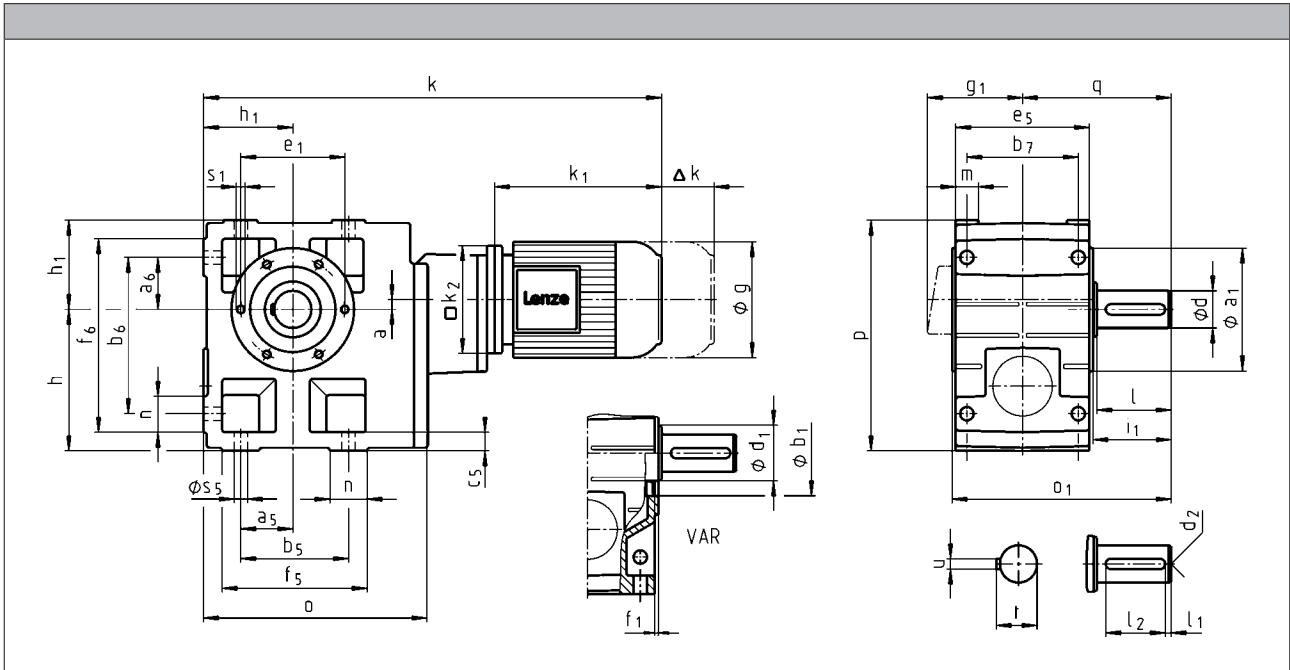
# GSS helical-worm gearboxes

Technical data



## Dimensions

GSS□□-3M V□R



# GSS helical-worm gearboxes



## Technical data

		063C11 063C12 063C31 063C32	063C42	071C11 071C13 071C31 071C32 071C33 071C42	080C11 080C13	080C31 080C32 080C33 080C42	090C11 090C31	090C32	100C12 100C31 100C41
g		123		139		156		176	194
g <sub>1</sub>	MDEMAXX	100		109		150		157	166
	MDEMABR	107		118		132		137	147
k <sub>1</sub>	MDEMAXX	187		207		224.5	274	248	309
k <sub>2</sub>		120				145		180	
Δ k	MDEMABR	40		52		73		68	76
	MDFMAXX					128			109
	MDFMABR	170		165		183		181	170
k									
GSS05		475		495		518			
GSS06		532		552		575	634		
GSS07			586	606		629	688	662	723

	a	h	h <sub>1</sub>	o	p	q
GSS05	13	125	80	209	205	130
GSS06	10	150	100	252	250	160
GSS07	12	190	120	299	310	200

	d	d <sub>1</sub>	d <sub>2</sub>	l	l <sub>1</sub>	l <sub>2</sub>	u	t	i <sub>1</sub>	o <sub>1</sub>	a <sub>1</sub>	b <sub>1</sub>	e <sub>1</sub>	f <sub>1</sub>	s <sub>1</sub>
	k6											H7			
GSS05	30	45	M10	60	6	45	8	33	64	196.5	118	80	100	4	M8x15
GSS06	40	65	M16	80	7	63	12	43	85	235.5	140	100	120	4	M10x16
GSS07	50	75	M16	100	8	80	14	53.5	105	295.5	165	115	140	5	M12x18

	a <sub>5</sub>	a <sub>6</sub>	b <sub>5</sub>	b <sub>6</sub>	b <sub>7</sub>	c <sub>5</sub>	e <sub>5</sub>	f <sub>5</sub>	f <sub>6</sub>	m	n	s <sub>5</sub>
GSS05	47.5	47.5	95	140	105	17	115	124	169	21	29	11
GSS06	60	60	120	170	120	20	145	156	206	23	36	14
GSS07	70	70	140	210	150	25	180	185	255	28	45	18

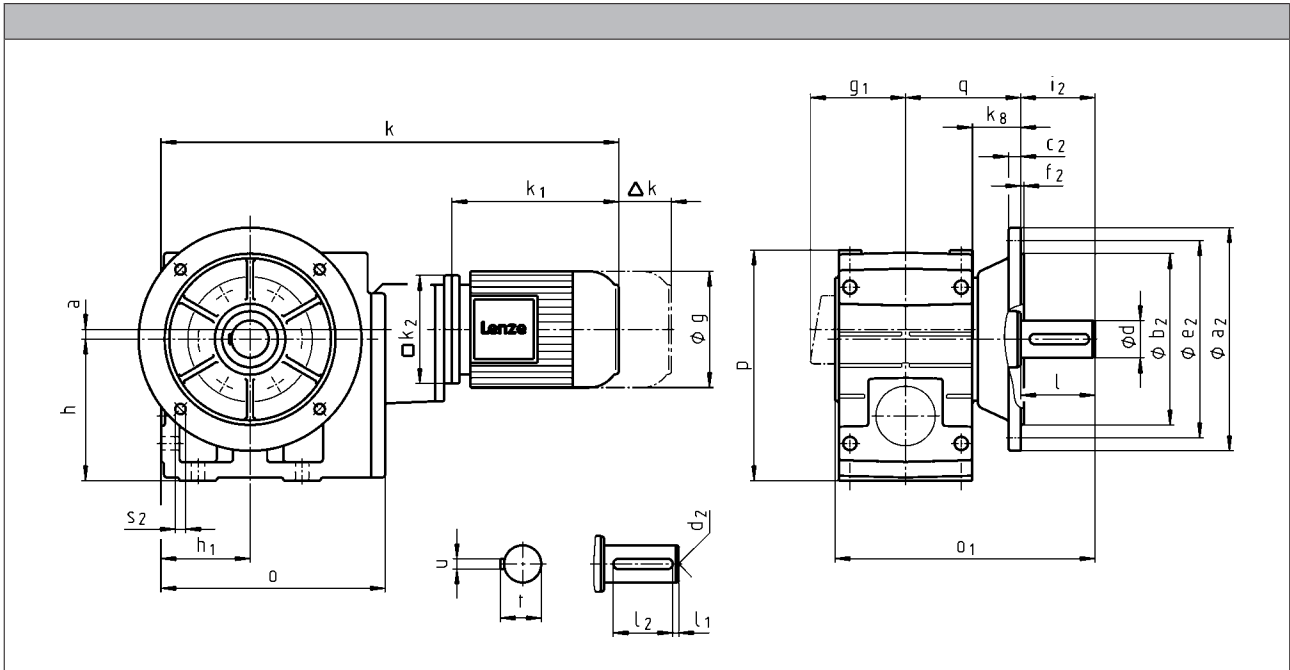
# GSS helical-worm gearboxes

Technical data



## Dimensions

GSS□□-3M VAK



# GSS helical-worm gearboxes



## Technical data

		063C11 063C12 063C31 063C32	063C42	071C11 071C13 071C31 071C32 071C33 071C42	080C11 080C13	080C31 080C32 080C33 080C42	090C11 090C31	090C32	100C12 100C31 100C41
g		123		139		156		176	194
g <sub>1</sub>	MDEMAXX	100		109		150		157	166
	MDEMABR	107		118		132		137	147
k <sub>1</sub>	MDEMAXX	187		207		224.5	274	248	309
k <sub>2</sub>		120				145		180	
Δ k	MDEMABR	40		52		73		68	76
	MDFMAXX					128			
	MDFMABR	170		165		183		181	170
k									
GSS05		475		495	518				
GSS06		532		552		575	634		
GSS07			586	606		629	688	662	723

	a	h	h <sub>1</sub>	k <sub>g</sub>	o	p	q
GSS05	13	125	80	40	209	205	103.5
GSS06	10	150	100	49	252	250	121.5
GSS07	12	190	120	65.5	299	310	155.5

	d	d <sub>2</sub>	l	l <sub>1</sub>	l <sub>2</sub>	u	t	i <sub>2</sub>	o <sub>1</sub>	a <sub>2</sub>	b <sub>2</sub>	c <sub>2</sub>	e <sub>2</sub>	f <sub>2</sub>	s <sub>2</sub>
	k6										j7				
GSS05	30	M10	60	6	45	8	33	60	229.5	200	130	12	165	4	4 x 11
GSS06	40	M16	80	7	63	12	43	80	276.5	250	180	15	215	4	4 x 14
GSS07	50	M16	100	8	80	14	53.5	100	350.5	250 300	180 230	15 17	215 265	4 4	4 x 14 4 x 14

# GSS helical-worm gearboxes

Technical data

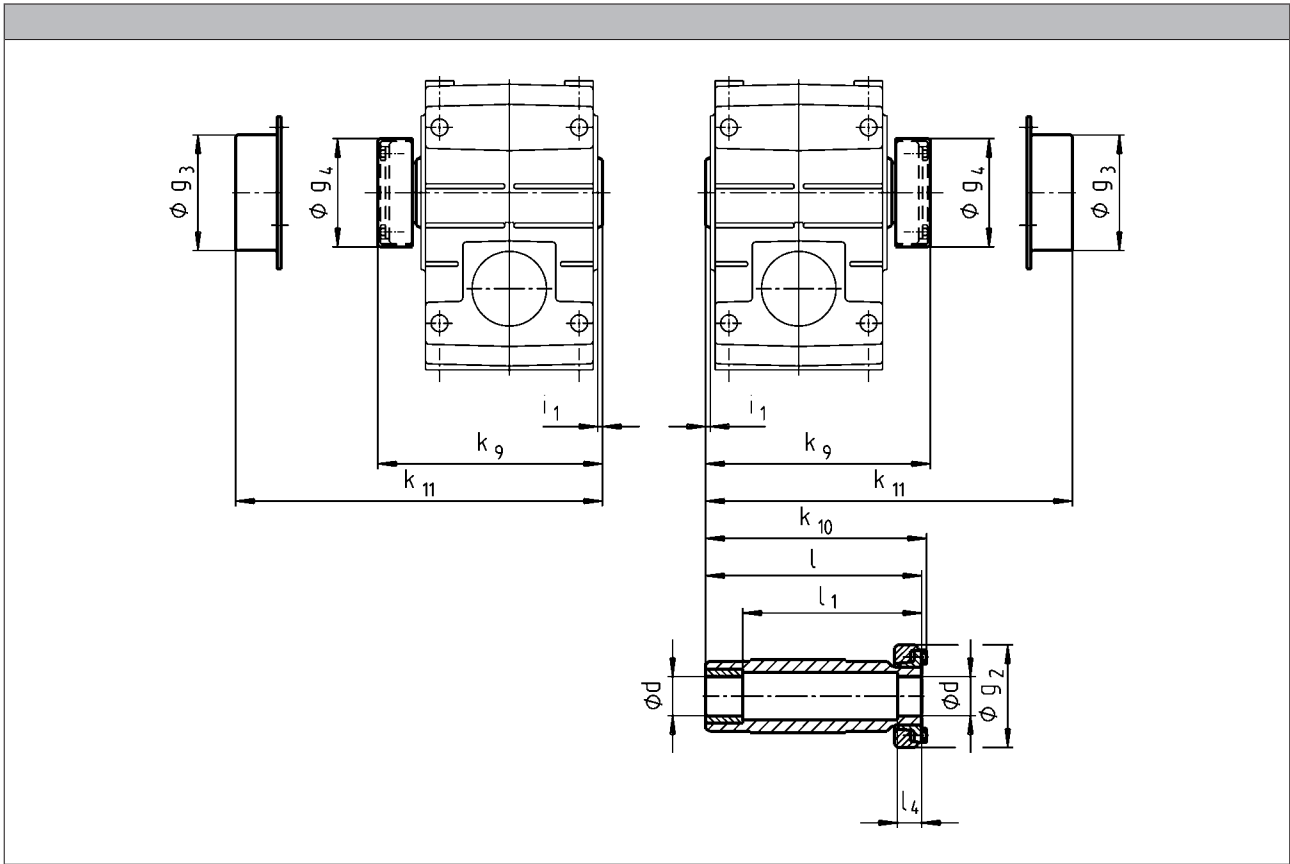
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## Hollow shaft with shrink disc

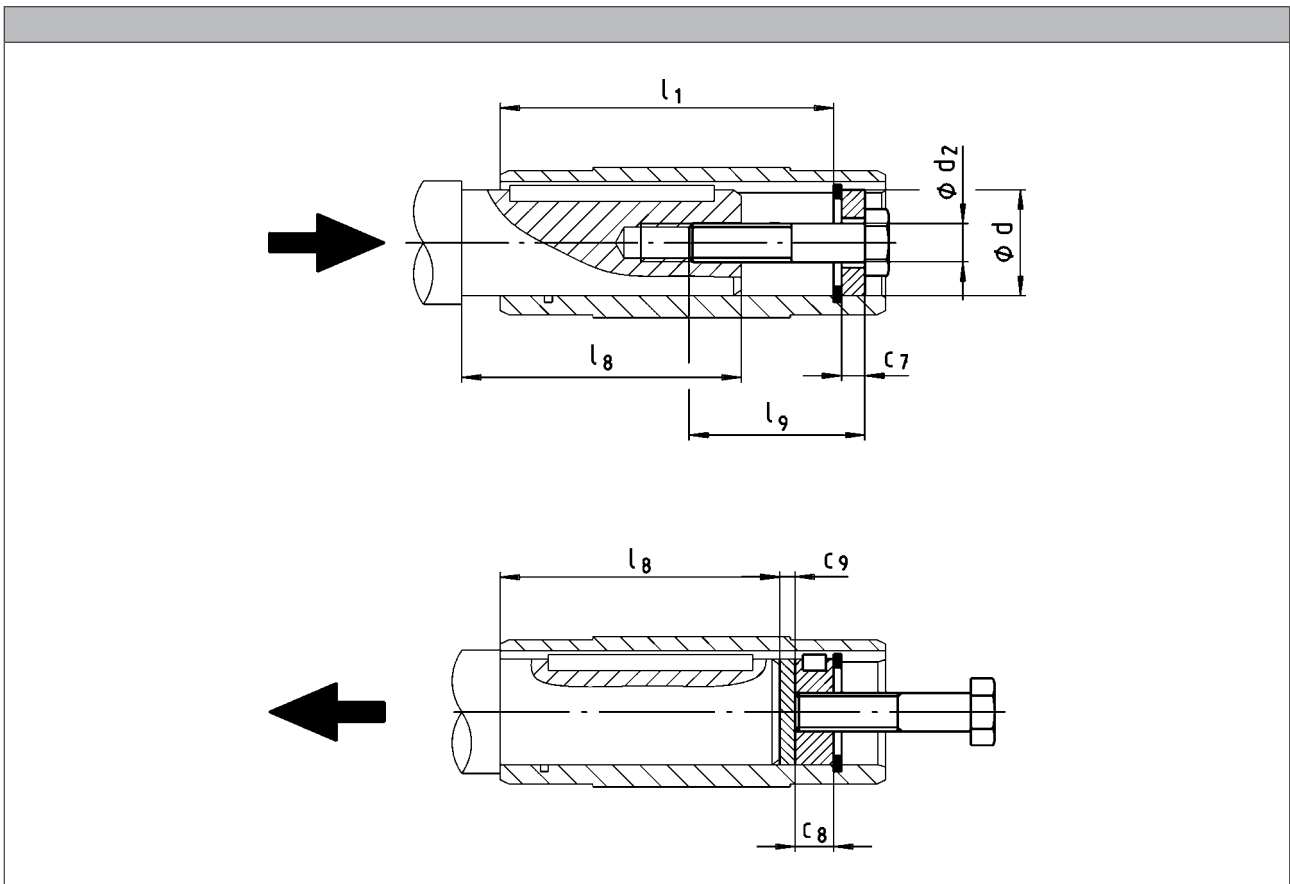


	d	g <sub>2</sub>	g <sub>3</sub>	g <sub>4</sub>	i <sub>1</sub>	k <sub>9</sub>	k <sub>10</sub>	k <sub>11</sub>	l	l <sub>1</sub>	l <sub>4</sub>
	h6										
GSS04	25 30	72	79	76	2.5	150	148	154	142	122	26
GSS05	35	80	90	84	4.0	176	174	179	168	148	28
GSS06	40	90	100	94	5.0	202	200	204	194	164	30
GSS07	50	110	124	116		241	238	244	232	192	26

- ▶ Output flange and hollow shaft with shrink disc (output version SAK) are not possible in the same location. For additional dimensions see output version H□□.
- ▶ Ensure that the strength of the machine shaft material is adequate in shrink disc designs.  
When using typical steels, e.g. C45, 42CrMo4, the torques listed in the selection tables can be used without restriction.  
Please consult us if you wish to use material that is considerably weaker. Medium surface roughness Rz must not exceed 15 µm (turning is sufficient).



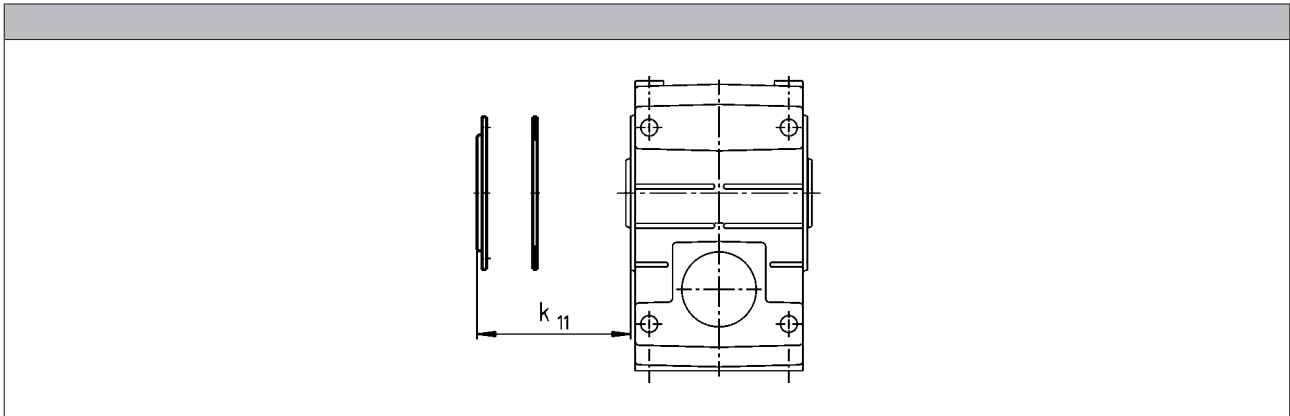
### Mounting set for hollow shaft circlip: Proposed design for auxiliary tools



	d	l <sub>1</sub>	d <sub>2</sub>	l <sub>9</sub>	c <sub>7</sub>	c <sub>8</sub>	c <sub>9</sub>	l <sub>g, max</sub>
	H7							
GSS04	25 30	100	M10	40	5	10	3	85
GSS05	30 35	124	M12	50	6	12		107
GSS06	40 45	140	M16	60	8	16	4	118
GSS07	50 55	175	M20	80	9			



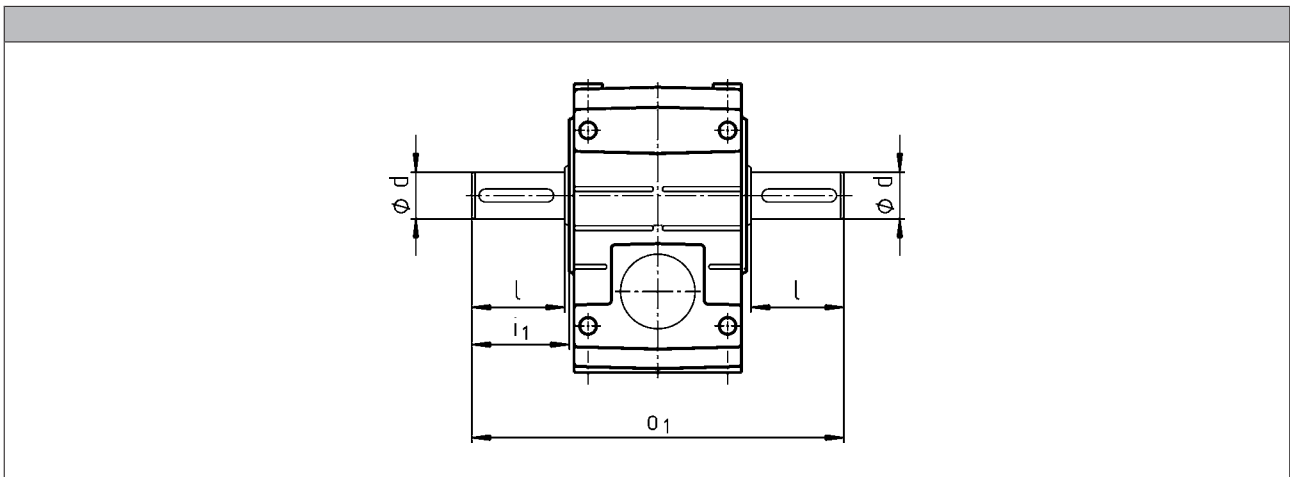
### Hoseproof hollow shaft cover



► Cover including gasket

	$k_{11}$ [mm]
GSS04	9
GSS05	10
GSS06	11
GSS07	11

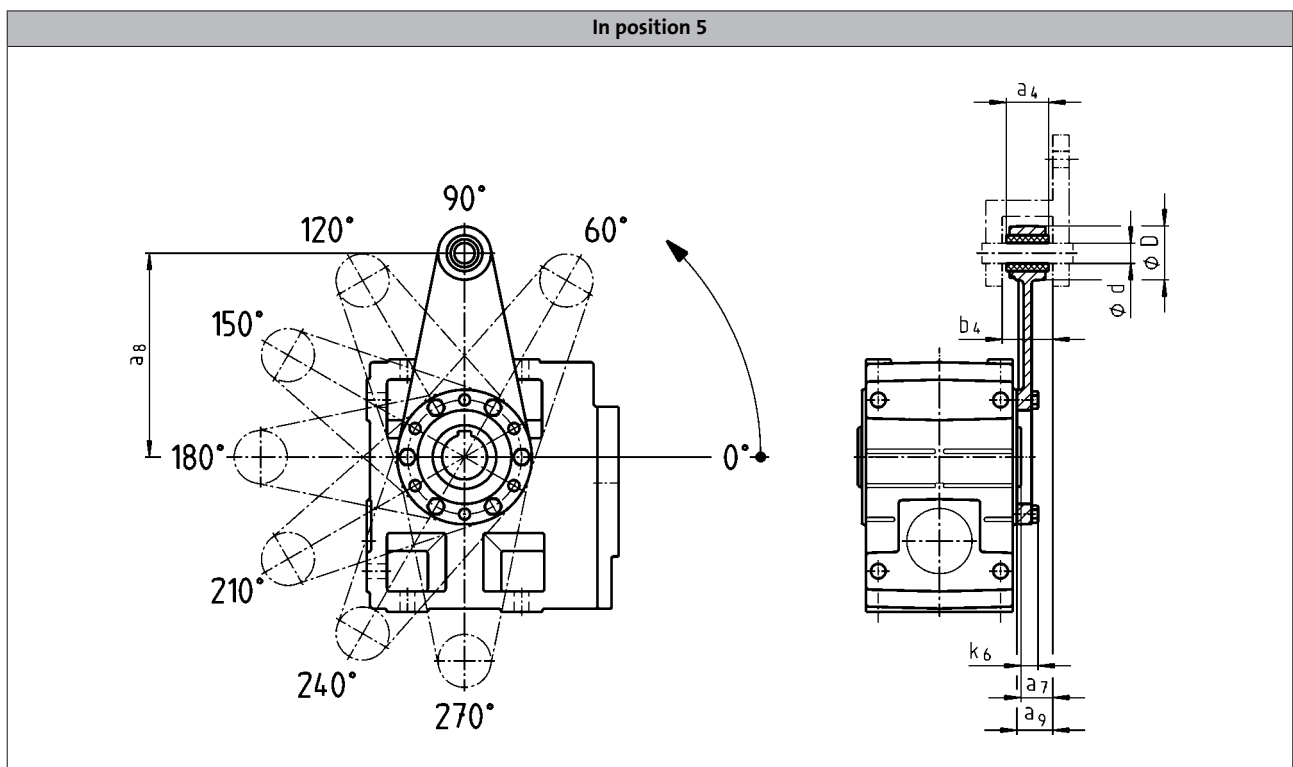
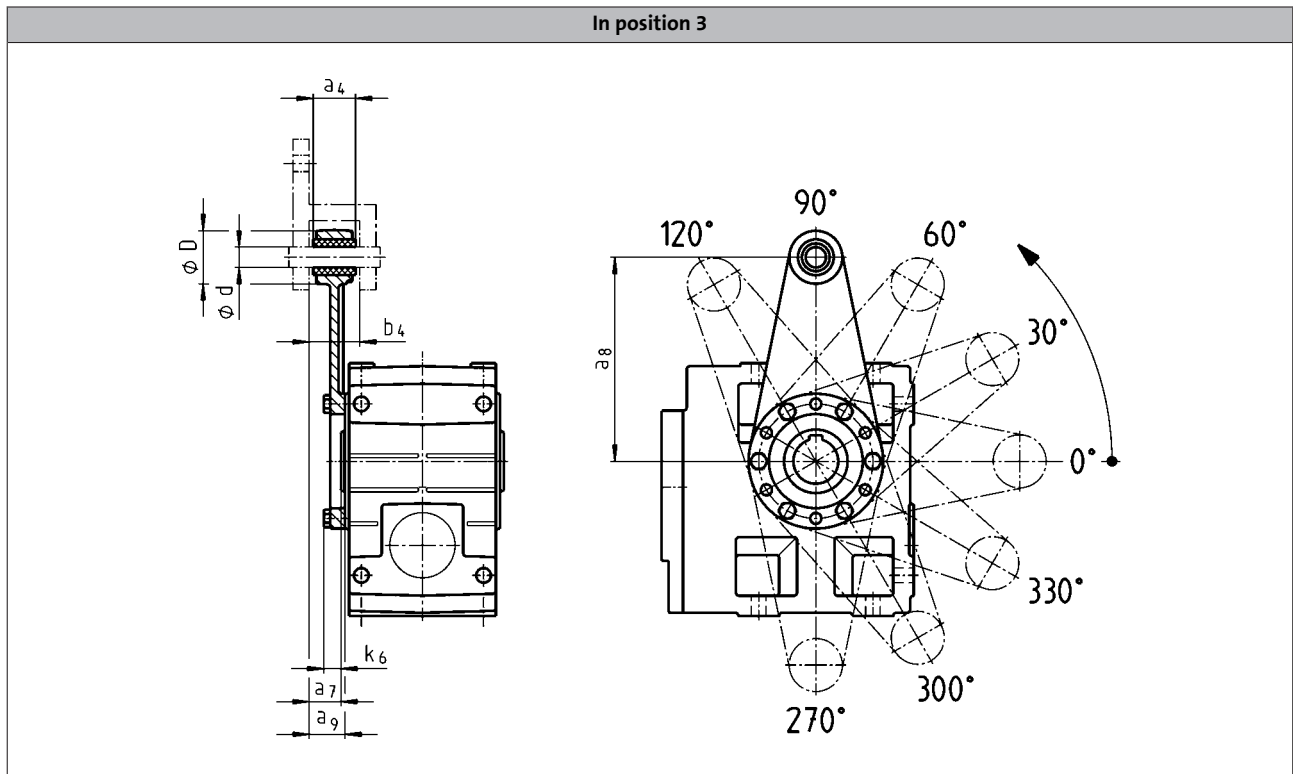
### Gearboxes with 2nd output shaft end



	d	l	$i_1$	$o_1$
	k6			
GSS04	25	50	52.5	215
GSS05	30	60	64.0	260
GSS06	40	80	85.0	320
GSS07	50	100	105.0	400



### Torque plate on threaded pitch circle

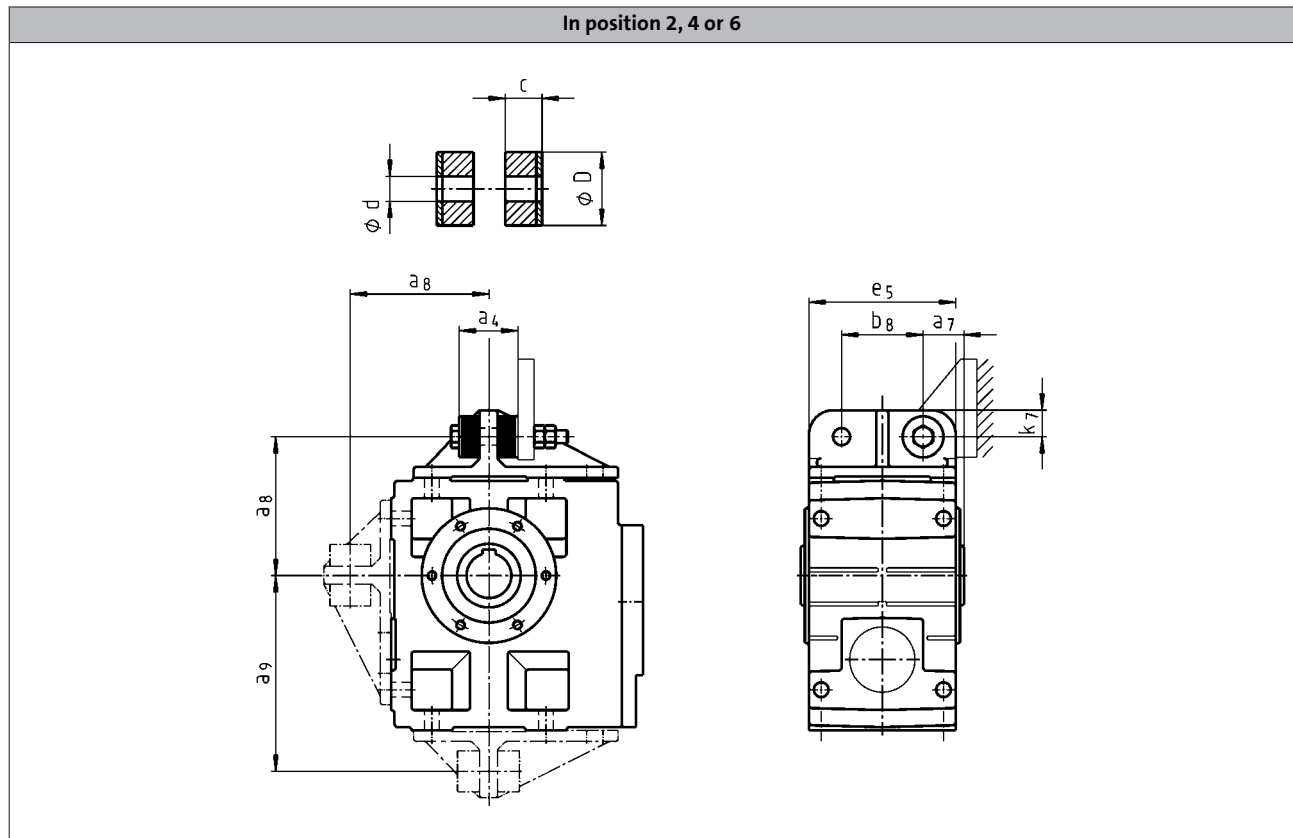


	a <sub>4</sub>	a <sub>7</sub>	a <sub>8</sub>	a <sub>9</sub>	b <sub>4</sub>	d	D	k <sub>6</sub>
GSS04	30	24.0	130	26.5	34.5	12	35	16
GSS05	34	23.5	160	27.5	38.5	16	45	15
GSS06	40	28.0	200	33.0	44.5	20	50	18
GSS07	46	32.5	250	37.5	50.5	25	65	21

6.10



### Torque plate at housing foot



	$a_4$	$a_7$	$a_8$	$a_9$	$b_8$	$c$	$d$	$D$	$e_5$	$k_7$
GSS04	41	27.5	106	135.0	60	14.5	11	30	100	20
GSS05	45	35.0	115	160.0	70	15.0	13	40	127	25
GSS06	72	40.0	145	195.0	80	27.0	17	50	145	28
GSS07	78	50.0	170	240.0	100	28.0	21	60	180	35

# GSS helical-worm gearboxes

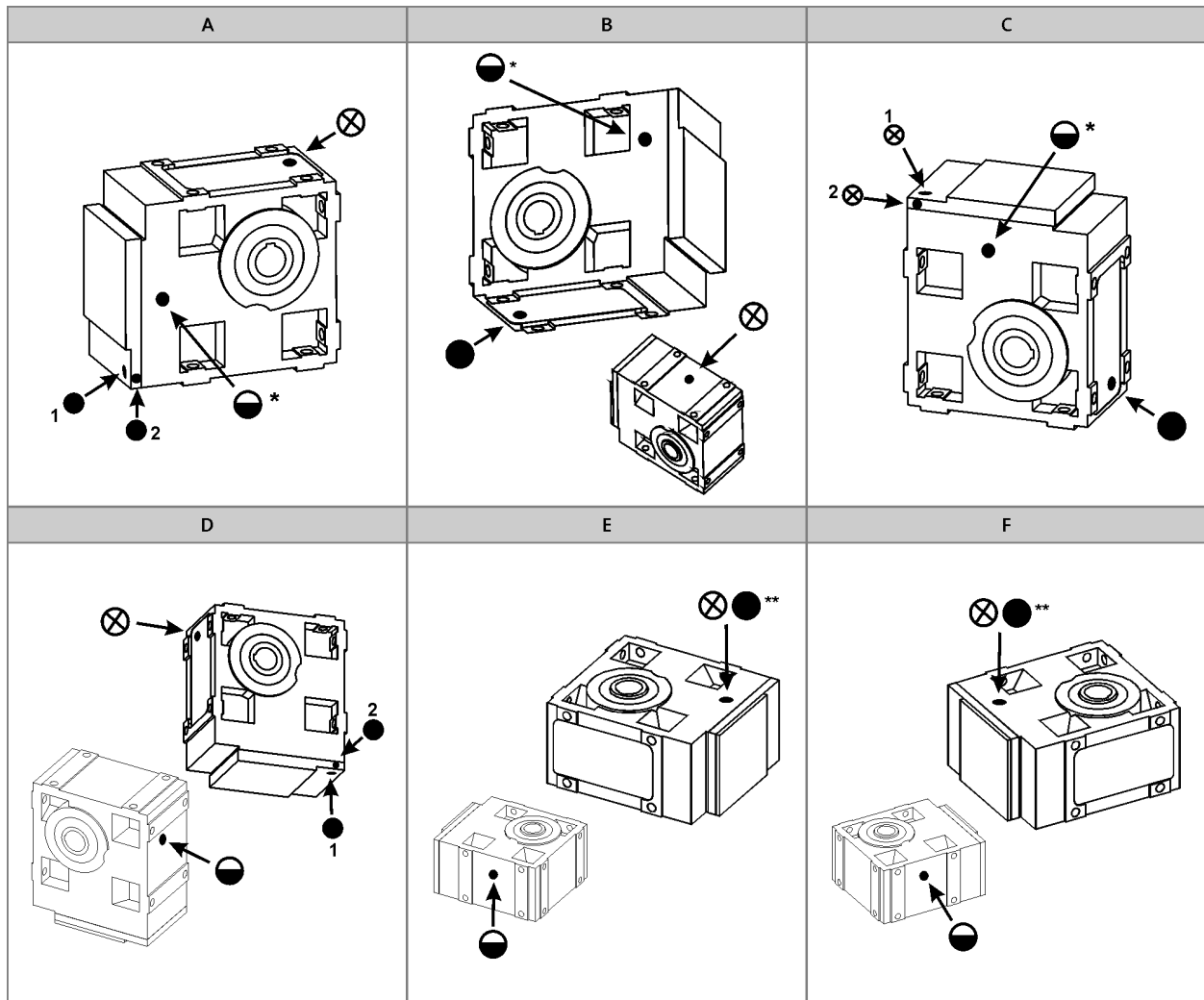
## Accessories



### Ventilations

Position of ventilation, sealing elements and oil level check

GSS05...07-2



- A ... F Mounting position  
 ⊗ Ventilation / Oil filler plug  
 ● Oil drain plug  
 ○ Oil control plug  
 \* On both sides  
 \*\* On opposite side

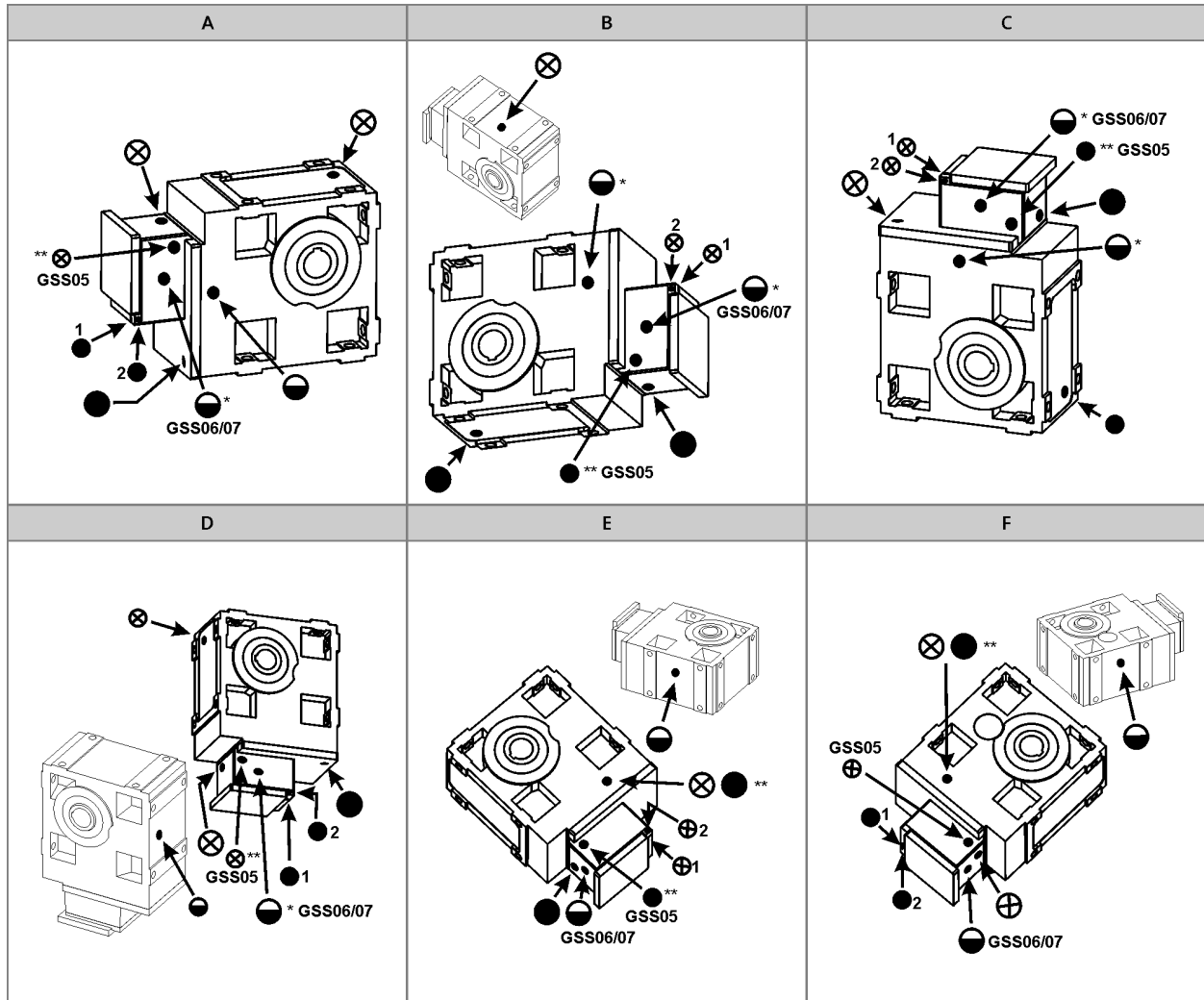
- Item 1 standard  
 Item 2 only with:
- GSS05-2M □□□ 090□□
  - GSS05-2M □□□ 100□□
  - GSS06-2M □□□ 112□□
  - GSS07-2M □□□ 160□□



### Ventilations

Position of ventilation, sealing elements and oil level check

GSS05...07-3



- A ... F Mounting position  
 ⊗ Ventilation / Oil filler plug  
 ● Oil drain plug  
 ⊕ Oil control plug  
 \* On both sides  
 \*\* On opposite side

- Item 1 standard  
 Item 2 only on:  
 • GSS07-3M □□□ 090C□□  
 • GSS07-3M □□□ 100C□□

# GSS helical-worm gearboxes

Accessories

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# GSS helical-worm gearboxes

Accessories

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# GSS helical-worm gearboxes

Accessories

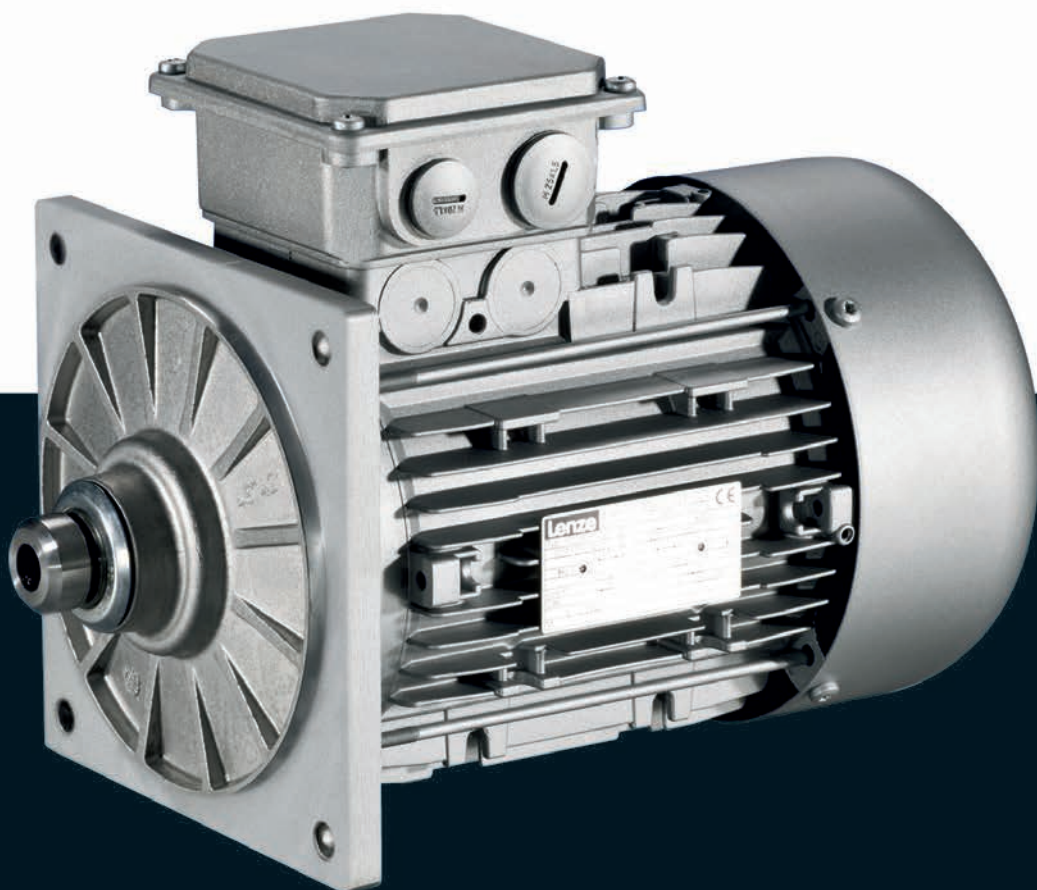
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Motors

# MD three-phase AC motors

0.06 to 45 kW





# MD three-phase AC motors

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M12 connector		6.11 - 70	
HAN connector		6.11 - 71	
Handwheel		6.11 - 77	
Centrifugal mass		6.11 - 79	
2nd shaft end		6.11 - 80	
Protection cover	6.11 - 82		

# MD three-phase AC motors

## General information



### List of abbreviations

$\eta_{100\%}$	[%]	Efficiency
$\eta_{75\%}$	[%]	Efficiency
$\eta_{50\%}$	[%]	Efficiency
$\cos \phi$		Power factor
$I_N$	[A]	Rated current
$I_{max}$	[A]	Max. current consumption
J	[kgcm <sup>2</sup> ]	Moment of inertia
m	[kg]	Mass
$M_a$	[Nm]	Starting torque
$M_b$	[Nm]	Stalling torque
$M_{max}$	[Nm]	Max. torque
$M_N$	[Nm]	Rated torque
$n_N$	[r/min]	Rated speed
$P_N$	[kW]	Rated power
$P_{max}$	[kW]	Max. power input

$U_{max}$	[V]	Max. mains voltage
$U_{min}$	[V]	Min. mains voltage
$U_{N, \Delta}$	[V]	Rated voltage
$U_{N, Y}$	[V]	Rated voltage

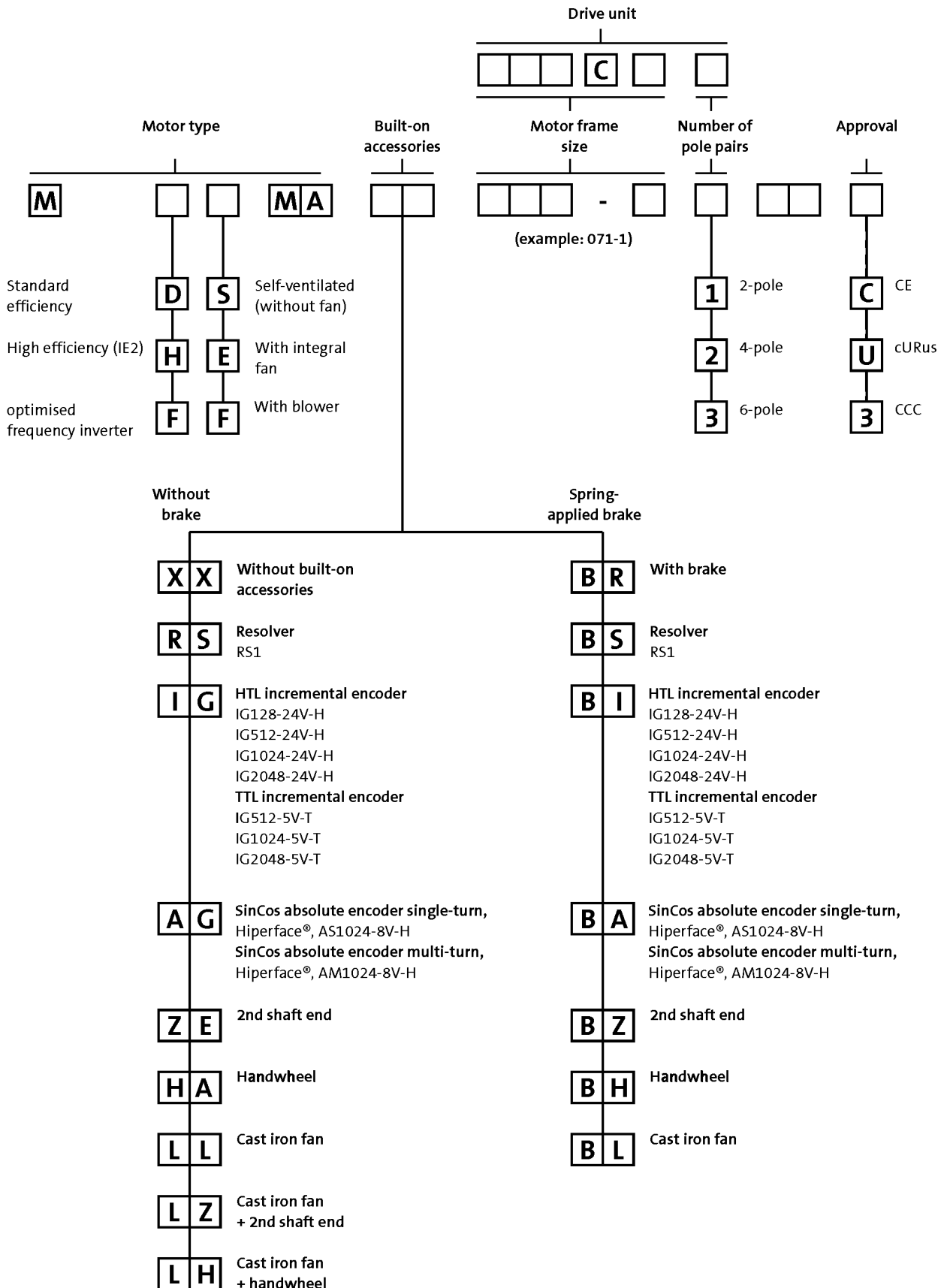
CE	Communauté Européenne
CSA	Canadian Standards Association
DIN	Deutsches Institut für Normung e.V.
EMC	Electromagnetic compatibility
EN	European standard
IEC	International Electrotechnical Commission
IM	International Mounting Code
IP	International Protection Code
NEMA	National Electrical Manufacturers Association
UL	Underwriters Laboratory Listed Product
UR	Underwriters Laboratory Recognized Product
VDE	Verband deutscher Elektrotechniker (Association of German Electrical Engineers)
CCC	China Compulsory Certificate
GOST	Certificate for Russian Federation
cURus	Combined certification marks of UL for the USA and Canada
UkrSEPRO	Certificate for Ukraine

# MD three-phase AC motors

## General information



### Product key



# MD three-phase AC motors

## General information

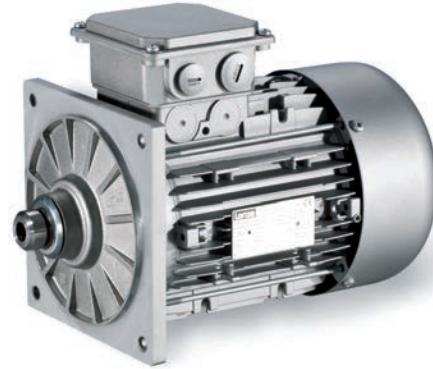


## Product information

Special motors have been designed for direct attachment to Lenze gearboxes.

These motors are attached to the gearbox without the use of a clutch. Torque transmission between the tothing and the motor shaft is friction-locked via a tapered connection here.

This motor design means that the geared motors only require a small installation space.



L-force MD three-phase AC motors are available in a power range from 0.06 to 45 kW and comply with efficiency class 4IE1 (standard efficiency) as per IEC 60034-30.

### Basic versions

- The thermal sensors integrated as standard allow for permanent temperature monitoring and are coordinated to the motor winding's temperature class F (155°C).
- The motors of the basic version are adapted to ambient conditions by enclosure IP55.
- In tough operating conditions, the surface and corrosion protection system is provided to reliably protect the motor from corrosive media.

### Options

- Various brake sizes – each available with several braking torques – can be combined with the three-phase AC motors.
- The LongLife version of the brake can easily reach  $10 \times 10^6$  switching cycles.
- A resolver and various incremental and absolute value encoders can be fitted for speed and position detection.
- For fast commissioning, the motors are also available with connectors for the power connection, brake, blower and feedback.
- Instead of an integral fan, the motor can optionally be equipped with a blower. No torque reduction is then necessary, even at speeds below 20 Hz.
- For drive tasks in decentralised applications, the motor can be ordered with the motec inverter connected to the terminal box.
- The motors are available with cURus, GOST-R, CCC and UkrSepro approval.
- Smooth start/braking is possible by increasing the motor's centrifugal mass with a cast iron fan.
- The motor can be equipped with a handwheel for manual setup or emergency operations.
- To protect the fan from falling objects, the fan cover can be equipped with a protection cover.
- A 2nd shaft end is available for further modifications.



# MD three-phase AC motors

## General information



### Functions and features

Size	063	071	080	090
<b>Motor</b>				
<b>Spring-applied brake</b>				
Design	Standard or LongLife design Reduced or standard braking torque With rectifier With manual release lever Low noise		Standard or LongLife design Reduced, standard or increased braking torque With rectifier With manual release lever Low noise	
<b>Feedback</b>				
Design	Resolver <sup>1)</sup> Incremental encoder <sup>1)</sup> Absolute value encoder (multi-turn) <sup>1)</sup>			
<b>Thermal sensor</b>				
Thermal contact	TKO			
Thermal detector	KTY83-110 KTY84-130			
PTC thermistor	PTC			
<b>Motor connection</b>				
Power connection	Terminal box ICN connector HAN10E connector HAN modular connector			
Brake connection	Terminal box ICN connector HAN modular connector HAN10E connector			
Blower connection	Terminal box ICN connector			
Feedback connection	Terminal box ICN connector			
Temperature sensor connection	Terminal box TKO or PTC at connector in the power connection KTY at connector in the feedback connection			
<b>Shaft bearings</b>				
Position of the locating bearing	Standard motors (B3, B5, B14): side B Motors for gearbox direct mounting: side A			
Bearing type	Deep-groove ball bearing with high-temperature resistant grease, 2 sealing discs or cover plates			
<b>Colour</b>				
	Not coated Primed Paint in various corrosion-protection designs in accordance with RAL colours			
<b>Further options</b>				
	Protection cover	Protection cover Increased centrifugal mass Handwheel <sup>1)</sup> 2nd shaft end		

<sup>1)</sup> With 2-pole motors not available.

# MD three-phase AC motors

## General information



### Functions and features

Size	100	112	132
<b>Motor</b>			
<b>Spring-applied brake</b>			
Design	Standard or LongLife design Reduced, standard or increased braking torque With rectifier With manual release lever Low noise	Standard design Reduced, standard or increased braking torque With rectifier With manual release lever Low noise	
<b>Feedback</b>			
Design	Resolver <sup>1)</sup> Incremental encoder <sup>1)</sup> Absolute value encoder (multi-turn) <sup>1)</sup>		
<b>Thermal sensor</b>			
Thermal contact	TKO		
Thermal detector	KTY83-110 KTY84-130		
PTC thermistor	PTC		
<b>Motor connection</b>			
Power connection	Terminal box ICN connector HAN10E connector HAN modular connector	Terminal box ICN connector HAN modular connector	
Brake connection	Terminal box ICN connector HAN modular connector HAN10E connector	Terminal box ICN connector HAN modular connector	
Blower connection	Terminal box ICN connector		
Feedback connection	Terminal box ICN connector		
Temperature sensor connection	Terminal box TKO or PTC at connector in the power connection KTY at connector in the feedback connection		
<b>Shaft bearings</b>			
Position of the locating bearing	Standard motors (B3, B5, B14): side B Motors for gearbox direct mounting: side A		
Bearing type	Deep-groove ball bearing with high-temperature resistant grease, 2 sealing discs or cover plates		
<b>Colour</b>			
	Not coated Primed Paint in various corrosion-protection designs in accordance with RAL colours		
<b>Further options</b>			
	Protection cover Increased centrifugal mass Handwheel <sup>1)</sup> 2nd shaft end		

<sup>1)</sup> With 2-pole motors not available.

# MD three-phase AC motors

## General information



### Functions and features

Size	160	180	225
<b>Motor</b>			
<b>Spring-applied brake</b>			
Design	Standard design Reduced, standard or increased braking torque With rectifier With manual release lever Low noise		
<b>Feedback</b>			
Design	Resolver Incremental encoder Absolute value encoder (multi-turn)		
<b>Thermal sensor</b>			
Thermal contact	TKO		
Thermal detector	KTY83-110 KTY84-130		
PTC thermistor	PTC		
<b>Motor connection</b>			
Power connection	Terminal box HAN modular connector		Terminal box
Brake connection	Terminal box HAN modular connector		Terminal box
Blower connection	Terminal box ICN connector		
Feedback connection	Terminal box ICN connector		
Temperature sensor connection	Terminal box TKO or PTC at connector in the power connection KTY at connector in the feedback connection		Terminal box
<b>Shaft bearings</b>			
Position of the locating bearing	Standard motors (B3, B5, B14): side B Motors for gearbox direct mounting: side A		Drive end
Bearing type	Deep-groove ball bearing with high-temperature resistant grease, 2 sealing discs or cover plates		
<b>Colour</b>			
	Not coated Primed Paint in various corrosion-protection designs in accordance with RAL colours		
<b>Further options</b>			
	Protection cover		

# MD three-phase AC motors

## General information



### Functions and features

#### Surface and corrosion protection

For optimum protection of three-phase AC motors against ambient conditions, the surface and corrosion protection system (OKS) offers tailor-made solutions.

Various surface coatings ensure that the motors operate reliably even at high air humidity, in outdoor installation or in the presence of atmospheric impurities. Any colour from the RAL Classic collection can be chosen for the top coat. The three-phase AC motors are also available unpainted (no surface and corrosion protection).

Surface and corrosion protection system	Applications	Measures
OKS-G (primed)	<ul style="list-style-type: none"> <li>Dependent on subsequent top coat applied</li> </ul>	<ul style="list-style-type: none"> <li>2K PUR priming coat (grey)</li> </ul>
OKS-S (small)	<ul style="list-style-type: none"> <li>Standard applications</li> <li>Internal installation in heated buildings</li> <li>Air humidity up to 90%</li> </ul>	<ul style="list-style-type: none"> <li>Surface coating as per corrosivity category C1 (in line with EN 12944-2)</li> </ul>
OKS-M (medium)	<ul style="list-style-type: none"> <li>Internal installation in non-heated buildings</li> <li>Covered, protected external installation</li> <li>Air humidity up to 95%</li> </ul>	<ul style="list-style-type: none"> <li>Surface coating as per corrosivity category C2 (in line with EN 12944-2)</li> </ul>
OKS-L (high)	<ul style="list-style-type: none"> <li>External installation</li> <li>Air humidity above 95%</li> <li>Chemical industry plants</li> <li>Food industry</li> </ul>	<ul style="list-style-type: none"> <li>Surface coating as per corrosivity category C3 (in line with EN 12944-2)</li> <li>Blower cover and B end shield additionally primed</li> <li>Screws zinc-coated</li> <li>Cable glands with gaskets</li> <li>Corrosion-resistant brake with cover ring, stainless friction plate, and chrome-plated armature plate (on request)</li> <li>Optional measures:                             <ul style="list-style-type: none"> <li>Motor recesses sealed off (on request)</li> </ul> </li> </ul>

#### Structure of surface coating

Surface and corrosion protection system	Corrosivity category	Surface coating	Colour
	DIN EN ISO 12944-2	Structure	
Without OKS (uncoated)			
OKS-G (primed)		2K PUR priming coat	
OKS-S (small)	C1	2K-PUR top coat	Standard: RAL 7012 Optional: RAL Classic
OKS-M (medium)	C2	2K PUR priming coat	
OKS-L (high)	C3	2K-PUR top coat	

# MD three-phase AC motors

## General information



### Motor – inverter assignment

Rated frequency 50/60 Hz

- ▶ Decentralised inverter 8400 motec (E84DVB)
- ▶ Inverter Drives 8400 (E84AV)

Rated power	Product key	
	Motor	Inverter
$P_N$ [kW]		
0.12	MD□□□□□063-12	
0.18	MD□□□□□063-32	
0.25	MD□□□□□063-42	
0.37	MD□□□□□071-32	E84DVB□3714S□□□□2□
0.55	MD□□□□□071-42	E84DVB□5514S□□□□2□
0.75	MD□□□□□080-32	E84DVB□7514S□□□□2□
1.10	MD□□□□□080-42	E84DVB□1124S□□□□2□
1.50	MD□□□□□090-32	E84DVB□1524S□□□□2□
2.20	MD□□□□□100-12	E84DVB□2224S□□□□2□
3.00	MD□□□□□100-32	E84DVB□3024S□□□□2□
4.00	MD□□□□□112-22	E84DVB□4024S□□□□2□
5.50	MD□□□□□112-32	E84DVB□5524S□□□□2□
7.50	MD□□□□□132-22	E84DVB□7524S□□□□2□
11.0	MD□□□□□160-22	
15.0	MD□□□□□160-32	
18.5	MD□□□□□180-12	
22.0	MD□□□□□180-32	
30.0	MD□□□□□180-42	
37.0	MD□□□□□225-12	
45.0	MD□□□□□225-22	

# MD three-phase AC motors

## General information



### Motor – inverter assignment

Rated frequency 87 Hz

- ▶ Decentralised inverter 8400 motec (E84DVB)
- ▶ Inverter Drives 8400 (E84AV)

Rated power	Product key	
	Motor	Inverter
$P_N$ [kW]		
0.21	MD□□□□□063-12	E84DVB□5514S□□□□□
0.33	MD□□□□□063-32	
0.45	MD□□□□□063-42	
0.66	MD□□□□□071-32	
1.00	MD□□□□□071-42	
1.35	MD□□□□□080-32	
2.00	MD□□□□□080-42	
2.70	MD□□□□□090-32	
3.90	MD□□□□□100-12	
5.40	MD□□□□□100-32	
7.10	MD□□□□□112-22	
9.70	MD□□□□□112-32	
13.2	MD□□□□□132-22	
19.3	MD□□□□□160-22	
26.4	MD□□□□□160-32	
32.4	MD□□□□□180-12	
38.7	MD□□□□□180-32	

# MD three-phase AC motors

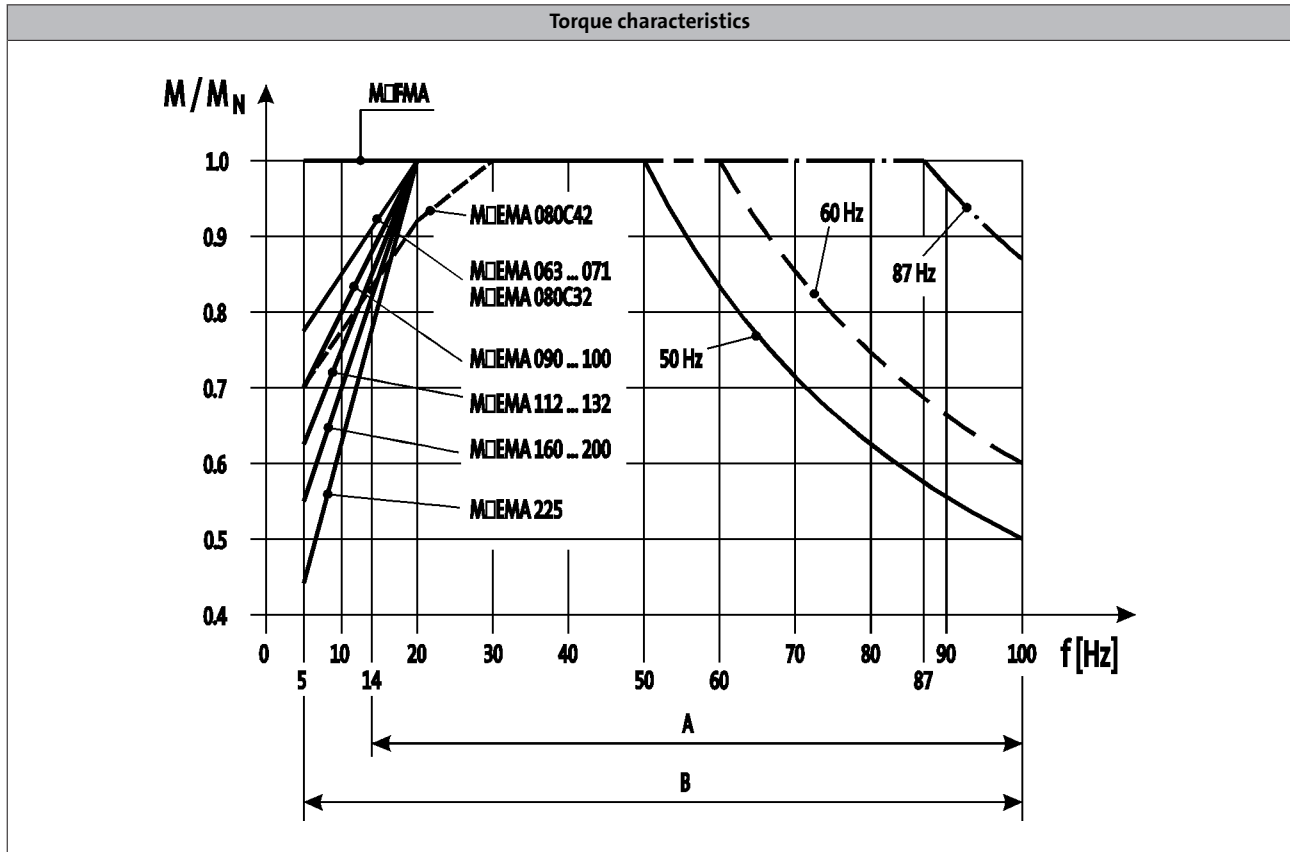
## General information



## Dimensioning

### Torque derating at low motor frequencies

Motor size-dependent torque reduction, taking into account the thermal response during operation on the inverter.



A = Operation with integral fan and brake

B = Operation with integral fan and brake control "Holding current reduction"

- The motor specifications stated in this catalogue for inverter operation apply to operation with a Lenze inverter. If you are uncertain, get in touch with the manufacturer of the inverter to ask whether the device is capable of driving the motor with the stated specifications (e.g. setting range, base frequency).

**You can use the Drive Solution Designer for precise drive dimensioning.**

The Drive Solution Designer helps you to carry out a fast and high-quality drive dimensioning. The software includes well-founded and proven knowledge on drive applications and electro-mechanical drive components.

Please contact your Lenze sales office.

# MD three-phase AC motors

General information

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# MD three-phase AC motors

Technical data



## Standards and operating conditions

<b>Enclosure</b>			
EN 60529			IP55
<b>Energy efficiency class</b>			
IEC 60034-30			IE1 <sup>1)</sup>
IEC 60034-2-1			Methodology for measuring efficiency
<b>Approval</b>			
Class			cURus <sup>2)</sup> CCC GOST-R UkrSepro
<b>Temperature class</b>			
IEC/EN 60034-1; utilisation			B
IEC/EN 60034-1; insulation system (enamel-insulated wire)			F
<b>Min. ambient operating temperature</b>			
	$T_{opr,min}$	[°C]	-20
<b>Max. ambient operating temperature</b>			
	$T_{opr,max}$	[°C]	40
With power reduction	$T_{opr,max}$	[°C]	60
<b>Site altitude</b>			
Amsl	$H_{max}$	[m]	4000
<b>Max. speed</b>			
	$n_{max}$	[r/min]	4500

<sup>1)</sup> Only applies to 4-pole motors.

<sup>2)</sup> Motor frame size 225, in preparation.

- In the European Union, the ErP Directive stipulates minimum efficiency levels for three-phase AC motors. Geared three-phase AC motors that do not conform with this Directive do not meet CE requirements and must not be marketed in the European Economic Area. For further information about the ErP Directive and the Lenze products to which it relates, please refer to the brochure entitled "International efficiency directives for three-phase AC motors".

# MD three-phase AC motors

Technical data



## Rated data for 50 Hz

### 2-pole motors

	$P_N$	$n_N$	$U_{N,\Delta}$	$I_{N,\Delta}$	$U_{N,Y}$	$I_{N,Y}$	$I_a/I_N$
			$\pm 10\%$		$\pm 10\%$		
	[kW]	[r/min]	[V]	[A]	[V]	[A]	
MD□□□□□063-11	0.18	2740	230	0.80	400	0.46	4.30
MD□□□□□063-31	0.25	2710	230	1.10	400	0.60	3.70
MD□□□□□071-11	0.37	2720	230	1.50	400	0.90	4.40
MD□□□□□071-31	0.55	2630	230	2.40	400	1.40	3.80
MD□□□□□080-11	0.75	2720	230	3.10	400	1.80	4.70
MD□□□□□080-31	1.10	2720	230	4.50	400	2.60	4.70
MD□□□□□090-11	1.50	2710	230	5.50	400	3.20	4.50
MD□□□□□090-31	2.20	2730	230	8.30	400	4.80	3.70
MD□□□□□100-31	3.00	2890	230	10.2	400	5.90	7.00
MD□□□□□100-41	4.00	2840	230	14.2	400	8.30	6.60
MD□□□□□112-31	5.50	2900	400 <sup>2)</sup>	11.5			6.00
MD□□□□□112-41	7.50	2890	400 <sup>2)</sup>	16.5			6.00
MD□□□□□132-21	9.00	2890	400 <sup>2)</sup>	17.0			6.50

	$M_N$	$M_a$	$M_b$	$\cos \phi$	$\eta_{75\%}$	$\eta_{100\%}$	$J^{1)}$	$m^{1)}$
	[Nm]	[Nm]	[Nm]		[%]	[%]	[kgcm <sup>2</sup> ]	[kg]
MD□□□□□063-11	0.63	1.50	1.50	0.88	66.5	66.0	1.70	3.90
MD□□□□□063-31	0.90	1.90	2.00	0.89	67.0	66.0	1.70	3.80
MD□□□□□071-11	1.29	3.10	2.90	0.92	71.0	69.0	5.10	6.00
MD□□□□□071-31	2.00	3.80	4.20	0.93	70.0	63.0	5.10	6.50
MD□□□□□080-11	2.65	5.40	6.50	0.89	70.0	70.0	9.70	10.0
MD□□□□□080-31	3.90	7.50	8.50	0.89	75.0	73.0	9.70	10.0
MD□□□□□090-11	5.20	10.1	10.4	0.95	76.5	75.0	35.0	17.0
MD□□□□□090-31	7.60	16.4	15.5	0.90	77.0	76.0	35.0	17.0
MD□□□□□100-31	9.90	19.0	27.0	0.90	83.0	82.0	32.6	21.0
MD□□□□□100-41	13.6	24.0	29.0	0.91	77.0	78.0	32.6	21.0
MD□□□□□112-31	18.1	46.0	49.0	0.83	86.0	86.0	53.8	28.0
MD□□□□□112-41	24.8	71.0	77.0	0.78	87.0	87.0	70.0	35.0
MD□□□□□132-21	29.8	72.0	72.0	0.92	88.0	88.0	205	68.0

<sup>1)</sup> Without accessories

<sup>2)</sup> Star/delta start-up possible at 400 V.

# MD three-phase AC motors

Technical data



## Rated data for 50 Hz

### 4-pole motors

	$P_N$	$n_N$	$U_{N,\Delta}^{2)}$	$I_{N,\Delta}$	$U_{N,Y}$	$I_{N,Y}$	$I_a/I_N$
			$\pm 10\%$		$\pm 10\%$		
	[kW]	[r/min]	[V]	[A]	[V]	[A]	
MD□□□□□063-02	0.060	1425	230	0.42	400	0.24	3.50
MD□□□□□063-22	0.090	1375	230	0.48	400	0.28	2.90
MD□□□□□063-12	0.12	1425	230	0.85	400	0.49	3.10
MD□□□□□063-32	0.18	1365	230	1.00	400	0.58	2.70
MD□□□□□063-42	0.25	1370	230	1.40	400	0.82	2.90
MD□□□□□071-32	0.37	1410	230	1.60	400	0.95	3.30
MD□□□□□071-42	0.55	1405	230	2.40	400	1.40	3.50
MD□□□□□080-32	0.75	1410	230	3.30	400	1.90	4.60
MD□□□□□080-42	1.10	1390	230	4.80	400	2.80	4.40
MD□□□□□090-32	1.50	1410	230	6.60	400	3.80	4.80
MD□□□□□100-12	2.20	1440	230	9.20	400	5.30	6.00
MD□□□□□100-32	3.00	1430	230	12.5	400	7.20	4.60
MD□□□□□112-22	4.00	1450	230	16.1	400	9.30	6.20
MD□□□□□112-32	5.50	1445	230 400 <sup>3)</sup>	21.7 12.5	400	12.5	6.10
MD□□□□□132-22	7.50	1455	230 400 <sup>3)</sup>	28.6 16.5	400	16.5	5.90
MD□□□□□132-32	9.20	1450	230 400 <sup>3)</sup>	34.1 19.7	400	19.7	5.10

	$M_N$	$M_a$	$M_b$	$\cos \phi$	$\eta_{75\%}$	$\eta_{100\%}$	$J^{1)}$	$m^{1)}$
	[Nm]	[Nm]	[Nm]		[%]	[%]	[kgcm <sup>2</sup> ]	[kg]
MD□□□□□063-02	0.40	1.30	1.36	0.57	59.0	63.0	3.30	3.90
MD□□□□□063-22	0.63	1.30	1.39	0.71	63.0	65.0	3.30	3.90
MD□□□□□063-12	0.80	2.50	2.64	0.56	58.0	63.0	3.30	4.10
MD□□□□□063-32	1.26	2.50	2.61	0.70	63.0	64.0	3.30	4.10
MD□□□□□063-42	1.74	3.80	4.10	0.67	65.0	66.0	3.70	4.40
MD□□□□□071-32	2.51	4.76	5.81	0.77	73.0	73.0	10.7	5.80
MD□□□□□071-42	3.74	7.85	9.12	0.77	74.0	74.0	12.8	6.40
MD□□□□□080-32	5.10	11.0	12.1	0.80	73.0	74.0	26.0	11.0
MD□□□□□080-42	7.50	16.5	18.4	0.80	77.0	77.0	26.0	11.0
MD□□□□□090-32	10.1	23.7	27.1	0.76	78.0	79.0	28.4	15.0
MD□□□□□100-12	14.6	38.0	44.0	0.73	83.0	84.0	61.0	24.0
MD□□□□□100-32	20.5	43.0	50.0	0.75	83.0	83.0	61.0	24.0
MD□□□□□112-22	26.3	70.0	95.0	0.73	85.0	86.0	107	31.0
MD□□□□□112-32	36.6	95.0	120	0.77	85.0	86.0	135	38.0
MD□□□□□132-22	49.2	100	150	0.76	87.0	88.0	336	66.0
MD□□□□□132-32	60.6	100	150	0.80	88.0	88.0	336	66.0

<sup>1)</sup> Without accessories

<sup>2)</sup> Operation at 87 Hz is possible with 4-pole motors whose rated data at 50 Hz displays the voltage values  $\Delta 230$  V.  
With motor frame sizes 132-12 to 180-32, the required voltage must also be specified in your order.

<sup>3)</sup> Star/delta start-up possible at 400 V.

# MD three-phase AC motors

Technical data



## Rated data for 50 Hz

### 4-pole motors

	$P_N$	$n_N$	$U_{N, \Delta}^{2)}$	$I_{N, \Delta}$	$U_{N, Y}$	$I_{N, Y}$	$I_a/I_N$
			$\pm 10\%$		$\pm 10\%$		
	[kW]	[r/min]	[V]	[A]	[V]	[A]	
MD□□□□□160-22	11.0	1460	230 400 <sup>3)</sup>	36.5 21.0	400	21.0	7.00
MD□□□□□160-32	15.0	1460	230 400 <sup>3)</sup>	48.4 27.8	400	27.8	7.10
MD□□□□□180-12	18.5	1470	230 400 <sup>3)</sup>	57.8 32.8	400	32.8	6.80
MD□□□□□180-32	22.0	1465	230 400 <sup>3)</sup>	67.4 38.8	400	38.8	7.30
MD□□□□□180-42	30.0	1465	230 400 <sup>3)</sup>	91.1 52.6	400	52.6	7.50
MD□□□□□225-12	37.0	1475	230 400 <sup>3)</sup>	114 66.0	400	66.0	6.30
MD□□□□□225-22	45.0	1480	230 400 <sup>3)</sup>	137 79.0	400	79.0	7.60

	$M_N$	$M_a$	$M_b$	$\cos \phi$	$\eta_{75\%}$	$\eta_{100\%}$	$J^{1)}$	$m^{1)}$
	[Nm]	[Nm]	[Nm]		[%]	[%]	[kgcm <sup>2</sup> ]	[kg]
MD□□□□□160-22	71.9	150	204	0.85	89.2	89.0	610	110
MD□□□□□160-32	98.1	214	288	0.87	89.7	90.0	750	130
MD□□□□□180-12	120	260	313	0.90	90.7	90.5	1350	165
MD□□□□□180-32	144	330	360	0.90	91.2	91.0	1550	175
MD□□□□□180-42	196	548	547	0.90	91.6	91.0	1850	200
MD□□□□□225-12	240	504	528	0.88	93.0	93.0	4400	320
MD□□□□□225-22	290	698	669	0.88	94.5	94.3	5300	415

<sup>1)</sup> Without accessories

<sup>2)</sup> Operation at 87 Hz is possible with 4-pole motors whose rated data at 50 Hz displays the voltage values  $\Delta$  230 V.  
With motor frame sizes 132-12 to 180-32, the required voltage must also be specified in your order.

<sup>3)</sup> Star/delta start-up possible at 400 V.

# MD three-phase AC motors

Technical data



## Rated data for 50 Hz

### 6-pole motors

	$P_N$	$n_N$	$U_{N,\Delta}$	$I_{N,\Delta}$	$U_{N,Y}$	$I_{N,Y}$	$I_a/I_N$
			$\pm 10\%$		$\pm 10\%$		
	[kW]	[r/min]	[V]	[A]	[V]	[A]	
MD□□□□□071-13	0.18	930	230	1.10	400	0.60	3.90
MD□□□□□071-33	0.25	930	230	1.80	400	1.10	2.80
MD□□□□□080-13	0.37	950	230	2.20	400	1.30	4.00
MD□□□□□080-33	0.55	930	230	2.90	400	1.70	3.50

	$M_N$	$M_a$	$M_b$	$\cos \phi$	$\eta_{75\%}$	$\eta_{100\%}$	$J^{1)}$	$m^{1)}$
	[Nm]	[Nm]	[Nm]		[%]	[%]	[kgcm <sup>2</sup> ]	[kg]
MD□□□□□071-13	1.80	5.00	5.00	0.66	67.0	69.0	12.5	6.50
MD□□□□□071-33	2.50	6.60	6.60	0.66	67.0	68.0	12.5	6.50
MD□□□□□080-13	3.70	10.1	10.7	0.63	68.0	69.0	26.0	11.0
MD□□□□□080-33	5.60	12.2	12.8	0.70	68.0	68.0	26.0	11.0

<sup>1)</sup> Without accessories

# MD three-phase AC motors

## Technical data



### Rated data for 60 Hz

#### 2-pole motors

- ▶ The motors are designed for an operation at 265/460 V but are also able to be operated at 230 V, 60 Hz. The same technical data apply, the starting torque is a bit lower.
- ▶ The motors have a service factor of 1.15 at 60 Hz. The service factor indicates the permissible overload during operation within the mains voltage fluctuations.

	$P_N$	$n_N$	$U_{N,\Delta}$ $\pm 10\%$	$I_{N,\Delta}$	$U_{N,Y}$ $\pm 10\%$	$I_{N,Y}$	$I_a/I_N$
	[kW]	[r/min]	[V]	[A]	[V]	[A]	
MD□□□□□063-11	0.18	3370	265	0.72	460	0.41	5.50
MD□□□□□063-31	0.25	3390	265	0.88	460	0.51	4.80
MD□□□□□071-11	0.37	3360	265	1.30	460	0.76	5.50
MD□□□□□071-31	0.55	3240	265	2.10	460	1.20	4.80
MD□□□□□080-11	0.75	3380	265	2.60	460	1.50	5.90
MD□□□□□080-31	1.10	3370	265	3.80	460	2.20	5.90
MD□□□□□090-11	1.50	3310	265	4.80	460	2.80	5.30
MD□□□□□090-31	2.20	3320	265	7.20	460	4.10	4.30
MD□□□□□100-31	3.00	3510	265	8.80	460	5.10	8.10
MD□□□□□100-41	4.00	3440	265	12.4	460	7.10	7.70
MD□□□□□112-31	5.50	3510	460 <sup>2)</sup>	9.90			6.90
MD□□□□□112-41	7.50	3500	460 <sup>2)</sup>	14.4			6.80
MD□□□□□132-21	9.00	3500	460 <sup>2)</sup>	14.8			7.60

	$M_N$	$M_a$	$M_b$	$\cos \phi$	$\eta_{75\%}$	$\eta_{100\%}$	$J^{1)}$	$m^{1)}$
	[Nm]	[Nm]	[Nm]		[%]	[%]	[kgcm <sup>2</sup> ]	[kg]
MD□□□□□063-11	0.51	1.38	1.38	0.84	68.3	67.8	1.70	3.90
MD□□□□□063-31	0.72	1.74	1.84	0.86	71.1	70.0	1.70	3.80
MD□□□□□071-11	1.05	2.85	2.66	0.91	74.4	72.3	5.10	6.00
MD□□□□□071-31	1.62	3.49	3.86	0.90	73.6	66.3	5.10	6.50
MD□□□□□080-11	2.13	4.96	5.97	0.88	74.4	74.4	9.70	10.0
MD□□□□□080-31	3.14	6.89	7.81	0.87	79.2	77.1	9.70	10.0
MD□□□□□090-11	4.31	9.28	9.55	0.94	78.3	76.7	35.0	17.0
MD□□□□□090-31	6.25	15.1	14.2	0.89	78.7	77.7	35.0	17.0
MD□□□□□100-31	8.13	17.4	24.8	0.89	84.5	83.5	32.6	21.0
MD□□□□□100-41	11.3	22.0	26.6	0.90	78.6	79.7	32.6	21.0
MD□□□□□112-31	14.9	42.2	45.0	0.83	87.5	87.5	53.8	28.0
MD□□□□□112-41	20.5	65.2	70.7	0.77	88.5	88.5	70.0	35.0
MD□□□□□132-21	24.7	66.1	66.1	0.91	88.9	88.9	205	68.0

<sup>1)</sup> Without accessories

<sup>2)</sup> Star/delta start-up possible at 460 V.

# MD three-phase AC motors

## Technical data



### Rated data for 60 Hz

#### 4-pole motors

- The motors are designed for an operation at 265/460 V but are also able to be operated at 230 V, 60 Hz. The same technical data apply, the starting torque is a bit lower.
- The motors have a service factor of 1.15 at 60 Hz. The service factor indicates the permissible overload during operation within the mains voltage fluctuations.

	$P_N$	$n_N$	$U_{N,\Delta}^{2)}$ $\pm 10\%$	$I_{N,\Delta}$	$U_{N,Y}$ $\pm 10\%$	$I_{N,Y}$	$I_a/I_N$
	[kW]	[r/min]	[V]	[A]	[V]	[A]	
MD□□□□□063-02	0.060	1735	265	0.37	460	0.21	4.40
MD□□□□□063-22	0.090	1695	265	0.43	460	0.25	4.20
MD□□□□□063-12	0.12	1735	265	0.69	460	0.40	4.00
MD□□□□□063-32	0.18	1695	265	0.80	460	0.46	3.60
MD□□□□□063-42	0.25	1680	265	1.30	460	0.75	3.80
MD□□□□□071-32	0.37	1720	265	1.50	460	0.84	3.90
MD□□□□□071-42	0.55	1720	265	2.10	460	1.20	4.10
MD□□□□□080-32	0.75	1720	265	2.90	460	1.70	5.60
MD□□□□□080-42	1.10	1705	265	4.20	460	2.40	5.40
MD□□□□□090-32	1.50	1720	265	5.80	460	3.40	5.70
MD□□□□□100-12	2.20	1745	265	8.10	460	4.70	6.90
MD□□□□□100-32	3.00	1740	265	10.8	460	6.30	5.30
MD□□□□□112-22	4.00	1755	265	14.1	460	8.20	6.90
MD□□□□□112-32	5.50	1750	265 460 <sup>3)</sup>	18.9 10.9	460	10.9	6.90
MD□□□□□132-22	7.50	1760	265 460 <sup>3)</sup>	25.7 14.8	460	14.8	6.50
MD□□□□□132-32	9.20	1750	265 460 <sup>3)</sup>	29.6 17.1	460	17.1	5.70

	$M_N$	$M_a$	$M_b$	$\cos \phi$	$\eta_{75\%}$	$\eta_{100\%}$	$J^{1)}$	$m^{1)}$
	[Nm]	[Nm]	[Nm]		[%]	[%]	[kgcm <sup>2</sup> ]	[kg]
MD□□□□□063-02	0.33	1.10	1.36	0.54	60.0	63.0	3.30	3.90
MD□□□□□063-22	0.51	1.10	1.40	0.67	64.9	67.0	3.30	3.90
MD□□□□□063-12	0.66	2.25	2.64	0.55	58.0	63.0	3.30	4.10
MD□□□□□063-32	1.00	2.21	2.56	0.68	65.0	66.0	3.30	4.10
MD□□□□□063-42	1.40	3.71	4.20	0.60	64.0	66.0	3.70	4.40
MD□□□□□071-32	2.05	4.40	5.80	0.74	74.0	75.0	10.7	5.80
MD□□□□□071-42	3.05	7.00	9.00	0.73	76.0	77.0	12.8	6.40
MD□□□□□080-32	4.16	10.3	12.2	0.78	78.0	78.0	26.0	11.0
MD□□□□□080-42	6.16	15.5	18.5	0.78	79.0	80.0	26.0	11.0
MD□□□□□090-32	8.33	22.0	27.0	0.73	79.0	81.0	28.4	15.0
MD□□□□□100-12	12.0	33.0	43.0	0.71	83.0	85.0	61.0	24.0
MD□□□□□100-32	16.5	38.0	48.0	0.73	84.0	85.0	61.0	24.0
MD□□□□□112-22	21.8	57.0	89.0	0.72	85.0	87.0	107	31.0
MD□□□□□112-32	30.0	79.0	114	0.75	87.0	87.0	135	38.0
MD□□□□□132-22	40.7	83.0	137	0.75	88.0	89.0	336	66.0
MD□□□□□132-32	50.2	83.0	137	0.79	88.0	89.0	336	66.0

<sup>1)</sup> Without accessories

<sup>2)</sup> Operation at 87 Hz is possible with 4-pole motors whose rated data at 60 Hz displays the voltage values  $\Delta$  265 V.  
With motor frame sizes 112-32 to 180-42, the required voltage must also be specified in your order.

<sup>3)</sup> Star/delta start-up possible at 460 V.

# MD three-phase AC motors

## Technical data



### Rated data for 60 Hz

#### 4-pole motors

- The motors are designed for an operation at 265/460 V but are also able to be operated at 230 V, 60 Hz. The same technical data apply, the starting torque is a bit lower.
- The motors have a service factor of 1.15 at 60 Hz. The service factor indicates the permissible overload during operation within the mains voltage fluctuations.

	$P_N$	$n_N$	$U_{N, \Delta}^{2)}$ $\pm 10 \%$	$I_{N, \Delta}$	$U_{N, Y}$ $\pm 10 \%$	$I_{N, Y}$	$I_a/I_N$
	[kW]	[r/min]	[V]	[A]	[V]	[A]	
MD□□□□□160-22	11.0	1770	265 460 <sup>3)</sup>	31.7 18.3	460	18.3	7.60
MD□□□□□160-32	15.0	1760	265 460 <sup>3)</sup>	40.7 23.5	460	23.5	7.60
MD□□□□□180-12	18.5	1780	265 460 <sup>3)</sup>	48.5 28.0	460	28.0	7.20
MD□□□□□180-32	22.0	1760	265 460 <sup>3)</sup>	57.2 33.0	460	33.0	7.60
MD□□□□□180-42	30.0	1770	265 460 <sup>3)</sup>	78.8 45.5	460	45.5	7.80
MD□□□□□225-12	37.0	1780	265 460 <sup>3)</sup>	97.2 56.1	460	56.1	6.50
MD□□□□□225-22	45.0	1784	265 460 <sup>3)</sup>	111 64.2	460	64.2	8.80

	$M_N$	$M_a$	$M_b$	$\cos \phi$	$\eta_{75 \%}$	$\eta_{100 \%}$	$J^{1)}$	$m^{1)}$
	[Nm]	[Nm]	[Nm]		[%]	[%]	[kgcm <sup>2</sup> ]	[kg]
MD□□□□□160-22	59.5	122	187	0.84	91.1	90.0	610	110
MD□□□□□160-32	81.2	171	265	0.87	92.6	92.0	750	130
MD□□□□□180-12	99.3	203	287	0.90	93.0	92.0	1350	165
MD□□□□□180-32	119	248	331	0.90	94.0	93.0	1550	175
MD□□□□□180-42	162	395	502	0.90	91.8	92.0	1850	200
MD□□□□□225-12	199	358	485	0.88	94.0	94.0	4400	320
MD□□□□□225-22	241	660	635	0.88	93.5	93.6	5300	415

<sup>1)</sup> Without accessories

<sup>2)</sup> Operation at 87 Hz is possible with 4-pole motors whose rated data at 60 Hz displays the voltage values  $\Delta$  265 V.

With motor frame sizes 112-32 to 180-42, the required voltage must also be specified in your order.

<sup>3)</sup> Star/delta start-up possible at 460 V.



# MD three-phase AC motors

## Technical data



### Rated data for 60 Hz

#### 6-pole motors

- ▶ The motors are designed for an operation at 265/460 V but are also able to be operated at 230 V, 60 Hz. The same technical data apply, the starting torque is a bit lower.
- ▶ The motors have a service factor of 1.15 at 60 Hz. The service factor indicates the permissible overload during operation within the mains voltage fluctuations.

	$P_N$	$n_N$	$U_{N,\Delta}$ $\pm 10\%$	$I_{N,\Delta}$	$U_{N,Y}$ $\pm 10\%$	$I_{N,Y}$	$I_a/I_N$
	[kW]	[r/min]	[V]	[A]	[V]	[A]	
MD□□□□□071-13	0.18	1140	265	0.95	460	0.55	4.60
MD□□□□□071-33	0.25	1140	265	1.70	460	1.00	3.40
MD□□□□□080-13	0.37	1160	265	2.00	460	1.20	4.60
MD□□□□□080-33	0.55	1140	265	2.60	460	1.50	4.10

	$M_N$	$M_a$	$M_b$	$\cos \phi$	$\eta_{75\%}$	$\eta_{100\%}$	$J^{1)}$	$m^{1)}$
	[Nm]	[Nm]	[Nm]		[%]	[%]	[kgcm <sup>2</sup> ]	[kg]
MD□□□□□071-13	1.47	4.59	4.59	0.62	68.4	70.5	12.5	6.50
MD□□□□□071-33	2.04	6.06	6.06	0.61	69.1	70.1	12.5	6.50
MD□□□□□080-13	3.03	9.28	9.83	0.59	69.5	70.5	26.0	11.0
MD□□□□□080-33	4.56	11.2	11.8	0.66	70.7	70.7	26.0	11.0

<sup>1)</sup> Without accessories

# MD three-phase AC motors

Technical data



## Rated data for 87 Hz

### 4-pole motors

	$P_N$	$n_N$	$M_N$	$M_{max}$	$U_{N, \Delta}$	$I_{N, \Delta}$	$\cos \phi$	$\eta_{75\%}$	$\eta_{100\%}$	$J^1)$	$m^1)$
					$\pm 10\%$						
	[kW]	[r/min]	[Nm]	[Nm]	[V]	[A]		[%]	[%]	[kgcm <sup>2</sup> ]	[kg]
MD□□□□□063-02	0.11	2535	0.40	1.60	400	0.42	0.55	62.0	67.0	3.30	3.90
MD□□□□□063-22	0.16	2485	0.63	2.50	400	0.48	0.67	66.0	70.0	3.30	3.90
MD□□□□□063-12	0.21	2535	0.80	3.20	400	0.85	0.52	61.0	66.0	3.30	4.10
MD□□□□□063-32	0.33	2475	1.26	5.00	400	1.00	0.65	68.0	71.0	3.30	4.10
MD□□□□□063-42	0.45	2480	1.74	7.00	400	1.40	0.63	66.0	73.0	3.70	4.40
MD□□□□□071-32	0.66	2520	2.51	10.0	400	1.60	0.72	76.0	78.0	10.7	5.80
MD□□□□□071-42	1.00	2515	3.74	15.0	400	2.40	0.74	79.0	80.0	12.8	6.40
MD□□□□□080-32	1.35	2520	5.10	20.0	400	3.30	0.80	75.0	77.0	26.0	11.0
MD□□□□□080-42	2.00	2500	7.50	30.0	400	4.80	0.80	81.0	82.0	26.0	11.0
MD□□□□□090-32	2.70	2520	10.1	40.0	400	6.70	0.73	83.0	85.0	28.4	15.0
MD□□□□□100-12	3.90	2550	14.6	60.0	400	9.20	0.71	87.0	88.0	61.0	24.0
MD□□□□□100-32	5.40	2540	20.5	80.0	400	12.5	0.73	87.0	88.0	61.0	24.0
MD□□□□□112-22	7.10	2560	26.3	105	400	16.1	0.71	87.0	88.0	107	31.0
MD□□□□□112-32	9.70	2555	36.6	145	400	21.7	0.75	87.0	89.0	135	38.0
MD□□□□□132-22	13.2	2565	49.2	200	400	28.6	0.75	90.0	90.0	336	66.0
MD□□□□□132-32	16.2	2560	60.6	242	400	34.1	0.79	90.0	91.0	336	66.0
MD□□□□□160-22	19.3	2565	71.9	280	400	36.5	0.85	91.7	90.0	610	110
MD□□□□□160-32	26.4	2565	98.1	390	400	48.4	0.86	91.9	92.0	750	130
MD□□□□□180-12	32.4	2575	120	480	400	57.8	0.89	92.8	92.0	1350	165
MD□□□□□180-32	38.7	2560	144	572	400	67.4	0.89	92.8	92.0	1550	175
MD□□□□□180-42	52.7	2565	196	780	400	91.1	0.89	93.0	93.0	1850	200

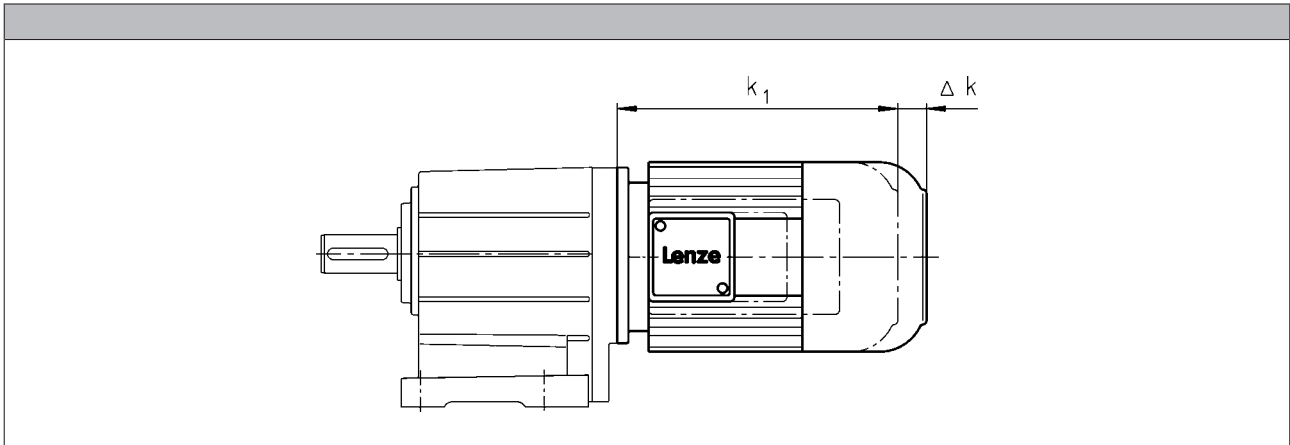
<sup>1)</sup> Without accessories

# MD three-phase AC motors

Technical data



## Dimensions, self-ventilated (2-pole)



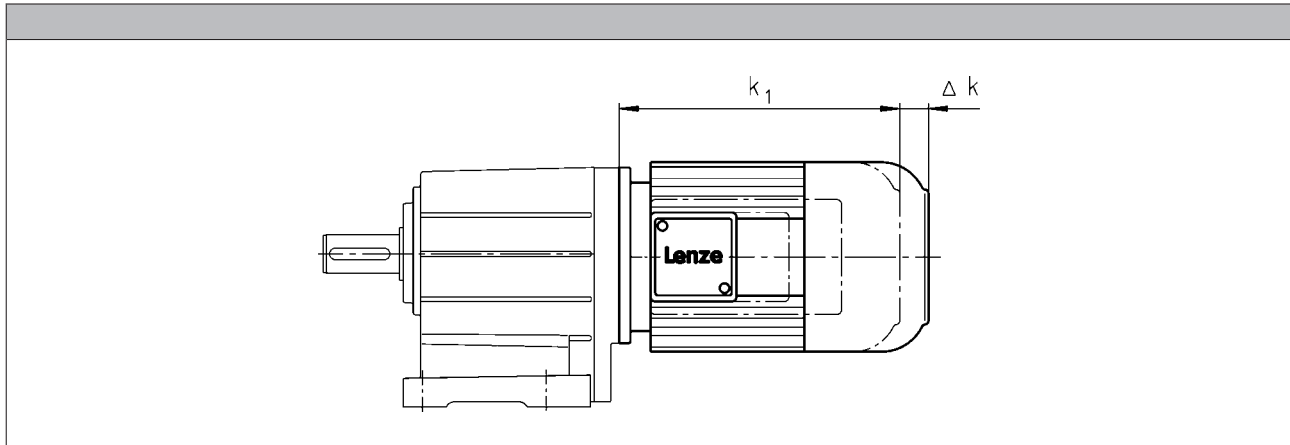
Motor type				
	MDEMAXX	MDEMABR	MDEMABL	MDEMALL
Motor frame size				
	$\Delta k$ [mm]	$\Delta k$ [mm]	$\Delta k$ [mm]	$\Delta k$ [mm]
063-11 063-31	0	40		
071-11 071-31		52	52	0
080-11 080-31		73	73	4
090-11 090-31		68	68	0
100-31 100-41		76	76	76
112-31 112-41		90	90	0
132-21		110	110	

# MD three-phase AC motors

Technical data



## Dimensions, self-ventilated (4-pole)



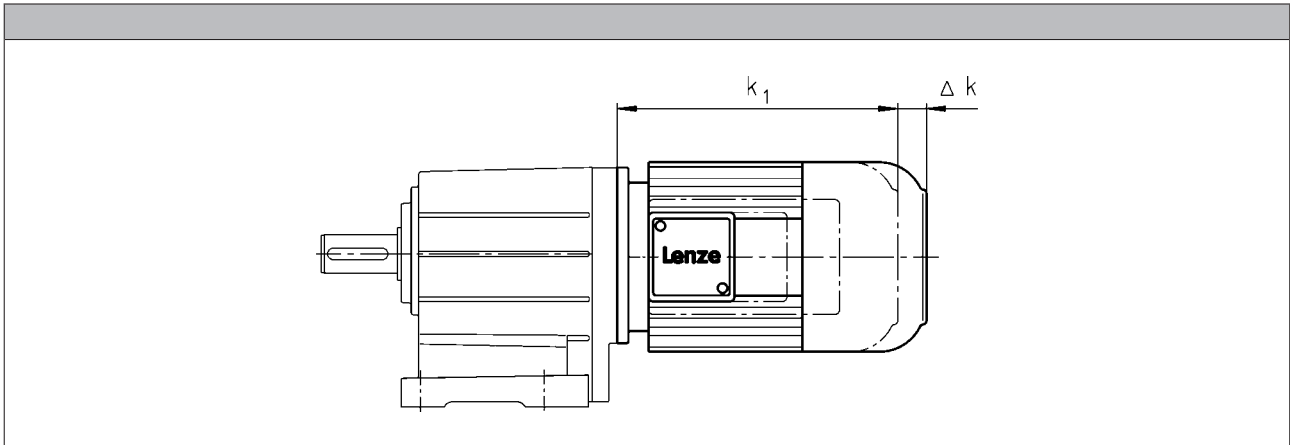
Motor frame size	Motor type					
	MDEMAXX	MDEMABR	MDEMABS MDEMABI MDEMABA	MDEMABL	MDEMARS MDEMAIG MDEMAAG	MDEMALL
	Δ k [mm]	Δ k [mm]	Δ k [mm]	Δ k [mm]	Δ k [mm]	Δ k [mm]
063-02 063-22	0	71	135		71	
063-12 063-32 063-42		40	103		56	
071-32 071-42		52	96	52	52	0
080-32 080-42		73	111	73	111	4
090-32		68	105	68	87	0
100-12 100-32		76	101	76	81	76
112-22 112-32		90	120	90	80	0
132-22 132-32		110	125	110	103	
160-22 160-32		105	191		83	
180-12 180-32		113	192		79	
180-42			193		80	
225-12 225-22			193		80	

# MD three-phase AC motors

Technical data



## Dimensions, self-ventilated (6-pole)



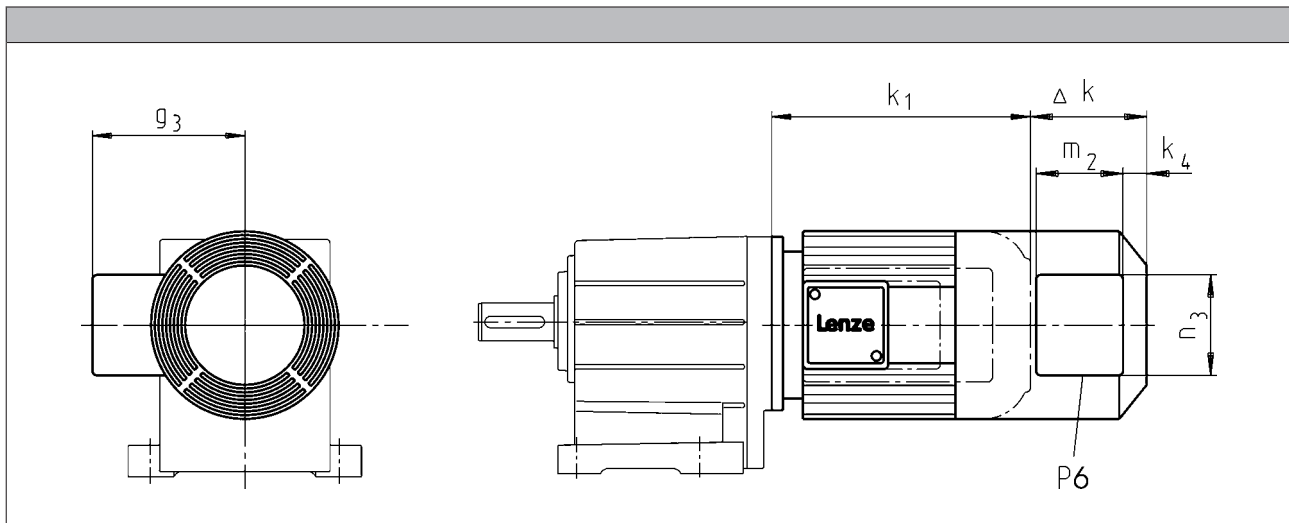
Motor type						
	MDEMAXX	MDEMABR	MDEMABS MDEMABI MDEMABA	MDEMABL	MDEMARS MDEMAIG MDEMAAG	MDEMALL
Motor frame size						
	$\Delta k$ [mm]	$\Delta k$ [mm]	$\Delta k$ [mm]	$\Delta k$ [mm]	$\Delta k$ [mm]	$\Delta k$ [mm]
071-13 071-33	0	52	96	52	52	0
080-13 080-33		73	111	73	111	4

# MD three-phase AC motors

Technical data



## Dimensions, forced ventilated (2-pole)



Motor type							
	MDFMAXX	MDFMABR					

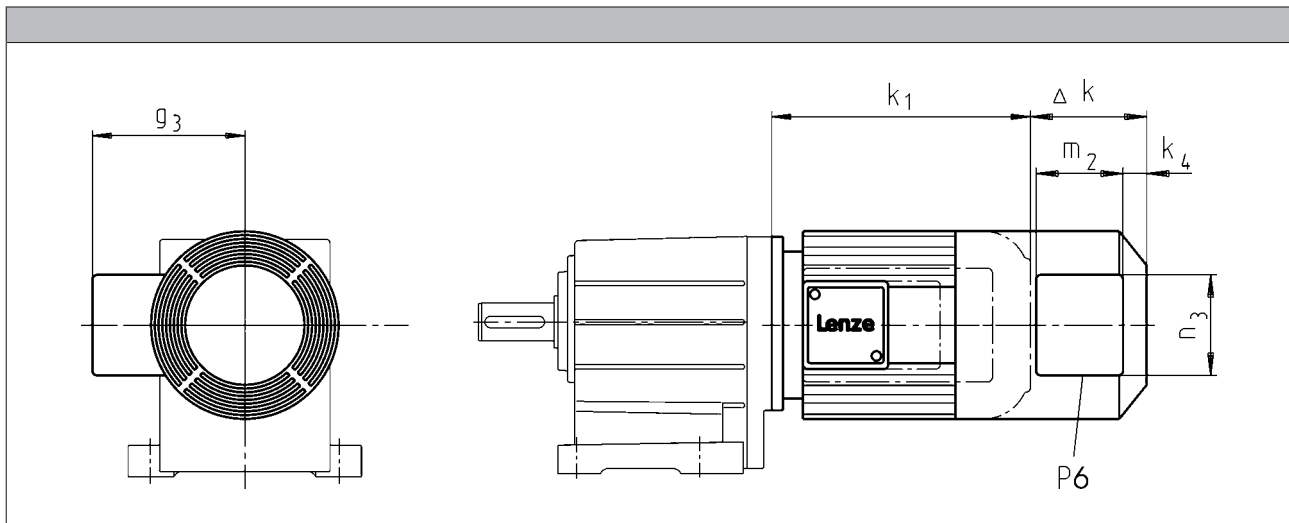
Motor frame size	$\Delta k$ [mm]	$\Delta k$ [mm]	$k_4$ [mm]	$g_3$ [mm]	$m_2$ [mm]	$n_3$ [mm]	$P_6$ [mm]
063-11 063-31	128	170	12	115	95	105	1x M16x1.5
071-11 071-31		165		122			
080-11 080-31		183	13	132	96	106	
090-11 090-31		181	22	141	95	105	
100-31 100-41		109		170			
112-31 112-41	102	183	162				
132-21	115	202	182				

# MD three-phase AC motors

Technical data



## Dimensions, forced ventilated (4-pole)



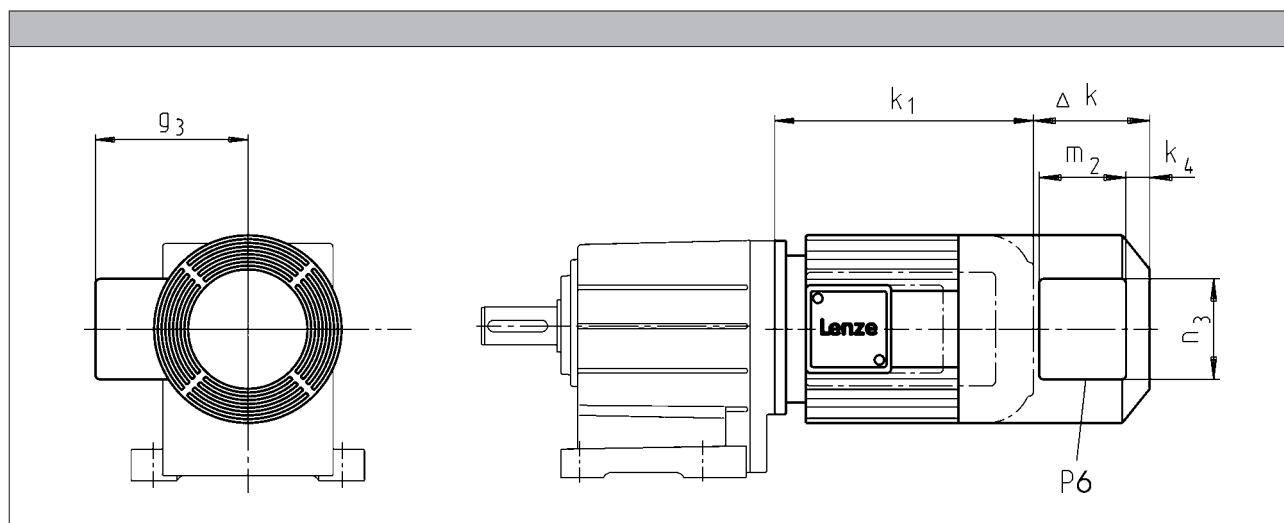
Motor type									
	MDFMAXX	MDFMABR	MDFMABS MDFMABI MDFMABA	MDFMARS MDFMAIG MDFMAAG					
Motor frame size	Δ k	Δ k	Δ k	Δ k	k <sub>4</sub>	g <sub>3</sub>	m <sub>2</sub>	n <sub>3</sub>	P <sub>6</sub>
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
063-12 063-32 063-42	128	170	170	128	12	115	95	105	1xM16x1.5
071-32 071-42		165	165			13			
080-32 080-42		183	183				22	132	
090-32		181	181		95	141			
100-12 100-32		109	170			170	109	150	
112-22 112-32		102	183		183	183	162		
132-22 132-32	115	202	202	202	32	182			
160-22 160-32	149	179	237	224	31	209	96	106	
180-12 180-32		215	275	215					
180-42		155	260						
225-12 225-22		213	213	213					

# MD three-phase AC motors

Technical data



## Dimensions, forced ventilated (6-pole)



Motor type									
	MDFMAXX	MDFMABR	MDFMABS MDFMABI MDFMABA	MDFMARS MDFMAIG MDFMAAG					
Motor frame size	Δ k	Δ k	Δ k	Δ k	k <sub>4</sub>	g <sub>3</sub>	m <sub>2</sub>	n <sub>3</sub>	P <sub>6</sub>
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
071-13 071-33	128	165	165	128	12	122	95	105	1xM16x1.5
080-13 080-33		183	183		13	132	96	106	



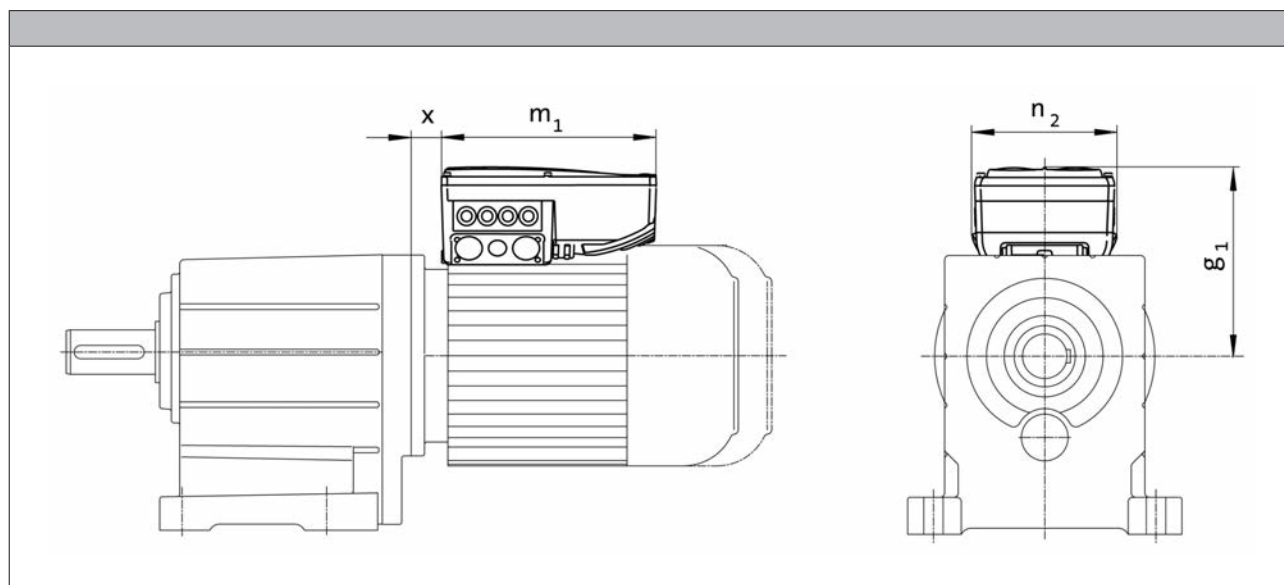
# MD three-phase AC motors

Technical data



## Dimensions, 8400 motec inverter

Rated frequency 50/60 Hz



Product key					
Motor	Inverter	$g_1, 50\text{Hz}$	$m_1, 50\text{Hz}$	$n_2, 50\text{Hz}$	$x_{50\text{Hz}}$
		[mm]	[mm]	[mm]	[mm]
MD□□□□□071-32	E84DVB□3714S□□□□2□	163	241	161	21.0
MD□□□□□071-42	E84DVB□5514S□□□□2□				25.5
MD□□□□□080-32	E84DVB□7514S□□□□2□				28.8
MD□□□□□080-42	E84DVB□1124S□□□□2□	172	260	176	29.6
MD□□□□□090-32	E84DVB□1524S□□□□2□	177			
MD□□□□□100-12	E84DVB□2224S□□□□2□	217	325	195	19.0
MD□□□□□100-32	E84DVB□3024S□□□□2□	282			
MD□□□□□112-22	E84DVB□4024S□□□□2□	301			34.5
MD□□□□□112-32	E84DVB□5524S□□□□2□				
MD□□□□□132-22	E84DVB□7524S□□□□2□				

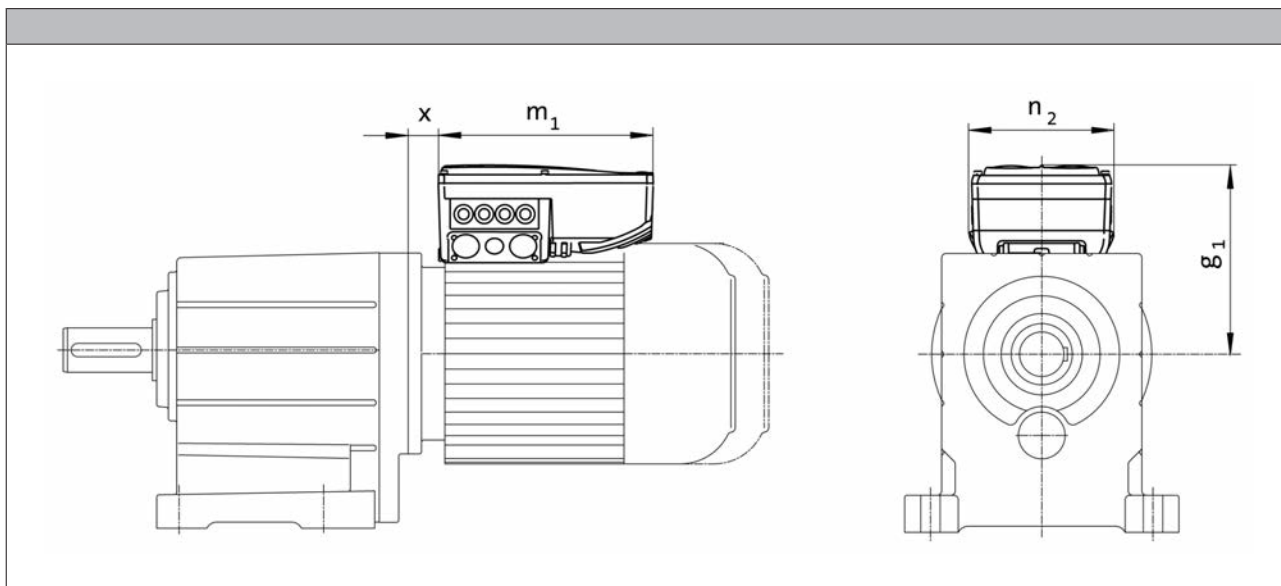
# MD three-phase AC motors

Technical data



## Dimensions, 8400 motec inverter

Rated frequency 87 Hz



Product key					
Motor	Inverter	$g_1, 87\text{Hz}$	$m_1, 87\text{Hz}$	$n_2, 87\text{Hz}$	$x_{87\text{Hz}}$
		[mm]	[mm]	[mm]	[mm]
MD□□□□□063-32	E84DVB□3714S□□□□2□	154	241	161	18.8
MD□□□□□063-42	E84DVB□5514S□□□□2□				21.0
MD□□□□□071-32	E84DVB□7514S□□□□2□				25.5
MD□□□□□071-42	E84DVB□1124S□□□□2□	172	260	176	24.5
MD□□□□□080-32	E84DVB□1524S□□□□2□	201			27.8
MD□□□□□080-42	E84DVB□2224S□□□□2□	206			17.1
MD□□□□□090-32	E84DVB□3024S□□□□2□	272	325	195	19.0
MD□□□□□100-12	E84DVB□4024S□□□□2□	282			
MD□□□□□100-32	E84DVB□5524S□□□□2□				
MD□□□□□112-22	E84DVB□7524S□□□□2□				

# MD three-phase AC motors

## Accessories



### Spring-applied brake

Three-phase AC motors can be fitted with a spring-applied brake. This is activated after the supply voltage is switched off (closed-circuit principle). For optimum adjustment of the brake motor to the application, a range of braking torques and control modes is available for every motor frame size. For applications with very high operating frequencies the brake is also available in a LongLife version, with reinforced mechanical brake components.

#### Features

##### Versions

###### • Standard

- 1 x 10<sup>6</sup> repeating switching cycles
- 1 x 10<sup>6</sup> reversing switching cycles

###### • LongLife

- 10 x 10<sup>6</sup> repeating switching cycles
- 15 x 10<sup>6</sup> reversing switching cycles

##### Control

- DC supply
- AC supply via rectifier in the terminal box

##### Enclosure

- Without manual release IP55
- With manual release IP54

##### Friction lining

- Non-asbestos, low wearing

##### Options

- Manual release
- UL/CSA approval
- Noise-reduced

#### Assignment of 4-pole motors and brakes

Design	Standard		LongLife	
Motor frame size	Size Brake	Rated torque $M_k$ [Nm]	Size Brake	Rated torque $M_k$ [Nm]
063-02 063-12 063-22 063-32 063-42	06 06	2.50 4.00	06	4.00
071-12 071-32	06 06 08	2.50 4.00 3.50	06 08	4.00 3.50
071-42	06 06 08 08	2.50 4.00 3.50 8.00	06 08 08	4.00 3.50 8.00
080-12 080-32	08 08 10	3.50 8.00 7.00	08 10	8.00 7.00
080-42	08 08 10 10	3.50 8.00 7.00 16.0	08 10 10	8.00 7.00 16.0

# MD three-phase AC motors

Accessories



## Spring-applied brake

Assignment of 4-pole motors and brakes

Design		Standard		LongLife		
Motor frame size	Size Brake	Rated torque $M_k$ [Nm]		Size Brake	Rated torque $M_k$ [Nm]	
090-12 090-32	08	3.50		08 10 10	8.00 7.00 16.0	
	08	8.00				
	10	7.00				
	10	16.0				
	10	23.0				
100-12	10	7.00		10 12 12	16.0	
	10	16.0				
	12	14.0				
	12	32.0				
100-32	10	7.00			12 12	14.0 32.0
	10	16.0				
	12	14.0				
	12	32.0				
	12	46.0				
112-22 112-32	12	14.0				
	12	32.0				
	14	35.0				
132-12	14	60.0				
	14	35.0				
	14	60.0				
	16	80.0				
132-22 132-32	16	80.0				
	16	35.0				
	16	60.0				
	16	60.0				
	16	100				
160-22	16	60.0				
	16	80.0				
	18	80.0				
	18	150				
160-32	18	80.0				
	18	150				
	18	200				
180-12	18	80.0				
	18	150				
	20	145				
	20	260				
180-32	18	80.0				
	18	150				
	20	145				
	20	260				
	20	315				
180-42	18	80.0				
	18	150				
	20	145				
	20	260				
	20	315				
	20	400				

6.11

# MD three-phase AC motors

Accessories



## Spring-applied brake

Assignment of 4-pole motors and brakes

Design		Standard		LongLife	
Motor frame size	Size	Rated torque		Size	Rated torque
	Brake			Brake	
		$M_k$			$M_k$
		[Nm]			[Nm]
225-12	25	265			
	25	400			
	25	490			
225-22	25	265			
	25	400			
	25	490			
	25	600			

Assignment of 2-pole motors and brakes

Design		Standard		LongLife	
Motor frame size	Size	Rated torque		Size	Rated torque
	Brake			Brake	
		$M_k$			$M_k$
		[Nm]			[Nm]
063-11	06	2.50		06	2.50
063-31	06	4.00		06	4.00
071-11	06	2.50		06	4.00
	06	4.00			
071-31	08	3.50		08	3.50
	08	3.50			
080-11	08	3.50		08	8.00
	08	8.00			
	08	7.00			
080-31	08	3.50		10	7.00
	08	8.00			
	10	7.00			
090-11	08	3.50		08	8.00
	08	8.00			
	10	7.00			
	10	16.0			
100-31	12	14.0		12	14.0
	12	32.0			
100-41	12	14.0		12	32.0
	12	32.0			
112-31	12	14.0			
	12	32.0			
112-41	14	35.0			
	14	60.0			
132-21	14	35.0			
	16	60.0			
	14	60.0			
	16	80.0			



### Spring-applied brake

#### Direct connection without rectifier

If the brake is activated directly without a rectifier, a freewheeling diode or a spark suppressor is required to protect against induction peaks.

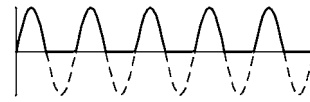
- Supply voltages
  - DC 24 V
  - DC 180 V
  - DC 205 V

#### Connection via mains voltage with brake rectifier

If the brake is not directly supplied with DC voltage, a rectifier is required. This is included in the scope of supply and is located in the terminal box of the motor. The rectifier converts the AC voltage of the connection into DC voltage. The following rectifiers are available:

##### Half-wave rectifier, 6-pole

- Ratio of supply voltage to brake coil voltage = 2.22
- Approved by UL/CSA
- Supply voltages
  - AC 230 V
  - AC 400 V
  - AC 460 V



##### Bridge rectifier, 6-pole

- Ratio of supply voltage to brake coil voltage = 1.11
- Supply voltage
  - AC 230 V



##### Bridge/half-wave rectifier, 6-pole

- Ratio of supply voltage to brake coil voltage
  - up to overexcitation time = 1.11
  - beyond overexcitation time = 2.22



##### Supply voltages:

- AC 230 V
- AC 400 V

# MD three-phase AC motors

## Accessories



### Spring-applied brake

#### Connection via mains voltage with brake rectifier

##### Bridge/half-wave rectifier, 6-pole

- Ratio of supply voltage to brake coil voltage up to overexcitation time = 1.11  
beyond overexcitation time = 2.22



##### Supply voltages:

- AC 230 V
- AC 400 V

During the switching operation the bridge/half-wave rectifier functions as a bridge rectifier for the overexcitation time  $t_{ij}$  and then as a half-wave rectifier. This combination optimises the performance of the brake – depending on the assignment of brake coil voltage and supply voltage:

##### • Short-time overexcitation of the brake coil

Activating the brake coil for the overexcitation time  $t_{ij}$  with twice the rated voltage allows the disengagement time to be reduced. The brake opens more quickly and wear on the friction lining is reduced.

These features make this activation version particularly suitable for lifting applications. It is therefore only available in combination with a brake with increased braking torque.

##### • Holding current reduction (cold brake)

By reducing the holding current, the bridge/half-wave rectifier is able to reduce the power input to the open brake. As the brake heats up less, this type of activation is known as "cold brake".

# MD three-phase AC motors

## Accessories



### Spring-applied brake

#### Rated data with reduced braking torque

- Please enquire for braking torques and maximum switching work values not listed here.

Size			06	08	10	12	14	16	18	20	25
<b>Power input</b>											
	$P_{in}$	[kW]	0.020	0.025	0.030	0.040	0.050	0.055	0.085	0.10	0.11
<b>Braking torque</b>											
100	$M_B$	[Nm]	2.50	3.50	7.00	14.0	35.0	60.0	80.0	145	265
1000	$M_B$	[Nm]	2.30	3.10	6.10	12.0	30.0	50.0	65.0	115	203
1200	$M_B$	[Nm]	2.30	3.10	6.00	12.0	29.0	48.0	63.0	112	199
1500	$M_B$	[Nm]	2.20	3.00	5.80	11.0	28.0	47.0	61.0	109 <sup>1)</sup>	193 <sup>1)</sup>
1800	$M_B$	[Nm]	2.10	2.90	5.70	11.0	28.0	46.0	60.0 <sup>1)</sup>		
3000	$M_B$	[Nm]	2.00	2.80	5.30	10.0	26.0 <sup>1)</sup>	43.0 <sup>1)</sup>			
3600	$M_B$	[Nm]	2.00	2.70	5.20	10.0 <sup>1)</sup>					
<b>Maximum switching energy</b>											
100	$Q_E$	[KJ]	3.00	7.50	12.0	24.0	30.0	36.0	60.0	80.0	120
1000	$Q_E$	[KJ]	3.00	7.50	12.0	24.0	30.0	36.0	60.0	80.0	120
1200	$Q_E$	[KJ]	3.00	7.50	12.0	24.0	30.0	36.0	60.0	80.0	120
1500	$Q_E$	[KJ]	3.00	7.50	12.0	24.0	30.0	36.0	60.0	24.0 <sup>1)</sup>	36.0 <sup>1)</sup>
1800	$Q_E$	[KJ]	3.00	7.50	12.0	24.0	30.0	36.0	36.0 <sup>1)</sup>		
3000	$Q_E$	[KJ]	3.00	7.50	12.0	24.0	18.0 <sup>1)</sup>	11.0 <sup>1)</sup>			
3600	$Q_E$	[KJ]	3.00	7.50	12.0	7.00 <sup>1)</sup>					
<b>Transition operating frequency</b>											
	$S_{h\ddot{u}}$	[1/h]	79.0	50.0	40.0	30.0	28.0	27.0	20.0	19.0	15.0
<b>Moment of inertia</b>											
	J	[kgcm <sup>2</sup> ]	0.015	0.061	0.20	0.45	0.63	1.50	2.90	7.30	20.0
<b>Mass</b>											
	m	[kg]	0.90	1.50	2.60	4.20	5.80	8.70	12.6	19.5	31.0

<sup>1)</sup> In the region of the load limit the value for friction energy  $Q_{BW}$  can be reduced to 40 %.



# MD three-phase AC motors

## Accessories



### Spring-applied brake

#### Rated data with reduced braking torque

- Activation via half-wave or bridge rectifier

Size			06	08	10	12	14	16	18	20	25
<b>Friction energy</b>	$Q_{BW}$	[MJ]	113	210	264	706	761	966	1542	2322	3522
<b>Delay time</b>											
Engaging	$t_{11}$	[ms]	11.0	14.0	20.0	21.0	37.0	53.0	32.0	47.0	264
<b>Rise time</b>											
Braking torque	$t_{12}$	[ms]	13.0	10.0	17.0	19.0	22.0	30.0	20.0	100	120
<b>Engagement time</b>											
	$t_1$	[ms]	24.0		37.0	40.0	59.0	83.0	52.0	147	384
<b>Disengagement time</b>											
	$t_2$	[ms]	35.0	37.0	57.0	65.0	148	169	230	207	269

- Activation via bridge/half-wave rectifier

Design			Holding current reduction (cold brake)								
Size			06	08	10	12	14	16	18	20	25
<b>Friction energy</b>	$Q_{BW}$	[MJ]	113	210	264	706	761	966	1542	2322	3522
<b>Overexcitation time</b>											
	$t_{\ddot{u}}$	[ms]	300				1300				
<b>Min. rest time</b>											
	t	[ms]	900				3900				
<b>Delay time</b>											
Engaging	$t_{11}$	[ms]	12.0	22.0	35.0	49.0	61.0	114	83.0	126	304
<b>Rise time</b>											
Braking torque	$t_{12}$	[ms]	14.0	16.0	30.0	45.0	37.0	65.0	52.0	269	138
<b>Engagement time</b>											
	$t_1$	[ms]	26.0	38.0	66.0	93.0	97.0	180	134	395	443
<b>Disengagement time</b>											
	$t_2$	[ms]	35.0	37.0	57.0	65.0	148	169	230	207	269

- The brake response and application times are guide values. The engagement time is 10 times longer with AC-side switching. With the maximum air gap the disengagement time  $t_2$  – depending on the brake and control – is up to 4 times longer than the disengagement time with the rated air gap.

# MD three-phase AC motors

## Accessories



### Spring-applied brake

#### Rated data with standard braking torque

- Please enquire for braking torques and maximum switching work values not listed here.

Size			06	08	10	12	14	16	18	20	25
<b>Power input</b>											
	$P_{in}$	[kW]	0.020	0.025	0.030	0.040	0.050	0.055	0.085	0.10	0.11
<b>Braking torque</b>											
100	$M_B$	[Nm]	4.00	8.00	16.0	32.0	60.0	80.0	150	260	400
1000	$M_B$	[Nm]	3.70	7.20	14.0	27.0	51.0	66.0	121	206	307
1200	$M_B$	[Nm]	3.60	7.00	14.0	27.0	50.0	65.0	118	201	300
1500	$M_B$	[Nm]	3.50	6.80	13.0	26.0	48.0	63.0	115	195 <sup>1)</sup>	291 <sup>1)</sup>
1800	$M_B$	[Nm]	3.40	6.70	13.0	26.0	47.0	61.0	112 <sup>1)</sup>		
3000	$M_B$	[Nm]	3.20	6.30	12.0	24.0	44.0 <sup>1)</sup>	57.0 <sup>1)</sup>			
3600	$M_B$	[Nm]	3.20	6.10	12.0	23.0 <sup>1)</sup>					
<b>Maximum switching energy</b>											
100	$Q_E$	[KJ]	3.00	7.50	12.0	24.0	30.0	36.0	60.0	80.0	120
1000	$Q_E$	[KJ]	3.00	7.50	12.0	24.0	30.0	36.0	60.0	80.0	120
1200	$Q_E$	[KJ]	3.00	7.50	12.0	24.0	30.0	36.0	60.0	80.0	120
1500	$Q_E$	[KJ]	3.00	7.50	12.0	24.0	30.0	36.0	60.0	24.0 <sup>1)</sup>	36.0 <sup>1)</sup>
1800	$Q_E$	[KJ]	3.00	7.50	12.0	24.0	30.0	36.0	36.0 <sup>1)</sup>		
3000	$Q_E$	[KJ]	3.00	7.50	12.0	24.0	18.0 <sup>1)</sup>	11.0 <sup>1)</sup>			
3600	$Q_E$	[KJ]	3.00	7.50	12.0	7.00 <sup>1)</sup>					
<b>Transition operating frequency</b>											
	$S_{h\ddot{u}}$	[1/h]	79.0	50.0	40.0	30.0	28.0	27.0	20.0	19.0	15.0
<b>Moment of inertia</b>											
	J	[kgcm <sup>2</sup> ]	0.015	0.061	0.20	0.45	0.63	1.50	2.90	7.30	20.0
<b>Mass</b>											
	m	[kg]	0.90	1.50	2.60	4.20	5.80	8.70	12.6	19.5	31.0

<sup>1)</sup> In the region of the load limit the value for friction energy  $Q_{BW}$  can be reduced to 40 %.

# MD three-phase AC motors

## Accessories



### Spring-applied brake

#### Rated data with standard braking torque

- Activation via half-wave or bridge rectifier

Size			06	08	10	12	14	16	18	20	25
<b>Friction energy</b>	$Q_{BW}$	[MJ]	85.0	158	264	530	571	966	1542	2322	3522
<b>Delay time</b>											
Engaging	$t_{11}$	[ms]	15.0		28.0		17.0	27.0	33.0	65.0	110
<b>Rise time</b>											
Braking torque	$t_{12}$	[ms]	13.0	16.0	19.0	25.0		30.0	45.0	100	120
<b>Engagement time</b>											
	$t_1$	[ms]	28.0	31.0	47.0	53.0	42.0	57.0	78.0	165	230
<b>Disengagement time</b>											
	$t_2$	[ms]	45.0	57.0	76.0	115	210	220	270	340	390

- Activation via bridge/half-wave rectifier

Design			Holding current reduction (cold brake)								
Size			06	08	10	12	14	16	18	20	25
<b>Friction energy</b>	$Q_{BW}$	[MJ]	85.0	158	264	530	571	966	1542	2322	3522
<b>Overexcitation time</b>											
	$t_{\ddot{u}}$	[ms]	300				1300				
<b>Min. rest time</b>											
	$t$	[ms]	900				3900				
<b>Delay time</b>											
Engaging	$t_{11}$	[ms]	16.0	25.0	31.0	48.0	33.0	58.0	80.0	102	154
<b>Rise time</b>											
Braking torque	$t_{12}$	[ms]	14.0	27.0	21.0	43.0	49.0	64.0	109	157	168
<b>Engagement time</b>											
	$t_1$	[ms]	30.0	52.0		90.0	82.0	122	189	259	322
<b>Disengagement time</b>											
	$t_2$	[ms]	45.0	57.0	76.0	115	210	220	270	340	390

- The brake response and application times are guide values. The engagement time is 10 times longer with AC-side switching. With the maximum air gap the disengagement time  $t_2$  – depending on the brake and control – is up to 4 times longer than the disengagement time with the rated air gap.

# MD three-phase AC motors

## Accessories



### Spring-applied brake

#### Rated data with increased braking torque

- Please enquire for braking torques and maximum switching work values not listed here.

Size			10	12	14	16	16	18	20	20	25	25
<b>Power input</b>												
	$P_{in}$	[kW]	0.030	0.040	0.050	0.055	0.055	0.085	0.10	0.10	0.11	0.11
<b>Braking torque</b>												
100	$M_B$	[Nm]	23.0	46.0	75.0	100	125	200	315	400	490	600
1000	$M_B$	[Nm]	20.0	39.0	64.0	83.0	103	162	249	317	376	461
1200	$M_B$	[Nm]	20.0	39.0	62.0	81.0	101	158	244	309	367	449
1500	$M_B$	[Nm]	19.0	38.0	60.0	78.0	98.0	153	237 <sup>1)</sup>	300 <sup>1)</sup>	356 <sup>1)</sup>	436 <sup>1)</sup>
1800	$M_B$	[Nm]	19.0	37.0	59.0	77.0	96.0	150 <sup>1)</sup>				
3000	$M_B$	[Nm]	17.0	34.0	55.0 <sup>1)</sup>	71.0 <sup>1)</sup>	89.0 <sup>1)</sup>					
3600	$M_B$	[Nm]	17.0	33.0 <sup>1)</sup>								
<b>Maximum switching energy</b>												
100	$Q_E$	[KJ]	12.0	24.0	30.0	36.0	36.0	60.0	80.0	80.0	120	120
1000	$Q_E$	[KJ]	12.0	24.0	30.0	36.0	36.0	60.0	80.0	80.0	120	120
1200	$Q_E$	[KJ]	12.0	24.0	30.0	36.0	36.0	60.0	80.0	80.0	120	120
1500	$Q_E$	[KJ]	12.0	24.0	30.0	36.0	36.0	60.0	24.0 <sup>1)</sup>	24.0 <sup>1)</sup>	36.0 <sup>1)</sup>	36.0 <sup>1)</sup>
1800	$Q_E$	[KJ]	12.0	24.0	30.0	36.0	36.0	36.0 <sup>1)</sup>				
3000	$Q_E$	[KJ]	12.0	24.0	18.0 <sup>1)</sup>	11.0 <sup>1)</sup>	11.0 <sup>1)</sup>					
3600	$Q_E$	[KJ]	12.0	7.00 <sup>1)</sup>								
<b>Transition operating frequency</b>												
	$S_{hü}$	[1/h]	40.0	30.0	28.0	27.0	27.0	20.0	19.0	19.0	15.0	15.0
<b>Moment of inertia</b>												
	J	[kgcm <sup>2</sup> ]	0.20	0.45	0.63	1.50	1.50	2.90	7.30	7.30	20.0	20.0
<b>Mass</b>												
	m	[kg]	2.60	4.20	5.80	8.70	8.70	12.6	19.5	19.5	31.0	31.0

<sup>1)</sup> In the region of the load limit the value for friction energy  $Q_{BW}$  can be reduced to 40 %.

- Activation via half-wave or bridge rectifier

Size			10	12	14	16	18	20	25			
<b>Friction energy</b>												
	$Q_{BW}$	[MJ]	198	353	253	563	241	578	1596	580	2465	1409
<b>Delay time</b>												
Engaging	$t_{11}$	[ms]	10.0	16.0	11.0	22.0	17.0	24.0	46.0	17.0	77.0	38.0
<b>Rise time</b>												
Braking torque	$t_{12}$	[ms]	19.0	25.0	30.0	45.0	100	120				
<b>Engagement time</b>												
	$t_1$	[ms]	29.0	41.0	36.0	52.0	47.0	69.0	146	117	197	158
<b>Disengagement time</b>												
	$t_2$	[ms]	109	193	308	297	435	356	378	470	451	532

# MD three-phase AC motors

## Accessories



### Spring-applied brake

#### Rated data with increased braking torque

- Activation via bridge/half-wave rectifier

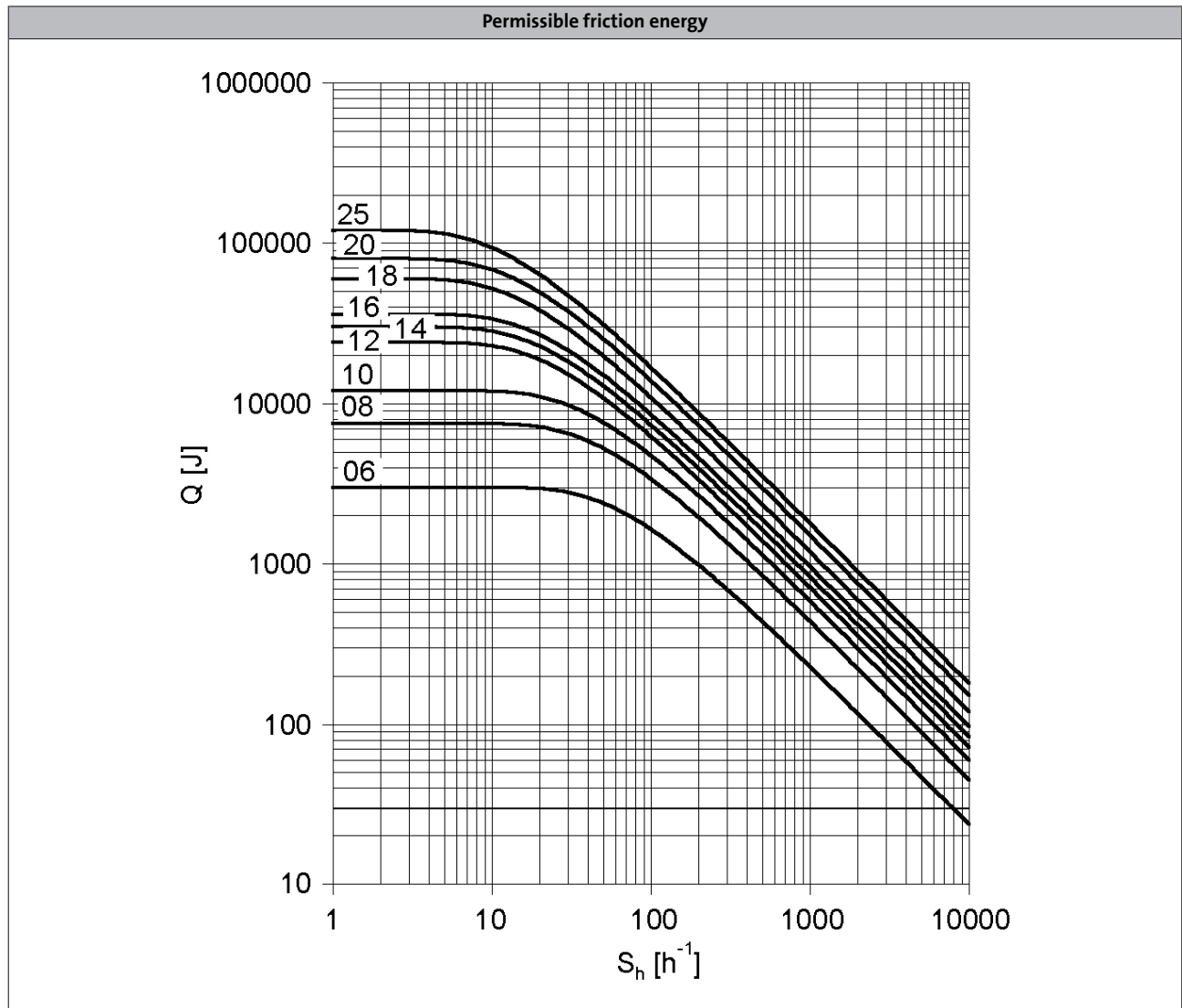
Design			Holding current reduction (cold brake)										
Size			10	12	14	16	18	20	25				
<b>Friction energy</b>													
	$Q_{BW}$	[MJ]	198	353	253	563	241	578	1596	580	2465	1409	
<b>Overexcitation time</b>													
	$t_{\ddot{u}}$	[ms]	300					1300					
<b>Min. rest time</b>													
	t	[ms]	900					3900					
<b>Delay time</b>													
Engaging	$t_{11}$	[ms]	24.0	27.0	17.0	41.0	21.0	60.0	69.0	17.0	123	85.0	
<b>Rise time</b>													
Braking torque	$t_{12}$	[ms]	44.0	43.0	37.0	55.0	37.0	113	148	100	190	270	
<b>Engagement time</b>													
	$t_1$	[ms]	68.0	70.0	54.0	97.0	57.0	173	217	334	313	355	
<b>Disengagement time</b>													
	$t_2$	[ms]	109	193	308	297	435	356	378	470	451	532	

Design			Over-excitation										
Size			10	12	14	16	18	20	25				
<b>Friction energy</b>													
	$Q_{BW}$	[MJ]	264	706	761	966	1542	2322	3522				
<b>Overexcitation time</b>													
	$t_{\ddot{u}}$	[ms]	300					1300					
<b>Min. rest time</b>													
	t	[ms]	900					3900					
<b>Delay time</b>													
Engaging	$t_{11}$	[ms]	29.0	54.0	31.0	70.0	46.0	86.0	103	55.0	171	135	
<b>Rise time</b>													
Braking torque	$t_{12}$	[ms]	53.0	87.0	68.0	93.0	83.0	160	222	319	266	430	
<b>Engagement time</b>													
	$t_1$	[ms]	82.0	141	99.0	163	129	246	325	374	437	565	
<b>Disengagement time</b>													
	$t_2$	[ms]	53.0	81.0	117	141	168	151	160	167	184	204	

- The brake response and application times are guide values. The engagement time is 10 times longer with AC-side switching. With the maximum air gap the disengagement time  $t_2$  – depending on the brake and control – is up to 4 times longer than the disengagement time with the rated air gap.



## Spring-applied brake



$Q$  = Switching energy per switching cycle

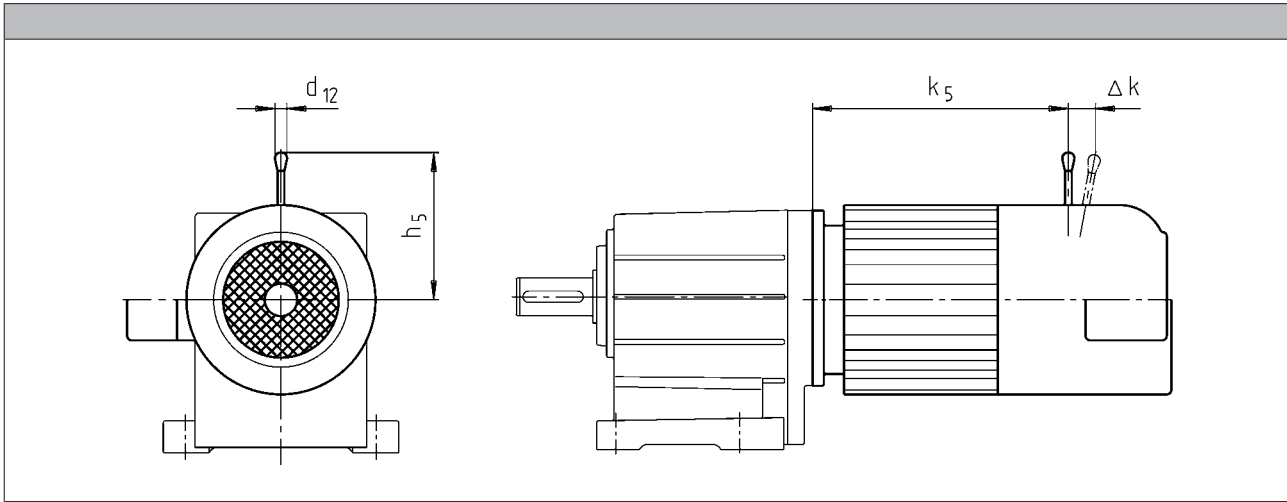
$S_h$  = Operating frequency

Brake size = 06 to 25



### Spring-applied brake

#### Manual release lever



Motor frame size			Size	Brake			
				k <sub>5</sub>	Δ k	h <sub>5</sub>	d <sub>12</sub>
				[mm]	[mm]	[mm]	[mm]
	063-02 063-22		06	185	29	107	13.0
063-11 063-31	063-12 063-32 063-42		06	173	29	107	13.0
071-11 071-31	071-32 071-42	071-13 071-33	06 08	186 187	29 27	107 116	13.0 13.0
080-11 080-31	080-32 080-42	080-13 080-33	06 08	207 218	29 27	107 116	13.0 13.0
090-11 090-31	090-32		08 10	245 256	27 28	116 132	13.0 13.0
100-31 100-41	100-12 100-32		10 12	279 281	28 37	132 161	13.0 13.0
112-31	112-22		12 14	292 296	37 41	161 195	13.0 24.0
112-41	112-32		12 14	336 340	37 41	161 195	13.0 24.0
132-21	132-22 132-32		14 16	373 373	41 55	195 240	24.0 24.0
	160-22		16 18	420 423	59 55	279 240	24.0 24.0
	160-32		16 18	464 467	55 59	240 279	24.0 24.0
	180-12 180-32		18 20	539 546	59 74	279 319	24.0 24.0
	180-42		18 20	596 603	59 74	279 319	24.0 24.0
	225-12 225-22		25 25	785 785	103 103	445 445	24.0 24.0

The following combinations with manual release lever and motor connection in the same position are not possible:

- HAN connector with connection in position 1
- Inverter motec
- Terminal box of motor sizes 071, 080, 090 for brake and retracting (M□□MA BR/BS/BA/BI)

# MD three-phase AC motors

## Accessories



### Resolver

Stator-fed resolver with two stator windings offset by 90° and one rotor winding with transformer winding.

- The three-phase AC motors with resolver cannot be used for speed-dependent safety functions in connection with the SM 301 safety module.

<b>Product key</b>				RS1
<b>Accuracy</b>				
			[°]	-10 ... 10
<b>Absolute positioning</b>				
				1 revolution
<b>Max. input voltage</b>				
DC	$U_{in,max}$		[V]	10.0
<b>Max. input frequency</b>				
	$f_{in,max}$		[kHz]	4.00
<b>Ratio</b>				
Stator / rotor		$\pm 5\%$		0.30
<b>Rotor impedance</b>				
	$Z_{ro}$		[Ω]	51 + j90
<b>Stator impedance</b>				
	$Z_{so}$		[Ω]	102 + j150
<b>Impedance</b>				
	$Z_{rs}$		[Ω]	44 + j76
<b>Min. insulation resistance</b>				
At DC 500 V	R		[MΩ]	10.0
<b>Number of pole pairs</b>				
				1



# MD three-phase AC motors

## Accessories



### Incremental encoder and SinCos absolute value encoder

- The three-phase AC motors with incremental encoders or SinCos absolute value encoders cannot be used for speed-dependent safety functions in connection with the SM 301 safety module.

Encoder type			HTL incremental				TTL incremental			SinCos absolute value
<b>Product key</b>			IG128-24V-H	IG512-24V-H	IG1024-24V-H	IG2048-24V-H	IG512-5V-T	IG1024-5V-T	IG2048-5V-T	AM1024-8V-H
<b>Encoder type</b>									Multi-turn	
<b>Pulses</b>			128	512	1024	2048	512	1024	2048	1024
<b>Output signals</b>			HTL				TTL			1 Vss
<b>Interfaces</b>			A, B track	A, B, N track and inverted					Hiperface	
<b>Absolute revolutions</b>			0						4096	
<b>Accuracy</b>			[°]		-22.5 ... 22.5		-2 ... 2		-0.8 ... 0.8	
<b>Min. input voltage</b>			DC	$U_{in,min}$	[V]	8.00			4.75	7.00
<b>Max. input voltage</b>			DC	$U_{in,max}$	[V]	26.0	30.0		5.25	12.0
<b>Max. current consumption</b>				$I_{max}$	[A]	0.040	0.15			0.080
<b>Limit frequency</b>				$f_{max}$	[kHz]	30.0	160		300	200
<b>Inverter assignment</b>			E84AVSC E84AVHC		E84AVHC			E84AVTC E94A ECS EVS93		

#### Inverters

- Inverter Drives 8400 StateLine (E84AVSC)
- Inverter Drives 8400 HighLine (E84AVHC)
- Inverter Drives 8400 TopLine (E84AVTC)

#### Servo-Inverters

- Servo Drives 9400 (E94A)
- 9300 servo inverters (EVS93)
- Servo Drives ECS

# MD three-phase AC motors

## Accessories



### Blowers

- The use of a blower enables operation below 20 Hz without torque derating.

#### Rated data for 50 Hz

Size	Number of phases	Connection method					
Motor			$U_{\min}$	$U_{\max}$	$P_{\max}$	$I_{\max}$	$m$
			[V]	[V]	[kW]	[A]	[kg]
063	1		230	277	0.027	0.11	2.00
	3	Δ	200	303	0.028	0.12	
Y		346	525	0.070			
071	1		230	277	0.027	0.10	2.10
	3	Δ	200	303	0.031	0.11	
Y		346	525	0.060			
080	1		230	277	0.029	0.11	2.30
	3	Δ	200	303	0.031	0.060	
Y		346	525				
090	1		220	277	0.065	0.29	2.70
	3	Δ	200	303	0.091	0.38	
Y		346	525	0.22			
100	1		220	277	0.066	0.28	3.00
	3	Δ	200	303	0.091	0.37	
Y		346	525	0.22			
112	1		220	277	0.071	0.28	3.10
	3	Δ	200	303	0.097	0.35	
Y		346	525	0.20			
132	1		230	277	0.098	0.40	4.20
	3	Δ	200	303	0.12	0.58	
Y		346	525	0.33			
160	1		230	277	0.25	0.97	6.20
	3	Δ	200	303		0.87	
Y		346	525	0.50			
180	1		230	277	0.25	0.97	8.00
	3	Δ	200	303		0.87	
Y		346	525	0.50			

# MD three-phase AC motors

Accessories



## Blowers

Rated data for 50 Hz

Size	Number of phases	Connection method					
Motor			$U_{\min}$	$U_{\max}$	$P_{\max}$	$I_{\max}$	m
			[V]	[V]	[kW]	[A]	[kg]
200	1		230	277	0.25	0.97	8.00
		$\Delta$	200	303		0.87	
	3	Y	346	525		0.50	
225	3	$\Delta$	200	400	0.28	1.10	15.0
		Y	346	525	0.17	0.35	

Rated data for 60 Hz

Size	Number of phases	Connection method					
Motor			$U_{\min}$	$U_{\max}$	$P_{\max}$	$I_{\max}$	m
			[V]	[V]	[kW]	[A]	[kg]
063	1		230	277	0.032	0.12	2.00
		$\Delta$	220	332	0.028	0.10	
	3	Y	380	575		0.060	
071	1		230	277	0.033	0.12	2.10
		$\Delta$	220	332	0.029	0.10	
	3	Y	380	575		0.060	
080	1		230	277	0.037	0.14	2.30
		$\Delta$	220	332	0.034	0.10	
	3	Y	380	575		0.060	
090	1		220	277	0.065	0.25	2.70
		$\Delta$	220	332	0.077	0.33	
	3	Y	380	575		0.19	
100	1		220	277	0.075	0.30	3.00
		$\Delta$	220	332	0.087	0.31	
	3	Y	380	575		0.18	
112	1		220	277	0.094	0.37	3.10
		$\Delta$	220	332	0.10	0.31	
	3	Y	380	575		0.18	
132	1		230	277	0.15	0.57	4.20
		$\Delta$	220	332		0.44	
	3	Y	380	575		0.25	
160	3	$\Delta$	220	332	0.36	0.93	6.20
		Y	380	575		0.56	
180	3	$\Delta$	220	332	0.36	0.93	8.00
		Y	380	575		0.56	
200	3	$\Delta$	220	332	0.36	0.93	8.00
		Y	380	575		0.56	
225	3	$\Delta$	220	400	0.28	0.76	15.0
		Y	380	575	0.26	0.43	

# MD three-phase AC motors

## Accessories



### Temperature monitoring

- The thermal sensors are integrated in the windings. The use of an additional motor protection switch is recommended.

#### TKO thermal contacts

Function	Operating temperature	Min. reset temperature	Max. reset temperature	Max. input current	Max. input voltage
	T	$T_{min}$	$T_{max}$	$I_{in,max}$	AC $U_{in,max}$
	-5 ... 5 [°C]	[°C]	[°C]	[A]	[V]
NC contact	150	90.0	135	2.50	250

#### PTC thermistor

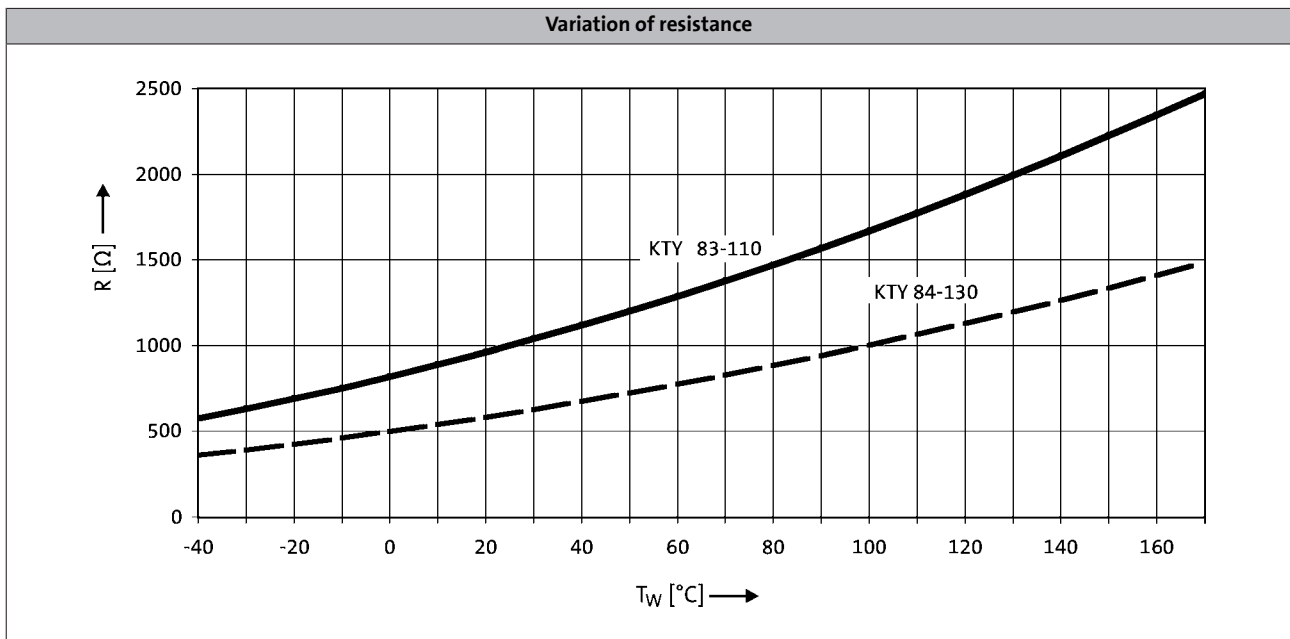
Function	Operating temperature	Rated resistance			Standard
		155 °C	-20 °C	140 °C	
	T	$R_N$	$R_N$	$R_N$	
	-5 ... 5 [°C]	[Ω]	[Ω]	[Ω]	
Sudden change in resistance	150	550	30.0	250	DIN 44080 DIN VDE 0660 Part 303



### Temperature monitoring

#### KTY temperature sensor

	Function	Rated resistance			Max. input current	
		25 °C	150 °C	170 °C	25 °C	170 °C
		$R_N$ [Ω]	$R_N$ [Ω]	$R_N$ [Ω]	$I_{in,max}$ [A]	$I_{in,max}$ [A]
KTY83-110	Continuous resistance change	1000	2225	2471	0.010	0.002
KTY84-130	Continuous resistance change	603	1334	1482	0.010	0.002



- If the detector is supplied with a measured current of 1 mA, the above relationship between the temperature and the resistance applies.

# MD three-phase AC motors

## Accessories



### Terminal box

The three-phase AC motors are designed for operation at a constant mains frequency and with an inverter.

For 50 Hz operation, the motors are operated in  $\Delta$  configuration at 230 V or in star configuration at 400 V.

For inverter operation, the base frequency has been specified as 87 Hz at a rated voltage of 400 V in  $\Delta$  configuration.

In the standard version, the motors are connected in the terminal box. As an option, the motors are also available with the connectors described on the following pages as long as the permissible ratings are not exceeded.

#### Motor terminal box - built-on accessories assignment: 4-pole / 6-pole motors

Motor type	M□□MAXX	M□□MARS M□□MAIG M□□MAAG	M□□MAZE M□□MAHA	M□□MALL	M□□MALZ M□□MALH
Motor frame size	Terminal box				
063-02 063-22	KK1	KK2			
063-12 063-32 063-42	KK1	KK2			
071-32 071-42 071-13 071-33	KK1	KK2	KK2	KK1	KK1
080-13 080-32 080-33 080-42	KK1	KK2	KK2	KK1	KK1
090-12 090-32	KK1	KK2	KK2	KK1	KK1
100-12 100-32	KK1	KK2	KK2	KK2	KK2
112-22 112-32	KK1	KK2	KK2	KK1	KK1
132-12 132-22 132-32	KK1	KK3	KK3	KK1	KK1
160-22 160-32	KK3	KK3			
180-12 180-32 180-42 180-42	KK3	KK3			
225-12 225-22	KK3	KK3			

# MD three-phase AC motors

Accessories



## Terminal box

Motor terminal box - built-on accessories assignment: 4-pole / 6-pole motors

Motor type	M□□MABR	M□□MABS M□□MABI M□□MABA	M□□MABZ M□□MABH	M□□MABL
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Motor frame size	Terminal box			
	063-02 063-22	KK2	KK3	
063-12 063-32 063-42	KK2	KK3		
071-32 071-42 071-13 071-33	KK2	KK3	KK2	KK2
080-13 080-32 080-33 080-42	KK2	KK3	KK2	KK2
090-12 090-32	KK2	KK3	KK2	KK2
100-12 100-32	KK2	KK3	KK2	KK2
112-22 112-32	KK2	KK3	KK2	KK2
132-12 132-22 132-32	KK3	KK3	KK3	KK3
160-22 160-32	KK3	KK3		
180-12 180-32 180-42	KK3	KK3		
225-12 225-22	KK3	KK3		

# MD three-phase AC motors

## Accessories



### Terminal box

#### Motor terminal box - built-on accessories assignment: 2-pole motors

Motor type	M□□MAXX	M□□MAZE	M□□MALL	M□□MALZ
<b>Motor frame size</b>	<b>Terminal box</b>			
063-11 063-31	KK1			
071-11 071-31	KK1	KK2	KK1	KK2
080-11 080-31	KK1	KK2	KK1	KK2
090-31 090-11	KK1	KK2	KK1	KK2
100-31 100-41	KK1	KK2	KK1	KK2
112-31 112-41	KK1	KK2	KK1	KK2
132-21	KK1	KK3	KK1	KK3

Motor type	MD□MABR	MD□MABZ	MD□MABL
<b>Motor frame size</b>	<b>Terminal box</b>		
063-11 063-31	KK2		
071-11 071-31	KK2	KK2	
080-11 080-31	KK2	KK2	KK2
090-31 090-11	KK2	KK2	KK2
100-31 100-41	KK2	KK2	KK2
112-31 112-41	KK2	KK2	KK2
132-21	KK3	KK3	KK3



# MD three-phase AC motors

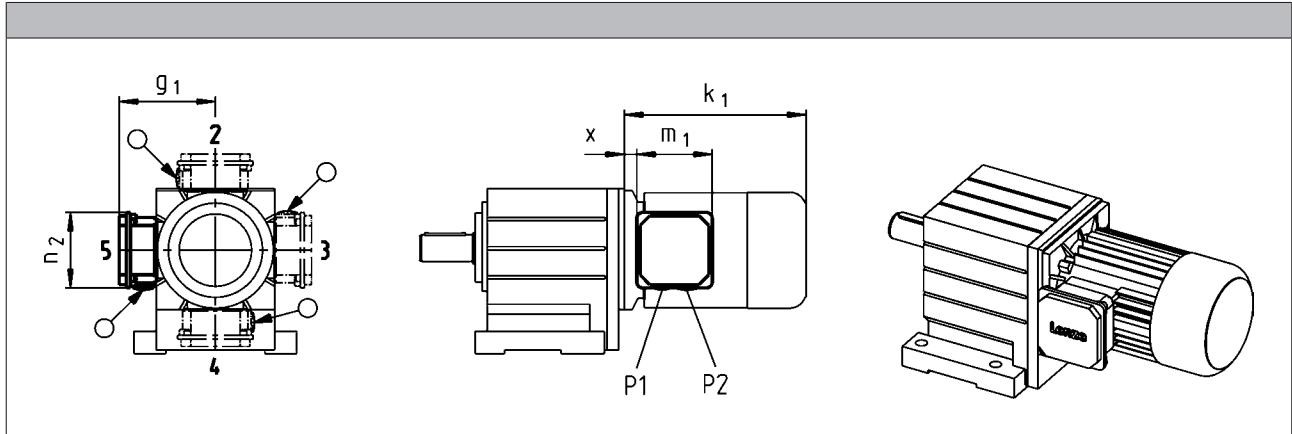
## Accessories



### Terminal box

#### Dimensions of KK1

- For motors with motor terminal box KK1, the connector position can be selected in accordance with the terminal box position.
- If preferred positions are not specified in the order, the cable entry will be positioned as circled on the diagram below.



Size						
Motor						
	x	g <sub>1</sub>	m <sub>1</sub>	n <sub>2</sub>	P <sub>1</sub>	P <sub>2</sub>
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
063	21 12 <sup>1)</sup>	100 117 <sup>1)</sup>	75.0 93.0 <sup>1)</sup>	75.0 93.0 <sup>1)</sup>	M16x1.5 M20x1.5 <sup>1)</sup>	M20x1.5 M20x1.5
071	24 15 <sup>1)</sup>	109 126 <sup>1)</sup>				
080	14	150	115	115	M20x1.5	M25x1.5
090	19	157				
100	20	166				
112	22	176				
132	33	195	122	122	M32x1.5	M32x1.5

<sup>1)</sup> UL/CSA approval: cURus

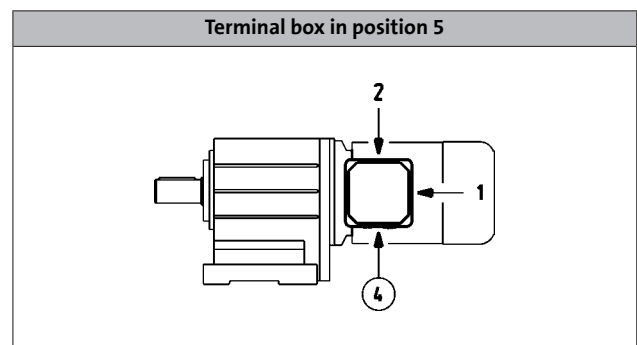
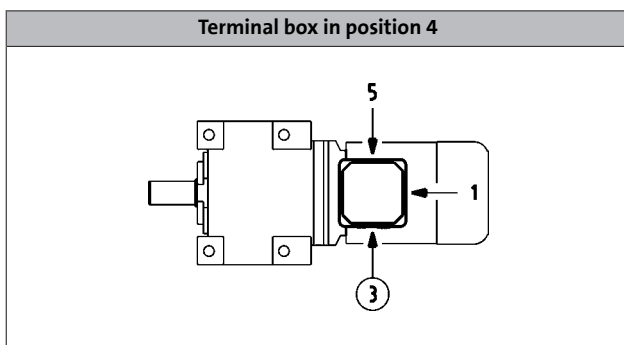
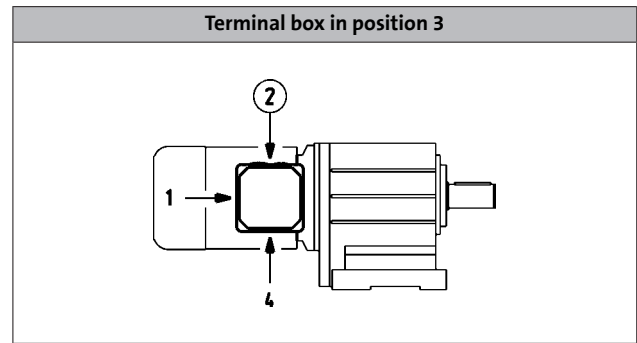
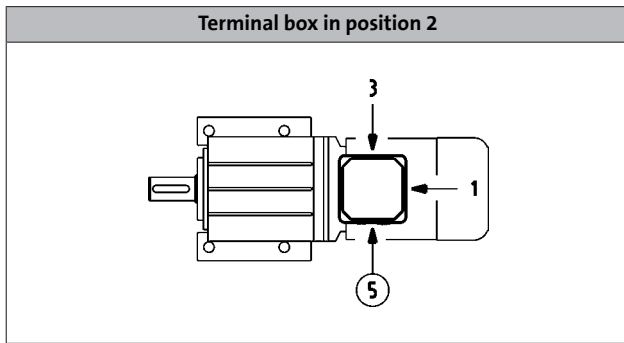
# MD three-phase AC motors

Accessories



## Terminal box

Cable entry position when using KK1



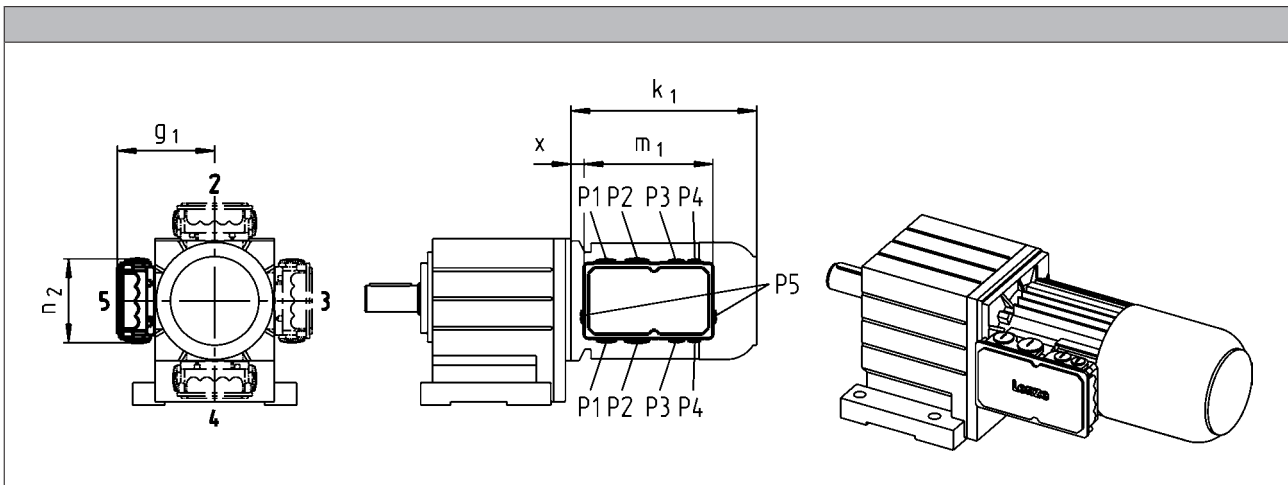
# MD three-phase AC motors

## Accessories



### Terminal box

#### Dimensions of KK2



Size						
Motor						
	x	$g_1$	$m_1$	$n_2$	$P_1$	$P_2$
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
063	13	107	136	103	M16x1.5	M20x1.5
071	15	118				
080	17	132				
090	22	137	152	121	M20x1.5	M25x1.5
100	23	147				
112	25	158				

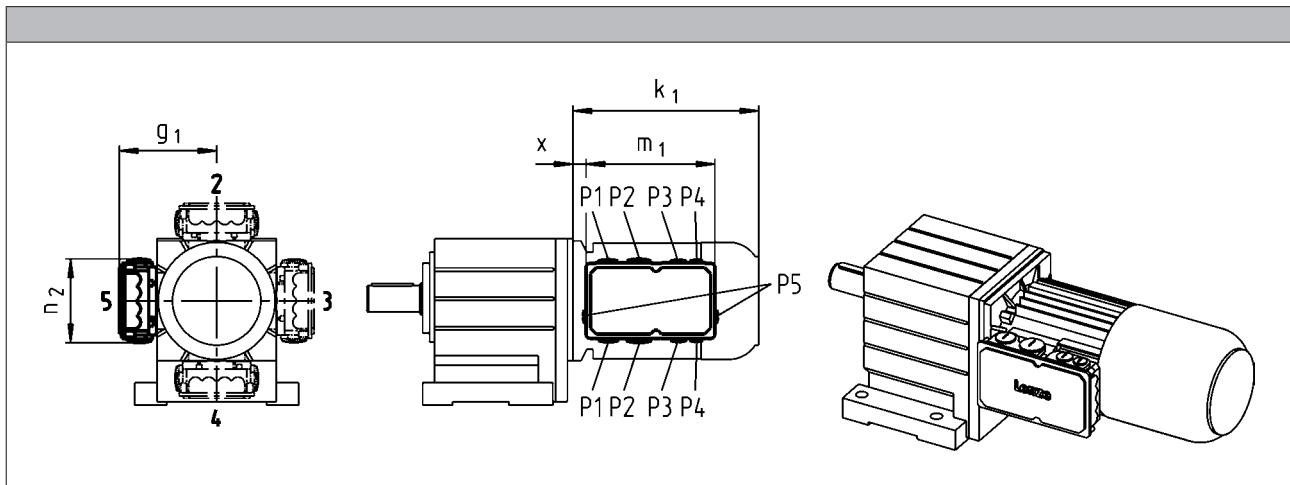
# MD three-phase AC motors

## Accessories



### Terminal box

#### Dimensions of KK3



Size									
Motor	x	g <sub>1</sub>	m <sub>1</sub>	n <sub>2</sub>	P <sub>1</sub>	P <sub>2</sub>	P <sub>3</sub>	P <sub>4</sub>	P <sub>5</sub>
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
063	2	124	195	125	M25x1.5	M32x1.5	M20x1.5	M20x1.5	
071	5	133							
080	15	142							
090	20	147							
100	21	158							
112	23	168							
132	38	187	226	127	M50x1.5	M16x1.5	M16x1.5		
160	35	210							
180	73	230							
225	95	346	354	205		M63x1.5 <sup>1)</sup>	M50x1.5 <sup>1)</sup>		M16x1.5

<sup>1)</sup> Cable entry only possible at one position.  
 Terminal box position 2: cable entry at position 5.  
 Terminal box position 3: cable entry at position 2.  
 Terminal box position 4: cable entry at position 3.  
 Terminal box position 5: cable entry at position 4.

# MD three-phase AC motors

## Accessories

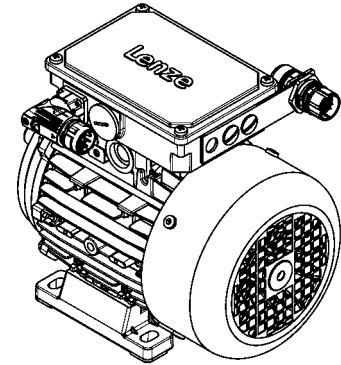


### Plug connectors

ICN, HAN and M12 connectors (only for IG128-24V-H incremental encoder) are available for the three-phase AC motors.

### ICN connector

A connector is used for power, brake and temperature monitoring. The connections to the feedback system and the blower each employ a separate connector.




### Connection for power, brake and temperature monitoring

The connectors can be rotated through 270° and are fitted with a bayonet catch for SpeedTec connectors. As this connector is also compatible with conventional union nuts, existing mating connectors can continue to be used without difficulty. The motor connection is determined in the terminal box and must be checked before commissioning.

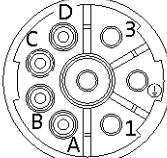
#### ► ICN 6-pole

Pin assignment		
Contact	Designation	Meaning
1	BD1 / BA1	Brake +/AC
2	BD2 / BA2	Brake /AC
PE	PE	PE conductor
4	U	Phase U power
5	V	Phase V power
6	W	Phase W power



#### ► ICN 8-pole

Pin assignment		
Contact	Designation	Meaning
1	U	Phase U power
PE	PE	PE conductor
3	V	Phase V power
4	W	Phase W power
A	TB1 / TP1 / R1	Thermal sensor: TKO/PTC/ +KTY
B	TB2 / TP2 / R2	Thermal sensor: TKO/PTC/-KTY
C	BD1 / BA1	Brake +/AC
D	BD2 / BA2	Brake /AC



# MD three-phase AC motors

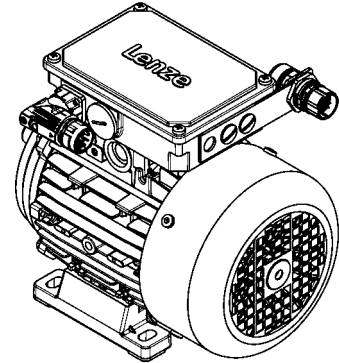
## Accessories



### ICN connector

#### Feedback connection

All encoder systems (apart from IG128-24V-H) are also available with an ICN connector fixed to the motor terminal box for exceptionally fast commissioning. The connectors are fitted with a bayonet fixing, which is also compatible with conventional union nuts. Existing mating connectors can therefore continue to be used without difficulty.



#### ► Resolver

Pin assignment		
Contact	Designation	Meaning
1	+Ref	Transformer windings
2	-Ref	
3	+VCC ETS	Supply: Electronic nameplate
4	+COS	Cosine stator windings
5	-COS	
6	+SIN	Sine stator windings
7	-SIN	
8		Not assigned
9		
10		
11	+KTY	KTY temperature sensor
12	-KTY	

#### ► Hiperface incremental encoder and SinCos absolute value encoder

Pin assignment		
Contact	Designation	Meaning
1	B	Track B/+SIN
2	A <sup>-</sup>	Track A inverse/-COS
3	A	Track A/+COS
4	+U <sub>B</sub>	Supply +
5	GND	Mass
6	Z <sup>-</sup>	Zero track inverse/-RS485
7	Z	Zero track/+RS485
8		Not assigned
9	B <sup>-</sup>	Track B inverse/-SIN
10		Not assigned
11	+KTY	KTY temperature sensor
12	-KTY	

# MD three-phase AC motors

## Accessories



### ICN connector

Motor terminal box with ICN connectors - built-on accessories assignment: 2-pole motors

Motor type	M□□MAXX	M□□MAZE	M□□MALL	M□□MALZ
<b>Motor frame size</b>	<b>Terminal box with ICN connector</b>			
063-11 063-31	KK1			
071-11 071-31	KK1	KK2	KK1	KK2
080-11 080-31	KK1	KK2	KK1	KK2
090-31 090-11	KK1	KK2	KK1	KK2
100-31 100-41	KK1	KK2	KK1	KK2
112-31 112-41	KK1	KK2	KK1	KK2
132-21	KK1	KK3	KK1	KK3

Motor type	M□□MABR	M□□MABZ	M□□MABL
<b>Motor frame size</b>	<b>Terminal box with ICN connector</b>		
063-11 063-31	KK2		
071-11 071-31	KK2	KK2	
080-11 080-31	KK2	KK2	KK2
090-31 090-11	KK2	KK2	KK2
100-31 100-41	KK2	KK2	KK2
112-31 112-41	KK2	KK2	KK2
132-21	KK3	KK3	KK3

# MD three-phase AC motors

## Accessories



### ICN connector

Motor terminal box with ICN connectors - built-on accessories assignment: 4-pole / 6-pole motors

Motor type	M□□MAXX	M□□MARS M□□MAIG M□□MAAG	M□□MAZE M□□MAHA	M□□MALL	M□□MALZ M□□MALH
------------	---------	-------------------------------	--------------------	---------	--------------------

Motor frame size	Terminal box with ICN connector				
	063-02 063-22	KK1	KK2		
063-12 063-32 063-42	KK1	KK2			
071-32 071-42 071-13 071-33	KK1	KK2	KK2	KK1	KK1
080-13 080-32 080-33 080-42	KK1	KK2	KK2	KK1	KK1
090-12 090-32	KK1	KK2	KK2	KK1	KK1
100-12 100-32	KK1	KK2	KK2	KK2	KK2
112-22 112-32	KK1	KK2	KK2	KK1	KK1
132-12 132-22 132-32	KK1	KK3	KK3	KK1	KK1



# MD three-phase AC motors

## Accessories



### ICN connector

Motor terminal box with ICN connectors - built-on accessories assignment: 4-pole / 6-pole motors

Motor type	M□□MABR	M□□MABS M□□MABI M□□MABA	M□□MABZ M□□MABH	M□□MABL
<b>Motor frame size</b>	<b>Terminal box with ICN connector</b>			
063-02 063-22	KK2	KK2		
063-12 063-32 063-42	KK2	KK2		
071-32 071-42 071-13 071-33	KK2	KK2	KK2	KK2
080-13 080-32 080-33 080-42	KK2	KK2	KK2	KK2
090-12 090-32	KK2	KK2	KK2	KK2
100-12 100-32	KK2	KK2	KK2	KK2
112-22 112-32	KK2	KK2	KK2	KK2
132-12 132-22 132-32	KK3	KK3	KK3	KK3

# MD three-phase AC motors

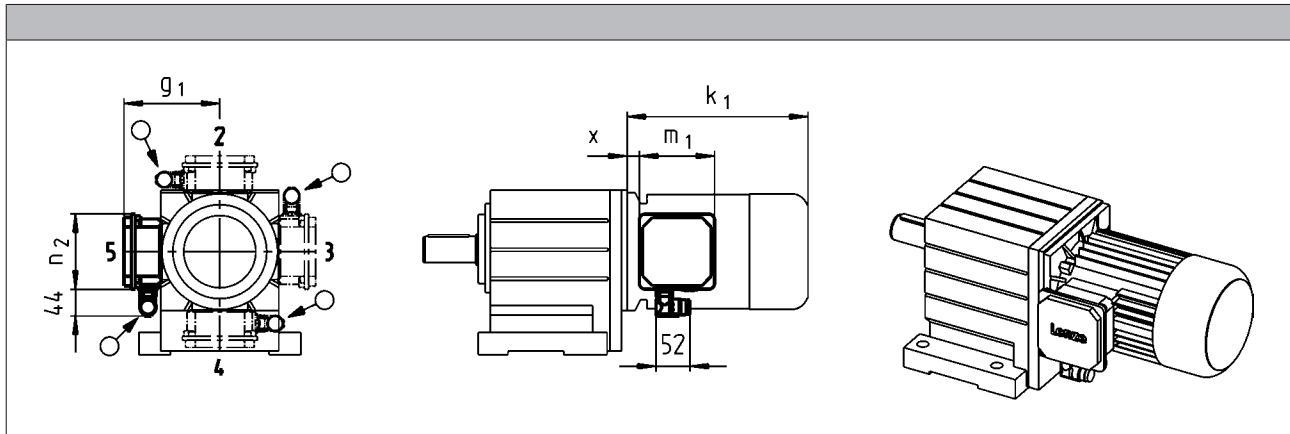
## Accessories



### ICN connector

#### Dimensions of KK1

- For motors with connectors, the connector position can be selected in accordance with the terminal box position.
- If preferred positions are not specified in the order, the connector will be positioned as circled on the diagram below.



Size				
Motor	x	g <sub>1</sub>	m <sub>1</sub>	n <sub>2</sub>
	[mm]	[mm]	[mm]	[mm]
063	12	117	93.0	93.0
071	15	126		
080	14	150		
090	19	157	115	115
100	20	166		
112	22	176		
132	33	195	122	122

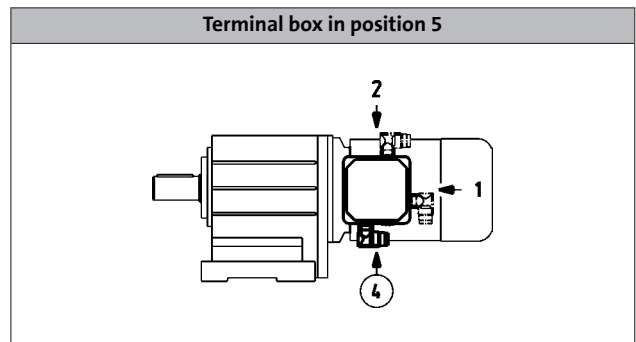
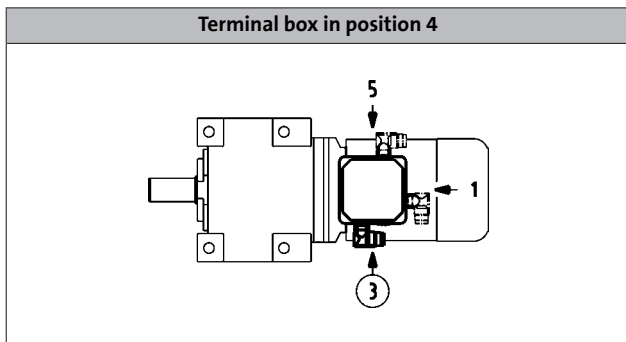
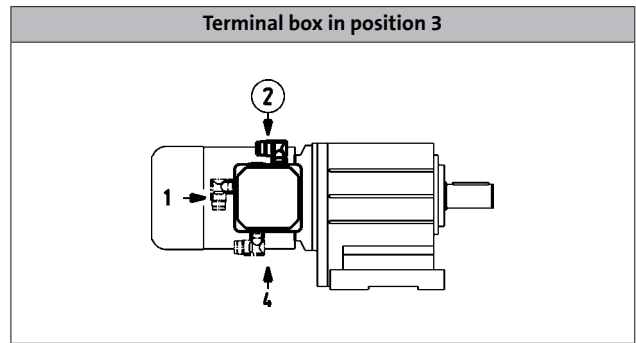
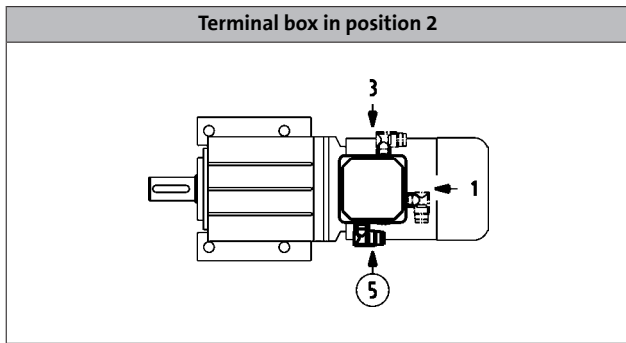
# MD three-phase AC motors

Accessories



## ICN connector

Connector position when using KK1



# MD three-phase AC motors

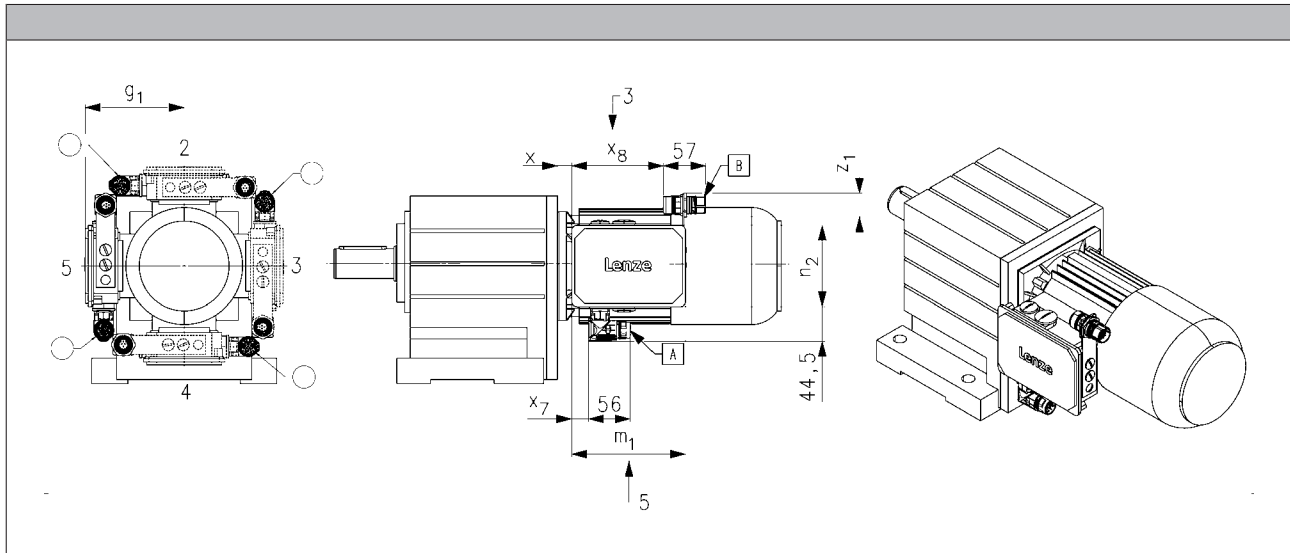
## Accessories



### ICN connector

#### Dimensions of KK2/KK3

- For motors with connectors, the connector position can be selected in accordance with the terminal box position.
- If preferred positions are not specified in the order, the connector will be positioned as circled on the diagram below.



Size							
Motor	x	g <sub>1</sub>	m <sub>1</sub>	n <sub>2</sub>	x <sub>7</sub>	x <sub>8</sub>	z <sub>1, max</sub>
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
063	13	107	136	103	16	109	43
071	15	118					
080	17	132					
090	22	137	152	121	23	125	41
100	23	147					
112	25	158					
132	38	187	195	125	27	166	71

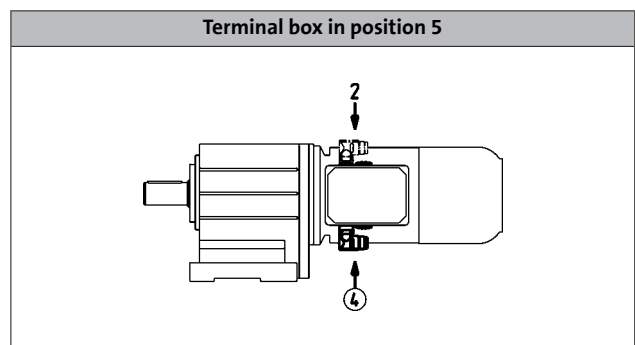
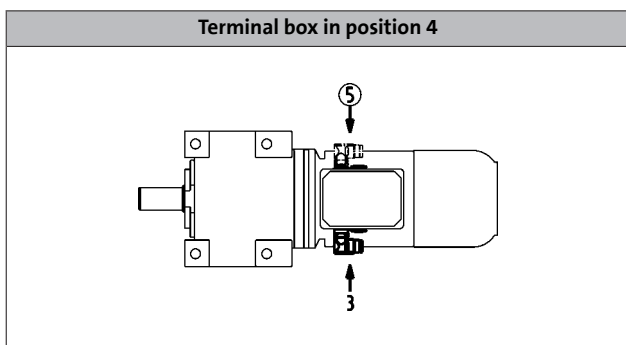
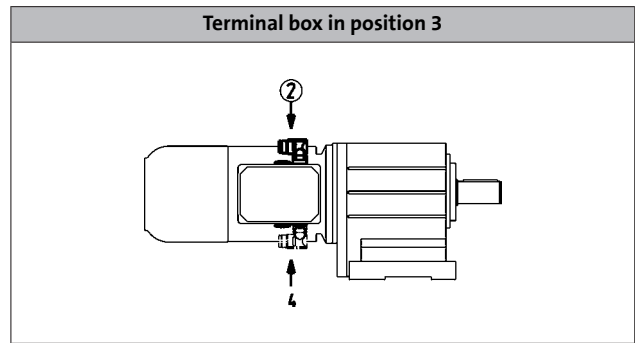
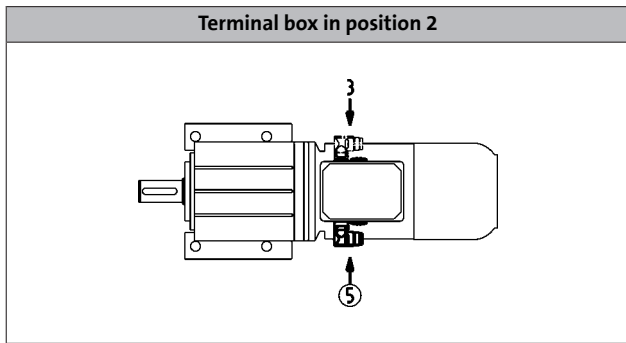
# MD three-phase AC motors

Accessories



## ICN connector

Connector position when using KK2/KK3



# MD three-phase AC motors

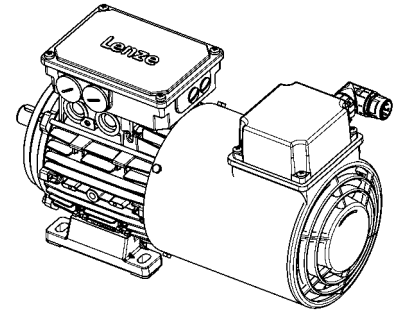
## Accessories



### ICN connector

#### Blower connection

The blower is also optionally available with an ICN connector fixed to the terminal box of the blower for exceptionally fast commissioning. The connectors are fitted with a bayonet fixing, which is also compatible with conventional union nuts. Existing counter plugs can therefore continue to be used without difficulty.



#### ► Blower 1-ph

Pin assignment			
Contact	Designation	Meaning	
PE	PE	PE conductor	
1	U1	Fan	
2	U2		
3		Not assigned	
4			
5			
6			

#### ► Blower 3-ph

Pin assignment			
Contact	Designation	Meaning	
PE	PE	PE conductor	
1	U	Phase U power	
2		Not assigned	
3	V	Phase V power	
4		Not assigned	
5			
6	W	Phase W power	

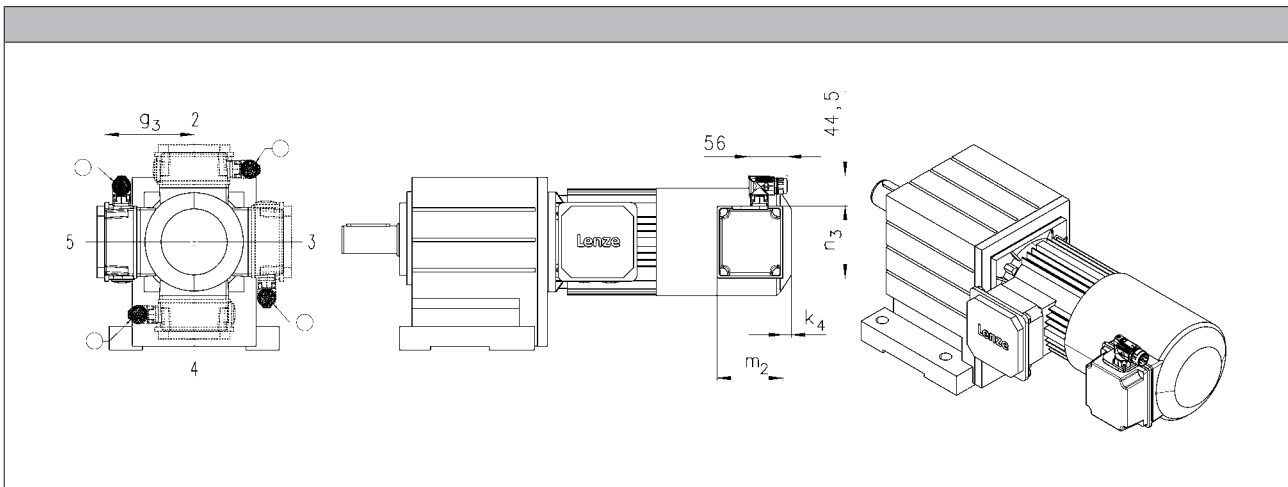
# MD three-phase AC motors

## Accessories



### ICN connector

#### Dimensions of blower



Size				
Motor	$k_4$	$g_3$	$m_2$	$n_3$
	[mm]	[mm]	[mm]	[mm]
063	12	115	95	105
071		122		
080	13	132	96	106
090	22	141	95	105
100		150		
112		162		
132	32	182		
160	31	209	96	106
180				
225				

- In addition, the cover of the blower terminal box (including connectors) can be rotated progressively through 90° if necessary.

# MD three-phase AC motors

## Accessories

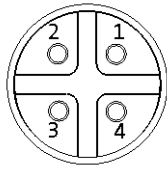


### M12 connector

#### IG128-24V-H incremental encoder connection

As a standard this incremental encoder is equipped with a connection cable of about 0.5 m length and with a common industry standard M12 connector at its end.

Pin assignment		
Contact	Designation	Meaning
1	+U <sub>B</sub>	Supply +
2	B	Track B
3	GND	Mass
4	A	Track A





# MD three-phase AC motors

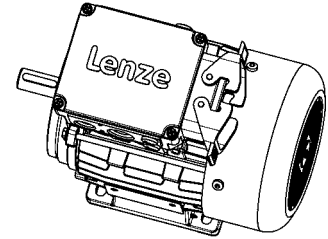
## Accessories



### HAN connector

#### 10E

In the case of the rectangular HAN-10E connectors, all six ends of the three winding phases are taken out to the power contacts. The motor circuit is therefore determined in the mating connector.



Pin assignment		
Contact	Meaning	
1	Terminal board: U1	
2	Terminal board: V1	
3	Terminal board: W1	
4	Brake +/AC	
5	Brake -/AC	
6	Terminal board: W2	
7	Terminal board: U2	
8	Terminal board: V2	
9	Thermal sensor: +KTY/PTC/TKO	
10	Thermal sensor: KTY/PTC/TKO	

# MD three-phase AC motors

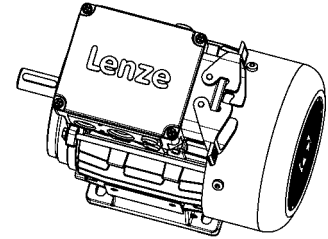
## Accessories



### HAN connector

#### Modular

The connector is available with two different power modules (16 A or 40 A), depending on the rated motor current. The motor connection is determined in the terminal box and must be checked before commissioning.



#### ► HAN modular 16 A

Pin assignment			
Module	Contact	Meaning	
B		Dummy module	
C	1	Thermal sensor: +KTY/PTC/TKO	
	2	Brake +/AC	
	3	Brake -/AC	
	4	Rectifier: Switching contact	
	5		
6	Thermal sensor: KTY/PTC/TKO		

#### ► HAN modular 40 A

Pin assignment			
Module	Contact	Meaning	
A	1	Terminal board: U1	
	2	Terminal board: V1	
	3	Terminal board: W1	
B		Dummy module	
C	1	Thermal sensor: +KTY/PTC/TKO	
	2	Brake +/AC	
	3	Brake -/AC	
	4	Rectifier: Switching contact	
5			
6	Thermal sensor: KTY/PTC/TKO		

# MD three-phase AC motors

## Accessories



### HAN connector

Motor terminal box with HAN connectors - built-on accessories assignment: 2-pole motors

Motor type	M□□MAXX M□□MABR	M□□MAZE M□□MABZ	M□□MALL M□□MABL	M□□MALZ
Motor frame size	Terminal box with HAN connector			
063-11 063-31	HAN-10E HAN modular			
071-11 071-31	HAN-10E HAN modular	HAN-10E HAN modular	HAN-10E HAN modular	HAN-10E HAN modular
080-11 080-31	HAN-10E HAN modular	HAN-10E HAN modular	HAN-10E HAN modular	HAN-10E HAN modular
090-31 090-11	HAN-10E HAN modular	HAN-10E HAN modular	HAN-10E HAN modular	HAN-10E HAN modular
100-31 100-41	HAN-10E HAN modular	HAN-10E HAN modular	HAN-10E HAN modular	HAN-10E HAN modular
112-31 112-41	HAN-10E HAN modular	HAN-10E HAN modular	HAN-10E HAN modular	HAN-10E HAN modular
132-21	HAN modular	HAN modular	HAN modular	HAN modular

# MD three-phase AC motors

## Accessories



### HAN connector

Motor terminal box with HAN connectors - built-on accessories assignment: 4-pole / 6-pole motors

Motor type	M□□MAXX M□□MABR	M□□MAZE M□□MAHA M□□MABZ M□□MABH	M□□MALL M□□MABL	M□□MALZ M□□MALH
<b>Motor frame size</b>	<b>Terminal box with HAN connector</b>			
063-02 063-22	HAN-10E HAN modular			
063-12 063-32 063-42	HAN-10E HAN modular			
071-32 071-42 071-13 071-33	HAN-10E HAN modular	HAN-10E HAN modular	HAN-10E HAN modular	HAN-10E HAN modular
080-13 080-32 080-33 080-42	HAN-10E HAN modular	HAN-10E HAN modular	HAN-10E HAN modular	HAN-10E HAN modular
090-12 090-32	HAN-10E HAN modular	HAN-10E HAN modular	HAN-10E HAN modular	HAN-10E HAN modular
100-12 100-32	HAN-10E HAN modular	HAN-10E HAN modular	HAN-10E HAN modular	HAN-10E HAN modular
112-22 112-32	HAN-10E HAN modular	HAN-10E HAN modular	HAN-10E HAN modular	HAN-10E HAN modular
132-12 132-22 132-32	HAN modular	HAN modular	HAN modular	HAN modular
160-22 160-32	HAN modular			

# MD three-phase AC motors

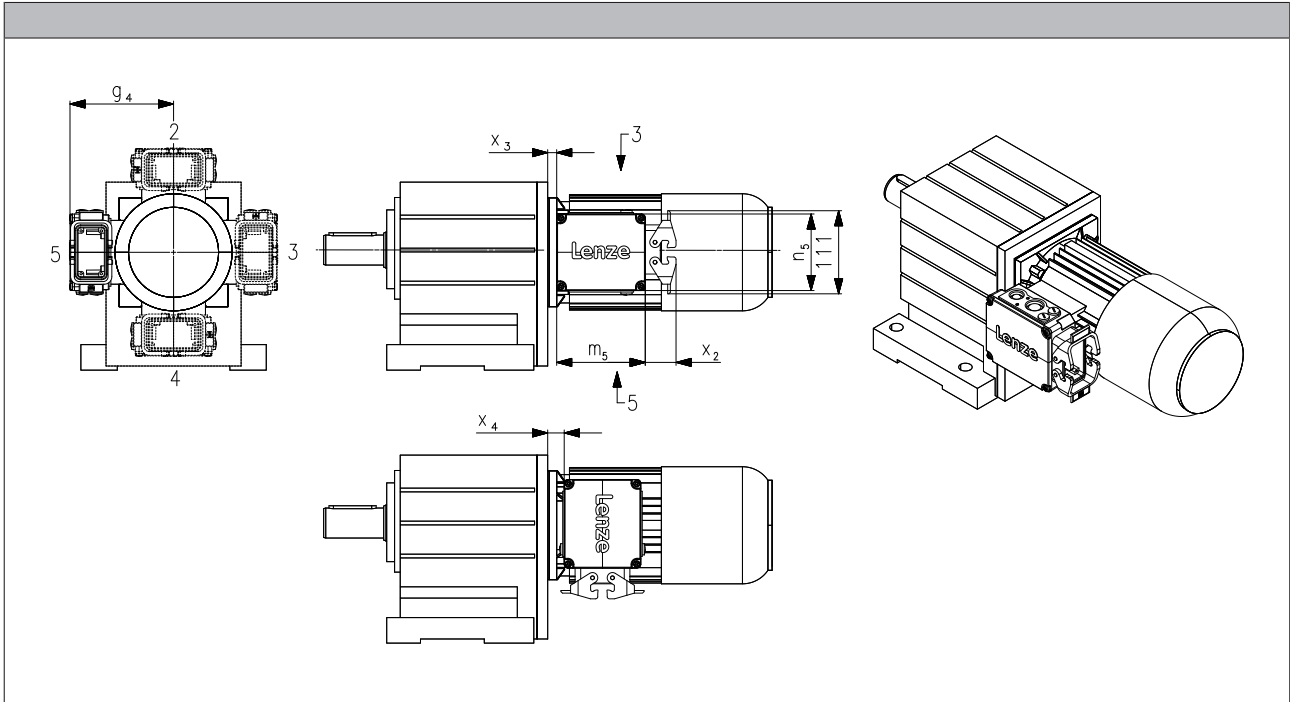
## Accessories



### HAN connector

#### Dimensions

- ▶ For motors with connectors, the connector position can be selected in accordance with the terminal box position.
- ▶ Unless the connector position is specified, it will be supplied in position 1.



Size			
Motor	$g_4$	$x_3$	$x_4$
	[mm]	[mm]	[mm]
063	120	5.00	6.00
071	129	7.00	8.00
080	138	11.0	19.0
090	143	15.0	23.0
100	154	16.0	24.0
112	164	13.5	21.5
132	233	34.5	4.50
160	248	39.0	9.00

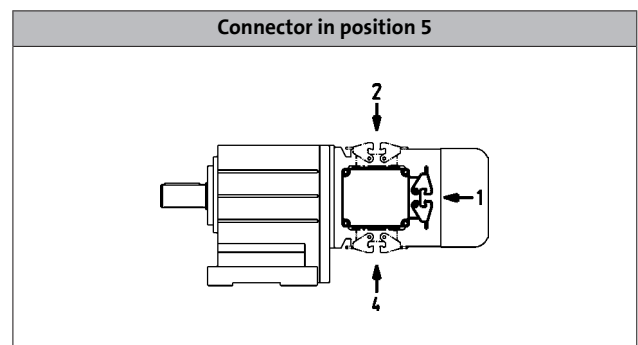
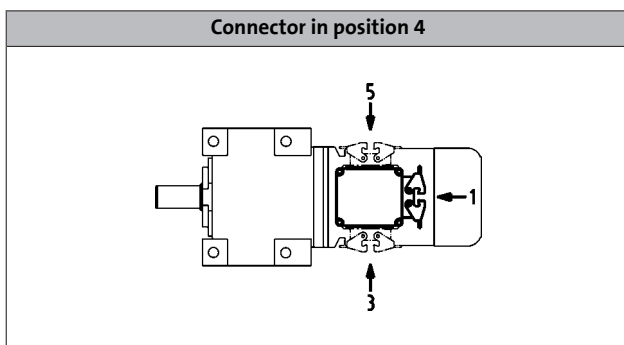
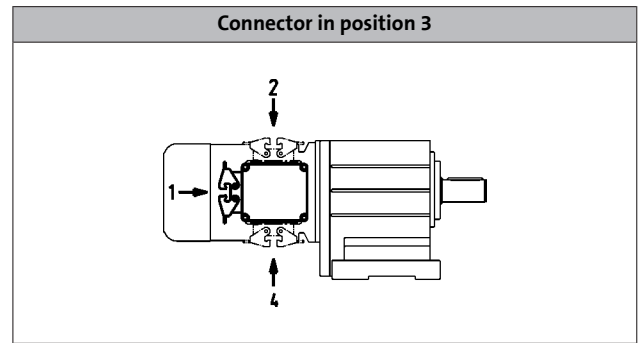
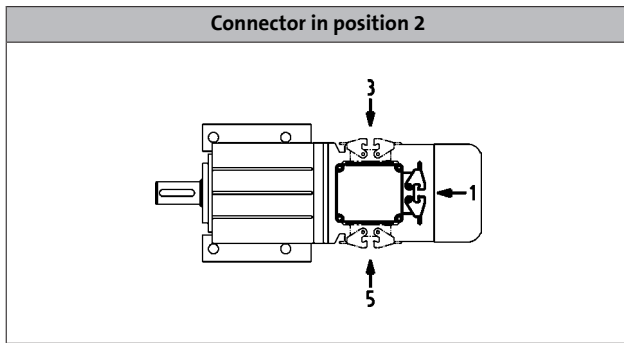
# MD three-phase AC motors

Accessories



## HAN connector

Position of connector



# MD three-phase AC motors

## Accessories



### Handwheel

Design	Handwheel made from alloy, smooth wheel surface
Function	Manual operation: <ul style="list-style-type: none"><li>• Emergency operation</li><li>• Setting-up operation for machines/systems</li></ul>
Note	The increased moment of inertia must be taken into account during project planning! For frequent switching operations, in particular if the direction of rotation changes: Please contact Lenze.

Size	Moment of inertia	Mass
Motor	Additional	Additional
	J	m
	[kgcm <sup>2</sup> ]	[kg]
071	16.0	0.60
080	16.0	0.60
090	16.0	0.60
100	16.0	0.60
112	16.0	0.60
132	139	1.80

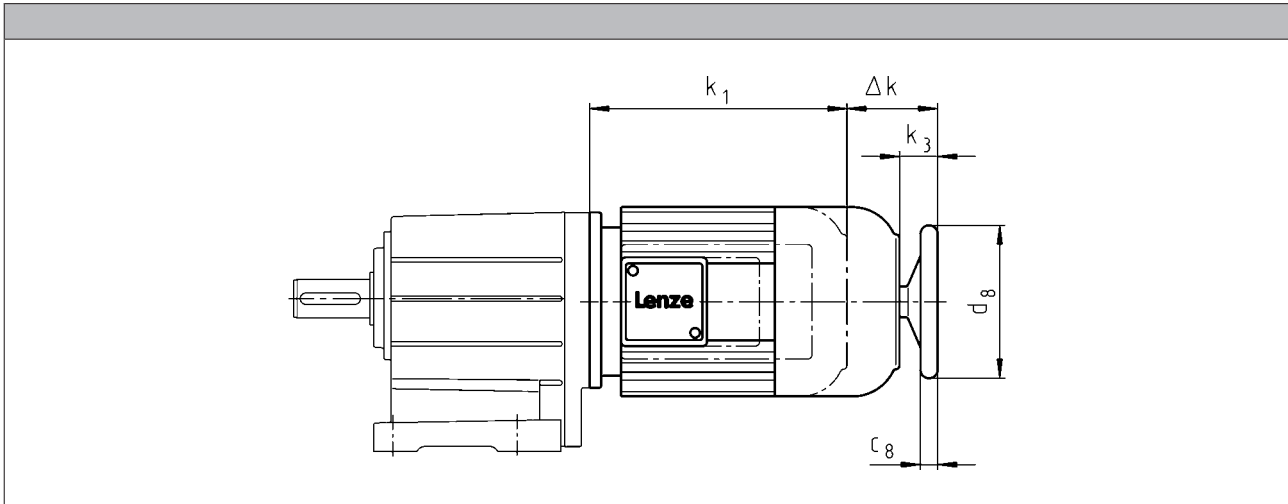
# MD three-phase AC motors

Accessories



## Handwheel

Dimensions, self-ventilated (4/6-pole)



<b>Motor type</b>	
Built-on accessories	M□□MAHA M□□MABH M□□MALH

Motor frame size	$\Delta k$	$k_3$	$c_8$	$d_8$
	[mm]	[mm]	[mm]	[mm]
071-32 071-42 071-13 071-33	70	34.0	18.0	160
080-32 080-42 080-13 080-33	91	34.0	18.0	160
090-12 090-32	80	32.0	18.0	160
100-12 100-32	94	42.0	18.0	160
112-22 112-32	107	39.0	18.0	160
132-12 132-22 132-32	126	50.0	26.0	250



# MD three-phase AC motors

## Accessories



### Centrifugal mass

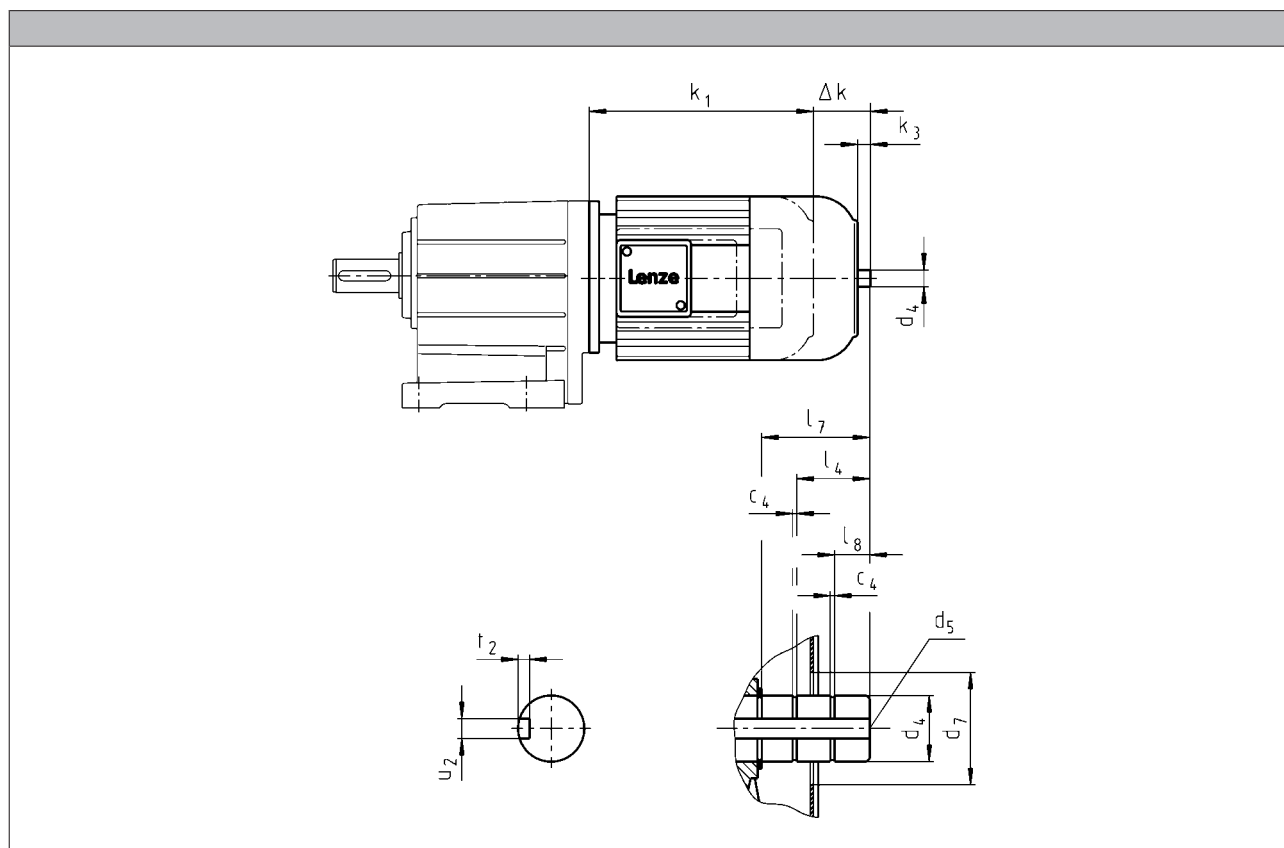
Note	The increased moment of inertia must be taken into account during project planning! For frequent switching operations, in particular if the direction of rotation changes: Please contact Lenze.
Function	Increased motor centrifugal mass for smooth starting/braking
Design	Integral fan made from cast iron

Motor frame size	Moment of inertia	Mass
	Additional	Additional
	J	m
	[kgcm <sup>2</sup> ]	[kg]
071	18.0	1.20
080	29.0	1.40
090-□1	83.0	2.80
090-□2	55.0	2.00
100	77.0	2.50
112	153	3.80
132	356	6.00



### 2nd shaft end

Dimensions, self-ventilated (2-pole)



<b>Motor type</b>	
Built-on accessories	M□MAZE M□MABZ M□MALZ

Motor frame size	Δ k	k <sub>3</sub>	c <sub>4</sub>	d <sub>4</sub>	d <sub>4</sub>	d <sub>5</sub>	d <sub>7</sub> <sup>1)</sup>	l <sub>4</sub>	l <sub>7</sub>	l <sub>8</sub>	u <sub>2</sub>	t <sub>2</sub>
	[mm]	[mm]	[mm]	h6	j6	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
071-11 071-31	47	11.0	1.10	14.0		M5	34.0		19.0	3.00	5.00	3.00
080-11 080-31	68	9.00	1.30	19.0		M6	34.0		19.0	4.50	6.00	3.20
090-11 090-31	57	9.00	1.30		20.0	M6	34.0		19.5	5.50	6.00	3.50
100-31 100-41	71	18.5	1.30		25.0	M10	34.0	17.0	32.5	10.5	8.00	4.00
112-31 112-41	84	16.0	1.30		25.0	M10	34.0	17.0	28.5	7.00	8.00	4.00
132-21	101	24.5	1.60		30.0	M10	48.0	24.5	42.0	8.50	8.00	4.00

<sup>1)</sup> During operation, appropriate measures must be taken to make fan cover opening safe.

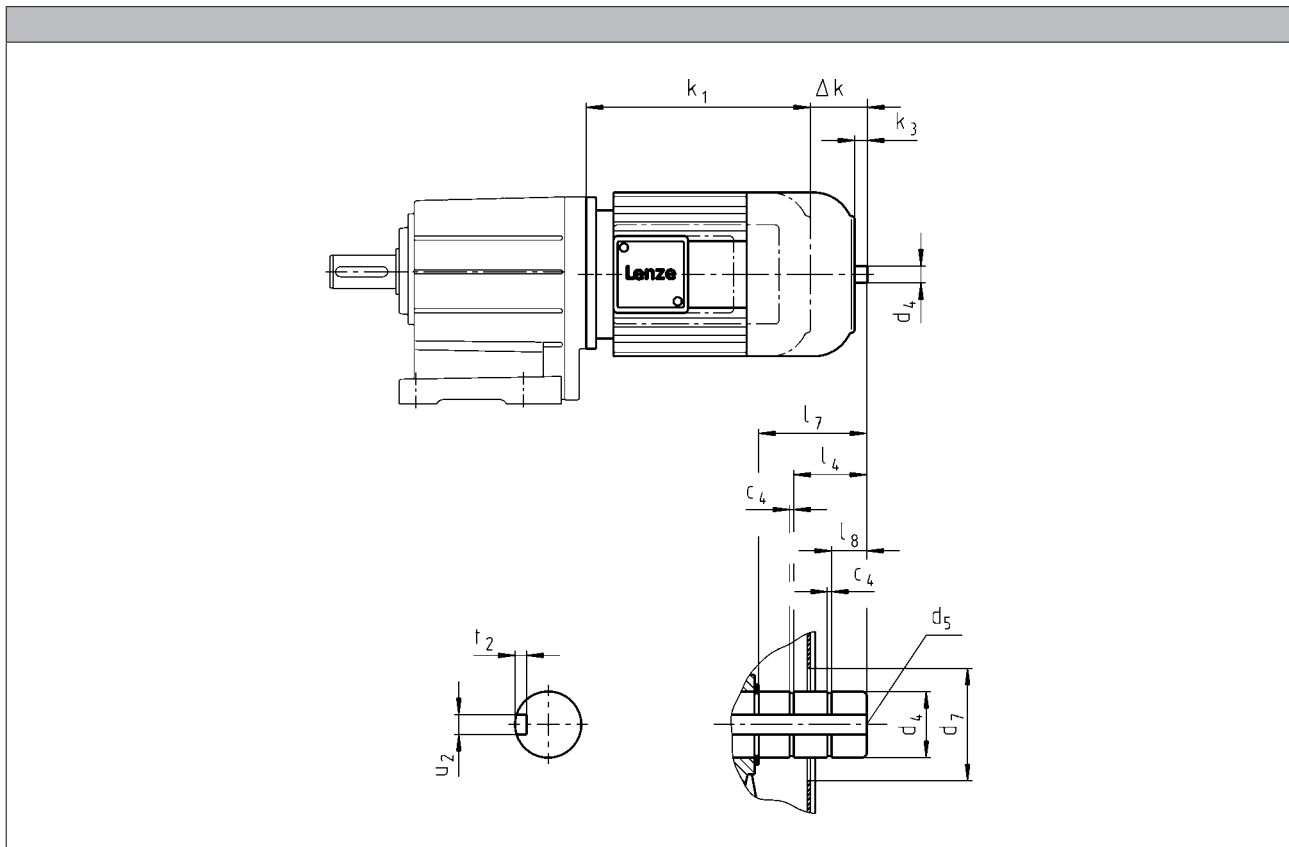
# MD three-phase AC motors

Accessories



## 2nd shaft end

Dimensions, self-ventilated (4/6-pole)



<b>Motor type</b>	
Built-on accessories	M□□MAZE M□□MABZ M□□MALZ

Motor frame size	Δ k	k <sub>3</sub>	c <sub>4</sub>	d <sub>4</sub>	d <sub>4</sub>	d <sub>5</sub>	d <sub>7</sub> <sup>1)</sup>	l <sub>4</sub>	l <sub>7</sub>	l <sub>8</sub>	u <sub>2</sub>	t <sub>2</sub>
	[mm]	[mm]	[mm]	[mm]	h6	j6	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
071-32 071-42 071-13 071-33	47	11.0	1.10	14.0		M5	34.0		19.0	3.00	5.00	3.00
080-32 080-42 080-13 080-33	68	9.00	1.10	14.0		M5	34.0		19.0	4.50	5.00	3.00
090-12 090-32	57	9.00	1.10	14.0		M5	34.0		19.0	5.00	5.00	3.00
100-12 100-32	71	18.5	1.30		20.0	M6	34.0	17.0	32.5	10.5	6.00	3.50
112-22 112-32	84	16.0	1.30		20.0	M6	34.0	17.0	28.5	7.00	6.00	3.50
132-12 132-22 132-32	101	24.5	1.60		30.0	M10	46.0	24.5	42.0	8.50	8.00	4.00

<sup>1)</sup> During operation, appropriate measures must be taken to make fan cover opening safe.

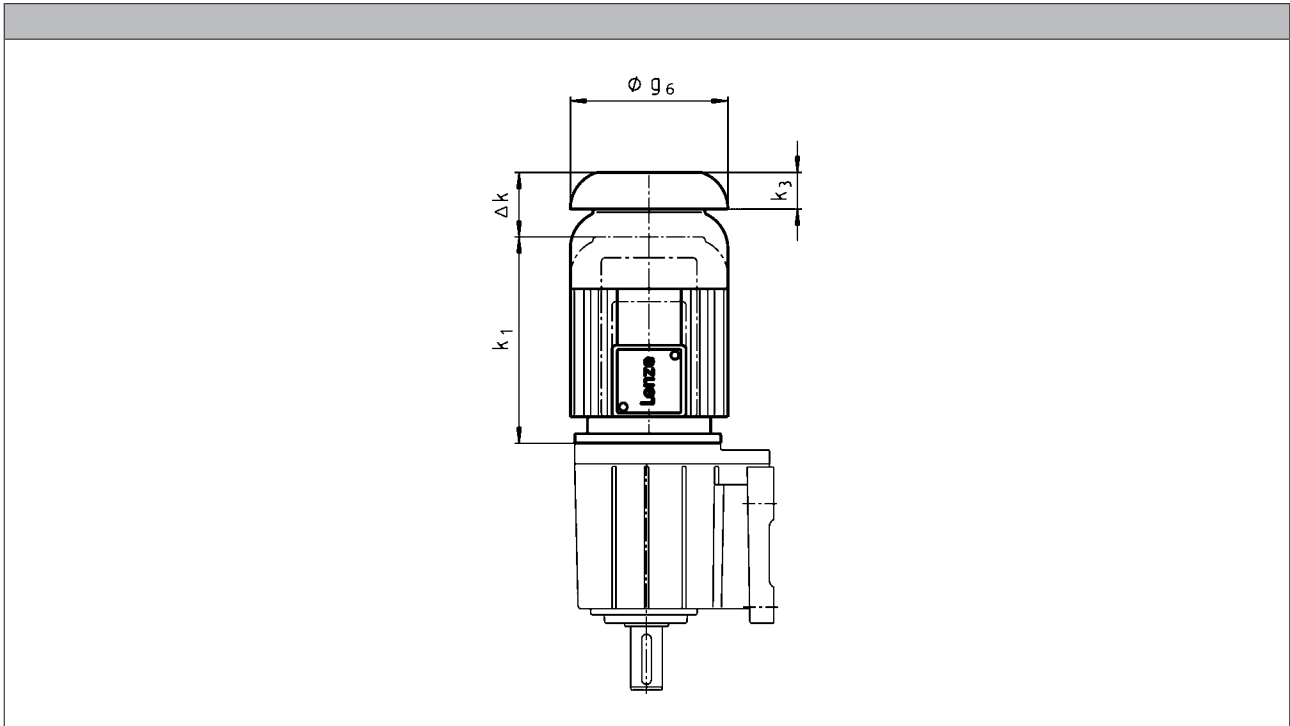
# MD three-phase AC motors

Accessories



## Protection cover

Dimensions, self-ventilated (2-pole)



Motor frame size	Motor type					
	M□□MAXX	M□□MABR	M□□MABL	M□□MALL		
	Δ k [mm]	Δ k [mm]	Δ k [mm]	Δ k [mm]	k <sub>3</sub> [mm]	g <sub>6</sub> [mm]
063-11 063-31	26	66			11.0	123
071-11 071-31	26	78	78	26	12.0	138
080-11 080-31	26	99	99	30	16.0	156
090-11 090-31	26	94	94	26	15.0	176
100-31 100-41	31	107	107	107	17.0	194
112-31 112-41	31	121	121	31	18.0	218
132-21	31	141	141	31	20.0	257

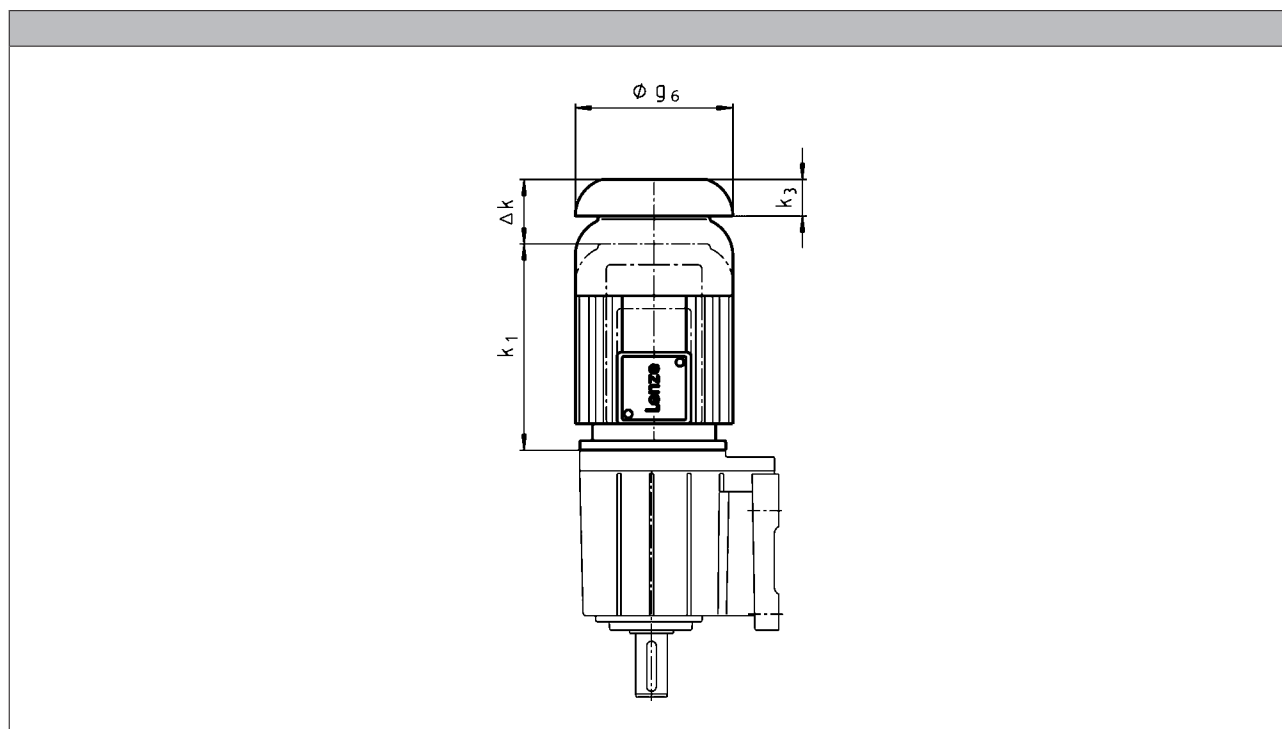
# MD three-phase AC motors

Accessories



## Protection cover

Dimensions, self-ventilated (4/6-pole)



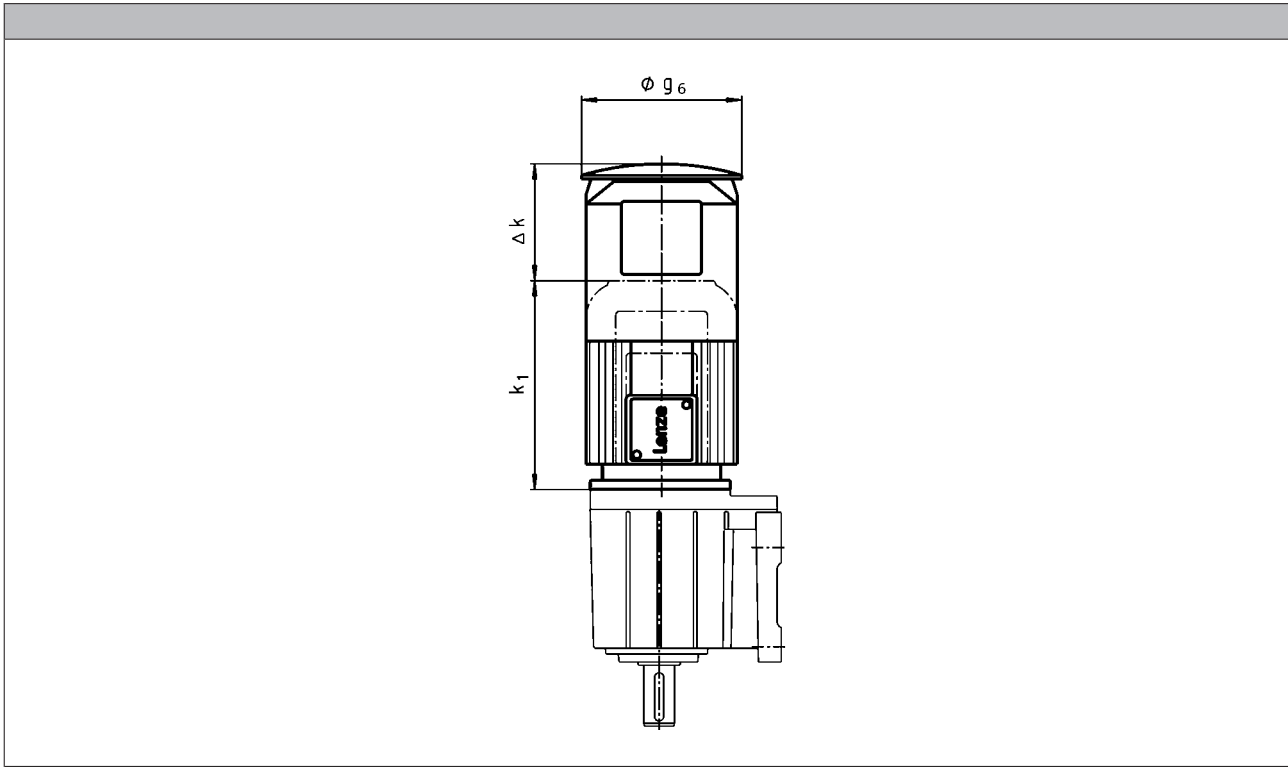
Motor type								
	M□□MAXX	M□□MABR	M□□MABS M□□MABI M□□MABA	M□□MABL	M□□MARS M□□MAIG M□□MAAG	M□□MALL		

Motor frame size	Motor type							k <sub>3</sub>	g <sub>6</sub>
	Δ k	Δ k	Δ k	Δ k	Δ k	Δ k	Δ k		
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	
063-02 063-22		97	160		97		11.0	123	
063-12 063-32 063-42	26	66	129		82		11.0	123	
071-32 071-42 071-13 071-33	26	78	122	78	78	26	12.0	138	
080-32 080-42 080-13 080-33	26	99	137	99	127	30	16.0	156	
090-12 090-32	26	94	131	94	113	26	15.0	176	
100-12 100-32	31	107	132	107	112	107	17.0	194	
112-22 112-32	31	121	151	121	111	31	18.0	218	
132-12 132-22 132-32	31	141	156	141	134	31	20.0	257	
160-22 160-32	37	142	228		120		25.0	310	



### Protection cover

Dimensions, forced ventilated (2-pole)



Motor type			
	M□□MAXX	M□□MABR	
Motor frame size	Δ k	Δ k	g <sub>6</sub>
	[mm]	[mm]	[mm]
063-11 063-31	169	209	133
071-11 071-31	165	202	150
080-11 080-31	168	224	170
090-11 090-31	157		
100-31 100-41	137	198	210
112-31 112-41	135	216	249
132-21	140	226	300

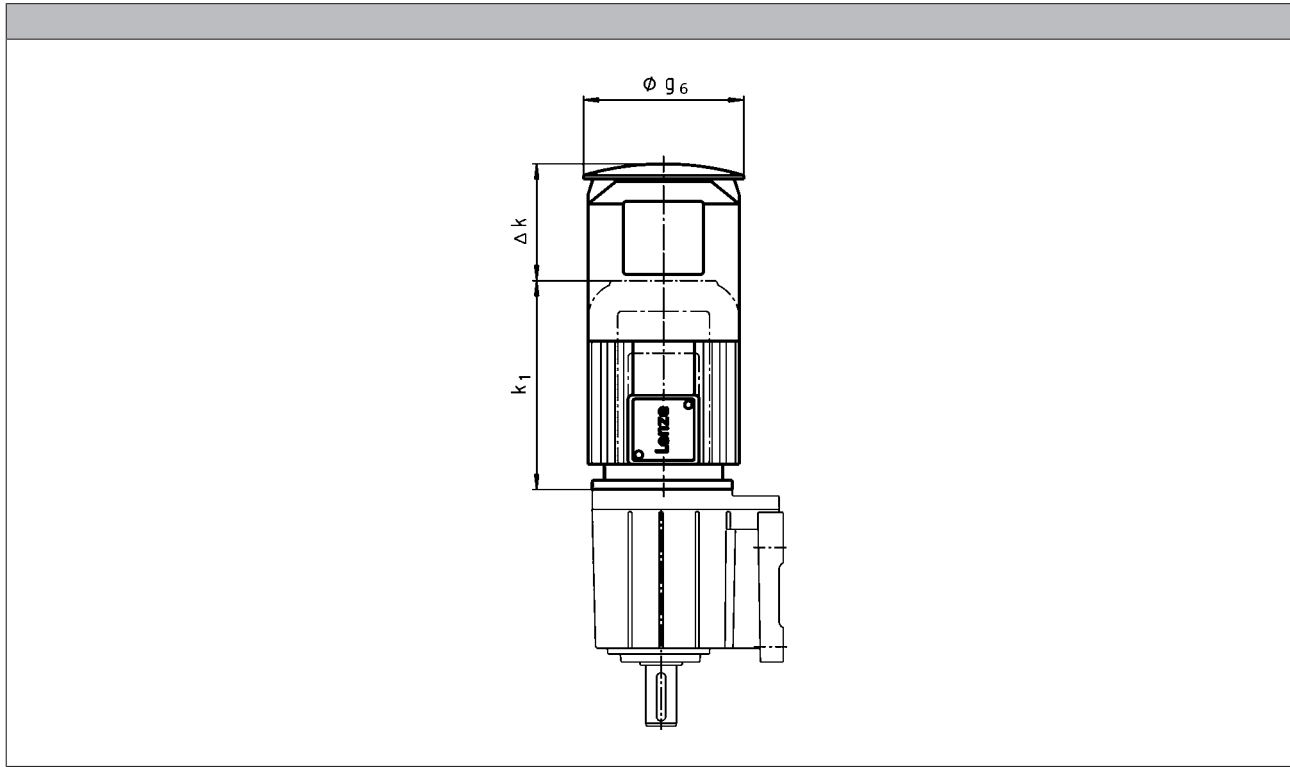
# MD three-phase AC motors

Accessories



## Protection cover

Dimensions, forced ventilated (4/6-pole)



Motor type				
	M□□MAXX	M□□MABR M□□MABS M□□MABI M□□MABA	M□□MARS M□□MAIG M□□MAAG	

Motor frame size	$\Delta k$			$g_6$
	[mm]	[mm]	[mm]	[mm]
063-12 063-32 063-42	169	209	209	133
071-32 071-42 071-13 071-33	165	202	202	150
080-32 080-42 080-13 080-33	168	224	224	170
090-12 090-32	157	210	210	188
100-12 100-32	137	198	198	210
112-22 112-32	135	216	216	249
132-12 132-22 132-32	140	226	226	300
160-22 160-32	155	267	267	338

6.11

# MD three-phase AC motors

Accessories

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# MD three-phase AC motors

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# MD three-phase AC motors

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